












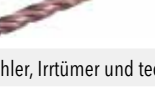













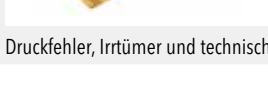


T-CAP / BOHREN

| | Bezeichnung | Beschreibung | Seite |
|---|-----------------------------|--|-------|
|  | TCAP XCGT_TA | T-CAP Wendeschneidplatte | 526 |
|  | TCAP XCMT_TC | T-CAP Wendeschneidplatte | 526 |
|  | TCAP XCMT_GV | T-CAP Wendeschneidplatte | 527 |
|  | TCAP S_SXUCR/L | Bohrstange mit T-CAP Wendeschneidplatte | 528 |
|  | TCAP TCAP 2.25DN_ | Multifunktionswerkzeug 2,25xD (Stahlausführung) | 529 |
|  | TCAP TCAP 3.0DN_ | Multifunktionswerkzeug 3xD (Schwermetallausführung) | 530 |
|  | TWIST SPEED | Wechselkopf-Vollbohrer 3D Ø12,0-Ø25,9 Z=3 (B) | 531 |
|  | TWIST SPEED | Wechselkopf-Vollbohrer 3D Ø12,0-Ø25,9 Z=3 (A) | 532 |
|  | TWIST SPEED | Wechselkopf-Vollbohrer 5D Ø12,0-Ø25,9 Z=3 (B) | 533 |
|  | TWIST SPEED | Wechselkopf-Vollbohrer 5D Ø12,0-Ø25,9 Z=3 (A) | 534 |
|  | TWIST SPEED | Wechselkopf-Vollbohrer 8D Ø12,0-Ø25,9 Z=3 (A) | 535 |
|  | TWIST SPEED | Wechselkopf-Vollbohrer 8D Ø12,0-Ø25,9 Z=3 (B) | 536 |
|  | SOLID DRILL | Vollhartmetall-Bohrer 3D Z=3 Ø4,0-12,0 | 539 |
|  | SOLID DRILL | Vollhartmetall-Bohrer 5D Z=3 Ø4,0-12,0 | 540 |

Druckfehler, Irrtümer und technische Änderungen vorbehalten.















T-CAP / BOHREN

| | Bezeichnung | Beschreibung | Seite |
|---|------------------------------|---|-------|
|  | SOLDDRILL[®] | Vollhartmetall-Bohrer 8D Z=3 Ø4,0-12,0 | 541 |
|  | SOLDDRILL[®] | Vollhartmetall-Bohrer 3D Z=3 Ø4,0-12,0 (flacher Grund) | 542 |
|  | SOLDDRILL[®] | Vollhartmetall-Bohrer 5D Z=3 Ø4,0-12,0 (flacher Grund) | 543 |
|  | GOLDTWIST | Wechselkopf-Vollbohrer 3D Ø4,0-Ø5,9 (A) | 544 |
|  | GOLDTWIST | Wechselkopf-Vollbohrer 5D Ø4,0-Ø5,9 (A) | 545 |
|  | GOLDTWIST | Wechselkopf-Vollbohrer 1,5D Ø6,0-Ø25,9 | 546 |
|  | GOLDTWIST | Wechselkopf-Vollbohrer 3D Ø6,0-Ø25,9 | 547 |
|  | GOLDTWIST | Wechselkopf-Vollbohrer 5D Ø6,0-Ø25,9 | 548 |
|  | GOLDTWIST | Wechselkopf-Vollbohrer 8D Ø7,0-Ø25,9 | 549 |
|  | GOLDTWIST | Wechselkopf-Vollbohrer 8D Ø6,0-Ø25,9 (A) | 550 |
|  | GOLDTWIST | Wechselkopf-Vollbohrer 12D Ø8,0-Ø25,9 | 551 |
|  | GOLDTWIST | Wechselkopf-Kernlochbohrer | 552 |
|  | GOLDTWIST | Wechselkopfstufenbohrer 2,5D | 553 |
|  | WINTWIST | Wechselkopf-Vollbohrer 3D ...X Ø6,0-Ø20,9 | 560 |

Druckfehler, Irrtümer und technische Änderungen vorbehalten.

















T-CAP / BOHREN

| | Bezeichnung | Beschreibung | Seite |
|---|-------------------|---|-------|
|  | DEEPTWIST | Wechselkopf-Tiefloch-Vollbohrer Ø10-25,9 | 565 |
|  | DEEPTWIST | Einspannhülse mit Gewindeschnittstelle | 566 |
|  | DEEPTWIST | Einspannhülse mit Gewindeschnittstelle Weldon | 566 |
|  | SPADETWIST | Wechselkopf-Vollbohrer 3D Ø20,0-Ø41,0 | 572 |
|  | SPADETWIST | Wechselkopf-Vollbohrer 5D Ø20,0-Ø41,0 | 573 |
|  | SPADETWIST | Wechselkopf-Vollbohrer 8D Ø20,0-Ø41,0 | 574 |
|  | GOLDTWIN | Modularer Bohrer Grundhalter 3D | 576 |
|  | GOLDTWIN | Modularer Bohrer Grundhalter 5D | 577 |
|  | GOLDTWIN | Modularer Bohrer Grundhalter 7D | 578 |
|  | GOLDTWIN | Modulare Bohrkronen Ø26 - Ø50 | 580 |
|  | QUADTWIST | WSP-Vollbohrer 2D Ø12 - Ø26 | 584 |
|  | QUADTWIST | WSP-Vollbohrer 2D Ø27 - Ø50 | 586 |
|  | QUADTWIST | WSP-Vollbohrer 3D Ø12 - Ø26 | 588 |
|  | QUADTWIST | WSP-Vollbohrer 3D Ø26,5 - Ø50,5 | 590 |

Druckfehler, Irrtümer und technische Änderungen vorbehalten.








T-CAP / BOHREN

| | Bezeichnung | Beschreibung | Seite |
|---|--------------------|-----------------------------------|-------|
|  | QUAD T WIST | WSP-Vollbohrer 4D Ø12 - Ø26 | 592 |
|  | QUAD T WIST | WSP-Vollbohrer 4D Ø27 - Ø50 | 594 |
|  | QUAD T WIST | WSP-Vollbohrer 5D Ø12 - Ø26 | 596 |
|  | QUAD T WIST | WSP-Vollbohrer 5D Ø27 - Ø50 | 598 |
|  | QUAD T WIST | Kassetten-Vollbohrer 2D Ø51 - Ø80 | 600 |
|  | QUAD T WIST | Kassetten-Vollbohrer 3D Ø51 - Ø80 | 602 |
|  | QUAD T WIST | Kassetten-Vollbohrer 4D Ø51 - Ø80 | 604 |
|  | QUAD DRILL | WSP-Vollbohrer 2D Ø13 - Ø29 | 606 |
|  | QUAD DRILL | WSP-Vollbohrer 2D Ø30 - Ø50 | 608 |
|  | QUAD DRILL | WSP-Vollbohrer 3D Ø12,5 - Ø27,5 | 610 |
|  | QUAD DRILL | WSP-Vollbohrer 3D Ø28 - Ø50,5 | 612 |
|  | QUAD DRILL | WSP-Vollbohrer 3D Ø51 - Ø60 | 614 |
|  | QUAD DRILL | WSP-Vollbohrer 4D Ø13 - Ø29 | 616 |
|  | QUAD DRILL | WSP-Vollbohrer 4D Ø30 - Ø50 | 618 |

Druckfehler, Irrtümer und technische Änderungen vorbehalten.

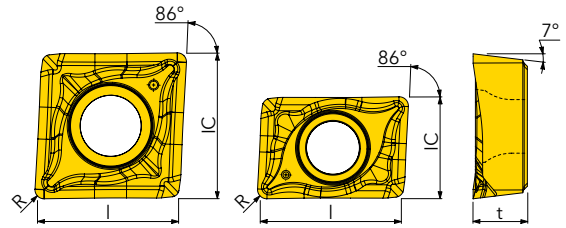
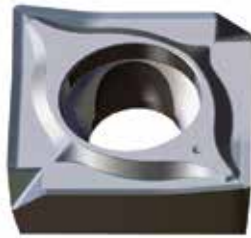


T-CAP / BOHREN

| | Bezeichnung | Beschreibung | Seite |
|---|--|-------------------------------------|-------|
|  | QUADRIUM | WSP-Vollbohrer 5D Ø13 - Ø27 | 620 |
|  | QUADRIUM | Ø50 WSP-Vollbohrer 5D Ø28 - Ø50 | 622 |
|  | QUADRIUM | Kassetten-Vollbohrer 2,5D Ø51 - Ø80 | 624 |
|  | QUADRIUM Kassetten-Vollbohrer 3,5D Ø51 - Ø80 | Kassetten-Vollbohrer 3,5D Ø51 - Ø80 | 626 |
|  | QUADRIUM | Bohrsenkräfer 15S1...W | 628 |
|  | QUADRIUM | Senkfräser 15C1...W | 630 |
|  | QUADRIUM | Senkfräser 15C1...X | 632 |
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Druckfehler, Irrtümer und technische Änderungen vorbehalten.

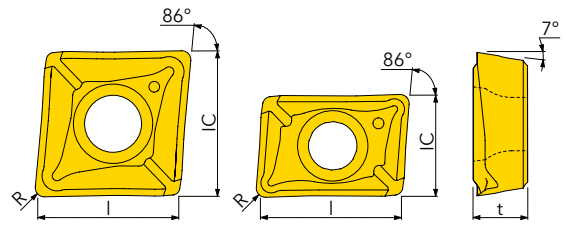
T-CAP WENDESCHNEIDPLATTE



| Artikel-Nr. | l | t | R | IC | Qualität | K10 |
|-----------------|------|------|-----|------|----------|-----|
| XCGT 040104L TA | 6,4 | 1,70 | 0,4 | 4,4 | ● | ● |
| XCGT 040104R TA | 6,4 | 1,70 | 0,4 | 4,4 | ● | ● |
| XCGT 050204 TA | 5,6 | 2,10 | 0,4 | 5,6 | ● | ● |
| XCGT 060204 TA | 6,4 | 2,38 | 0,4 | 6,4 | ● | ● |
| XCGT 070304 TA | 7,5 | 3,18 | 0,4 | 7,5 | ● | ● |
| XCGT 080304 TA | 8,4 | 3,18 | 0,4 | 8,4 | ● | ● |
| XCGT 10T304 TA | 10,5 | 3,97 | 0,4 | 10,5 | ● | ● |
| XCGT 130404 TA | 13,4 | 4,76 | 0,4 | 13,4 | ● | ● |
| XCGT 170508 TA | 17,5 | 5,56 | 0,8 | 17,5 | ● | ● |

● = P ● = M ● = K ● = N ● = S ○ = H

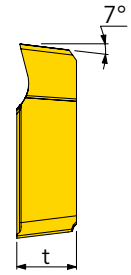
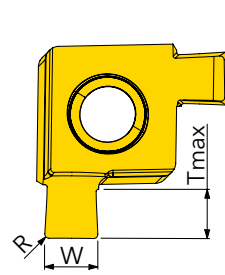
T-CAP WENDESCHNEIDPLATTE



| Artikel-Nr. | l | t | R | IC | Qualität | TT9080 | TT8020 |
|-----------------|------|------|-----|------|----------|--------|--------|
| XCMT 040104L TC | 6,4 | 1,70 | 0,4 | 4,4 | ● | ● | ● |
| XCMT 040104R TC | 6,4 | 1,70 | 0,4 | 4,4 | ● | ● | ● |
| XCMT 050204 TC | 5,6 | 2,10 | 0,4 | 5,6 | ● | ● | ● |
| XCMT 060204 TC | 6,4 | 2,38 | 0,4 | 6,4 | ● | ● | ● |
| XCMT 070304 TC | 7,5 | 3,18 | 0,4 | 7,5 | ● | ● | ● |
| XCMT 080304 TC | 8,4 | 3,18 | 0,4 | 8,4 | ● | ● | ● |
| XCMT 10T304 TC | 10,5 | 3,97 | 0,4 | 10,5 | ● | ● | ● |
| XCMT 10T308 TC | 10,5 | 3,97 | 0,8 | 10,5 | ● | ● | ● |
| XCMT 130404 TC | 13,4 | 4,76 | 0,4 | 13,4 | ● | ● | ● |
| XCMT 130408 TC | 13,4 | 4,76 | 0,8 | 13,4 | ● | ● | ● |
| XCMT 170508 TC | 17,4 | 5,56 | 0,8 | 17,4 | ● | ● | ● |

● = P ● = M ● = K ● = N ● = S ○ = H

T-CAP WENDESCHNEIDPLATTE

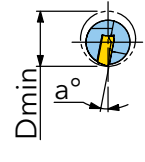
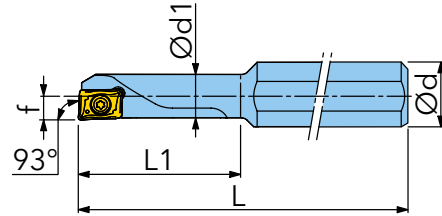
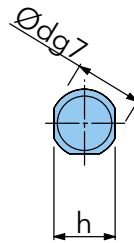


| Artikel-Nr. | t | R | Tmax | w | Qualität | |
|-------------------|------|-----|------|------|----------|--------|
| | | | | | TT9080 | TT8020 |
| XCMT 05R-200020GV | 2,28 | 0,2 | 1,8 | 2,00 | | |
| XCMT 06R-200020GV | 2,65 | 0,2 | 2,0 | 2,00 | | |
| XCMT 07R-250020GV | 3,41 | 0,2 | 2,0 | 2,50 | | |
| XCMT 08R-250020GV | 3,50 | 0,2 | 2,5 | 2,50 | | |
| XCMT 10R-300030GV | 4,34 | 0,3 | 3,0 | 3,00 | | |
| XCMT 13R-350030GV | 5,18 | 0,3 | 3,5 | 3,50 | | |
| XCMT 17R-400040GV | 6,00 | 0,4 | 4,0 | 4,00 | | |

● = P ● = M ● = K ● = N ● = S ○ = H



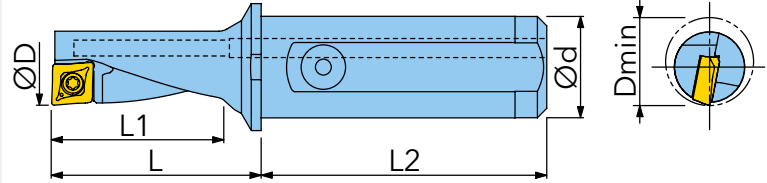
BOHRSTANGE MIT T-CAP WENDESCHNEIDPLATTE



| Artikel-Nr. | D min. | d | d1 | L | L1 | f | a | h | WSP-S | kg | ① | ② |
|------------------|--------|----|-----|-----|----|-----|----|---|-------|-------|----------------|-----|
| S10H SXUCL 04-06 | 6 | 10 | 5,4 | 100 | 20 | 3,0 | 9 | 9 | 0401_ | 0,050 | TS 18034I/HG | T 6 |
| S10H SXUCR 04-06 | 6 | 10 | 5,4 | 100 | 20 | 3,0 | 9 | 9 | 0401_ | 0,050 | TS 18034I/HG | T 6 |
| S10J SXUCL 04-07 | 7 | 10 | 6,4 | 110 | 23 | 3,5 | 5° | 9 | 0401_ | 0,055 | TS 18034I/HG | T 6 |
| S10J SXUCR 04-07 | 7 | 10 | 6,4 | 110 | 23 | 3,5 | 5° | 9 | 0401_ | 0,055 | TS 18034I/HG | T 6 |
| S10J SXUCL 04-08 | 8 | 10 | 7,4 | 110 | 27 | 4,0 | 2° | 9 | 0401_ | 0,055 | TS 18034I/HG | T 6 |
| S10J SXUCR 04-08 | 8 | 10 | 7,4 | 110 | 27 | 4,0 | 2° | 9 | 0401_ | 0,055 | TS 18034I/HG | T 6 |
| S10K SXUCL 05-10 | 10 | 10 | 9,0 | 125 | 34 | 5,0 | 2° | 9 | 0502_ | 0,065 | TS 20038I/HG-P | T 6 |
| S10K SXUCR 05-10 | 10 | 10 | 9,0 | 125 | 34 | 5,0 | 2° | 9 | 0502_ | 0,065 | TS 20038I/HG-P | T 6 |

① = Spanschraube ② = Schlüssel

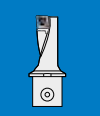
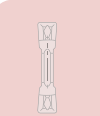
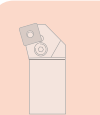
MULTIFUNKTIONSWERKZEUG 2,25XD (STAHLAUSFÜHRUNG)



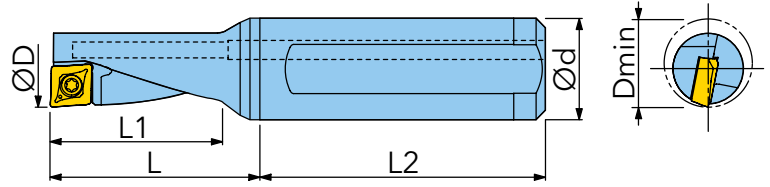
| Artikel-Nr. | D | D min. | d | L | L1 | L2 | WSP-S | kg | IK | ① | ② |
|--------------------|----|--------|----|------|------|----|-------|-------|----|-----------------|--------|
| TCAP 08L-2.25DN | 8 | 12,0 | 10 | 22,5 | 18,0 | 42 | 04_ | 0,040 | ✓ | TS 18034I/HG-P | T 6P |
| TCAP 08R-2.25DN | 8 | 12,0 | 10 | 22,5 | 18,0 | 42 | 04_ | 0,040 | ✓ | TS 18034I/HG-P | T 6P |
| TCAP 10L-2.25DN-GV | 10 | 12,0 | 12 | 27,5 | 22,5 | 42 | 05_ | 0,040 | ✓ | TS 20038I/HG-P | T 6P |
| TCAP 10R-2.25DN-GV | 10 | 12,0 | 12 | 27,5 | 22,5 | 42 | 05_ | 0,040 | ✓ | TS 20038I/HG-P | T 6P |
| TCAP 12L-2.25DN-GV | 12 | 14,5 | 16 | 33,0 | 27,0 | 45 | 06_ | 0,070 | ✓ | TS 22052I/HG-P | T 7P |
| TCAP 12R-2.25DN-GV | 12 | 14,5 | 16 | 33,0 | 27,0 | 45 | 06_ | 0,070 | ✓ | TS 22052I/HG-P | T 7P |
| TCAP 14L-2.25DN-GV | 14 | 16,5 | 16 | 38,5 | 31,5 | 45 | 07_ | 0,080 | ✓ | SM25-064-01 | T 8P |
| TCAP 14R-2.25DN-GV | 14 | 16,5 | 16 | 38,5 | 31,5 | 45 | 07_ | 0,100 | ✓ | SM25-064-01 | T 8P |
| TCAP 16L-2.25DN-GV | 16 | 19,0 | 20 | 44,0 | 36,0 | 50 | 08_ | 0,150 | ✓ | TS 30100I/HG-P | TD 9P |
| TCAP 16R-2.25DN-GV | 16 | 19,0 | 20 | 44,0 | 36,0 | 50 | 08_ | 0,140 | ✓ | TS 30100I/HG-P | TD 9P |
| TCAP 20L-2.25DN-GV | 20 | 23,5 | 25 | 55,0 | 45,0 | 56 | 10_ | 0,260 | ✓ | TS 35088I/HG-P | TD 10P |
| TCAP 20R-2.25DN-GV | 20 | 23,5 | 25 | 55,0 | 45,0 | 56 | 10_ | 0,260 | ✓ | TS 35088I/HG-P | TD 10P |
| TCAP 25L-2.25DN-GV | 25 | 29,0 | 32 | 69,0 | 57,0 | 61 | 13_ | 0,540 | ✓ | TS 45A100I/HG-P | TD 20 |
| TCAP 25R-2.25DN-GV | 25 | 29,0 | 32 | 69,0 | 57,0 | 61 | 13_ | 0,540 | ✓ | TS 45A100I/HG-P | TD 20 |
| TCAP 32L-2.25DN-GV | 32 | 36,5 | 40 | 86,0 | 72,0 | 74 | 17_ | 1,070 | ✓ | TS 45A100I/HG-P | TD 20 |
| TCAP 32R-2.25DN-GV | 32 | 36,5 | 40 | 86,0 | 72,0 | 74 | 17_ | 1,070 | ✓ | TS 45A100I/HG-P | TD 20 |

D min. bezogen auf _GV Wendeschneidplatte!

① = Spannschraube ② = Schlüssel



MULTIFUNKTIONSWERKZEUG 3XD SCHWERMETALLAUSFÜHRUNG

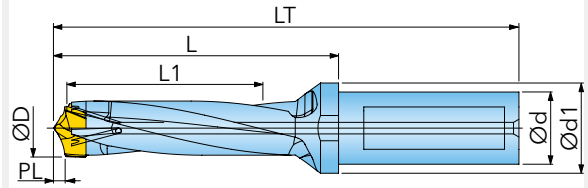


| Artikel-Nr. | D | D min. | d | L | L1 | L2 | WSP-S | kg | IK | ① | ② |
|-------------------|----|--------|----|-------|----|------|-------|-------|----|-----------------|--------|
| TCAP 08L-3.ODN12 | 8 | 12,0 | 12 | 29,2 | 24 | 50,8 | 04_ | 0,100 | ✓ | TS 18034I/HG-P | T6P |
| TCAP 08R-3.ODN12 | 8 | 12,0 | 12 | 29,2 | 24 | 50,8 | 04_ | 0,100 | ✓ | TS 18034I/HG-P | T6P |
| TCAP 10L-3.ODN-GV | 10 | 12,0 | 12 | 33,9 | 30 | 51,1 | 05_ | 0,100 | ✓ | TS 20038I/HG-P | T6P |
| TCAP 10R-3.ODN-GV | 10 | 12,0 | 12 | 33,9 | 30 | 51,1 | 05_ | 0,100 | ✓ | TS 20038I/HG-P | T6P |
| TCAP 12L-3.ODN-GV | 12 | 14,5 | 16 | 40,2 | 36 | 52,4 | 06_ | 0,100 | ✓ | TS 22052I/HG-P | T7P |
| TCAP 12R-3.ODN-GV | 12 | 14,5 | 16 | 40,2 | 36 | 52,4 | 06_ | 0,310 | ✓ | TS 22052I/HG-P | T7P |
| TCAP 14L-3.ODN-GV | 14 | 16,5 | 16 | 47,6 | 42 | 54,8 | 07_ | 0,200 | ✓ | TS 25064I/HG-P | T8P |
| TCAP 14R-3.ODN-GV | 14 | 16,5 | 16 | 47,6 | 42 | 54,8 | 07_ | 0,210 | ✓ | TS 25064I/HG-P | T8P |
| TCAP 16L-3.ODN-GV | 16 | 19,0 | 20 | 54,2 | 48 | 55,8 | 08_ | 0,360 | ✓ | TS 30100I/HG-P | TD 9P |
| TCAP 16R-3.ODN-GV | 16 | 19,0 | 20 | 54,2 | 48 | 55,8 | 08_ | 0,370 | ✓ | TS 30100I/HG-P | TD 9P |
| TCAP 20L-3.ODN-GV | 20 | 23,5 | 25 | 67,8 | 60 | 62,6 | 10_ | 0,690 | ✓ | TS 35088I/HG-P | TD 10P |
| TCAP 20R-3.ODN-GV | 20 | 23,5 | 25 | 67,8 | 60 | 62,6 | 10_ | 0,690 | ✓ | TS 35088I/HG-P | TD 10P |
| TCAP 25L-3.ODN-GV | 25 | 29,0 | 32 | 88,0 | 75 | 62,0 | 13_ | 0,820 | ✓ | TS 45A100I/HG-P | TD 20 |
| TCAP 25R-3.ODN-GV | 25 | 29,0 | 32 | 88,0 | 75 | 62,0 | 13_ | 0,820 | ✓ | TS 45A100I/HG-P | TD 20 |
| TCAP 32L-3.ODN-GV | 32 | 36,5 | 40 | 110,0 | 96 | 75,0 | 17_ | 1,700 | ✓ | TS 45A100I/HG-P | TD 20 |
| TCAP 32R-3.ODN-GV | 32 | 36,5 | 40 | 110,0 | 96 | 75,0 | 17_ | 1,710 | ✓ | TS 45A100I/HG-P | TD 20 |

① = Spanschraube ② = Schlüssel

TWIST SPEED WECHSELKOPF-VOLLBOHRER 3D Ø12,0-Ø25,9 Z=3 (B)

AUFNAHME KOMPATIBEL MIT DIN 1835 B

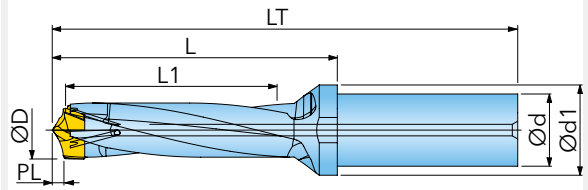


| Artikel-Nr. | D | D min. | D max. | d | d1 | LT | L | L1 | PL | Z | Bs | Schlüssel | | |
|----------------|------|--------|--------|----|----|-------|-------|------|------|---|----|-----------|---|-------|
| FD1200036JDR00 | 12 | 12,0 | 12,4 | 16 | 20 | 108,7 | 60,7 | 40,0 | 2,74 | 3 | 12 | KFD12-13 | ✓ | 0,165 |
| FD1250038JDR00 | 12,5 | 12,5 | 12,9 | 16 | 20 | 110,5 | 62,5 | 41,5 | 2,77 | 3 | 12 | KFD12-13 | ✓ | 0,165 |
| FD1300039JDR00 | 13 | 13,0 | 13,4 | 16 | 20 | 112,8 | 64,8 | 43,0 | 2,91 | 3 | 13 | KFD12-13 | ✓ | 0,170 |
| FD1350041JDR00 | 13,5 | 13,5 | 13,9 | 16 | 20 | 114,6 | 66,6 | 44,5 | 2,94 | 3 | 13 | KFD12-13 | ✓ | 0,170 |
| FD1400042JDR00 | 14 | 14,0 | 14,4 | 16 | 20 | 116,9 | 68,9 | 46,0 | 3,17 | 3 | 14 | KFD14-15 | ✓ | 0,170 |
| FD1450044JDR00 | 14,5 | 14,5 | 14,9 | 16 | 20 | 118,7 | 70,7 | 47,5 | 3,20 | 3 | 14 | KFD14-15 | ✓ | 0,175 |
| FD1500045JER00 | 15 | 15,0 | 15,9 | 20 | 25 | 123,9 | 73,9 | 49,0 | 3,31 | 3 | 15 | KFD14-15 | ✓ | 0,210 |
| FD1600048JER00 | 16 | 16,0 | 16,9 | 20 | 25 | 129,0 | 79,0 | 52,0 | 3,70 | 3 | 16 | KFD16-17 | ✓ | 0,250 |
| FD1700051JER00 | 17 | 17,0 | 17,9 | 20 | 25 | 134,0 | 84,0 | 55,0 | 3,88 | 3 | 17 | KFD16-17 | ✓ | 0,260 |
| FD1800054JFR00 | 18 | 18,0 | 18,9 | 25 | 32 | 146,1 | 90,1 | 58,0 | 4,07 | 3 | 18 | KFD18-19 | ✓ | 0,380 |
| FD1900057JFR00 | 19 | 19,0 | 19,9 | 25 | 32 | 150,7 | 94,7 | 61,0 | 4,26 | 3 | 19 | KFD18-19 | ✓ | 0,390 |
| FD2000060JFR00 | 20 | 20,0 | 20,9 | 25 | 32 | 155,3 | 99,3 | 64,0 | 4,44 | 3 | 20 | KFD20-21 | ✓ | 0,420 |
| FD2100063JFR00 | 21 | 21,0 | 21,9 | 25 | 32 | 159,8 | 103,8 | 67,0 | 4,62 | 3 | 21 | KFD20-21 | ✓ | 0,385 |
| FD2200066JFR00 | 22 | 22,0 | 22,9 | 25 | 32 | 164,4 | 108,4 | 70,0 | 4,78 | 3 | 22 | KFD22-23 | ✓ | 0,450 |
| FD2300069JGR00 | 23 | 23,0 | 23,9 | 32 | 42 | 172,8 | 112,8 | 73,0 | 5,02 | 3 | 23 | KFD22-23 | ✓ | 0,540 |
| FD2400072JGR00 | 24 | 24,0 | 24,9 | 32 | 42 | 177,4 | 117,4 | 76,0 | 5,18 | 3 | 24 | KFD24-25 | ✓ | 0,675 |
| FD2500075JGR00 | 25 | 25,0 | 25,9 | 32 | 42 | 182,0 | 122,0 | 79,0 | 5,29 | 3 | 25 | KFD24-25 | ✓ | 0,710 |



TWIST SPEED WECHSELKOPF-VOLLBOHRER 3D Ø12,0-Ø25,9 Z=3 (A)

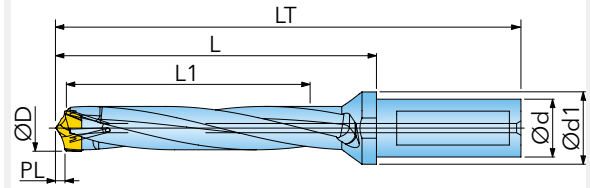
AUFNAHME KOMPATIBEL MIT DIN 1835 A



| Artikel-Nr. | D | D min. | D max. | d | d1 | LT | L | L1 | PL | Z | Bs | Schlüssel | IK | kg |
|----------------|------|--------|--------|----|----|-------|-------|------|------|---|----|-----------|----|-------|
| FD1200036T3R00 | 12 | 12,0 | 12,4 | 16 | 20 | 108,7 | 60,7 | 40,0 | 2,74 | 3 | 12 | KFD12-13 | ✓ | 0,175 |
| FD1250038T3R00 | 12,5 | 12,5 | 12,9 | 16 | 20 | 110,5 | 62,5 | 41,5 | 2,77 | 3 | 12 | KFD12-13 | ✓ | 0,165 |
| FD1300039T3R00 | 13 | 13,0 | 13,4 | 16 | 20 | 112,8 | 64,8 | 43,0 | 2,91 | 3 | 13 | KFD12-13 | ✓ | 0,170 |
| FD1350041T3R00 | 13,5 | 13,5 | 13,9 | 16 | 20 | 114,6 | 66,6 | 44,5 | 2,94 | 3 | 13 | KFD12-13 | ✓ | 0,175 |
| FD1400042T3R00 | 14 | 14,0 | 14,4 | 16 | 20 | 116,9 | 68,9 | 46,0 | 3,17 | 3 | 14 | KFD14-15 | ✓ | 0,018 |
| FD1450044T3R00 | 14,5 | 14,5 | 14,9 | 16 | 20 | 118,7 | 70,7 | 47,5 | 3,20 | 3 | 14 | KFD14-15 | ✓ | 0,175 |
| FD1500045T4R00 | 15 | 15,0 | 15,9 | 20 | 25 | 123,9 | 73,9 | 49,0 | 3,31 | 3 | 15 | KFD14-15 | ✓ | 0,170 |
| FD1600048T4R00 | 16 | 16,0 | 16,9 | 20 | 25 | 129,0 | 79,0 | 52,0 | 3,70 | 3 | 16 | KFD16-17 | ✓ | 0,250 |
| FD1700051T4R00 | 17 | 17,0 | 17,9 | 20 | 25 | 134,0 | 84,0 | 55,0 | 3,88 | 3 | 17 | KFD16-17 | ✓ | 0,265 |
| FD1800054T5R00 | 18 | 18,0 | 18,9 | 25 | 32 | 146,1 | 90,1 | 58,0 | 4,07 | 3 | 18 | KFD18-19 | ✓ | 0,385 |
| FD1900057T5R00 | 19 | 19,0 | 19,9 | 25 | 32 | 150,7 | 94,7 | 61,0 | 4,26 | 3 | 19 | KFD18-19 | ✓ | 0,400 |
| FD2000060T5R00 | 20 | 20,0 | 20,9 | 25 | 32 | 155,3 | 99,3 | 64,0 | 4,44 | 3 | 20 | KFD20-21 | ✓ | 0,430 |
| FD2100063T5R00 | 21 | 21,0 | 21,9 | 25 | 32 | 159,8 | 103,8 | 67,0 | 4,62 | 3 | 21 | KFD20-21 | ✓ | 0,455 |
| FD2200066T5R00 | 22 | 22,0 | 22,9 | 25 | 32 | 164,4 | 108,4 | 70,0 | 4,78 | 3 | 22 | KFD22-23 | ✓ | 0,440 |
| FD2300069U7R00 | 23 | 23,0 | 23,9 | 32 | 42 | 172,8 | 112,8 | 73,0 | 5,02 | 3 | 23 | KFD22-23 | ✓ | 0,710 |
| FD2400072U7R00 | 24 | 24,0 | 24,9 | 32 | 42 | 177,4 | 117,4 | 76,0 | 5,18 | 3 | 24 | KFD24-25 | ✓ | 0,695 |
| FD2500075U7R00 | 25 | 25,0 | 25,9 | 32 | 42 | 182,0 | 122,0 | 79,0 | 5,29 | 3 | 25 | KFD24-25 | ✓ | 0,750 |

TWIST SPEED WECHSELKOPF-VOLLBOHRER 5D Ø12,0-Ø25,9 Z=3 (B)

AUFNAHME KOMPATIBEL MIT DIN 1835 B

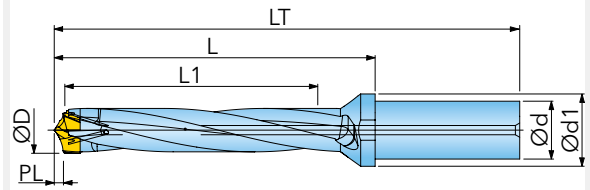


| Artikel-Nr. | D | D min. | D max. | d | d1 | LT | L | L1 | PL | Z | Bs | Schlüssel | IK | kg |
|----------------|------|--------|--------|----|----|-------|-------|-------|------|---|----|-----------|----|-------|
| FD1200060JDR00 | 12 | 12,0 | 12,4 | 16 | 20 | 132,7 | 84,7 | 64,0 | 2,74 | 3 | 12 | KFD12-13 | ✓ | 0,115 |
| FD1250063JDR00 | 12,5 | 12,5 | 12,9 | 16 | 20 | 135,5 | 87,5 | 66,5 | 2,77 | 3 | 12 | KFD12-13 | ✓ | 0,115 |
| FD1300065JDR00 | 13 | 13,0 | 13,4 | 16 | 20 | 138,8 | 90,8 | 69,0 | 2,91 | 3 | 13 | KFD12-13 | ✓ | 0,180 |
| FD1350068JDR00 | 13,5 | 13,5 | 13,9 | 16 | 20 | 141,6 | 93,6 | 71,5 | 2,94 | 3 | 13 | KFD12-13 | ✓ | 0,185 |
| FD1400070JDR00 | 14 | 14,0 | 14,4 | 16 | 20 | 144,9 | 96,9 | 74,0 | 3,17 | 3 | 14 | KFD14-15 | ✓ | 0,190 |
| FD1450073JDR00 | 14,5 | 14,5 | 14,9 | 16 | 20 | 147,7 | 99,7 | 76,5 | 3,20 | 3 | 14 | KFD14-15 | ✓ | 0,210 |
| FD1500075JER00 | 15 | 15,0 | 15,9 | 20 | 25 | 153,9 | 103,9 | 79,0 | 3,31 | 3 | 15 | KFD14-15 | ✓ | 0,250 |
| FD1600080JER00 | 16 | 16,0 | 16,9 | 20 | 25 | 161,0 | 111,0 | 84,0 | 3,70 | 3 | 16 | KFD16-17 | ✓ | 0,250 |
| FD1700085JER00 | 17 | 17,0 | 17,9 | 20 | 25 | 168,0 | 118,0 | 89,0 | 3,88 | 3 | 17 | KFD16-17 | ✓ | 0,285 |
| FD1800090JFR00 | 18 | 18,0 | 18,9 | 25 | 32 | 182,1 | 126,1 | 94,0 | 4,07 | 3 | 18 | KFD18-19 | ✓ | 0,410 |
| FD1900095JFR00 | 19 | 19,0 | 19,9 | 25 | 32 | 188,7 | 132,7 | 99,0 | 4,26 | 3 | 19 | KFD18-19 | ✓ | 0,425 |
| FD2000100JFR00 | 20 | 20,0 | 20,9 | 25 | 32 | 195,3 | 139,3 | 104,0 | 4,44 | 3 | 20 | KFD20-21 | ✓ | 0,460 |
| FD2100105JFR00 | 21 | 21,0 | 21,9 | 25 | 32 | 201,8 | 145,8 | 109,0 | 4,62 | 3 | 21 | KFD20-21 | ✓ | 0,490 |
| FD2200110JFR00 | 22 | 22,0 | 22,9 | 25 | 32 | 208,4 | 152,4 | 114,0 | 4,78 | 3 | 22 | KFD22-23 | ✓ | 0,750 |
| FD2300115JGR00 | 23 | 23,0 | 23,9 | 32 | 42 | 218,8 | 158,8 | 119,0 | 5,02 | 3 | 23 | KFD22-23 | ✓ | 0,765 |
| FD2400120JGR00 | 24 | 24,0 | 24,9 | 32 | 42 | 225,4 | 165,4 | 124,0 | 5,18 | 3 | 24 | KFD24-25 | ✓ | 0,775 |
| FD2500125JGR00 | 25 | 25,0 | 25,9 | 32 | 42 | 232,0 | 172,0 | 129,0 | 5,29 | 3 | 25 | KFD24-25 | ✓ | 0,815 |



TWIST SPEED WECHSELKOPF-VOLLBOHRER 5D Ø12,0-Ø25,9 Z=3 (A)

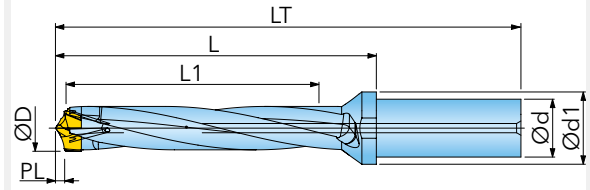
AUFNAHME KOMPATIBEL MIT DIN 1835 A



| Artikel-Nr. | D | D min. | D max. | d | d1 | LT | L | L1 | PL | Z | Bs | Schlüssel | IK | kg |
|----------------|------|--------|--------|----|----|-------|-------|-------|------|---|----|-----------|----|-------|
| FD1200060T3R00 | 12 | 12,0 | 12,4 | 16 | 20 | 132,7 | 84,7 | 64,0 | 2,74 | 3 | 12 | KFD12-13 | ✓ | 0,140 |
| FD1250063T3R00 | 12,5 | 12,5 | 12,9 | 16 | 20 | 135,5 | 87,5 | 66,5 | 2,77 | 3 | 12 | KFD12-13 | ✓ | 0,165 |
| FD1300065T3R00 | 13 | 13,0 | 13,4 | 16 | 20 | 138,8 | 90,8 | 69,0 | 2,91 | 3 | 13 | KFD12-13 | ✓ | 0,180 |
| FD1350068T3R00 | 13,5 | 13,5 | 13,9 | 16 | 20 | 141,6 | 93,6 | 71,5 | 2,94 | 3 | 13 | KFD12-13 | ✓ | 0,185 |
| FD1400070T3R00 | 14 | 14,0 | 14,4 | 16 | 20 | 144,9 | 96,9 | 74,0 | 3,17 | 3 | 14 | KFD14-15 | ✓ | 0,155 |
| FD1450073T3R00 | 14,5 | 14,5 | 14,9 | 16 | 20 | 147,7 | 99,7 | 76,5 | 3,20 | 3 | 14 | KFD14-15 | ✓ | 0,195 |
| FD1500075T4R00 | 15 | 15,0 | 15,9 | 20 | 25 | 153,9 | 103,9 | 79,0 | 3,31 | 3 | 15 | KFD14-15 | ✓ | 0,260 |
| FD1600080T4R00 | 16 | 16,0 | 16,9 | 20 | 25 | 161,0 | 111,0 | 84,0 | 3,70 | 3 | 16 | KFD16-17 | ✓ | 0,350 |
| FD1700085T4R00 | 17 | 17,0 | 17,9 | 20 | 25 | 168,0 | 118,0 | 89,0 | 3,88 | 3 | 17 | KFD16-17 | ✓ | 0,290 |
| FD1800090T5R00 | 18 | 18,0 | 18,9 | 25 | 32 | 182,1 | 126,1 | 94,0 | 4,07 | 3 | 18 | KFD18-19 | ✓ | 0,410 |
| FD1900095T5R00 | 19 | 19,0 | 19,9 | 25 | 32 | 188,7 | 132,7 | 99,0 | 4,26 | 3 | 19 | KFD18-19 | ✓ | 0,435 |
| FD2000100T5R00 | 20 | 20,0 | 20,9 | 25 | 32 | 195,3 | 139,3 | 104,0 | 4,44 | 3 | 20 | KFD20-21 | ✓ | 0,415 |
| FD2100105T5R00 | 21 | 21,0 | 21,9 | 25 | 32 | 201,8 | 145,8 | 109,0 | 4,62 | 3 | 21 | KFD20-21 | ✓ | 0,505 |
| FD2200110T5R00 | 22 | 22,0 | 22,9 | 25 | 32 | 208,4 | 152,4 | 114,0 | 4,78 | 3 | 22 | KFD22-23 | ✓ | 0,475 |
| FD2300115U7R00 | 23 | 23,0 | 23,9 | 32 | 42 | 218,8 | 158,8 | 119,0 | 5,02 | 3 | 23 | KFD22-23 | ✓ | 0,750 |
| FD2400120U7R00 | 24 | 24,0 | 24,9 | 32 | 42 | 225,4 | 165,4 | 124,0 | 5,18 | 3 | 24 | KFD24-25 | ✓ | 0,795 |
| FD2500125U7R00 | 25 | 25,0 | 25,9 | 32 | 42 | 232,0 | 172,0 | 129,0 | 5,29 | 3 | 25 | KFD24-25 | ✓ | 0,780 |

TWIST SPEED WECHSELKOPF-VOLLBOHRER 8D Ø12,0-Ø25,9 Z=3 (A)

AUFNAHME KOMPATIBEL MIT DIN 1835 A

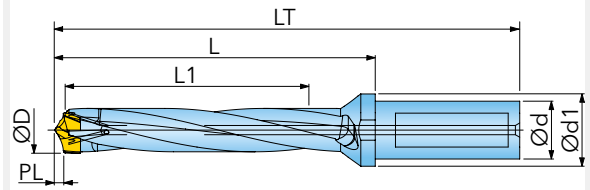


| Artikel-Nr. | D | D min. | D max. | d | d1 | LT | L | L1 | PL | Z | Bs | Schlüssel | IK | kg |
|----------------|------|--------|--------|----|----|-------|-------|-------|------|---|----|-----------|----|-------|
| FD1200096T3R00 | 12 | 12,0 | 12,4 | 16 | 20 | 168,7 | 120,7 | 100,0 | 2,74 | 3 | 12 | KFD12-13 | ✓ | 0,190 |
| FD1250100T3R00 | 12,5 | 12,5 | 12,9 | 16 | 20 | 173,0 | 125,0 | 104,0 | 2,77 | 3 | 12 | KFD12-13 | ✓ | 0,190 |
| FD1300104T3R00 | 13 | 13,0 | 13,4 | 16 | 20 | 177,8 | 129,8 | 108,0 | 2,91 | 3 | 13 | KFD12-13 | ✓ | 0,195 |
| FD1350108T3R00 | 13,5 | 13,5 | 13,9 | 16 | 20 | 182,1 | 134,1 | 112,0 | 2,94 | 3 | 13 | KFD12-13 | ✓ | 0,205 |
| FD1400112T3R00 | 14 | 14,0 | 14,4 | 16 | 20 | 186,9 | 138,9 | 116,0 | 3,17 | 3 | 14 | KFD14-15 | ✓ | 0,210 |
| FD1450116T3R00 | 14,5 | 14,5 | 14,9 | 16 | 20 | 191,2 | 143,2 | 120,0 | 3,20 | 3 | 14 | KFD14-15 | ✓ | 0,215 |
| FD1500120T4R00 | 15 | 15,0 | 15,9 | 20 | 25 | 198,9 | 148,9 | 124,0 | 3,31 | 3 | 15 | KFD14-15 | ✓ | 0,280 |
| FD1600128T4R00 | 16 | 16,0 | 16,9 | 20 | 25 | 209,0 | 159,0 | 132,0 | 3,70 | 3 | 16 | KFD16-17 | ✓ | 0,430 |
| FD1700136T4R00 | 17 | 17,0 | 17,9 | 20 | 25 | 219,0 | 169,0 | 140,0 | 3,88 | 3 | 17 | KFD16-17 | ✓ | 0,340 |
| FD1800144T5R00 | 18 | 18,0 | 18,9 | 25 | 32 | 236,1 | 180,1 | 148,0 | 4,07 | 3 | 18 | KFD18-19 | ✓ | 0,470 |
| FD1900152T5R00 | 19 | 19,0 | 19,9 | 25 | 32 | 245,7 | 189,7 | 156,0 | 4,26 | 3 | 19 | KFD18-19 | ✓ | 0,500 |
| FD2000160T5R00 | 20 | 20,0 | 20,9 | 25 | 32 | 255,3 | 199,3 | 164,0 | 4,44 | 3 | 20 | KFD20-21 | ✓ | 0,560 |
| FD2100168T5R00 | 21 | 21,0 | 21,9 | 25 | 32 | 264,8 | 208,8 | 172,0 | 4,62 | 3 | 21 | KFD20-21 | ✓ | 0,560 |
| FD2200176T5R00 | 22 | 22,0 | 22,9 | 25 | 32 | 274,4 | 218,4 | 180,0 | 4,78 | 3 | 22 | KFD22-23 | ✓ | 0,585 |
| FD2300184U7R00 | 23 | 23,0 | 23,9 | 32 | 42 | 287,8 | 227,8 | 188,0 | 5,02 | 3 | 23 | KFD22-23 | ✓ | 0,850 |
| FD2400192U7R00 | 24 | 24,0 | 24,9 | 32 | 42 | 297,4 | 237,4 | 196,0 | 5,18 | 3 | 24 | KFD24-25 | ✓ | 0,980 |
| FD2500200U7R00 | 25 | 25,0 | 25,9 | 32 | 42 | 307,0 | 247,0 | 204,0 | 5,29 | 3 | 25 | KFD24-25 | ✓ | 1,055 |



TWIST^SFEED WECHSELKOPF-VOLLBOHRER 8D Ø12,0-Ø25,9 Z=3 (B)

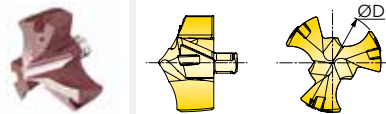
AUFNAHME KOMPATIBEL MIT DIN 1835 B



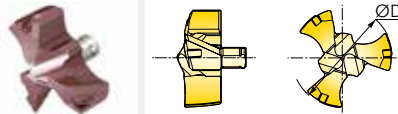
| Artikel-Nr. | D | D min. | D max. | d | d1 | LT | L | L1 | PL | Z | Bs | Schlüssel | IK | kg |
|----------------|------|--------|--------|----|----|-------|-------|-------|------|---|----|-----------|----|-------|
| FD1200096JDR00 | 12 | 12,0 | 12,4 | 16 | 20 | 168,7 | 120,7 | 100,0 | 2,74 | 3 | 12 | KFD12-13 | ✓ | 0,185 |
| FD1250100JDR00 | 12,5 | 12,5 | 12,9 | 16 | 20 | 173,0 | 125,0 | 104,0 | 2,77 | 3 | 12 | KFD12-13 | ✓ | 0,190 |
| FD1300104JDR00 | 13 | 13,0 | 13,4 | 16 | 20 | 177,8 | 129,8 | 108,0 | 2,91 | 3 | 13 | KFD12-13 | ✓ | 0,135 |
| FD1350108JDR00 | 13,5 | 13,5 | 13,9 | 16 | 20 | 182,1 | 134,1 | 112,0 | 2,94 | 3 | 13 | KFD12-13 | ✓ | 0,205 |
| FD1400112JDR00 | 14 | 14,0 | 14,4 | 16 | 20 | 186,9 | 138,9 | 116,0 | 3,17 | 3 | 14 | KFD14-15 | ✓ | 0,205 |
| FD1450116JDR00 | 14,5 | 14,5 | 14,9 | 16 | 20 | 191,2 | 143,2 | 120,0 | 3,20 | 3 | 14 | KFD14-15 | ✓ | 0,215 |
| FD1500120JER00 | 15 | 15,0 | 15,9 | 20 | 25 | 198,9 | 148,9 | 124,0 | 3,31 | 3 | 15 | KFD14-15 | ✓ | 0,275 |
| FD1600128JER00 | 16 | 16,0 | 16,9 | 20 | 25 | 209,0 | 159,0 | 132,0 | 3,70 | 3 | 16 | KFD16-17 | ✓ | 0,315 |
| FD1700136JER00 | 17 | 17,0 | 17,9 | 20 | 25 | 219,0 | 169,0 | 140,0 | 3,88 | 3 | 17 | KFD16-17 | ✓ | 0,340 |
| FD1800144JFR00 | 18 | 18,0 | 18,9 | 25 | 32 | 236,1 | 180,1 | 148,0 | 4,07 | 3 | 18 | KFD18-19 | ✓ | 0,465 |
| FD1900152JFR00 | 19 | 19,0 | 19,9 | 25 | 32 | 245,7 | 189,7 | 156,0 | 4,26 | 3 | 19 | KFD18-19 | ✓ | 0,495 |
| FD2000160JFR00 | 20 | 20,0 | 20,9 | 25 | 32 | 255,3 | 199,3 | 164,0 | 4,44 | 3 | 20 | KFD20-21 | ✓ | 0,530 |
| FD2100168JFR00 | 21 | 21,0 | 21,9 | 25 | 32 | 264,8 | 208,8 | 172,0 | 4,62 | 3 | 21 | KFD20-21 | ✓ | 0,555 |
| FD2200176JFR00 | 22 | 22,0 | 22,9 | 25 | 32 | 274,4 | 218,4 | 180,0 | 4,78 | 3 | 22 | KFD22-23 | ✓ | 0,585 |
| FD2300184JGR00 | 23 | 23,0 | 23,9 | 32 | 42 | 287,8 | 227,8 | 188,0 | 5,02 | 3 | 23 | KFD22-23 | ✓ | 0,850 |
| FD2400192JGR00 | 24 | 24,0 | 24,9 | 32 | 42 | 297,4 | 237,4 | 196,0 | 5,18 | 3 | 24 | KFD24-25 | ✓ | 0,980 |
| FD2500200JGR00 | 25 | 25,0 | 25,9 | 32 | 42 | 307,0 | 247,0 | 204,0 | 5,29 | 3 | 25 | KFD24-25 | ✓ | 1,055 |

BOHRKÖPFE FÜR DIE BOHRER TWISTFEED

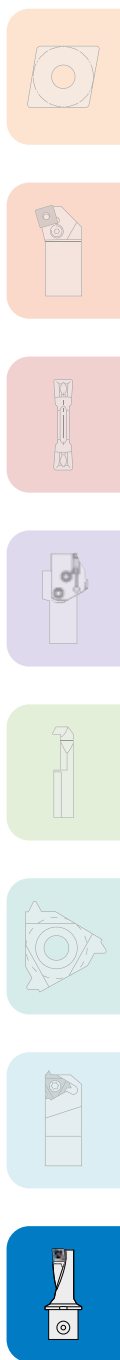
Stahl/Guss Bearbeitung



flacher Grund Bearbeitung

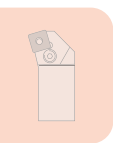


| Stahl/Guss Bearbeitung | | | | flacher Grund Bearbeitung | | | | | |
|------------------------|-------------|------------|---------------|---------------------------|------|-------------|------------|---------------|----------|
| D | Artikel-Nr. | Stahl/Guss | flacher Grund | Qualität | D | Artikel-Nr. | Stahl/Guss | flacher Grund | Qualität |
| 12,0 | FPC1200R01 | | FPF1200R01 | IN 2205 | 16,6 | FPC1660R01 | | | IN 2205 |
| 12,1 | FPC1210R01 | | | IN 2205 | 16,7 | FPC1670R01 | | | IN 2205 |
| 12,2 | FPC1220R01 | | | IN 2205 | 16,8 | FPC1680R01 | | | IN 2205 |
| 12,3 | FPC1230R01 | | | IN 2205 | 16,9 | FPC1690R01 | | | IN 2205 |
| 12,4 | FPC1240R01 | | | IN 2205 | 17,0 | FPC1700R01 | | FPF1700R01 | IN 2205 |
| 12,5 | FPC1250R01 | | FPF1250R01 | IN 2205 | 17,1 | FPC1710R01 | | | IN 2205 |
| 12,6 | FPC1260R01 | | | IN 2205 | 17,2 | FPC1720R01 | | | IN 2205 |
| 12,7 | FPC1270R01 | | | IN 2205 | 17,3 | FPC1730R01 | | | IN 2205 |
| 12,8 | FPC1280R01 | | | IN 2205 | 17,4 | FPC1740R01 | | | IN 2205 |
| 12,9 | FPC1290R01 | | | IN 2205 | 17,5 | FPC1750R01 | | FPF1750R01 | IN 2205 |
| 13,0 | FPC1300R01 | | FPF1300R01 | IN 2205 | 17,6 | FPC1760R01 | | | IN 2205 |
| 13,1 | FPC1310R01 | | | IN 2205 | 17,7 | FPC1770R01 | | | IN 2205 |
| 13,2 | FPC1320R01 | | | IN 2205 | 17,8 | FPC1780R01 | | | IN 2205 |
| 13,3 | FPC1330R01 | | | IN 2205 | 17,9 | FPC1790R01 | | | IN 2205 |
| 13,4 | FPC1340R01 | | | IN 2205 | 18,0 | FPC1800R01 | | FPF1800R01 | IN 2205 |
| 13,5 | FPC1350R01 | | FPF1350R01 | IN 2205 | 18,1 | FPC1810R01 | | | IN 2205 |
| 13,6 | FPC1360R01 | | | IN 2205 | 18,2 | FPC1820R01 | | | IN 2205 |
| 13,7 | FPC1370R01 | | | IN 2205 | 18,3 | FPC1830R01 | | | IN 2205 |
| 13,8 | FPC1380R01 | | | IN 2205 | 18,4 | FPC1840R01 | | | IN 2205 |
| 13,9 | FPC1390R01 | | | IN 2205 | 18,5 | FPC1850R01 | | FPF1850R01 | IN 2205 |
| 14,0 | FPC1400R01 | | FPF1400R01 | IN 2205 | 18,6 | FPC1860R01 | | | IN 2205 |
| 14,1 | FPC1410R01 | | | IN 2205 | 18,7 | FPC1870R01 | | | IN 2205 |
| 14,2 | FPC1420R01 | | | IN 2205 | 18,8 | FPC1880R01 | | | IN 2205 |
| 14,3 | FPC1430R01 | | | IN 2205 | 18,9 | FPC1890R01 | | | IN 2205 |
| 14,4 | FPC1440R01 | | | IN 2205 | 19,0 | FPC1900R01 | | FPF1900R01 | IN 2205 |
| 14,5 | FPC1450R01 | | FPF1450R01 | IN 2205 | 19,1 | FPC1910R01 | | | IN 2205 |
| 14,6 | FPC1460R01 | | | IN 2205 | 19,2 | FPC1920R01 | | | IN 2205 |
| 14,7 | FPC1470R01 | | | IN 2205 | 19,3 | FPC1930R01 | | | IN 2205 |
| 14,8 | FPC1480R01 | | | IN 2205 | 19,4 | FPC1940R01 | | | IN 2205 |
| 14,9 | FPC1490R01 | | | IN 2205 | 19,5 | FPC1950R01 | | FPF1950R01 | IN 2205 |
| 15,0 | FPC1500R01 | | FPF1500R01 | IN 2205 | 19,6 | FPC1960R01 | | | IN 2205 |
| 15,1 | FPC1510R01 | | | IN 2205 | 19,7 | FPC1970R01 | | | IN 2205 |
| 15,2 | FPC1520R01 | | | IN 2205 | 19,8 | FPC1980R01 | | | IN 2205 |
| 15,3 | FPC1530R01 | | | IN 2205 | 19,9 | FPC1990R01 | | | IN 2205 |
| 15,4 | FPC1540R01 | | | IN 2205 | 20,0 | FPC2000R01 | | FPF2000R01 | IN 2205 |
| 15,5 | FPC1550R01 | | FPF1550R01 | IN 2205 | 20,1 | FPC2010R01 | | | IN 2205 |
| 15,6 | FPC1560R01 | | | IN 2205 | 20,2 | FPC2020R01 | | | IN 2205 |
| 15,7 | FPC1570R01 | | | IN 2205 | 20,3 | FPC2030R01 | | | IN 2205 |
| 15,8 | FPC1580R01 | | | IN 2205 | 20,4 | FPC2040R01 | | | IN 2205 |
| 15,9 | FPC1590R01 | | | IN 2205 | 20,5 | FPC2050R01 | | FPF2050R01 | IN 2205 |
| 16,0 | FPC1600R01 | | FPF1600R01 | IN 2205 | 20,6 | FPC2060R01 | | | IN 2205 |
| 16,1 | FPC1610R01 | | | IN 2205 | 20,7 | FPC2070R01 | | | IN 2205 |
| 16,2 | FPC1620R01 | | | IN 2205 | 20,8 | FPC2080R01 | | | IN 2205 |
| 16,3 | FPC1630R01 | | | IN 2205 | 20,9 | FPC2090R01 | | | IN 2205 |
| 16,4 | FPC1640R01 | | | IN 2205 | 21,0 | FPC2100R01 | | FPF2100R01 | IN 2205 |
| 16,5 | FPC1650R01 | | FPF1650R01 | IN 2205 | 21,5 | FPC2150R01 | | FPF2150R01 | IN 2205 |



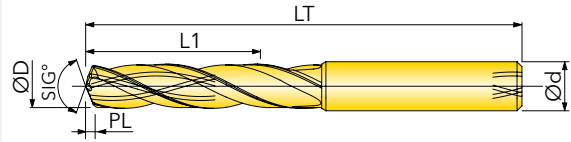
BOHRKÖPFE FÜR DIE BOHRER TWISTSFEED

| D | Artikel-Nr. | | | D | Artikel-Nr. | | |
|------|-------------|---------------|----------|------|-------------|---------------|----------|
| | Stahl/Guss | flacher Grund | Qualität | | Stahl/Guss | flacher Grund | Qualität |
| 22,0 | FPC2200R01 | FPF2200R01 | IN 2205 | 24,0 | FPC2400R01 | FPF2400R01 | IN 2205 |
| 22,5 | FPC2250R01 | FPF2250R01 | IN 2205 | 24,5 | FPC2450R01 | FPF2450R01 | IN 2205 |
| 23,0 | FPC2300R01 | FPF2300R01 | IN 2205 | 25,0 | FPC2500R01 | FPF2500R01 | IN 2205 |
| 23,5 | FPC2350R01 | FPF2350R01 | IN 2205 | 25,5 | FPC2550R01 | FPF2550R01 | IN 2205 |



SOLIDDRILL³ VOLLHARTMETALL-BOHRER 3D Z=3 Ø4,0-12,0

AUFNAHME NACH DIN 6535 HA



| | | | | | | | | | | | | | | | | | | | | | | | | |
|----------|----------|----------|----------|-------------------------|-------------------------|--------------------------|--|---|----|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|
| Qualität | P | M | K | N _(K) | S _(M) | H _(PK) | | D | m7 | | | | | | | | | | | | | | | |
| IN2205 | + | | + | | | | | d | h6 | | | | | | | | | | | | | | | |

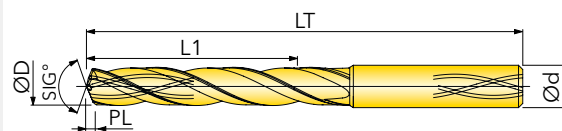
+ gut geeignet ○ bedingt geeignet ▼ Schruppen ▼▼ Vorschlichten ▼▼▼ Schlichten

| Artikel-Nr. | D | d | LT | L1 | PL | Z | IK | kg |
|----------------|------|----|-----|----|------|-----|----|--------|
| FR0400017T7R01 | 4 | 6 | 66 | 17 | 0,82 | 140 | 3 | ✓ 0,02 |
| FR0450017T7R01 | 4,5 | 6 | 66 | 17 | 0,88 | 140 | 3 | ✓ 0,02 |
| FR0500020T7R01 | 5 | 6 | 66 | 20 | 0,96 | 140 | 3 | ✓ 0,02 |
| FR0550020T7R01 | 5,5 | 6 | 66 | 20 | 1,08 | 140 | 3 | ✓ 0,02 |
| FR0600020T7R01 | 6 | 6 | 66 | 20 | 1,17 | 140 | 3 | ✓ 0,02 |
| FR0650024TOR01 | 6,5 | 8 | 79 | 24 | 1,26 | 140 | 3 | ✓ 0,04 |
| FR0680024TOR01 | 6,8 | 8 | 79 | 24 | 1,31 | 140 | 3 | ✓ 0,04 |
| FR0700024TOR01 | 7 | 8 | 79 | 24 | 1,35 | 140 | 3 | ✓ 0,04 |
| FR0750029TOR01 | 7,5 | 8 | 79 | 29 | 1,40 | 140 | 3 | ✓ 0,04 |
| FR0800029TOR01 | 8 | 8 | 79 | 29 | 1,49 | 140 | 3 | ✓ 0,05 |
| FR0850035T1R01 | 8,5 | 10 | 89 | 35 | 1,63 | 140 | 3 | ✓ 0,07 |
| FR0900035T1R01 | 9 | 10 | 89 | 35 | 1,72 | 140 | 3 | ✓ 0,07 |
| FR0950035T1R01 | 9,5 | 10 | 89 | 35 | 1,75 | 140 | 3 | ✓ 0,08 |
| FR1000035T1R01 | 10 | 10 | 89 | 35 | 1,85 | 140 | 3 | ✓ 0,08 |
| FR1050040T2R01 | 10,5 | 12 | 102 | 40 | 1,98 | 140 | 3 | ✓ 0,12 |
| FR1100040T2R01 | 11 | 12 | 102 | 40 | 2,07 | 140 | 3 | ✓ 0,12 |
| FR1150040T2R01 | 11,5 | 12 | 102 | 40 | 2,12 | 140 | 3 | ✓ 0,12 |
| FR1200040T2R01 | 12 | 12 | 102 | 40 | 2,21 | 140 | 3 | ✓ 0,13 |



SOLID DRILL³ VOLLHARTMETALL-BOHRER 5D Z=3 Ø4,0-12,0

AUFNAHME NACH DIN 6535 HA



| Qualität | P | M | K | N _(K) | S _(M) | H _(PK) |
|----------|---|---|---|------------------|------------------|-------------------|
| IN2205 | + | | + | | | |

| | |
|---|----|
| D | m7 |
| d | h6 |

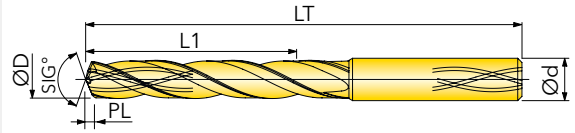


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| Artikel-Nr. | D | d | LT | L1 | PL | Z | | | |
|----------------|------|----|-----|----|------|-----|---|---|------|
| FR0400029T7R01 | 4 | 6 | 74 | 29 | 0,82 | 140 | 3 | ✓ | 0,02 |
| FR0450029T7R01 | 4,5 | 6 | 74 | 29 | 0,88 | 140 | 3 | ✓ | 0,02 |
| FR0500035T7R01 | 5 | 6 | 82 | 35 | 0,96 | 140 | 3 | ✓ | 0,02 |
| FR0550035T7R01 | 5,5 | 6 | 82 | 35 | 1,08 | 140 | 3 | ✓ | 0,03 |
| FR0600035T7R01 | 6 | 6 | 82 | 35 | 1,17 | 140 | 3 | ✓ | 0,03 |
| FR0650043T0R01 | 6,5 | 8 | 91 | 43 | 1,26 | 140 | 3 | ✓ | 0,04 |
| FR0680043T0R01 | 6,8 | 8 | 91 | 43 | 1,31 | 140 | 3 | ✓ | 0,04 |
| FR0700043T0R01 | 7 | 8 | 91 | 43 | 1,35 | 140 | 3 | ✓ | 0,05 |
| FR0750043T0R01 | 7,5 | 8 | 91 | 43 | 1,40 | 140 | 3 | ✓ | 0,05 |
| FR0800043T0R01 | 8 | 8 | 91 | 43 | 1,49 | 140 | 3 | ✓ | 0,05 |
| FR0850049T1R01 | 8,5 | 10 | 103 | 49 | 1,63 | 140 | 3 | ✓ | 0,08 |
| FR0900049T1R01 | 9 | 10 | 103 | 49 | 1,72 | 140 | 3 | ✓ | 0,08 |
| FR0950049T1R01 | 9,5 | 10 | 103 | 49 | 1,75 | 140 | 3 | ✓ | 0,08 |
| FR1000049T1R01 | 10 | 10 | 103 | 49 | 1,85 | 140 | 3 | ✓ | 0,09 |
| FR1050056T2R01 | 10,5 | 12 | 118 | 56 | 1,98 | 140 | 3 | ✓ | 0,12 |
| FR1100056T2R01 | 11 | 12 | 118 | 56 | 2,07 | 140 | 3 | ✓ | 0,12 |
| FR1150056T2R01 | 11,5 | 12 | 118 | 56 | 2,12 | 140 | 3 | ✓ | 0,13 |
| FR1200056T2R01 | 12 | 12 | 118 | 56 | 2,21 | 140 | 3 | ✓ | 0,13 |

SOLIDDRILL³ VOLLHARTMETALL-BOHRER 8D Z=3 Ø4,0-12,0

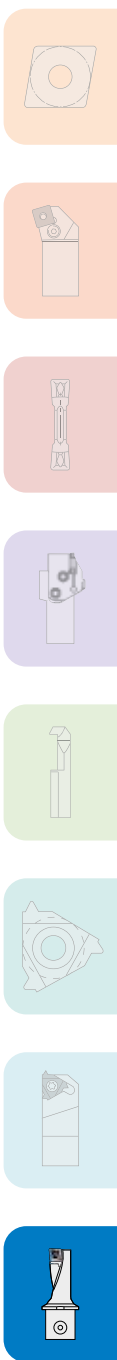
AUFNAHME NACH DIN 6535 HA



| | | | | | | | | | | | | | | | | | |
|----------|----------|----------|----------|-------------------------|-------------------------|--------------------------|--|---|----|--|--|--|--|--|--|--|--|
| Qualität | P | M | K | N _(K) | S _(M) | H _(PK) | | D | m7 | | | | | | | | |
| IN2205 | + | | + | | | | | d | h6 | | | | | | | | |

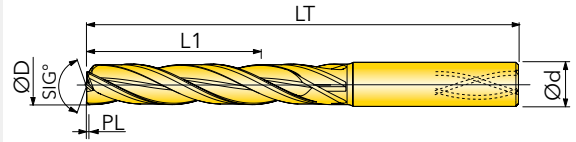
+ gut geeignet ○ bedingt geeignet ▼ Schruppen ▼▼ Vorschlichten ▼▼▼ Schlichten

| Artikel-Nr. | D | d | LT | L1 | PL | Z | | |
|----------------|------|----|-----|----|------|-----|---|-------|
| FR0400036T7R01 | 4 | 6 | 74 | 17 | 0,17 | 140 | ✓ | 0,022 |
| FR0450036T7R01 | 4,5 | 6 | 74 | 17 | 0,19 | 140 | ✓ | 0,023 |
| FR0500048T7R01 | 5 | 6 | 82 | 20 | 0,21 | 140 | ✓ | 0,023 |
| FR0550048T7R01 | 5,5 | 6 | 82 | 20 | 0,23 | 140 | ✓ | 0,025 |
| FR0600048T7R01 | 6 | 6 | 82 | 20 | 0,23 | 140 | ✓ | 0,030 |
| FR0650064TOR01 | 6,5 | 8 | 91 | 24 | 0,28 | 140 | ✓ | 0,047 |
| FR0700064TOR01 | 7 | 8 | 91 | 24 | 0,28 | 140 | ✓ | 0,049 |
| FR0750064TOR01 | 7,5 | 8 | 91 | 29 | 0,32 | 140 | ✓ | 0,052 |
| FR0800064TOR01 | 8 | 8 | 91 | 29 | 0,32 | 140 | ✓ | 0,055 |
| FR0850080T1R01 | 8,5 | 10 | 103 | 35 | 0,36 | 130 | ✓ | 0,086 |
| FR0900080T1R01 | 9 | 10 | 103 | 35 | 0,36 | 130 | ✓ | 0,090 |
| FR0950080T1R01 | 9,5 | 10 | 103 | 35 | 0,39 | 130 | ✓ | 0,094 |
| FR1000080T1R01 | 10 | 10 | 103 | 35 | 0,39 | 130 | ✓ | 0,105 |
| FR1050096T2R01 | 10,5 | 12 | 118 | 40 | 0,43 | 130 | ✓ | 0,142 |
| FR1100096T2R01 | 11 | 12 | 118 | 40 | 0,43 | 130 | ✓ | 0,146 |
| FR1150096R2T01 | 11,5 | 12 | 118 | 40 | 0,46 | 130 | ✓ | 0,151 |
| FR1200096T2R01 | 12 | 12 | 118 | 40 | 0,46 | 130 | ✓ | 0,158 |



SOLIDDRILL³ VOLLHARTMETALL-BOHRER 3D Z=3 Ø4,0-12,0 (FLACHER GRUND)

AUFNAHME NACH DIN 6535 HA



| | | | | | | |
|----------|----------|----------|----------|-------------------------|-------------------------|--------------------------|
| Qualität | P | M | K | N _(K) | S _(M) | H _(PK) |
| IN2205 | + | | + | | | |

| | |
|---|----|
| D | m7 |
| d | h6 |

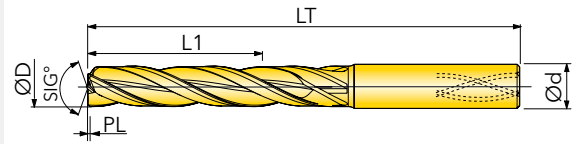


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| Artikel-Nr. | D | d | LT | L1 | PL | Z | IK | kg |
|----------------|------|----|-----|----|------|-----|----|--------|
| FF0400017T7R01 | 4 | 6 | 66 | 17 | 0,17 | 125 | 3 | ✓ 0,02 |
| FF0450017T7R01 | 4,5 | 6 | 66 | 17 | 0,19 | 125 | 3 | ✓ 0,02 |
| FF0500020T7R01 | 5 | 6 | 66 | 20 | 0,21 | 125 | 3 | ✓ 0,02 |
| FF0550020T7R01 | 5,5 | 6 | 66 | 20 | 0,23 | 125 | 3 | ✓ 0,02 |
| FF0600020T7R01 | 6 | 6 | 66 | 20 | 0,23 | 125 | 3 | ✓ 0,02 |
| FF0650024T0R01 | 6,5 | 8 | 79 | 24 | 0,28 | 125 | 3 | ✓ 0,04 |
| FF0700024T0R01 | 7 | 8 | 79 | 24 | 0,28 | 125 | 3 | ✓ 0,04 |
| FF0750029T0R01 | 7,5 | 8 | 79 | 29 | 0,32 | 125 | 3 | ✓ 0,04 |
| FF0800029T0R01 | 8 | 8 | 79 | 29 | 0,32 | 125 | 3 | ✓ 0,05 |
| FF0850035T1R01 | 8,5 | 10 | 89 | 35 | 0,36 | 125 | 3 | ✓ 0,07 |
| FF0900035T1R01 | 9 | 10 | 89 | 35 | 0,36 | 125 | 3 | ✓ 0,07 |
| FF0950035T1R01 | 9,5 | 10 | 89 | 35 | 0,39 | 125 | 3 | ✓ 0,08 |
| FF1000035T1R01 | 10 | 10 | 89 | 35 | 0,39 | 125 | 3 | ✓ 0,08 |
| FF1050040T2R01 | 10,5 | 12 | 102 | 40 | 0,43 | 125 | 3 | ✓ 0,12 |
| FF1100040T2R01 | 11 | 12 | 102 | 40 | 0,43 | 125 | 3 | ✓ 0,12 |
| FF1150040R2T01 | 11,5 | 12 | 102 | 40 | 0,46 | 125 | 3 | ✓ 0,12 |
| FF1200040T2R01 | 12 | 12 | 102 | 40 | 0,46 | 125 | 3 | ✓ 0,13 |

SOLIDDRILL³ VOLLHARTMETALL-BOHRER 5D Z=3 Ø4,0-12,0 (FLACHER GRUND)

AUFNAHME NACH DIN 6535 HA



| Qualität | P | M | K | N _(K) | S _(M) | H _(PK) | | | D | m7 | | | | |
|----------|---|---|---|------------------|------------------|-------------------|--|--|---|----|--|--|--|--|
| IN2205 | + | | + | | | | | | d | h6 | | | | |

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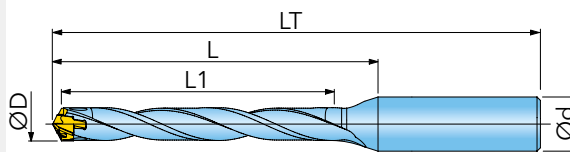


| Artikel-Nr. | D | d | LT | L1 | PL | Z | IK | kg |
|----------------|------|----|-----|----|------|-----|----|--------|
| FF0400029T7R01 | 4 | 6 | 74 | 29 | 0,17 | 125 | 3 | ✓ 0,02 |
| FF0450029T7R01 | 4,5 | 6 | 74 | 29 | 0,19 | 125 | 3 | ✓ 0,02 |
| FF0500035T7R01 | 5 | 6 | 82 | 35 | 0,21 | 125 | 3 | ✓ 0,02 |
| FF0550035T7R01 | 5,5 | 6 | 82 | 35 | 0,23 | 125 | 3 | ✓ 0,02 |
| FF0600035T7R01 | 6 | 6 | 82 | 35 | 0,23 | 125 | 3 | ✓ 0,02 |
| FF0650043TOR01 | 6,5 | 8 | 91 | 43 | 0,28 | 125 | 3 | ✓ 0,04 |
| FF0700043TOR01 | 7 | 8 | 91 | 43 | 0,28 | 125 | 3 | ✓ 0,04 |
| FF0750043TOR01 | 7,5 | 8 | 91 | 43 | 0,32 | 125 | 3 | ✓ 0,04 |
| FF0800043TOR01 | 8 | 8 | 91 | 43 | 0,32 | 125 | 3 | ✓ 0,05 |
| FF0850049T1R01 | 8,5 | 10 | 103 | 49 | 0,36 | 125 | 3 | ✓ 0,07 |
| FF0900049T1R01 | 9 | 10 | 103 | 49 | 0,36 | 125 | 3 | ✓ 0,07 |
| FF0950049T1R01 | 9,5 | 10 | 103 | 49 | 0,39 | 125 | 3 | ✓ 0,08 |
| FF1000049T1R01 | 10 | 10 | 103 | 49 | 0,39 | 125 | 3 | ✓ 0,08 |
| FF1050056T2R01 | 10,5 | 12 | 118 | 56 | 0,43 | 125 | 3 | ✓ 0,12 |
| FF1100056T2R01 | 11 | 12 | 118 | 56 | 0,43 | 125 | 3 | ✓ 0,12 |
| FF1150056R2T01 | 11,5 | 12 | 118 | 56 | 0,46 | 125 | 3 | ✓ 0,12 |
| FF1200056T2R01 | 12 | 12 | 118 | 56 | 0,46 | 125 | 3 | ✓ 0,13 |

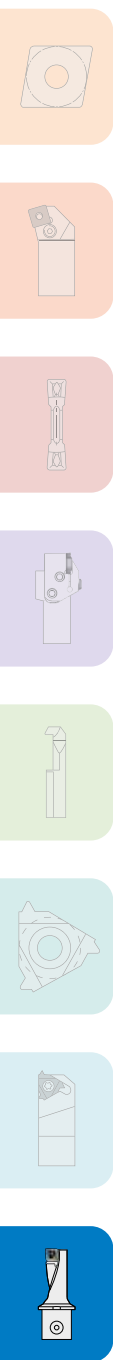


GOLDTWIST WECHSELKOPF-VOLLBOHRER 3D Ø4,0-Ø5,9 (A)

AUFNAHME KOMPATIBEL MIT DIN 1835 A

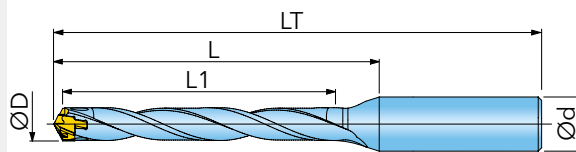


| Artikel-Nr. | D min. | D max. | d | LT | L | L1 | Z | Bs | Schlüssel | | |
|-----------------------|--------|--------|---|------|------|----|---|-----|------------|---|------|
| TD0400012T7R00 | 4,0 | 4,4 | 6 | 57,7 | 22,7 | 13 | 2 | 4 | KTD4.0-4.9 | ✓ | 0,02 |
| TD0450014T7R00 | 4,5 | 4,9 | 6 | 59,7 | 24,7 | 14 | 2 | 4,5 | KTD4.0-4.9 | ✓ | 0,02 |
| TD0500015T7R00 | 5,0 | 5,4 | 6 | 61,3 | 26,3 | 16 | 2 | 5 | KTD5.0-5.9 | ✓ | 0,02 |
| TD0550017T7R00 | 5,5 | 5,9 | 6 | 63,2 | 28,2 | 17 | 2 | 5,5 | KTD5.0-5.9 | ✓ | 0,02 |

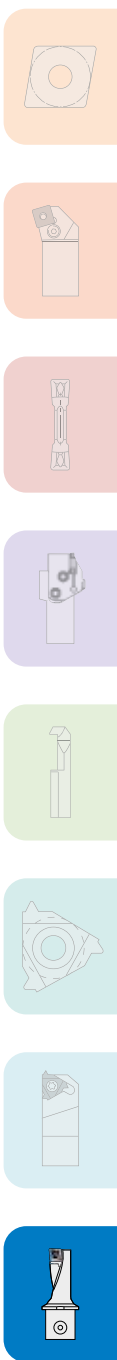


GOLDTWIST WECHSELKOPF-VOLLBOHRER 5D Ø4,0-Ø5,9 (A)

AUFNAHME NACH DIN 1835 A

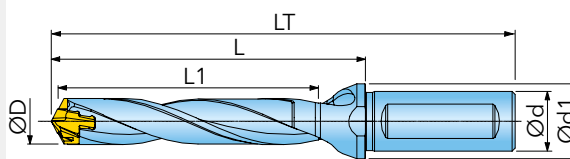


| Artikel-Nr. | D min. | D max. | d | LT | L | L1 | Z | Bs | Schlüssel | | |
|----------------|--------|--------|---|------|------|----|---|-----|------------|---|------|
| TD0400020T7R00 | 4,0 | 4,4 | 6 | 65,7 | 30,7 | 21 | 2 | 4 | KTD4.0-4.9 | ✓ | 0,03 |
| TD0450023T7R00 | 4,5 | 4,9 | 6 | 68,7 | 33,7 | 23 | 2 | 4,5 | KTD4.0-4.9 | ✓ | 0,03 |
| TD0500025T7R00 | 5,0 | 5,4 | 6 | 71,3 | 36,3 | 26 | 2 | 5 | KTD5.0-5.9 | ✓ | 0,03 |
| TD0550028T7R00 | 5,5 | 5,9 | 6 | 74,2 | 39,2 | 28 | 2 | 5,5 | KTD5.0-5.9 | ✓ | 0,03 |



GOLDTWIST WECHSELKOPF-VOLLBOHRER 1,5D Ø6,0-Ø25,9

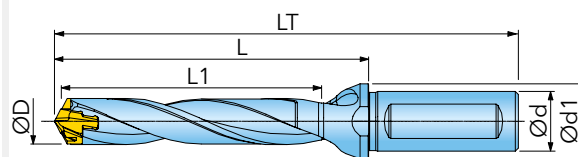
AUFNAHME KOMPATIBEL MIT DIN 1835 B



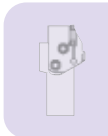
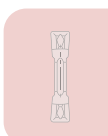
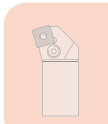
| Artikel-Nr. | D min. | D max. | d | d1 | LT | L | L1 | Z | Bs | Schlüssel | IK | kg |
|----------------|--------|--------|----|----|-------|------|------|---|-----|--------------|----|------|
| TD0600009JCR00 | 6,0 | 6,4 | 12 | 16 | 68 | 23,0 | 9 | 2 | 6 | KTD6.0-9.9 | ✓ | 0,02 |
| TD0650010JCR00 | 6,5 | 6,9 | 12 | 16 | 69,1 | 24,1 | 10 | 2 | 6,5 | KTD6.0-9.9 | ✓ | 0,02 |
| TD0700011JCR00 | 7,0 | 7,4 | 12 | 16 | 70,1 | 25,1 | 11 | 2 | 7 | KTD6.0-9.9 | ✓ | 0,03 |
| TD0750011JCR00 | 7,5 | 7,9 | 12 | 16 | 70,9 | 25,9 | 11,3 | 2 | 7,5 | KTD6.0-9.9 | ✓ | 0,03 |
| TD0800012JCR00 | 8,0 | 8,9 | 12 | 16 | 72,4 | 27,4 | 12 | 2 | 8 | KTD6.0-9.9 | ✓ | 0,04 |
| TD0900014JCR00 | 9,0 | 9,9 | 12 | 16 | 74,3 | 29,3 | 14 | 2 | 9 | KTD6.0-9.9 | ✓ | 0,05 |
| TD1000015JDR00 | 10,0 | 10,9 | 16 | 20 | 79,2 | 31,2 | 15 | 2 | 10 | KTD10.0-19.9 | ✓ | 0,08 |
| TD1100017JDR00 | 11,0 | 11,9 | 16 | 20 | 81,1 | 33,1 | 17 | 2 | 11 | KTD10.0-19.9 | ✓ | 0,09 |
| TD1200018JDR00 | 12,0 | 12,9 | 16 | 20 | 83 | 35,0 | 18 | 2 | 12 | KTD10.0-19.9 | ✓ | 0,10 |
| TD1300020JDR00 | 13,0 | 13,9 | 16 | 20 | 85,1 | 37,1 | 20 | 2 | 13 | KTD10.0-19.9 | ✓ | 0,11 |
| TD1400021JDR00 | 14,0 | 14,9 | 16 | 20 | 89,1 | 41,1 | 21 | 2 | 14 | KTD10.0-19.9 | ✓ | 0,12 |
| TD1500023JER00 | 15,0 | 15,9 | 20 | 25 | 96,2 | 46,2 | 23 | 2 | 15 | KTD10.0-19.9 | ✓ | 0,15 |
| TD1600024JER00 | 16,0 | 16,9 | 20 | 25 | 99,3 | 49,3 | 24 | 2 | 16 | KTD10.0-19.9 | ✓ | 0,16 |
| TD1700026JER00 | 17,0 | 17,9 | 20 | 25 | 102,4 | 52,4 | 26 | 2 | 17 | KTD10.0-19.9 | ✓ | 0,17 |
| TD1800027JFR00 | 18,0 | 18,9 | 25 | 32 | 111,5 | 55,5 | 27 | 2 | 18 | KTD10.0-19.9 | ✓ | 0,28 |
| TD1900029JFR00 | 19,0 | 19,9 | 25 | 32 | 114,5 | 58,5 | 29 | 2 | 19 | KTD10.0-19.9 | ✓ | 0,30 |
| TD2000030JFR00 | 20,0 | 20,9 | 25 | 32 | 117,6 | 61,6 | 30 | 2 | 20 | KTD20.0-26.9 | ✓ | 0,31 |
| TD2100032JFR00 | 21,0 | 21,9 | 25 | 32 | 120,7 | 64,7 | 32 | 2 | 21 | KTD20.0-26.9 | ✓ | 0,32 |
| TD2200033JFR00 | 22,0 | 22,9 | 25 | 32 | 123,8 | 67,8 | 33 | 2 | 22 | KTD20.0-26.9 | ✓ | 0,34 |
| TD2300035JGR00 | 23,0 | 23,9 | 32 | 42 | 130,8 | 70,8 | 35 | 2 | 23 | KTD20.0-26.9 | ✓ | 0,42 |
| TD2400036JGR00 | 24,0 | 24,9 | 32 | 42 | 133,9 | 73,9 | 36 | 2 | 24 | KTD20.0-26.9 | ✓ | 0,46 |
| TD2500038JGR00 | 25,0 | 25,9 | 32 | 42 | 137 | 77,0 | 38 | 2 | 25 | KTD20.0-26.9 | ✓ | 0,50 |

GOLDTWIST WECHSELKOPF-VOLLBOHRER 3D Ø6,0-Ø25,9

AUFNAHME KOMPATIBEL MIT DIN 1835 B

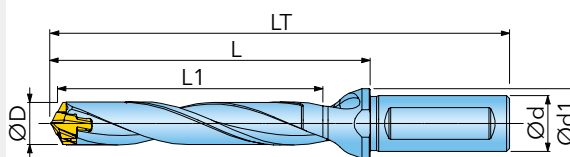


| Artikel-Nr. | D min. | D max. | d | d1 | LT | L | L1 | Z | Bs | Schlüssel |  |  |
|----------------|--------|--------|----|----|-------|-------|----|---|------|--------------|---|---|
| TD0600018JCR00 | 6,0 | 6,4 | 12 | 16 | 77 | 32,0 | 18 | 2 | 6 | KTD6.0-9.9 | ✓ | 0,03 |
| TD0650020JCR00 | 6,5 | 6,9 | 12 | 16 | 78,8 | 33,8 | 20 | 2 | 6,5 | KTD6.0-9.9 | ✓ | 0,03 |
| TD0700021JCR00 | 7,0 | 7,4 | 12 | 16 | 80,6 | 35,6 | 21 | 2 | 7 | KTD6.0-9.9 | ✓ | 0,04 |
| TD0750023JCR00 | 7,5 | 7,9 | 12 | 16 | 82,1 | 37,1 | 23 | 2 | 7,5 | KTD6.0-9.9 | ✓ | 0,04 |
| TD0800024JCR00 | 8,0 | 8,4 | 12 | 16 | 84,4 | 39,4 | 24 | 2 | 8 | KTD6.0-9.9 | ✓ | 0,05 |
| TD0850026JCR00 | 8,5 | 8,9 | 12 | 16 | 85,9 | 40,9 | 26 | 2 | 8,5 | KTD6.0-9.9 | ✓ | 0,05 |
| TD0900027JCR00 | 9,0 | 9,4 | 12 | 16 | 87,8 | 42,8 | 27 | 2 | 9 | KTD6.0-9.9 | ✓ | 0,06 |
| TD0950029JCR00 | 9,5 | 9,9 | 12 | 16 | 89,3 | 44,3 | 29 | 2 | 9,5 | KTD6.0-9.9 | ✓ | 0,06 |
| TD1000030JDR00 | 10,0 | 10,4 | 16 | 20 | 94,2 | 46,2 | 30 | 2 | 10 | KTD10.0-19.9 | ✓ | 0,09 |
| TD1050032JDR00 | 10,5 | 10,9 | 16 | 20 | 95,7 | 47,7 | 32 | 2 | 10,5 | KTD10.0-19.9 | ✓ | 0,10 |
| TD1100033JDR00 | 11,0 | 11,4 | 16 | 20 | 97,6 | 49,6 | 33 | 2 | 11 | KTD10.0-19.9 | ✓ | 0,10 |
| TD1150035JDR00 | 11,5 | 11,9 | 16 | 20 | 99,1 | 51,1 | 35 | 2 | 11,5 | KTD10.0-19.9 | ✓ | 0,11 |
| TD1200036JDR00 | 12,0 | 12,4 | 16 | 20 | 101 | 53,0 | 36 | 2 | 12 | KTD10.0-19.9 | ✓ | 0,11 |
| TD1250037JDR00 | 12,5 | 12,9 | 16 | 20 | 102,5 | 54,5 | 37 | 2 | 12,5 | KTD10.0-19.9 | ✓ | 0,11 |
| TD1300039JDR00 | 13,0 | 13,4 | 16 | 20 | 104,6 | 56,6 | 39 | 2 | 13 | KTD10.0-19.9 | ✓ | 0,12 |
| TD1350041JDR00 | 13,5 | 13,9 | 16 | 20 | 106,1 | 58,1 | 41 | 2 | 13,5 | KTD10.0-19.9 | ✓ | 0,12 |
| TD1400042JDR00 | 14,0 | 14,4 | 16 | 20 | 110,2 | 62,2 | 42 | 2 | 14 | KTD10.0-19.9 | ✓ | 0,13 |
| TD1450044JDR00 | 14,5 | 14,9 | 16 | 20 | 111,7 | 63,7 | 44 | 2 | 14,5 | KTD10.0-19.9 | ✓ | 0,13 |
| TD1500045JER00 | 15,0 | 15,9 | 20 | 25 | 118,7 | 68,7 | 45 | 2 | 15 | KTD10.0-19.9 | ✓ | 0,18 |
| TD1600048JER00 | 16,0 | 16,9 | 20 | 25 | 123,3 | 73,3 | 48 | 2 | 16 | KTD10.0-19.9 | ✓ | 0,19 |
| TD1700051JER00 | 17,0 | 17,9 | 20 | 25 | 127,9 | 77,9 | 51 | 2 | 17 | KTD10.0-19.9 | ✓ | 0,20 |
| TD1800054JFR00 | 18,0 | 18,9 | 25 | 32 | 138,5 | 82,5 | 54 | 2 | 18 | KTD10.0-19.9 | ✓ | 0,32 |
| TD1900057JFR00 | 19,0 | 19,9 | 25 | 32 | 143 | 87,0 | 57 | 2 | 19 | KTD10.0-19.9 | ✓ | 0,34 |
| TD2000060JFR00 | 20,0 | 20,9 | 25 | 32 | 147,6 | 91,6 | 60 | 2 | 20 | KTD20.0-26.9 | ✓ | 0,35 |
| TD2100063JFR00 | 21,0 | 21,9 | 25 | 32 | 152,2 | 96,2 | 63 | 2 | 21 | KTD20.0-26.9 | ✓ | 0,36 |
| TD2200066JFR00 | 22,0 | 22,9 | 25 | 32 | 156,8 | 100,8 | 66 | 2 | 22 | KTD20.0-26.9 | ✓ | 0,37 |
| TD2300069JGR00 | 23,0 | 23,9 | 32 | 42 | 165,3 | 105,3 | 69 | 2 | 23 | KTD20.0-26.9 | ✓ | 0,45 |
| TD2400072JGR00 | 24,0 | 24,9 | 32 | 42 | 169,9 | 109,9 | 72 | 2 | 24 | KTD20.0-26.9 | ✓ | 0,49 |
| TD2500075JGR00 | 25,0 | 25,9 | 32 | 42 | 174,5 | 114,5 | 75 | 2 | 25 | KTD20.0-26.9 | ✓ | 0,53 |



GOLDTWIST WECHSELKOPF-VOLLBOHRER 5D Ø6,0-Ø25,9

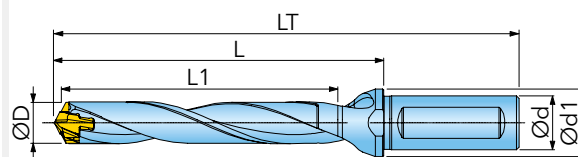
AUFNAHME KOMPATIBEL MIT DIN 1835 B





| Artikel-Nr. | D min. | D max. | d | d1 | LT | L | L1 | Z | Bs | Schlüssel | IK | kg |
|----------------|--------|--------|----|----|-------|-------|-----|---|------|--------------|----|------|
| TD0600030JCR00 | 6,0 | 6,4 | 12 | 16 | 89 | 44,0 | 30 | 2 | 6 | KTD6.0-9.9 | ✓ | 0,04 |
| TD0650033JCR00 | 6,5 | 6,9 | 12 | 16 | 91,8 | 46,8 | 33 | 2 | 6,5 | KTD6.0-9.9 | ✓ | 0,04 |
| TD0700035JCR00 | 7,0 | 7,4 | 12 | 16 | 94,6 | 49,6 | 35 | 2 | 7 | KTD6.0-9.9 | ✓ | 0,05 |
| TD0750038JCR00 | 7,5 | 7,9 | 12 | 16 | 97,1 | 52,1 | 38 | 2 | 7,5 | KTD6.0-9.9 | ✓ | 0,05 |
| TD0800040JCR00 | 8,0 | 8,4 | 12 | 16 | 100,4 | 55,4 | 40 | 2 | 8 | KTD6.0-9.9 | ✓ | 0,06 |
| TD0850043JCR00 | 8,5 | 8,9 | 12 | 16 | 102,9 | 57,9 | 43 | 2 | 8,5 | KTD6.0-9.9 | ✓ | 0,06 |
| TD0900045JCR00 | 9,0 | 9,4 | 12 | 16 | 105,8 | 60,8 | 45 | 2 | 9 | KTD6.0-9.9 | ✓ | 0,07 |
| TD0950048JCR00 | 9,5 | 9,9 | 12 | 16 | 108,3 | 63,3 | 48 | 2 | 9,5 | KTD6.0-9.9 | ✓ | 0,07 |
| TD1000050JDR00 | 10,0 | 10,4 | 16 | 20 | 114,2 | 66,2 | 50 | 2 | 10 | KTD10.0-19.9 | ✓ | 0,10 |
| TD1050053JDR00 | 10,5 | 10,9 | 16 | 20 | 116,7 | 68,7 | 53 | 2 | 10,5 | KTD10.0-19.9 | ✓ | 0,11 |
| TD1100055JDR00 | 11,0 | 11,4 | 16 | 20 | 119,6 | 71,6 | 55 | 2 | 11 | KTD10.0-19.9 | ✓ | 0,11 |
| TD1150058JDR00 | 11,5 | 11,9 | 16 | 20 | 122,1 | 74,1 | 58 | 2 | 11,5 | KTD10.0-19.9 | ✓ | 0,12 |
| TD1200060JDR00 | 12,0 | 12,4 | 16 | 20 | 125 | 77,0 | 60 | 2 | 12 | KTD10.0-19.9 | ✓ | 0,12 |
| TD1250062JDR00 | 12,5 | 12,9 | 16 | 20 | 127,5 | 79,5 | 62 | 2 | 12,5 | KTD10.0-19.9 | ✓ | 0,12 |
| TD1300065JDR00 | 13,0 | 13,4 | 16 | 20 | 130,6 | 82,6 | 65 | 2 | 13 | KTD10.0-19.9 | ✓ | 0,13 |
| TD1350068JDR00 | 13,5 | 13,9 | 16 | 20 | 133,1 | 85,1 | 68 | 2 | 13,5 | KTD10.0-19.9 | ✓ | 0,13 |
| TD1400070JDR00 | 14,0 | 14,4 | 16 | 20 | 138,2 | 90,2 | 70 | 2 | 14 | KTD10.0-19.9 | ✓ | 0,14 |
| TD1450073JDR00 | 14,5 | 14,9 | 16 | 20 | 140,7 | 92,7 | 73 | 2 | 14,5 | KTD10.0-19.9 | ✓ | 0,15 |
| TD1500075JER00 | 15,0 | 15,9 | 20 | 25 | 148,7 | 98,7 | 75 | 2 | 15 | KTD10.0-19.9 | ✓ | 0,21 |
| TD1600080JER00 | 16,0 | 16,9 | 20 | 25 | 155,3 | 105,3 | 80 | 2 | 16 | KTD10.0-19.9 | ✓ | 0,22 |
| TD1700085JER00 | 17,0 | 17,9 | 20 | 25 | 161,9 | 111,9 | 85 | 2 | 17 | KTD10.0-19.9 | ✓ | 0,23 |
| TD1800090JFR00 | 18,0 | 18,9 | 25 | 32 | 174,5 | 118,5 | 90 | 2 | 18 | KTD10.0-19.9 | ✓ | 0,36 |
| TD1900095JFR00 | 19,0 | 19,9 | 25 | 32 | 181 | 125,0 | 95 | 2 | 19 | KTD10.0-19.9 | ✓ | 0,38 |
| TD2000100JFR00 | 20,0 | 20,9 | 25 | 32 | 187,6 | 131,6 | 100 | 2 | 20 | KTD20.0-26.9 | ✓ | 0,39 |
| TD2100105JFR00 | 21,0 | 21,9 | 25 | 32 | 194,2 | 138,2 | 105 | 2 | 21 | KTD20.0-26.9 | ✓ | 0,40 |
| TD2200110JFR00 | 22,0 | 22,9 | 25 | 32 | 200,8 | 144,8 | 110 | 2 | 22 | KTD20.0-26.9 | ✓ | 0,43 |
| TD2300115JGR00 | 23,0 | 23,9 | 32 | 42 | 211,3 | 151,3 | 115 | 2 | 23 | KTD20.0-26.9 | ✓ | 0,56 |
| TD2400120JGR00 | 24,0 | 24,9 | 32 | 42 | 217,9 | 157,9 | 120 | 2 | 24 | KTD20.0-26.9 | ✓ | 0,60 |
| TD2500125JGR00 | 25,0 | 25,9 | 32 | 42 | 224,5 | 164,5 | 125 | 2 | 25 | KTD20.0-26.9 | ✓ | 0,65 |

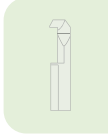
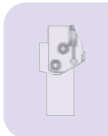
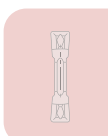
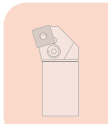
GOLDTWIST WECHSELKOPF-VOLLBOHRER 8D Ø7,0-Ø25,9

AUFNAHME KOMPATIBEL MIT DIN 1835 B



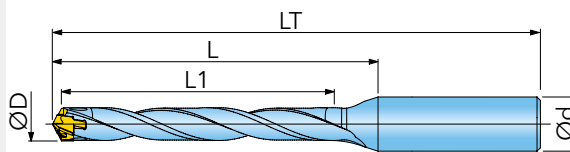
| Artikel-Nr. | D min. | D max. | d | d1 | LT | L | L1 | Z | Bs | Schlüssel |  |  |
|----------------|--------|--------|----|----|-------|-------|-----|---|------|--------------|---|---|
| TD0700056JCR00 | 7,0 | 7,4 | 12 | 16 | 115,6 | 70,6 | 56 | 2 | 7 | KTD6.0-9.9 | ✓ | 0,06 |
| TD0750060JCR00 | 7,5 | 7,9 | 12 | 16 | 119,6 | 74,6 | 60 | 2 | 7,5 | KTD6.0-9.9 | ✓ | 0,06 |
| TD0800064JCR00 | 8,0 | 8,4 | 12 | 16 | 124,4 | 79,4 | 64 | 2 | 8 | KTD6.0-9.9 | ✓ | 0,07 |
| TD0850068JCR00 | 8,5 | 8,9 | 12 | 16 | 128,4 | 83,4 | 68 | 2 | 8,5 | KTD6.0-9.9 | ✓ | 0,07 |
| TD0900072JCR00 | 9,0 | 9,4 | 12 | 16 | 132,8 | 87,8 | 72 | 2 | 9 | KTD6.0-9.9 | ✓ | 0,08 |
| TD0950076JCR00 | 9,5 | 9,9 | 12 | 16 | 136,8 | 91,8 | 76 | 2 | 9,5 | KTD6.0-9.9 | ✓ | 0,08 |
| TD1000080JDR00 | 10,0 | 10,4 | 16 | 20 | 144,2 | 96,2 | 80 | 2 | 10 | KTD10.0-19.9 | ✓ | 0,11 |
| TD1050084JDR00 | 10,5 | 10,9 | 16 | 20 | 148,2 | 100,2 | 84 | 2 | 10,5 | KTD10.0-19.9 | ✓ | 0,12 |
| TD1100088JDR00 | 11,0 | 11,4 | 16 | 20 | 152,6 | 104,6 | 88 | 2 | 11 | KTD10.0-19.9 | ✓ | 0,12 |
| TD1150092JDR00 | 11,5 | 11,9 | 16 | 20 | 156,6 | 108,6 | 92 | 2 | 11,5 | KTD10.0-19.9 | ✓ | 0,13 |
| TD1200096JDR00 | 12,0 | 12,4 | 16 | 20 | 161 | 113,0 | 96 | 2 | 12 | KTD10.0-19.9 | ✓ | 0,13 |
| TD1250100JDR00 | 12,5 | 12,9 | 16 | 20 | 165 | 117,0 | 100 | 2 | 12,5 | KTD10.0-19.9 | ✓ | 0,13 |
| TD1300104JDR00 | 13,0 | 13,4 | 16 | 20 | 169,6 | 121,6 | 104 | 2 | 13 | KTD10.0-19.9 | ✓ | 0,14 |
| TD1350108JDR00 | 13,5 | 13,9 | 16 | 20 | 173,6 | 125,6 | 108 | 2 | 13,5 | KTD10.0-19.9 | ✓ | 0,15 |
| TD1400112JDR00 | 14,0 | 14,4 | 16 | 20 | 180,2 | 132,2 | 112 | 2 | 14 | KTD10.0-19.9 | ✓ | 0,16 |
| TD1450116JDR00 | 14,5 | 14,9 | 16 | 20 | 184,2 | 136,2 | 116 | 2 | 14,5 | KTD10.0-19.9 | ✓ | 0,18 |
| TD1500120JER00 | 15,0 | 15,9 | 20 | 25 | 193,7 | 143,7 | 120 | 2 | 15 | KTD10.0-19.9 | ✓ | 0,24 |
| TD1600128JER00 | 16,0 | 16,9 | 20 | 25 | 203,3 | 153,3 | 128 | 2 | 16 | KTD10.0-19.9 | ✓ | 0,26 |
| TD1700136JER00 | 17,0 | 17,9 | 20 | 25 | 212,9 | 162,9 | 136 | 2 | 17 | KTD10.0-19.9 | ✓ | 0,28 |
| TD1800144JFR00 | 18,0 | 18,9 | 25 | 32 | 228,5 | 172,5 | 144 | 2 | 18 | KTD10.0-19.9 | ✓ | 0,42 |
| TD1900152JFR00 | 19,0 | 19,9 | 25 | 32 | 238 | 182,0 | 152 | 2 | 19 | KTD10.0-19.9 | ✓ | 0,45 |
| TD2000160JFR00 | 20,0 | 20,9 | 25 | 32 | 247,6 | 191,6 | 160 | 2 | 20 | KTD20.0-26.9 | ✓ | 0,48 |
| TD2100168JFR00 | 21,0 | 21,9 | 25 | 32 | 257,2 | 201,2 | 168 | 2 | 21 | KTD20.0-26.9 | ✓ | 0,55 |
| TD2200176JFR00 | 22,0 | 22,9 | 25 | 32 | 266,8 | 210,8 | 176 | 2 | 22 | KTD20.0-26.9 | ✓ | 0,61 |
| TD2300184JGR00 | 23,0 | 23,9 | 32 | 42 | 280,3 | 220,3 | 184 | 2 | 23 | KTD20.0-26.9 | ✓ | 0,68 |
| TD2400192JGR00 | 24,0 | 24,9 | 32 | 42 | 290 | 230,0 | 192 | 2 | 24 | KTD20.0-26.9 | ✓ | 0,72 |
| TD2500200JGR00 | 25,0 | 25,9 | 32 | 42 | 299,5 | 239,5 | 200 | 2 | 25 | KTD20.0-26.9 | ✓ | 0,76 |

Pilotbohrung wird empfohlen!



GOLDTWIST WECHSELKOPF-VOLLBOHRER 8D Ø6,0-Ø25,9 (A)

AUFNAHME KOMPATIBEL MIT DIN 1835 A

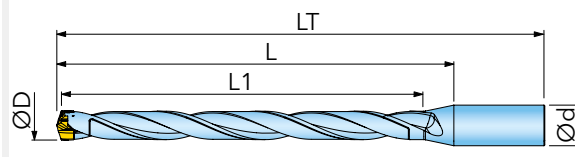


| Artikel-Nr. | D min. | D max. | d | LT | L | L1 | Z | Bs | Schlüssel | IK | kg |
|----------------|--------|--------|----|-------|-------|-----|---|-----|--------------|----|------|
| TD0600048T2R00 | 6,0 | 6,4 | 12 | 107 | 62 | 48 | 2 | 6 | KTD6.0-9.9 | ✓ | 0,05 |
| TD0650052T2R00 | 6,5 | 6,9 | 12 | 111,3 | 66,3 | 52 | 2 | 6,5 | KTD6.0-9.9 | ✓ | 0,05 |
| TD0700056T2R00 | 7,0 | 7,4 | 12 | 115,6 | 70,6 | 56 | 2 | 7 | KTD6.0-9.9 | ✓ | 0,06 |
| TD0750060T2R00 | 7,5 | 7,9 | 12 | 119,6 | 74,6 | 60 | 2 | 7 | KTD6.0-9.9 | ✓ | 0,06 |
| TD0800064T2R00 | 8,0 | 8,4 | 12 | 124,4 | 79,4 | 64 | 2 | 8 | KTD6.0-9.9 | ✓ | 0,07 |
| TD0850068T2R00 | 8,5 | 8,9 | 12 | 128,4 | 83,4 | 68 | 2 | 8 | KTD6.0-9.9 | ✓ | 0,07 |
| TD0900072T2R00 | 9,0 | 9,4 | 12 | 132,8 | 87,8 | 72 | 2 | 9 | KTD6.0-9.9 | ✓ | 0,08 |
| TD0950076T2R00 | 9,5 | 9,9 | 12 | 137,7 | 92,7 | 76 | 2 | 9 | KTD6.0-9.9 | ✓ | 0,08 |
| TD1000080T3R00 | 10,0 | 10,4 | 16 | 144,2 | 96,2 | 80 | 2 | 10 | KTD10.0-19.9 | ✓ | 0,11 |
| TD1050084T3R00 | 10,5 | 10,9 | 16 | 148,2 | 100,2 | 84 | 2 | 10 | KTD10.0-19.9 | ✓ | 0,12 |
| TD1100088T3R00 | 11,0 | 11,4 | 16 | 152,6 | 104,6 | 88 | 2 | 11 | KTD10.0-19.9 | ✓ | 0,12 |
| TD1150092T3R00 | 11,5 | 11,9 | 16 | 156,6 | 108,6 | 92 | 2 | 11 | KTD10.0-19.9 | ✓ | 0,13 |
| TD1200096T3R00 | 12,0 | 12,4 | 16 | 161 | 113,0 | 96 | 2 | 12 | KTD10.0-19.9 | ✓ | 0,13 |
| TD1250100T3R00 | 12,5 | 12,9 | 16 | 165 | 117,0 | 100 | 2 | 12 | KTD10.0-19.9 | ✓ | 0,13 |
| TD1300104T3R00 | 13,0 | 13,4 | 16 | 169,6 | 121,6 | 104 | 2 | 13 | KTD10.0-19.9 | ✓ | 0,14 |
| TD1350108T3R00 | 13,5 | 13,9 | 16 | 173,6 | 125,6 | 108 | 2 | 13 | KTD10.0-19.9 | ✓ | 0,15 |
| TD1400112T3R00 | 14,0 | 14,4 | 16 | 180,1 | 132,1 | 112 | 2 | 14 | KTD10.0-19.9 | ✓ | 0,16 |
| TD1450116T3R00 | 14,5 | 14,9 | 16 | 184,2 | 136,2 | 116 | 2 | 14 | KTD10.0-19.9 | ✓ | 0,18 |
| TD1500120T4R00 | 15,0 | 15,9 | 20 | 193,7 | 143,7 | 120 | 2 | 15 | KTD10.0-19.9 | ✓ | 0,24 |
| TD1600128T4R00 | 16,0 | 16,9 | 20 | 203,3 | 153,3 | 128 | 2 | 16 | KTD10.0-19.9 | ✓ | 0,26 |
| TD1700136T4R00 | 17,0 | 17,9 | 20 | 212,9 | 162,9 | 136 | 2 | 17 | KTD10.0-19.9 | ✓ | 0,28 |
| TD1800144T5R00 | 18,0 | 18,9 | 25 | 228,5 | 172,5 | 144 | 2 | 18 | KTD10.0-19.9 | ✓ | 0,42 |
| TD1900152T5R00 | 19,0 | 19,9 | 25 | 238 | 182,0 | 152 | 2 | 19 | KTD10.0-19.9 | ✓ | 0,45 |
| TD2000160T5R00 | 20,0 | 20,9 | 25 | 247,6 | 191,6 | 160 | 2 | 20 | KTD20.0-26.9 | ✓ | 0,48 |
| TD2100168T5R00 | 21,0 | 21,9 | 25 | 257,2 | 201,2 | 168 | 2 | 21 | KTD20.0-26.9 | ✓ | 0,55 |
| TD2200176T5R00 | 22,0 | 22,9 | 25 | 266,8 | 210,8 | 176 | 2 | 22 | KTD20.0-26.9 | ✓ | 0,61 |
| TD2300184U7R00 | 23,0 | 23,9 | 32 | 280,3 | 220,3 | 184 | 2 | 23 | KTD20.0-26.9 | ✓ | 0,68 |
| TD2400192U7R00 | 24,0 | 24,9 | 32 | 289,9 | 229,9 | 192 | 2 | 24 | KTD20.0-26.9 | ✓ | 0,72 |
| TD2500200U7R00 | 25,0 | 25,9 | 32 | 299,5 | 239,5 | 200 | 2 | 25 | KTD20.0-26.9 | ✓ | 0,76 |

Pilotbohrung wird empfohlen!

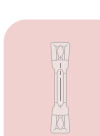
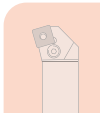
GOLDTWIST WECHSELKOPF-VOLLBOHRER 12D Ø8,0-Ø25,9

AUFNAHME KOMPATIBEL MIT DIN 1835 A



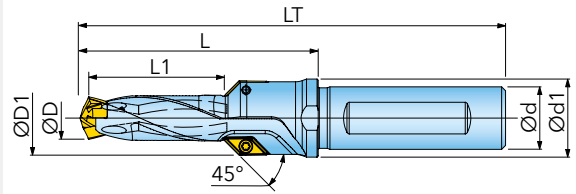
| Artikel-Nr. | D min. | D max. | d | LT | L | L1 | Z | Bs | Schlüssel | | |
|----------------|--------|--------|----|-------|-------|-----|---|----|--------------|---|------|
| TD0800096T2R00 | 8,0 | 8,4 | 12 | 156,4 | 111,4 | 96 | 2 | 8 | KTD6.0-9.9 | ✓ | 0,08 |
| TD0850102T2R00 | 8,5 | 8,9 | 12 | 162,4 | 117,4 | 102 | 2 | 8 | KTD6.0-9.9 | ✓ | 0,08 |
| TD0900108T2R00 | 9,0 | 9,4 | 12 | 168,8 | 123,8 | 108 | 2 | 9 | KTD6.0-9.9 | ✓ | 0,09 |
| TD0950114T2R00 | 9,5 | 9,9 | 12 | 184,8 | 129,8 | 114 | 2 | 9 | KTD6.0-9.9 | ✓ | 0,09 |
| TD1000120T3R00 | 10,0 | 10,4 | 16 | 184,2 | 136,2 | 120 | 2 | 10 | KTD10.0-19.0 | ✓ | 0,12 |
| TD1050126T3R00 | 10,5 | 10,9 | 16 | 190,2 | 142,2 | 126 | 2 | 10 | KTD10.0-19.0 | ✓ | 0,13 |
| TD1100132T3R00 | 11,0 | 11,4 | 16 | 196,6 | 148,6 | 132 | 2 | 11 | KTD10.0-19.0 | ✓ | 0,13 |
| TD1150138T3R00 | 11,5 | 11,9 | 16 | 202,6 | 154,6 | 138 | 2 | 11 | KTD10.0-19.0 | ✓ | 0,14 |
| TD1200144T3R00 | 12,0 | 12,4 | 16 | 209 | 161,0 | 144 | 2 | 12 | KTD10.0-19.9 | ✓ | 0,14 |
| TD1250150T3R00 | 12,5 | 12,9 | 16 | 215 | 167,0 | 150 | 2 | 12 | KTD10.0-19.9 | ✓ | 0,14 |
| TD1300156T3R00 | 13,0 | 13,4 | 16 | 221,6 | 173,6 | 156 | 2 | 13 | KTD10.0-19.9 | ✓ | 0,15 |
| TD1350162T3R00 | 13,5 | 13,9 | 16 | 227,6 | 179,6 | 162 | 2 | 13 | KTD10.0-19.9 | ✓ | 0,15 |
| TD1400168T3R00 | 14,0 | 14,4 | 16 | 236,2 | 188,2 | 168 | 2 | 14 | KTD10.0-19.9 | ✓ | 0,17 |
| TD1450174T3R00 | 14,5 | 14,9 | 16 | 242,2 | 194,2 | 174 | 2 | 14 | KTD10.0-19.9 | ✓ | 0,20 |
| TD1500180T4R00 | 15,0 | 15,9 | 20 | 253,7 | 203,7 | 180 | 2 | 15 | KTD10.0-19.9 | ✓ | 0,27 |
| TD1600192T4R00 | 16,0 | 16,9 | 20 | 267,3 | 217,3 | 192 | 2 | 16 | KTD10.0-19.9 | ✓ | 0,30 |
| TD1700204T4R00 | 17,0 | 17,9 | 20 | 280,9 | 230,9 | 204 | 2 | 17 | KTD10.0-19.9 | ✓ | 0,32 |
| TD1800216T5R00 | 18,0 | 18,9 | 25 | 300,6 | 244,6 | 216 | 2 | 18 | KTD10.0-19.9 | ✓ | 0,48 |
| TD1900228T5R00 | 19,0 | 19,9 | 25 | 314 | 258,0 | 228 | 2 | 19 | KTD10.0-19.9 | ✓ | 0,52 |
| TD2000240T5R00 | 20,0 | 20,9 | 25 | 327,6 | 271,6 | 240 | 2 | 20 | KTD20.0-26.9 | ✓ | 0,57 |
| TD2100252T5R00 | 21,0 | 21,9 | 25 | 350 | 285,2 | 252 | 2 | 21 | KTD20.0-26.9 | ✓ | 0,65 |
| TD2200264T5R00 | 22,0 | 22,9 | 25 | 354,8 | 298,8 | 264 | 2 | 22 | KTD20.0-26.9 | ✓ | 0,75 |
| TD2300276U7R00 | 23,0 | 23,9 | 32 | 372,3 | 312,3 | 286 | 2 | 23 | KTD20.0-26.9 | ✓ | 0,82 |
| TD2400288U7R00 | 24,0 | 24,9 | 32 | 385,9 | 325,9 | 288 | 2 | 24 | KTD20.0-26.9 | ✓ | 0,86 |
| TD2500300U7R00 | 25,0 | 25,9 | 32 | 399,5 | 339,5 | 300 | 2 | 25 | KTD20.0-26.9 | ✓ | 0,90 |

Pilotbohrung wird empfohlen!



GOLDTWIST WECHSELKOPF-KERNLOCHBOHRER

AUFNAHME KOMPATIBEL MIT DIN 1835 B



| Artikel-Nr. | D min. | D max. | D1 | d | d1 | LT | L | L1 | Z | Bs | Schlüssel | IK | kg |
|----------------|--------|--------|------|----|----|-----|----|----|---|-----|--------------|----|------|
| TC0680021JCR01 | 6,5 | 6,9 | 13,5 | 12 | 16 | 90 | 45 | 21 | 2 | 6,5 | KTD6.0-9.9 | ✓ | 0,06 |
| TC0850026JCR01 | 8,5 | 8,9 | 15,5 | 12 | 16 | 95 | 50 | 26 | 2 | 8,5 | KTD6.0-9.9 | ✓ | 0,07 |
| TC1020030JDR01 | 10,0 | 10,4 | 17 | 16 | 20 | 102 | 54 | 30 | 2 | 10 | KTD10.0-19.9 | ✓ | 0,08 |
| TC1200035JDR01 | 12,0 | 12,4 | 19 | 16 | 20 | 109 | 61 | 35 | 2 | 12 | KTD10.0-19.9 | ✓ | 0,10 |
| TC1400039JER01 | 14,0 | 14,4 | 21 | 20 | 25 | 119 | 69 | 39 | 2 | 14 | KTD10.0-19.9 | ✓ | 0,16 |
| TC1750042JER01 | 17,0 | 17,9 | 24,5 | 20 | 27 | 122 | 72 | 42 | 2 | 17 | KTD10.0-19.9 | ✓ | 0,23 |
| TC2100048JFR01 | 21,0 | 21,9 | 28 | 25 | 32 | 136 | 80 | 48 | 2 | 21 | KTD20.0-26.9 | ✓ | 0,30 |

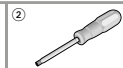
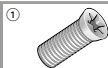
KOMT050104R



| Artikel-Nr. | fz(min/max) | Ausführung | Qualität | IN2005 | IN2505 | | | | | | |
|-------------|-------------|---------------|----------|--------|--------|--|--|--|--|--|--|
| KOMT050104R | 0,08/0,2 | Fas-Geometrie | | ● | ● | | | | | | |

● = P ● = M ● = K ● = N ● = S ○ = H

ZUBEHÖR



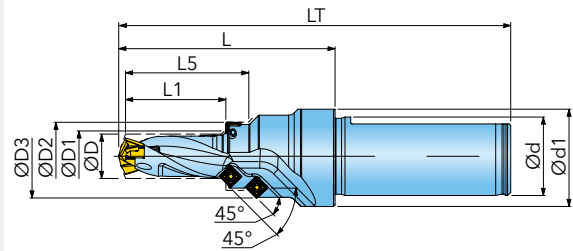
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DS-T07S

① = Spanschraube ② = Schraubendreher

GOLDTWIST WECHSELKOPFSTUFENBOHRER 2,5D

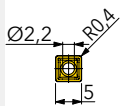
AUFNAHME NACH DIN 1835 B



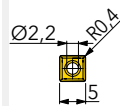
| Artikel-Nr. | D | D1 | D2 | D3 | d | d1 | LT | L | L1 | L5 | Z | Bs | Schlüssel | | |
|----------------|------|----|------|------|----|----|-------|------|----|------|---|----|--------------|---|------|
| TC1020063JER00 | 10,2 | 13 | 17,8 | 22,6 | 20 | 28 | 114,3 | 64,3 | 28 | 34,2 | 2 | 10 | KTD10.0-19.9 | ✓ | 0,17 |
| TC1400067JFR00 | 14 | 17 | 21,8 | 26,6 | 25 | 32 | 125 | 69 | 32 | 39,2 | 2 | 14 | KTD10.0-19.9 | ✓ | 0,27 |
| TC2100086JGR00 | 21 | 25 | 33,8 | 38,6 | 32 | 45 | 148,7 | 88,7 | 51 | 60,2 | 2 | 21 | KTD20.0-26.9 | ✓ | 0,49 |

L1 und L5 gemessen über Bohrkopf TPAXxxxR01

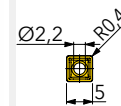
SCLT050204N-PH



SHGT050204-HP



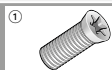
SCLT050204N



| Artikel-Nr. | fz(min/max) | Ausführung | Qualität | IN10K | IN2005 | IN2010 | IN2530 | | | | |
|----------------|-------------|----------------------------|----------|-------|--------|--------|--------|--|--|--|--|
| SCLT050204N-PH | 0,05/0,12 | positive Geometrie R0,4 | | | | | | | | | |
| SHGT050204-HP | 0,05/0,12 | NE-Geometrie, poliert R0,4 | | | | | | | | | |
| SCLT050204N | 0,05/0,12 | Gussgeometrie R0,4 | | | | | | | | | |

● = P ● = M ● = K ● = N ● = S ○ = H

ZUBEHÖR

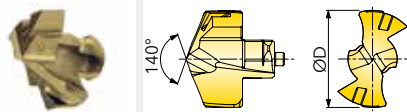


SM20-043-00 (0,7Nm) TXPLUS06x90-B

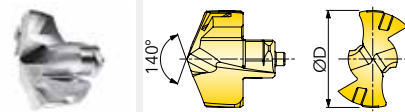
① = Spannschraube ② = Torx-Bit

BOHRKÖPFE FÜR DIE BOHRER GOLDTWIST

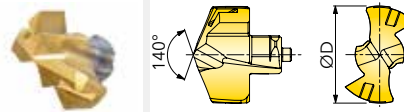
Stahl-Bearbeitung



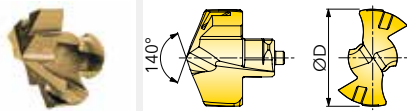
Aluminium-Bearbeitung



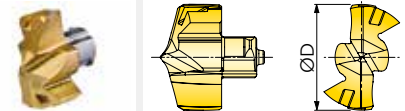
Guss-Bearbeitung



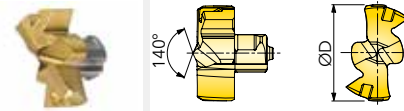
rostfreier Stahl-Bearbeitung



Stahl-C-Bearbeitung



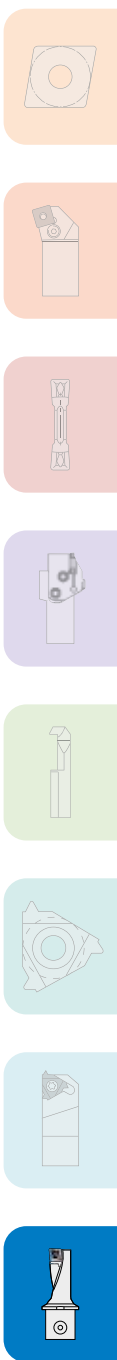
flacher Grund (1,5xD/3xD/5xD) Bearbeitung



| D | Artikel-Nr. | | | | | Qualität |
|-----|-------------|------------|------------|------------------|------------|------------|
| | Stahl | Aluminium | Guss | rostfreier Stahl | Stahl-C | |
| 4,0 | TPA0400R01 | | | | | IN 2505 |
| 4,1 | TPA0410R01 | | | | | IN 2505 |
| 4,2 | TPA0420R01 | | | | | IN 2505 |
| 4,3 | TPA0430R01 | | | | | IN 2505 |
| 4,4 | TPA0440R01 | | | | | IN 2505 |
| 4,5 | TPA0450R01 | | | | | IN 2505 |
| 4,6 | TPA0460R01 | | | | | IN 2505 |
| 4,7 | TPA0470R01 | | | | | IN 2505 |
| 4,8 | TPA0480R01 | | | | | IN 2505 |
| 4,9 | TPA0490R01 | | | | | IN 2505 |
| 5,0 | TPA0500R01 | | | | | IN 2505 |
| 5,1 | TPA0510R01 | | | | | IN 2505 |
| 5,2 | TPA0520R01 | | | | | IN 2505 |
| 5,3 | TPA0530R01 | | | | | IN 2505 |
| 5,4 | TPA0540R01 | | | | | IN 2505 |
| 5,5 | TPA0550R01 | | | | | IN 2505 |
| 5,6 | TPA0560R01 | | | | | IN 2505 |
| 5,8 | TPA0580R01 | | | | | IN 2505 |
| 5,9 | TPA0590R01 | | | | | IN 2505 |
| 6,0 | | TNA0600R01 | | | | IN 05S |
| 6,0 | TPA0600R01 | | TKA0600R01 | TMA0600R01 | TPC0600R01 | IN 2505 |
| 6,1 | TPA0610R01 | | TKA0610R01 | TMA0610R01 | | IN 2505 |
| 6,2 | TPA0620R01 | | TKA0620R01 | TMA0620R01 | | IN 2505 |
| 6,3 | TPA0630R01 | | TKA0630R01 | TMA0630R01 | | IN 2505 |
| 6,4 | TPA0640R01 | | TKA0640R01 | TMA0640R01 | | IN 2505 |
| 6,5 | | TNA0650R01 | | | | IN 05S |
| 6,5 | TPA0650R01 | | TKA0650R01 | TMA0650R01 | TPC0650R01 | IN 2505 |
| 6,6 | TPA0660R01 | | TKA0660R01 | TMA0660R01 | | IN 2505 |
| 6,7 | TPA0670R01 | | TKA0670R01 | TMA0670R01 | | IN 2505 |
| 6,8 | | TNA0680R01 | | | | IN 05S |
| 6,8 | TPA0680R01 | | TKA0680R01 | TMA0680R01 | TPC0680R01 | IN 2505 |
| 6,9 | TPA0690R01 | | TKA0690R01 | TMA0690R01 | | IN 2505 |
| 7,0 | | TNA0700R01 | | | | IN 05S |
| 7,0 | TPA0700R01 | | TKA0700R01 | TMA0700R01 | TPC0700R01 | TPF0700R01 |
| 7,1 | TPA0710R01 | | TKA0710R01 | TMA0710R01 | | IN 2505 |
| 7,2 | TPA0720R01 | | TKA0720R01 | TMA0720R01 | | IN 2505 |
| 7,3 | TPA0730R01 | | TKA0730R01 | TMA0730R01 | | IN 2505 |
| 7,4 | TPA0740R01 | | TKA0740R01 | TMA0740R01 | | IN 2505 |
| 7,5 | | TNA0750R01 | | | | IN 05S |
| 7,5 | TPA0750R01 | | TKA0750R01 | TMA0750R01 | TPC0750R01 | TPF0750R01 |

BOHRKÖPFE FÜR DIE BOHRER GOLDTWIST

| D | Artikel-Nr. | | | | | flacher Grund (1,5xD/3xD/5xD) | Qualität |
|------|-------------|------------|------------|------------------|------------|-------------------------------|----------|
| | Stahl | Aluminium | Guss | rostfreier Stahl | Stahl-C | | |
| 7,6 | TPA0760R01 | | TKA0760R01 | TMA0760R01 | | | IN 2505 |
| 7,7 | TPA0770R01 | | TKA0770R01 | TMA0770R01 | | | IN 2505 |
| 7,8 | TPA0780R01 | | TKA0780R01 | TMA0780R01 | | | IN 2505 |
| 7,9 | TPA0790R01 | | TKA0790R01 | TMA0790R01 | | | IN 2505 |
| 8,0 | | TNA0800R01 | | | | | IN 055 |
| 8,0 | TPA0800R01 | | TKA0800R01 | TMA0800R01 | TPC0800R01 | TPF0800R01 | IN 2505 |
| 8,1 | TPA0810R01 | | TKA0810R01 | TMA0810R01 | | | IN 2505 |
| 8,2 | TPA0820R01 | | TKA0820R01 | TMA0820R01 | | | IN 2505 |
| 8,3 | TPA0830R01 | | TKA0830R01 | TMA0830R01 | | | IN 2505 |
| 8,4 | TPA0840R01 | | TKA0840R01 | TMA0840R01 | | | IN 2505 |
| 8,5 | | TNA0850R01 | | | | | IN 055 |
| 8,5 | TPA0850R01 | | TKA0850R01 | TMA0850R01 | TPC0850R01 | TPF0850R01 | IN 2505 |
| 8,6 | TPA0860R01 | | TKA0860R01 | TMA0860R01 | | | IN 2505 |
| 8,7 | TPA0870R01 | | TKA0870R01 | TMA0870R01 | | | IN 2505 |
| 8,8 | TPA0880R01 | | TKA0880R01 | TMA0880R01 | | | IN 2505 |
| 8,9 | TPA0890R01 | | TKA0890R01 | TMA0890R01 | | | IN 2505 |
| 9,0 | | TNA0900R01 | | | | | IN 055 |
| 9,0 | TPA0900R01 | | TKA0900R01 | TMA0900R01 | TPC0900R01 | TPF0900R01 | IN 2505 |
| 9,1 | TPA0910R01 | | TKA0910R01 | TMA0910R01 | | | IN 2505 |
| 9,2 | TPA0920R01 | | TKA0920R01 | TMA0920R01 | | | IN 2505 |
| 9,3 | TPA0930R01 | | TKA0930R01 | TMA0930R01 | | | IN 2505 |
| 9,4 | TPA0940R01 | | TKA0940R01 | TMA0940R01 | | | IN 2505 |
| 9,5 | | TNA0950R01 | | | | | IN 055 |
| 9,5 | TPA0950R01 | | TKA0950R01 | TMA0950R01 | TPC0950R01 | TPF0950R01 | IN 2505 |
| 9,6 | TPA0960R01 | | TKA0960R01 | TMA0960R01 | | | IN 2505 |
| 9,7 | TPA0970R01 | | TKA0970R01 | TMA0970R01 | | | IN 2505 |
| 9,8 | TPA0980R01 | | TKA0980R01 | TMA0980R01 | | | IN 2505 |
| 9,9 | TPA0990R01 | | TKA0990R01 | TMA0990R01 | | | IN 2505 |
| 10,0 | | TNA1000R01 | | | | | IN 055 |
| 10,0 | TPA1000R01 | | TKA1000R01 | TMA1000R01 | TPC1000R01 | TPF1000R01 | IN 2505 |
| 10,1 | TPA1010R01 | | TKA1010R01 | TMA1010R01 | | | IN 2505 |
| 10,2 | | TNA1020R01 | | | | | IN 055 |
| 10,2 | TPA1020R01 | | TKA1020R01 | TMA1020R01 | TPC1020R01 | | IN 2505 |
| 10,3 | TPA1030R01 | | TKA1030R01 | TMA1030R01 | | | IN 2505 |
| 10,4 | TPA1040R01 | | TKA1040R01 | TMA1040R01 | | | IN 2505 |
| 10,5 | | TNA1050R01 | | | | | IN 055 |
| 10,5 | TPA1050R01 | | TKA1050R01 | TMA1050R01 | TPC1050R01 | TPF1050R01 | IN 2505 |
| 10,6 | TPA1060R01 | | TKA1060R01 | TMA1060R01 | | | IN 2505 |
| 10,7 | TPA1070R01 | | TKA1070R01 | TMA1070R01 | | | IN 2505 |
| 10,8 | TPA1080R01 | | TKA1080R01 | TMA1080R01 | | | IN 2505 |
| 10,9 | TPA1090R01 | | TKA1090R01 | TMA1090R01 | | | IN 2505 |
| 11,0 | | TNA1100R01 | | | | | IN 055 |
| 11,0 | TPA1100R01 | | TKA1100R01 | TMA1100R01 | TPC1100R01 | TPF1100R01 | IN 2505 |
| 11,1 | TPA1110R01 | | TKA1110R01 | TMA1110R01 | | | IN 2505 |
| 11,2 | TPA1120R01 | | TKA1120R01 | TMA1120R01 | | | IN 2505 |
| 11,3 | TPA1130R01 | | TKA1130R01 | TMA1130R01 | | | IN 2505 |
| 11,4 | TPA1140R01 | | TKA1140R01 | TMA1140R01 | | | IN 2505 |
| 11,5 | | TNA1150R01 | | | | | IN 055 |
| 11,5 | TPA1150R01 | | TKA1150R01 | TMA1150R01 | TPC1150R01 | TPF1150R01 | IN 2505 |
| 11,6 | TPA1160R01 | | TKA1160R01 | TMA1160R01 | | | IN 2505 |

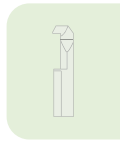
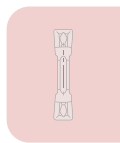
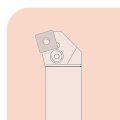


BOHRKÖPFE FÜR DIE BOHRER GOLDTWIST

| D | Artikel-Nr. | | | | Stahl-C | flacher Grund (1,5xD/3xD/5xD) | Qualität |
|------|-------------|------------|------------|------------------|------------|-------------------------------|----------|
| | Stahl | Aluminium | Guss | rostfreier Stahl | | | |
| 11,7 | TPA1170R01 | | TKA1170R01 | TMA1170R01 | | | IN 2505 |
| 11,8 | TPA1180R01 | | TKA1180R01 | TMA1180R01 | | | IN 2505 |
| 11,9 | TPA1190R01 | | TKA1190R01 | TMA1190R01 | | | IN 2505 |
| 12,0 | | TNA1200R01 | | | | | IN 05S |
| 12,0 | TPA1200R01 | | TKA1200R01 | TMA1200R01 | TPC1200R01 | TPF1200R01 | IN 2505 |
| 12,1 | TPA1210R01 | | TKA1210R01 | TMA1210R01 | | | IN 2505 |
| 12,2 | TPA1220R01 | | TKA1220R01 | TMA1220R01 | | | IN 2505 |
| 12,3 | TPA1230R01 | | TKA1230R01 | TMA1230R01 | | | IN 2505 |
| 12,4 | TPA1240R01 | | TKA1240R01 | TMA1240R01 | | | IN 2505 |
| 12,5 | | TNA1250R01 | | | | | IN 05S |
| 12,5 | TPA1250R01 | | TKA1250R01 | TMA1250R01 | TPC1250R01 | TPF1250R01 | IN 2505 |
| 12,6 | TPA1260R01 | | TKA1260R01 | TMA1260R01 | | | IN 2505 |
| 12,7 | TPA1270R01 | | TKA1270R01 | TMA1270R01 | TPC1270R01 | | IN 2505 |
| 12,8 | TPA1280R01 | | TKA1280R01 | TMA1280R01 | | | IN 2505 |
| 12,9 | TPA1290R01 | | TKA1290R01 | TMA1290R01 | | | IN 2505 |
| 13,0 | | TNA1300R01 | | | | | IN 05S |
| 13,0 | TPA1300R01 | | TKA1300R01 | TMA1300R01 | TPC1300R01 | TPF1300R01 | IN 2505 |
| 13,1 | TPA1310R01 | | TKA1310R01 | TMA1310R01 | | | IN 2505 |
| 13,2 | TPA1320R01 | | TKA1320R01 | TMA1320R01 | | | IN 2505 |
| 13,3 | TPA1330R01 | | TKA1330R01 | TMA1330R01 | | | IN 2505 |
| 13,4 | TPA1340R01 | | TKA1340R01 | TMA1340R01 | | | IN 2505 |
| 13,5 | | TNA1350R01 | | | | | IN 05S |
| 13,5 | TPA1350R01 | | TKA1350R01 | TMA1350R01 | TPC1350R01 | TPF1350R01 | IN 2505 |
| 13,6 | TPA1360R01 | | TKA1360R01 | TMA1360R01 | | | IN 2505 |
| 13,7 | TPA1370R01 | | TKA1370R01 | TMA1370R01 | | | IN 2505 |
| 13,8 | TPA1380R01 | | TKA1380R01 | TMA1380R01 | | | IN 2505 |
| 13,9 | TPA1390R01 | | TKA1390R01 | TMA1390R01 | | | IN 2505 |
| 14,0 | | TNA1400R01 | | | | | IN 05S |
| 14,0 | TPA1400R01 | | TKA1400R01 | TMA1400R01 | TPC1400R01 | TPF1400R01 | IN 2505 |
| 14,1 | TPA1410R01 | | TKA1410R01 | TMA1410R01 | | | IN 2505 |
| 14,2 | TPA1420R01 | | TKA1420R01 | TMA1420R01 | | | IN 2505 |
| 14,3 | TPA1430R01 | | TKA1430R01 | TMA1430R01 | | | IN 2505 |
| 14,4 | TPA1440R01 | | TKA1440R01 | TMA1440R01 | | | IN 2505 |
| 14,5 | | TNA1450R01 | | | | | IN 05S |
| 14,5 | TPA1450R01 | | TKA1450R01 | TMA1450R01 | TPC1450R01 | TPF1450R01 | IN 2505 |
| 14,6 | TPA1460R01 | | TKA1460R01 | TMA1460R01 | | | IN 2505 |
| 14,7 | TPA1470R01 | | TKA1470R01 | TMA1470R01 | | | IN 2505 |
| 14,8 | TPA1480R01 | | TKA1480R01 | TMA1480R01 | | | IN 2505 |
| 14,9 | TPA1490R01 | | TKA1490R01 | TMA1490R01 | | | IN 2505 |
| 15,0 | | TNA1500R01 | | | | | IN 05S |
| 15,0 | TPA1500R01 | | TKA1500R01 | TMA1500R01 | TPC1500R01 | TPF1500R01 | IN 2505 |
| 15,1 | TPA1510R01 | | TKA1510R01 | TMA1510R01 | | | IN 2505 |
| 15,2 | TPA1520R01 | | TKA1520R01 | TMA1520R01 | | | IN 2505 |
| 15,3 | TPA1530R01 | | TKA1530R01 | TMA1530R01 | | | IN 2505 |
| 15,4 | TPA1540R01 | | TKA1540R01 | TMA1540R01 | | | IN 2505 |
| 15,5 | | TNA1550R01 | | | | | IN 05S |
| 15,5 | TPA1550R01 | | TKA1550R01 | TMA1550R01 | TPC1550R01 | TPF1550R01 | IN 2505 |
| 15,6 | TPA1560R01 | | TKA1560R01 | TMA1560R01 | | | IN 2505 |
| 15,7 | TPA1570R01 | | TKA1570R01 | TMA1570R01 | | | IN 2505 |
| 15,8 | TPA1580R01 | | TKA1580R01 | TMA1580R01 | | | IN 2505 |

BOHRKÖPFE FÜR DIE BOHRER GOLDTWIST

| D | Artikel-Nr. | | | | | flacher Grund (1,5xD/3xD/5xD) | Qualität |
|------|-------------|------------|------------|------------------|------------|-------------------------------|----------|
| | Stahl | Aluminium | Guss | rostfreier Stahl | Stahl-C | | |
| 15,9 | TPA1590R01 | | TKA1590R01 | TMA1590R01 | | | IN 2505 |
| 16,0 | | TNA1600R01 | | | | | IN 05S |
| 16,0 | TPA1600R01 | | TKA1600R01 | TMA1600R01 | TPC1600R01 | TPF1600R01 | IN 2505 |
| 16,1 | TPA1610R01 | | TKA1610R01 | TMA1610R01 | | | IN 2505 |
| 16,2 | TPA1620R01 | | TKA1620R01 | TMA1620R01 | | | IN 2505 |
| 16,3 | TPA1630R01 | | TKA1630R01 | TMA1630R01 | | | IN 2505 |
| 16,4 | TPA1640R01 | | TKA1640R01 | TMA1640R01 | | | IN 2505 |
| 16,5 | | TNA1650R01 | | | | | IN 05S |
| 16,5 | TPA1650R01 | | TKA1650R01 | TMA1650R01 | TPC1650R01 | TPF1650R01 | IN 2505 |
| 16,6 | TPA1660R01 | | TKA1660R01 | TMA1660R01 | | | IN 2505 |
| 16,7 | TPA1670R01 | | TKA1670R01 | TMA1670R01 | | | IN 2505 |
| 16,8 | TPA1680R01 | | TKA1680R01 | TMA1680R01 | | | IN 2505 |
| 16,9 | TPA1690R01 | | TKA1690R01 | TMA1690R01 | | | IN 2505 |
| 17,0 | | TNA1700R01 | | | | | IN 05S |
| 17,0 | TPA1700R01 | | TKA1700R01 | TMA1700R01 | TPC1700R01 | TPF1700R01 | IN 2505 |
| 17,1 | TPA1710R01 | | TKA1710R01 | TMA1710R01 | | | IN 2505 |
| 17,2 | TPA1720R01 | | TKA1720R01 | TMA1720R01 | | | IN 2505 |
| 17,3 | TPA1730R01 | | TKA1730R01 | TMA1730R01 | | | IN 2505 |
| 17,4 | TPA1740R01 | | TKA1740R01 | TMA1740R01 | | | IN 2505 |
| 17,5 | | TNA1750R01 | | | | | IN 05S |
| 17,5 | TPA1750R01 | | TKA1750R01 | TMA1750R01 | TPC1750R01 | TPF1750R01 | IN 2505 |
| 17,6 | TPA1760R01 | | TKA1760R01 | TMA1760R01 | | | IN 2505 |
| 17,7 | TPA1770R01 | | TKA1770R01 | TMA1770R01 | | | IN 2505 |
| 17,8 | TPA1780R01 | | TKA1780R01 | TMA1780R01 | | | IN 2505 |
| 17,9 | TPA1790R01 | | TKA1790R01 | TMA1790R01 | | | IN 2505 |
| 18,0 | | TNA1800R01 | | | | | IN 05S |
| 18,0 | TPA1800R01 | | TKA1800R01 | TMA1800R01 | TPC1800R01 | TPF1800R01 | IN 2505 |
| 18,1 | TPA1810R01 | | TKA1810R01 | TMA1810R01 | | | IN 2505 |
| 18,2 | TPA1820R01 | | TKA1820R01 | TMA1820R01 | | | IN 2505 |
| 18,3 | TPA1830R01 | | TKA1830R01 | TMA1830R01 | | | IN 2505 |
| 18,4 | TPA1840R01 | | TKA1840R01 | TMA1840R01 | | | IN 2505 |
| 18,5 | | TNA1850R01 | | | | | IN 05S |
| 18,5 | TPA1850R01 | | TKA1850R01 | TMA1850R01 | TPC1850R01 | TPF1850R01 | IN 2505 |
| 18,6 | TPA1860R01 | | TKA1860R01 | TMA1860R01 | | | IN 2505 |
| 18,7 | TPA1870R01 | | TKA1870R01 | TMA1870R01 | | | IN 2505 |
| 18,8 | TPA1880R01 | | TKA1880R01 | TMA1880R01 | | | IN 2505 |
| 18,9 | TPA1890R01 | | TKA1890R01 | TMA1890R01 | | | IN 2505 |
| 19,0 | | TNA1900R01 | | | | | IN 05S |
| 19,0 | TPA1900R01 | | TKA1900R01 | TMA1900R01 | TPC1900R01 | TPF1900R01 | IN 2505 |
| 19,1 | TPA1910R01 | | TKA1910R01 | TMA1910R01 | | | IN 2505 |
| 19,2 | TPA1920R01 | | TKA1920R01 | TMA1920R01 | | | IN 2505 |
| 19,3 | TPA1930R01 | | TKA1930R01 | TMA1930R01 | | | IN 2505 |
| 19,4 | TPA1940R01 | | TKA1940R01 | TMA1940R01 | | | IN 2505 |
| 19,5 | | TNA1950R01 | | | | | IN 05S |
| 19,5 | TPA1950R01 | | TKA1950R01 | TMA1950R01 | TPC1950R01 | TPF1950R01 | IN 2505 |
| 19,6 | TPA1960R01 | | TKA1960R01 | TMA1960R01 | | | IN 2505 |
| 19,7 | TPA1970R01 | | TKA1970R01 | TMA1970R01 | | | IN 2505 |
| 19,8 | TPA1980R01 | | TKA1980R01 | TMA1980R01 | | | IN 2505 |
| 19,9 | TPA1990R01 | | TKA1990R01 | TMA1990R01 | | | IN 2505 |
| 20,0 | | TNA2000R01 | | | | | IN 05S |

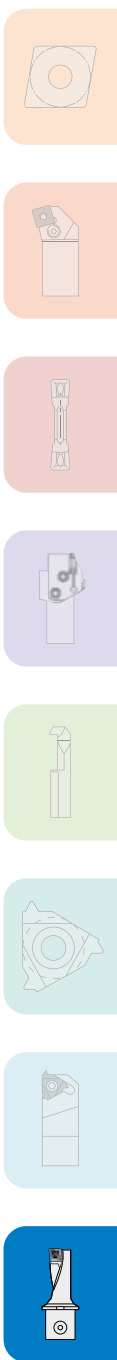


BOHRKÖPFE FÜR DIE BOHRER GOLDTWIST

| D | Artikel-Nr. | | | | Stahl-C | flacher Grund (1,5xD/3xD/5xD) | Qualität |
|------|-------------|------------|------------|------------------|------------|-------------------------------|----------|
| | Stahl | Aluminium | Guss | rostfreier Stahl | | | |
| 20,0 | TPA2000R01 | | TKA2000R01 | TMA2000R01 | TPC2000R01 | TPF2000R01 | IN 2505 |
| 20,1 | TPA2010R01 | | TKA2010R01 | TMA2010R01 | | | IN 2505 |
| 20,2 | TPA2020R01 | | TKA2020R01 | TMA2020R01 | | | IN 2505 |
| 20,3 | TPA2030R01 | | TKA2030R01 | TMA2030R01 | | | IN 2505 |
| 20,4 | TPA2040R01 | | TKA2040R01 | TMA2040R01 | | | IN 2505 |
| 20,5 | | TNA2050R01 | | | | | IN 05S |
| 20,5 | TPA2050R01 | | TKA2050R01 | TMA2050R01 | TPC2050R01 | TPF2050R01 | IN 2505 |
| 20,6 | TPA2060R01 | | TKA2060R01 | TMA2060R01 | | | IN 2505 |
| 20,7 | TPA2070R01 | | TKA2070R01 | TMA2070R01 | | | IN 2505 |
| 20,8 | TPA2080R01 | | TKA2080R01 | TMA2080R01 | | | IN 2505 |
| 20,9 | TPA2090R01 | | TKA2090R01 | TMA2090R01 | | | IN 2505 |
| 21,0 | | TNA2100R01 | | | | | IN 05S |
| 21,0 | TPA2100R01 | | TKA2100R01 | TMA2100R01 | TPC2100R01 | TPF2100R01 | IN 2505 |
| 21,1 | TPA2110R01 | | TKA2110R01 | TMA2110R01 | | | IN 2505 |
| 21,2 | TPA2120R01 | | TKA2120R01 | TMA2120R01 | | | IN 2505 |
| 21,3 | TPA2130R01 | | TKA2130R01 | TMA2130R01 | | | IN 2505 |
| 21,4 | TPA2140R01 | | TKA2140R01 | TMA2140R01 | | | IN 2505 |
| 21,5 | | TNA2150R01 | | | | | IN 05S |
| 21,5 | TPA2150R01 | | TKA2150R01 | TMA2150R01 | TPC2150R01 | TPF2150R01 | IN 2505 |
| 21,6 | TPA2160R01 | | TKA2160R01 | TMA2160R01 | | | IN 2505 |
| 21,7 | TPA2170R01 | | TKA2170R01 | TMA2170R01 | | | IN 2505 |
| 21,8 | TPA2180R01 | | TKA2180R01 | TMA2180R01 | | | IN 2505 |
| 21,9 | TPA2190R01 | | TKA2190R01 | TMA2190R01 | | | IN 2505 |
| 22,0 | | TNA2200R01 | | | | | IN 05S |
| 22,0 | TPA2200R01 | | TKA2200R01 | TMA2200R01 | TPC2200R01 | TPF2200R01 | IN 2505 |
| 22,1 | TPA2210R01 | | TKA2210R01 | TMA2210R01 | | | IN 2505 |
| 22,2 | TPA2220R01 | | TKA2220R01 | TMA2220R01 | | | IN 2505 |
| 22,3 | TPA2230R01 | | TKA2230R01 | TMA2230R01 | | | IN 2505 |
| 22,4 | TPA2240R01 | | TKA2240R01 | TMA2240R01 | | | IN 2505 |
| 22,5 | | TNA2250R01 | | | | | IN 05S |
| 22,5 | TPA2250R01 | | TKA2250R01 | TMA2250R01 | TPC2250R01 | TPF2250R01 | IN 2505 |
| 22,6 | TPA2260R01 | | TKA2260R01 | TMA2260R01 | | | IN 2505 |
| 22,7 | TPA2270R01 | | TKA2270R01 | TMA2270R01 | | | IN 2505 |
| 22,8 | TPA2280R01 | | TKA2280R01 | TMA2280R01 | | | IN 2505 |
| 22,9 | TPA2290R01 | | TKA2290R01 | TMA2290R01 | | | IN 2505 |
| 23,0 | | TNA2300R01 | | | | | IN 05S |
| 23,0 | TPA2300R01 | | TKA2300R01 | TMA2300R01 | TPC2300R01 | TPF2300R01 | IN 2505 |
| 23,1 | TPA2310R01 | | TKA2310R01 | TMA2310R01 | | | IN 2505 |
| 23,2 | TPA2320R01 | | TKA2320R01 | TMA2320R01 | | | IN 2505 |
| 23,3 | TPA2330R01 | | TKA2330R01 | TMA2330R01 | | | IN 2505 |
| 23,4 | TPA2340R01 | | TKA2340R01 | TMA2340R01 | | | IN 2505 |
| 23,5 | | TNA2350R01 | | | | | IN 05S |
| 23,5 | TPA2350R01 | | TKA2350R01 | TMA2350R01 | TPC2350R01 | TPF2350R01 | IN 2505 |
| 23,6 | TPA2360R01 | | TKA2360R01 | TMA2360R01 | | | IN 2505 |
| 23,7 | TPA2370R01 | | TKA2370R01 | TMA2370R01 | | | IN 2505 |
| 23,8 | TPA2380R01 | | TKA2380R01 | TMA2380R01 | | | IN 2505 |
| 23,9 | TPA2390R01 | | TKA2390R01 | TMA2390R01 | | | IN 2505 |
| 24,0 | | TNA2400R01 | | | | | IN 05S |
| 24,0 | TPA2400R01 | | TKA2400R01 | TMA2400R01 | TPC2400R01 | TPF2400R01 | IN 2505 |
| 24,1 | TPA2410R01 | | TKA2410R01 | TMA2410R01 | | | IN 2505 |

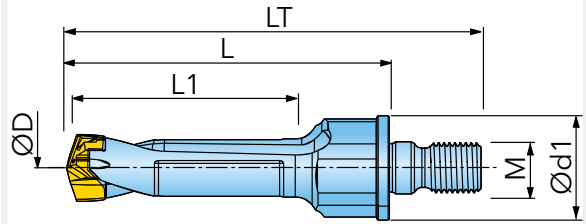
BOHRKÖPFE FÜR DIE BOHRER GOLDTWIST

| D | Artikel-Nr. | | | | Stahl-C | flacher Grund (1,5xD/3xD/5xD) | Qualität |
|------|-------------|------------|------------|------------------|------------|-------------------------------|----------|
| | Stahl | Aluminium | Guss | rostfreier Stahl | | | |
| 24,2 | TPA2420R01 | | TKA2420R01 | TMA2420R01 | | | IN 2505 |
| 24,3 | TPA2430R01 | | TKA2430R01 | TMA2430R01 | | | IN 2505 |
| 24,4 | TPA2440R01 | | TKA2440R01 | TMA2440R01 | | | IN 2505 |
| 24,5 | | TNA2450R01 | | | | | IN 05S |
| 24,5 | TPA2450R01 | | TKA2450R01 | TMA2450R01 | TPC2450R01 | TPF2450R01 | IN 2505 |
| 24,6 | TPA2460R01 | | TKA2460R01 | TMA2460R01 | | | IN 2505 |
| 24,7 | TPA2470R01 | | TKA2470R01 | TMA2470R01 | | | IN 2505 |
| 24,8 | TPA2480R01 | | TKA2480R01 | TMA2480R01 | | | IN 2505 |
| 24,9 | TPA2490R01 | | TKA2490R01 | TMA2490R01 | | | IN 2505 |
| 25,0 | | TNA2500R01 | | | | | IN 05S |
| 25,0 | TPA2500R01 | | TKA2500R01 | TMA2500R01 | TPC2500R01 | TPF2500R01 | IN 2505 |
| 25,1 | TPA2510R01 | | TKA2510R01 | TMA2510R01 | | | IN 2505 |
| 25,2 | TPA2520R01 | | TKA2520R01 | TMA2520R01 | | | IN 2505 |
| 25,3 | TPA2530R01 | | TKA2530R01 | TMA2530R01 | | | IN 2505 |
| 25,4 | TPA2540R01 | | TKA2540R01 | TMA2540R01 | | | IN 2505 |
| 25,5 | | TNA2550R01 | | | | | IN 05S |
| 25,5 | TPA2550R01 | | TKA2550R01 | TMA2550R01 | TPC2550R01 | TPF2550R01 | IN 2505 |
| 25,6 | TPA2560R01 | | TKA2560R01 | TMA2560R01 | | | IN 2505 |
| 25,7 | TPA2570R01 | | TKA2570R01 | TMA2570R01 | | | IN 2505 |
| 25,8 | TPA2580R01 | | TKA2580R01 | TMA2580R01 | | | IN 2505 |
| 25,9 | TPA2590R01 | | TKA2590R01 | TMA2590R01 | TPC2590R01 | | IN 2505 |



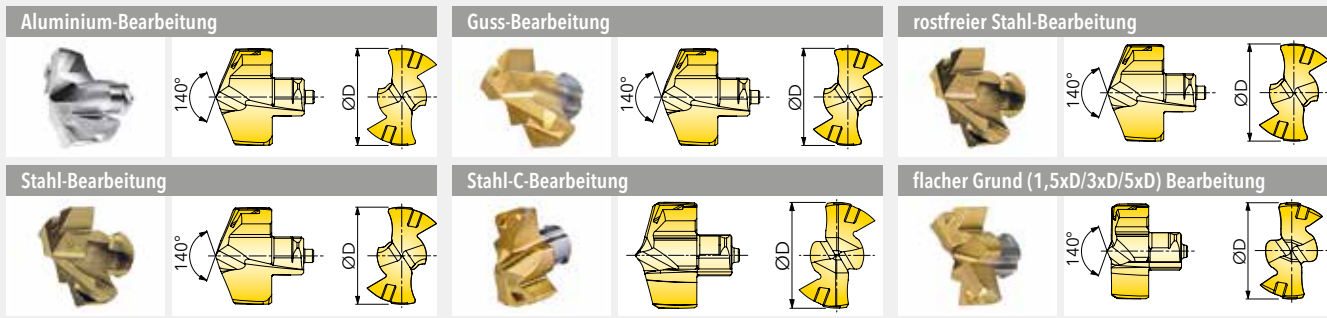
WINTWIST WECHSELKOPF-VOLLBOHRER 3D ...X Ø6,0-Ø20,9

MIT EINSCHRAUBANSCHLUSS



| Artikel-Nr. | D min. | D max. | d1 | LT | L | L1 | M | Z | Bs | Schlüssel | IK | kg |
|----------------|--------|--------|----|-------|------|------|-----|---|------|--------------|----|-------|
| TD0600018X7R00 | 6,0 | 6,4 | 25 | 64,0 | 42,0 | 19,0 | M12 | 2 | 6 | KTD6.0-9.9 | ✓ | 0,075 |
| TD0650020X7R00 | 6,5 | 6,9 | 25 | 66,3 | 44,3 | 20,7 | M12 | 2 | 6,5 | KTD6.0-9.9 | ✓ | 0,100 |
| TD0700021X7R00 | 7,0 | 7,4 | 25 | 67,6 | 45,6 | 22,0 | M12 | 2 | 7 | KTD6.0-9.9 | ✓ | 0,105 |
| TD0750023X7R00 | 7,5 | 7,9 | 25 | 69,6 | 47,6 | 23,6 | M12 | 2 | 7,5 | KTD6.0-9.9 | ✓ | 0,105 |
| TD0800024X7R00 | 8,0 | 8,4 | 25 | 71,4 | 49,4 | 25,2 | M12 | 2 | 8 | KTD6.0-9.9 | ✓ | 0,105 |
| TD0850026X7R00 | 8,5 | 8,9 | 25 | 72,4 | 50,4 | 26,8 | M12 | 2 | 8,5 | KTD6.0-9.9 | ✓ | 0,105 |
| TD0900027X7R00 | 9,0 | 9,4 | 25 | 74,8 | 52,8 | 28,4 | M12 | 2 | 9 | KTD6.0-9.9 | ✓ | 0,075 |
| TD0950029X7R00 | 9,5 | 9,9 | 25 | 76,8 | 54,8 | 29,9 | M12 | 2 | 9,5 | KTD6.0-9.9 | ✓ | 0,110 |
| TD1000030X7R00 | 10,0 | 10,4 | 25 | 78,2 | 56,2 | 31,5 | M12 | 2 | 10 | KTD10.0-19.9 | ✓ | 0,115 |
| TD1050032X7R00 | 10,5 | 10,9 | 25 | 80,2 | 58,2 | 33,1 | M12 | 2 | 10,5 | KTD10.0-19.9 | ✓ | 0,110 |
| TD1100033X7R00 | 11,0 | 11,4 | 25 | 81,6 | 59,6 | 34,7 | M12 | 2 | 11 | KTD10.0-19.9 | ✓ | 0,110 |
| TD1150035X7R00 | 11,5 | 11,9 | 25 | 83,6 | 61,6 | 36,3 | M12 | 2 | 11,5 | KTD10.0-19.9 | ✓ | 0,110 |
| TD1200036X7R00 | 12,0 | 12,4 | 25 | 85,0 | 63,0 | 37,8 | M12 | 2 | 12 | KTD10.0-19.9 | ✓ | 0,124 |
| TD1250038X7R00 | 12,5 | 12,9 | 25 | 86,0 | 64,0 | 39,4 | M12 | 2 | 12,5 | KTD10.0-19.9 | ✓ | 0,115 |
| TD1300039X7R00 | 13,0 | 13,4 | 25 | 88,6 | 66,6 | 41,0 | M12 | 2 | 13 | KTD10.0-19.9 | ✓ | 0,120 |
| TD1350041X7R00 | 13,5 | 13,9 | 25 | 90,6 | 68,6 | 42,6 | M12 | 2 | 13,5 | KTD10.0-19.9 | ✓ | 0,130 |
| TD1400042X7R00 | 14,0 | 14,4 | 25 | 92,2 | 70,2 | 44,1 | M12 | 2 | 14 | KTD10.0-19.9 | ✓ | 0,125 |
| TD1450044X7R00 | 14,5 | 14,9 | 25 | 94,2 | 72,2 | 45,7 | M12 | 2 | 14,5 | KTD10.0-19.9 | ✓ | 0,135 |
| TD1500045X7R00 | 15,0 | 15,9 | 25 | 95,7 | 73,7 | 47,3 | M12 | 2 | 15 | KTD10.0-19.9 | ✓ | 0,145 |
| TD1600048X7R00 | 16,0 | 16,9 | 25 | 99,3 | 77,3 | 50,4 | M12 | 2 | 16 | KTD10.0-19.9 | ✓ | 0,140 |
| TD1700051X7R00 | 17,0 | 17,9 | 25 | 102,9 | 80,9 | 53,6 | M12 | 2 | 17 | KTD10.0-19.9 | ✓ | 0,155 |
| TD1800054X7R00 | 18,0 | 18,9 | 25 | 106,5 | 84,5 | 56,7 | M12 | 2 | 18 | KTD10.0-19.9 | ✓ | 0,165 |
| TD1900057X7R00 | 19,0 | 19,9 | 25 | 110,0 | 88,0 | 59,9 | M12 | 2 | 19 | KTD10.0-19.9 | ✓ | 0,180 |
| TD2000060X7R00 | 20,0 | 20,9 | 25 | 113,6 | 91,6 | 63 | M12 | 2 | 20 | KTD20.0-26.9 | ✓ | 0,210 |

BOHRKÖPFE FÜR DIE BOHRER WINTWIST



| D | Artikel-Nr. | | | | | | Qualität |
|-----|-------------|------------|------------------|------------|------------|-------------------------------|----------|
| | Aluminium | Guss | rostfreier Stahl | Stahl | Stahl-C | flacher Grund (1,5xD/3xD/5xD) | |
| 6,0 | TNA0600R01 | | | | | | IN 05S |
| 6,0 | | TKA0600R01 | TMA0600R01 | TPA0600R01 | TPC0600R01 | | IN 2505 |
| 6,1 | | TKA0610R01 | TMA0610R01 | TPA0610R01 | | | IN 2505 |
| 6,2 | | TKA0620R01 | TMA0620R01 | TPA0620R01 | | | IN 2505 |
| 6,3 | | TKA0630R01 | TMA0630R01 | TPA0630R01 | | | IN 2505 |
| 6,4 | | TKA0640R01 | TMA0640R01 | TPA0640R01 | | | IN 2505 |
| 6,5 | TNA0650R01 | | | | | | IN 05S |
| 6,5 | | TKA0650R01 | TMA0650R01 | TPA0650R01 | TPC0650R01 | | IN 2505 |
| 6,6 | | TKA0660R01 | TMA0660R01 | TPA0660R01 | | | IN 2505 |
| 6,7 | | TKA0670R01 | TMA0670R01 | TPA0670R01 | | | IN 2505 |
| 6,8 | TNA0680R01 | | | | | | IN 05S |
| 6,8 | | TKA0680R01 | TMA0680R01 | TPA0680R01 | TPC0680R01 | | IN 2505 |
| 6,9 | | TKA0690R01 | TMA0690R01 | TPA0690R01 | | | IN 2505 |
| 7,0 | TNA0700R01 | | | | | | IN 05S |
| 7,0 | | TKA0700R01 | TMA0700R01 | TPA0700R01 | TPC0700R01 | TPF0700R01 | IN 2505 |
| 7,1 | | TKA0710R01 | TMA0710R01 | TPA0710R01 | | | IN 2505 |
| 7,2 | | TKA0720R01 | TMA0720R01 | TPA0720R01 | | | IN 2505 |
| 7,3 | | TKA0730R01 | TMA0730R01 | TPA0730R01 | | | IN 2505 |
| 7,4 | | TKA0740R01 | TMA0740R01 | TPA0740R01 | | | IN 2505 |
| 7,5 | TNA0750R01 | | | | | | IN 05S |
| 7,5 | | TKA0750R01 | TMA0750R01 | TPA0750R01 | TPC0750R01 | TPF0750R01 | IN 2505 |
| 7,6 | | TKA0760R01 | TMA0760R01 | TPA0760R01 | | | IN 2505 |
| 7,7 | | TKA0770R01 | TMA0770R01 | TPA0770R01 | | | IN 2505 |
| 7,8 | | TKA0780R01 | TMA0780R01 | TPA0780R01 | | | IN 2505 |
| 7,9 | | TKA0790R01 | TMA0790R01 | TPA0790R01 | | | IN 2505 |
| 8,0 | TNA0800R01 | | | | | | IN 05S |
| 8,0 | | TKA0800R01 | TMA0800R01 | TPA0800R01 | TPC0800R01 | TPF0800R01 | IN 2505 |
| 8,1 | | TKA0810R01 | TMA0810R01 | TPA0810R01 | | | IN 2505 |
| 8,2 | | TKA0820R01 | TMA0820R01 | TPA0820R01 | | | IN 2505 |
| 8,3 | | TKA0830R01 | TMA0830R01 | TPA0830R01 | | | IN 2505 |
| 8,4 | | TKA0840R01 | TMA0840R01 | TPA0840R01 | | | IN 2505 |
| 8,5 | TNA0850R01 | | | | | | IN 05S |
| 8,5 | | TKA0850R01 | TMA0850R01 | TPA0850R01 | TPC0850R01 | TPF0850R01 | IN 2505 |
| 8,6 | | TKA0860R01 | TMA0860R01 | TPA0860R01 | | | IN 2505 |
| 8,7 | | TKA0870R01 | TMA0870R01 | TPA0870R01 | | | IN 2505 |
| 8,8 | | TKA0880R01 | TMA0880R01 | TPA0880R01 | | | IN 2505 |
| 8,9 | | TKA0890R01 | TMA0890R01 | TPA0890R01 | | | IN 2505 |
| 9,0 | TNA0900R01 | | | | | | IN 05S |
| 9,0 | | TKA0900R01 | TMA0900R01 | TPA0900R01 | TPC0900R01 | TPF0900R01 | IN 2505 |
| 9,1 | | TKA0910R01 | TMA0910R01 | TPA0910R01 | | | IN 2505 |

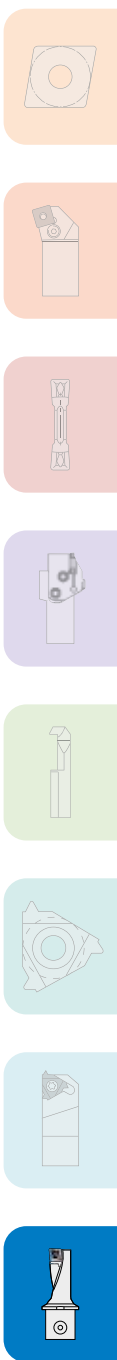


BOHRKÖPFE FÜR DIE BOHRER WINTWIST

| D | Artikel-Nr. | | | | | | Qualität |
|------|-------------|------------|------------------|------------|------------|-------------------------------|----------|
| | Aluminium | Guss | rostfreier Stahl | Stahl | Stahl-C | flacher Grund (1,5xD/3xD/5xD) | |
| 9,2 | | TKA0920R01 | TMA0920R01 | TPA0920R01 | | | IN 2505 |
| 9,3 | | TKA0930R01 | TMA0930R01 | TPA0930R01 | | | IN 2505 |
| 9,4 | | TKA0940R01 | TMA0940R01 | TPA0940R01 | | | IN 2505 |
| 9,5 | TNA0950R01 | | | | | | IN 05S |
| 9,5 | | TKA0950R01 | TMA0950R01 | TPA0950R01 | TPC0950R01 | TPF0950R01 | IN 2505 |
| 9,6 | | TKA0960R01 | TMA0960R01 | TPA0960R01 | | | IN 2505 |
| 9,7 | | TKA0970R01 | TMA0970R01 | TPA0970R01 | | | IN 2505 |
| 9,8 | | TKA0980R01 | TMA0980R01 | TPA0980R01 | | | IN 2505 |
| 9,9 | | TKA0990R01 | TMA0990R01 | TPA0990R01 | | | IN 2505 |
| 10,0 | TNA1000R01 | | | | | | IN 05S |
| 10,0 | | TKA1000R01 | TMA1000R01 | TPA1000R01 | TPC1000R01 | TPF1000R01 | IN 2505 |
| 10,1 | | TKA1010R01 | TMA1010R01 | TPA1010R01 | | | IN 2505 |
| 10,2 | TNA1020R01 | | | | | | IN 05S |
| 10,2 | | TKA1020R01 | TMA1020R01 | TPA1020R01 | TPC1020R01 | | IN 2505 |
| 10,3 | | TKA1030R01 | TMA1030R01 | TPA1030R01 | | | IN 2505 |
| 10,4 | | TKA1040R01 | TMA1040R01 | TPA1040R01 | | | IN 2505 |
| 10,5 | TNA1050R01 | | | | | | IN 05S |
| 10,5 | | TKA1050R01 | TMA1050R01 | TPA1050R01 | TPC1050R01 | TPF1050R01 | IN 2505 |
| 10,6 | | TKA1060R01 | TMA1060R01 | TPA1060R01 | | | IN 2505 |
| 10,7 | | TKA1070R01 | TMA1070R01 | TPA1070R01 | | | IN 2505 |
| 10,8 | | TKA1080R01 | TMA1080R01 | TPA1080R01 | | | IN 2505 |
| 10,9 | | TKA1090R01 | TMA1090R01 | TPA1090R01 | | | IN 2505 |
| 11,0 | TNA1100R01 | | | | | | IN 05S |
| 11,0 | | TKA1100R01 | TMA1100R01 | TPA1100R01 | TPC1100R01 | TPF1100R01 | IN 2505 |
| 11,1 | | TKA1110R01 | TMA1110R01 | TPA1110R01 | | | IN 2505 |
| 11,2 | | TKA1120R01 | TMA1120R01 | TPA1120R01 | | | IN 2505 |
| 11,3 | | TKA1130R01 | TMA1130R01 | TPA1130R01 | | | IN 2505 |
| 11,4 | | TKA1140R01 | TMA1140R01 | TPA1140R01 | | | IN 2505 |
| 11,5 | TNA1150R01 | | | | | | IN 05S |
| 11,5 | | TKA1150R01 | TMA1150R01 | TPA1150R01 | TPC1150R01 | TPF1150R01 | IN 2505 |
| 11,6 | | TKA1160R01 | TMA1160R01 | TPA1160R01 | | | IN 2505 |
| 11,7 | | TKA1170R01 | TMA1170R01 | TPA1170R01 | | | IN 2505 |
| 11,8 | | TKA1180R01 | TMA1180R01 | TPA1180R01 | | | IN 2505 |
| 11,9 | | TKA1190R01 | TMA1190R01 | TPA1190R01 | | | IN 2505 |
| 12,0 | TNA1200R01 | | | | | | IN 05S |
| 12,0 | | TKA1200R01 | TMA1200R01 | TPA1200R01 | TPC1200R01 | TPF1200R01 | IN 2505 |
| 12,1 | | TKA1210R01 | TMA1210R01 | TPA1210R01 | | | IN 2505 |
| 12,2 | | TKA1220R01 | TMA1220R01 | TPA1220R01 | | | IN 2505 |
| 12,3 | | TKA1230R01 | TMA1230R01 | TPA1230R01 | | | IN 2505 |
| 12,4 | | TKA1240R01 | TMA1240R01 | TPA1240R01 | | | IN 2505 |
| 12,5 | TNA1250R01 | | | | | | IN 05S |
| 12,5 | | TKA1250R01 | TMA1250R01 | TPA1250R01 | TPC1250R01 | TPF1250R01 | IN 2505 |
| 12,6 | | TKA1260R01 | TMA1260R01 | TPA1260R01 | | | IN 2505 |
| 12,7 | | TKA1270R01 | TMA1270R01 | TPA1270R01 | TPC1270R01 | | IN 2505 |
| 12,8 | | TKA1280R01 | TMA1280R01 | TPA1280R01 | | | IN 2505 |
| 12,9 | | TKA1290R01 | TMA1290R01 | TPA1290R01 | | | IN 2505 |
| 13,0 | TNA1300R01 | | | | | | IN 05S |
| 13,0 | | TKA1300R01 | TMA1300R01 | TPA1300R01 | TPC1300R01 | TPF1300R01 | IN 2505 |
| 13,1 | | TKA1310R01 | TMA1310R01 | TPA1310R01 | | | IN 2505 |
| 13,2 | | TKA1320R01 | TMA1320R01 | TPA1320R01 | | | IN 2505 |

BOHRKÖPFE FÜR DIE BOHRER WINTWIST

| D | Artikel-Nr. | | | | | | Qualität |
|------|-------------|------------|------------------|------------|------------|-------------------------------|----------|
| | Aluminium | Guss | rostfreier Stahl | Stahl | Stahl-C | flacher Grund (1,5xD/3xD/5xD) | |
| 13,3 | | TKA1330R01 | TMA1330R01 | TPA1330R01 | | | IN 2505 |
| 13,4 | | TKA1340R01 | TMA1340R01 | TPA1340R01 | | | IN 2505 |
| 13,5 | TNA1350R01 | | | | | | IN 05S |
| 13,5 | | TKA1350R01 | TMA1350R01 | TPA1350R01 | TPC1350R01 | TPF1350R01 | IN 2505 |
| 13,6 | | TKA1360R01 | TMA1360R01 | TPA1360R01 | | | IN 2505 |
| 13,7 | | TKA1370R01 | TMA1370R01 | TPA1370R01 | | | IN 2505 |
| 13,8 | | TKA1380R01 | TMA1380R01 | TPA1380R01 | | | IN 2505 |
| 13,9 | | TKA1390R01 | TMA1390R01 | TPA1390R01 | | | IN 2505 |
| 14,0 | TNA1400R01 | | | | | | IN 05S |
| 14,0 | | TKA1400R01 | TMA1400R01 | TPA1400R01 | TPC1400R01 | TPF1400R01 | IN 2505 |
| 14,1 | | TKA1410R01 | TMA1410R01 | TPA1410R01 | | | IN 2505 |
| 14,2 | | TKA1420R01 | TMA1420R01 | TPA1420R01 | | | IN 2505 |
| 14,3 | | TKA1430R01 | TMA1430R01 | TPA1430R01 | | | IN 2505 |
| 14,4 | | TKA1440R01 | TMA1440R01 | TPA1440R01 | | | IN 2505 |
| 14,5 | TNA1450R01 | | | | | | IN 05S |
| 14,5 | | TKA1450R01 | TMA1450R01 | TPA1450R01 | TPC1450R01 | TPF1450R01 | IN 2505 |
| 14,6 | | TKA1460R01 | TMA1460R01 | TPA1460R01 | | | IN 2505 |
| 14,7 | | TKA1470R01 | TMA1470R01 | TPA1470R01 | | | IN 2505 |
| 14,8 | | TKA1480R01 | TMA1480R01 | TPA1480R01 | | | IN 2505 |
| 14,9 | | TKA1490R01 | TMA1490R01 | TPA1490R01 | | | IN 2505 |
| 15,0 | TNA1500R01 | | | | | | IN 05S |
| 15,0 | | TKA1500R01 | TMA1500R01 | TPA1500R01 | TPC1500R01 | TPF1500R01 | IN 2505 |
| 15,1 | | TKA1510R01 | TMA1510R01 | TPA1510R01 | | | IN 2505 |
| 15,2 | | TKA1520R01 | TMA1520R01 | TPA1520R01 | | | IN 2505 |
| 15,3 | | TKA1530R01 | TMA1530R01 | TPA1530R01 | | | IN 2505 |
| 15,4 | | TKA1540R01 | TMA1540R01 | TPA1540R01 | | | IN 2505 |
| 15,5 | TNA1550R01 | | | | | | IN 05S |
| 15,5 | | TKA1550R01 | TMA1550R01 | TPA1550R01 | TPC1550R01 | TPF1550R01 | IN 2505 |
| 15,6 | | TKA1560R01 | TMA1560R01 | TPA1560R01 | | | IN 2505 |
| 15,7 | | TKA1570R01 | TMA1570R01 | TPA1570R01 | | | IN 2505 |
| 15,8 | | TKA1580R01 | TMA1580R01 | TPA1580R01 | | | IN 2505 |
| 15,9 | | TKA1590R01 | TMA1590R01 | TPA1590R01 | | | IN 2505 |
| 16,0 | TNA1600R01 | | | | | | IN 05S |
| 16,0 | | TKA1600R01 | TMA1600R01 | TPA1600R01 | TPC1600R01 | TPF1600R01 | IN 2505 |
| 16,1 | | TKA1610R01 | TMA1610R01 | TPA1610R01 | | | IN 2505 |
| 16,2 | | TKA1620R01 | TMA1620R01 | TPA1620R01 | | | IN 2505 |
| 16,3 | | TKA1630R01 | TMA1630R01 | TPA1630R01 | | | IN 2505 |
| 16,4 | | TKA1640R01 | TMA1640R01 | TPA1640R01 | | | IN 2505 |
| 16,5 | TNA1650R01 | | | | | | IN 05S |
| 16,5 | | TKA1650R01 | TMA1650R01 | TPA1650R01 | TPC1650R01 | TPF1650R01 | IN 2505 |
| 16,6 | | TKA1660R01 | TMA1660R01 | TPA1660R01 | | | IN 2505 |
| 16,7 | | TKA1670R01 | TMA1670R01 | TPA1670R01 | | | IN 2505 |
| 16,8 | | TKA1680R01 | TMA1680R01 | TPA1680R01 | | | IN 2505 |
| 16,9 | | TKA1690R01 | TMA1690R01 | TPA1690R01 | | | IN 2505 |
| 17,0 | TNA1700R01 | | | | | | IN 05S |
| 17,0 | | TKA1700R01 | TMA1700R01 | TPA1700R01 | TPC1700R01 | TPF1700R01 | IN 2505 |
| 17,1 | | TKA1710R01 | TMA1710R01 | TPA1710R01 | | | IN 2505 |
| 17,2 | | TKA1720R01 | TMA1720R01 | TPA1720R01 | | | IN 2505 |
| 17,3 | | TKA1730R01 | TMA1730R01 | TPA1730R01 | | | IN 2505 |
| 17,4 | | TKA1740R01 | TMA1740R01 | TPA1740R01 | | | IN 2505 |

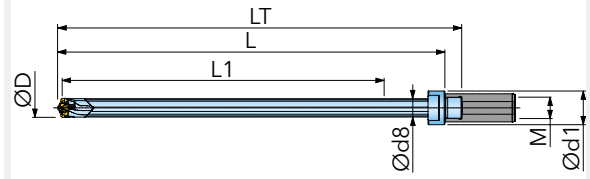


BOHRKÖPFE FÜR DIE BOHRER WINTWIST

| D | Artikel-Nr. | | | | | | Qualität |
|------|-------------|------------|------------------|------------|------------|-------------------------------|----------|
| | Aluminium | Guss | rostfreier Stahl | Stahl | Stahl-C | flacher Grund (1,5xD/3xD/5xD) | |
| 17,5 | TNA1750R01 | | | | | | IN 05S |
| 17,5 | | TKA1750R01 | TMA1750R01 | TPA1750R01 | TPC1750R01 | TPF1750R01 | IN 2505 |
| 17,6 | | TKA1760R01 | TMA1760R01 | TPA1760R01 | | | IN 2505 |
| 17,7 | | TKA1770R01 | TMA1770R01 | TPA1770R01 | | | IN 2505 |
| 17,8 | | TKA1780R01 | TMA1780R01 | TPA1780R01 | | | IN 2505 |
| 17,9 | | TKA1790R01 | TMA1790R01 | TPA1790R01 | | | IN 2505 |
| 18,0 | TNA1800R01 | | | | | | IN 05S |
| 18,0 | | TKA1800R01 | TMA1800R01 | TPA1800R01 | TPC1800R01 | TPF1800R01 | IN 2505 |
| 18,1 | | TKA1810R01 | TMA1810R01 | TPA1810R01 | | | IN 2505 |
| 18,2 | | TKA1820R01 | TMA1820R01 | TPA1820R01 | | | IN 2505 |
| 18,3 | | TKA1830R01 | TMA1830R01 | TPA1830R01 | | | IN 2505 |
| 18,4 | | TKA1840R01 | TMA1840R01 | TPA1840R01 | | | IN 2505 |
| 18,5 | TNA1850R01 | | | | | | IN 05S |
| 18,5 | | TKA1850R01 | TMA1850R01 | TPA1850R01 | TPC1850R01 | TPF1850R01 | IN 2505 |
| 18,6 | | TKA1860R01 | TMA1860R01 | TPA1860R01 | | | IN 2505 |
| 18,7 | | TKA1870R01 | TMA1870R01 | TPA1870R01 | | | IN 2505 |
| 18,8 | | TKA1880R01 | TMA1880R01 | TPA1880R01 | | | IN 2505 |
| 18,9 | | TKA1890R01 | TMA1890R01 | TPA1890R01 | | | IN 2505 |
| 19,0 | TNA1900R01 | | | | | | IN 05S |
| 19,0 | | TKA1900R01 | TMA1900R01 | TPA1900R01 | TPC1900R01 | TPF1900R01 | IN 2505 |
| 19,1 | | TKA1910R01 | TMA1910R01 | TPA1910R01 | | | IN 2505 |
| 19,2 | | TKA1920R01 | TMA1920R01 | TPA1920R01 | | | IN 2505 |
| 19,3 | | TKA1930R01 | TMA1930R01 | TPA1930R01 | | | IN 2505 |
| 19,4 | | TKA1940R01 | TMA1940R01 | TPA1940R01 | | | IN 2505 |
| 19,5 | TNA1950R01 | | | | | | IN 05S |
| 19,5 | | TKA1950R01 | TMA1950R01 | TPA1950R01 | TPC1950R01 | TPF1950R01 | IN 2505 |
| 19,6 | | TKA1960R01 | TMA1960R01 | TPA1960R01 | | | IN 2505 |
| 19,7 | | TKA1970R01 | TMA1970R01 | TPA1970R01 | | | IN 2505 |
| 19,8 | | TKA1980R01 | TMA1980R01 | TPA1980R01 | | | IN 2505 |
| 19,9 | | TKA1990R01 | TMA1990R01 | TPA1990R01 | | | IN 2505 |
| 20,0 | TNA2000R01 | | | | | | IN 05S |
| 20,0 | | TKA2000R01 | TMA2000R01 | TPA2000R01 | TPC2000R01 | TPF2000R01 | IN 2505 |
| 20,1 | | TKA2010R01 | TMA2010R01 | TPA2010R01 | | | IN 2505 |
| 20,2 | | TKA2020R01 | TMA2020R01 | TPA2020R01 | | | IN 2505 |
| 20,3 | | TKA2030R01 | TMA2030R01 | TPA2030R01 | | | IN 2505 |
| 20,4 | | TKA2040R01 | TMA2040R01 | TPA2040R01 | | | IN 2505 |
| 20,5 | TNA2050R01 | | | | | | IN 05S |
| 20,5 | | TKA2050R01 | TMA2050R01 | TPA2050R01 | TPC2050R01 | TPF2050R01 | IN 2505 |
| 20,6 | | TKA2060R01 | TMA2060R01 | TPA2060R01 | | | IN 2505 |
| 20,7 | | TKA2070R01 | TMA2070R01 | TPA2070R01 | | | IN 2505 |
| 20,8 | | TKA2080R01 | TMA2080R01 | TPA2080R01 | | | IN 2505 |
| 20,9 | | TKA2090R01 | TMA2090R01 | TPA2090R01 | | | IN 2505 |

DEEPTWIST WECHSELKOPF-TIEFLOCH VOLLBOHRER Ø10-25,9

MODULARE DEEPTWIST AUFNAHME

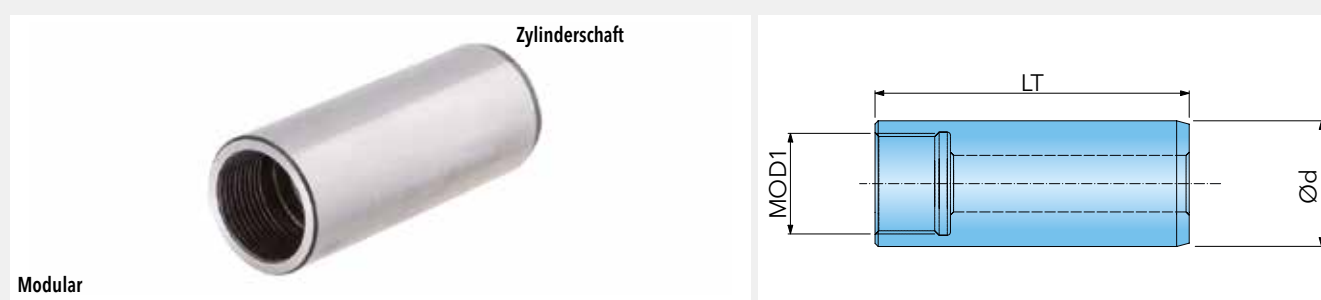


| Artikel-Nr. | D | D min. | D max. | d1 | d8 | LT | L | L1 | H | f | M | Z | Schlüssel | | |
|----------------|------|--------|--------|----|------|-------|-----|-----|----|----|-------|---|--------------|---|-------|
| TD1000200MTR00 | 10,0 | 10,0 | 10,4 | 24 | 9,6 | 285,5 | 274 | 200 | 10 | 10 | M16x1 | 2 | KTD10.0-19.9 | ✓ | 0,140 |
| TD1000400MTR00 | 10,0 | 10,0 | 10,4 | 24 | 9,6 | 485,5 | 474 | 400 | 10 | 10 | M16x1 | 2 | KTD10.0-19.9 | ✓ | 0,175 |
| TD1050200MTR00 | 10,5 | 10,5 | 10,9 | 24 | 10,1 | 285,5 | 274 | 200 | 10 | 10 | M16x1 | 2 | KTD10.0-19.9 | ✓ | 0,140 |
| TD1050400MTR00 | 10,5 | 10,5 | 10,9 | 24 | 10,1 | 485,5 | 474 | 400 | 10 | 10 | M16x1 | 2 | KTD10.0-19.9 | ✓ | 0,185 |
| TD1100200MTR00 | 11,0 | 11,0 | 11,4 | 24 | 10,6 | 286,5 | 275 | 200 | 10 | 10 | M16x1 | 2 | KTD10.0-19.9 | ✓ | 0,140 |
| TD1100400MTR00 | 11,0 | 11,0 | 11,4 | 24 | 10,6 | 485,5 | 474 | 400 | 10 | 10 | M16x1 | 2 | KTD10.0-19.9 | ✓ | 0,200 |
| TD1150200MTR00 | 11,5 | 11,5 | 11,9 | 24 | 11,1 | 286,5 | 275 | 200 | 10 | 10 | M16x1 | 2 | KTD10.0-19.9 | ✓ | 0,150 |
| TD1150400MTR00 | 11,5 | 11,5 | 11,9 | 24 | 11,1 | 485,5 | 474 | 400 | 10 | 10 | M16x1 | 2 | KTD10.0-19.9 | ✓ | 0,220 |
| TD1200200MTR00 | 12,0 | 12,0 | 12,4 | 24 | 11,6 | 286,5 | 275 | 200 | 10 | 12 | M16x1 | 2 | KTD10.0-19.9 | ✓ | 0,160 |
| TD1200400MTR00 | 12,0 | 12,0 | 12,4 | 24 | 11,6 | 486,5 | 475 | 400 | 10 | 10 | M16x1 | 2 | KTD10.0-19.9 | ✓ | 0,240 |
| TD1250200MTR00 | 12,5 | 12,5 | 12,9 | 24 | 12,1 | 286,5 | 275 | 200 | 12 | 12 | M16x1 | 2 | KTD10.0-19.9 | ✓ | 0,170 |
| TD1250400MTR00 | 12,5 | 12,5 | 12,9 | 24 | 12,1 | 486,5 | 475 | 400 | 12 | 12 | M16x1 | 2 | KTD10.0-19.9 | ✓ | 0,260 |
| TD1300200MTR00 | 13,0 | 13,0 | 13,4 | 24 | 12,6 | 287,5 | 276 | 200 | 12 | 13 | M16x1 | 2 | KTD10.0-19.9 | ✓ | 0,180 |
| TD1300250MTR00 | 13,0 | 13,0 | 13,4 | 24 | 12,6 | 337,5 | 326 | 250 | 12 | 13 | M16x1 | 2 | KTD10.0-19.9 | ✓ | 0,190 |
| TD1300400MTR00 | 13,0 | 13,0 | 13,4 | 24 | 12,6 | 487,5 | 476 | 400 | 12 | 13 | M16x1 | 2 | KTD10.0-19.9 | ✓ | 0,270 |
| TD1350200MTR00 | 13,5 | 13,5 | 13,9 | 24 | 13,1 | 287,5 | 276 | 200 | 12 | 13 | M16x1 | 2 | KTD10.0-19.9 | ✓ | 0,190 |
| TD1350250MTR00 | 13,5 | 13,5 | 13,9 | 24 | 13,1 | 337,5 | 326 | 250 | 12 | 13 | M16x1 | 2 | KTD10.0-19.9 | ✓ | 0,210 |
| TD1350400MTR00 | 13,5 | 13,5 | 13,9 | 24 | 13,1 | 487,5 | 476 | 400 | 12 | 13 | M16x1 | 2 | KTD10.0-19.9 | ✓ | 0,290 |
| TD1400200MTR00 | 14,0 | 14,0 | 14,4 | 24 | 13,6 | 287,5 | 276 | 200 | 12 | 14 | M16x1 | 2 | KTD10.0-19.9 | ✓ | 0,210 |
| TD1400250MTR00 | 14,0 | 14,0 | 14,4 | 24 | 13,6 | 337,5 | 326 | 250 | 12 | 14 | M16x1 | 2 | KTD10.0-19.9 | ✓ | 0,230 |
| TD1400400MTR00 | 14,0 | 14,0 | 14,4 | 24 | 13,6 | 487,5 | 476 | 400 | 12 | 14 | M16x1 | 2 | KTD10.0-19.9 | ✓ | 0,310 |
| TD1450200MTR00 | 14,5 | 14,5 | 14,9 | 24 | 14,1 | 287,5 | 276 | 200 | 12 | 14 | M16x1 | 2 | KTD10.0-19.9 | ✓ | 0,220 |
| TD1450250MTR00 | 14,5 | 14,5 | 14,9 | 24 | 14,1 | 337,5 | 326 | 250 | 12 | 14 | M16x1 | 2 | KTD10.0-19.9 | ✓ | 0,235 |
| TD1450400MTR00 | 14,5 | 14,5 | 14,9 | 24 | 14,1 | 487,5 | 476 | 400 | 12 | 14 | M16x1 | 2 | KTD10.0-19.9 | ✓ | 0,330 |
| TD1500400MTR00 | 15,0 | 15,0 | 15,9 | 24 | 14,6 | 495,5 | 484 | 400 | 12 | 15 | M16x1 | 2 | KTD10.0-19.9 | ✓ | 0,350 |
| TD1600400MUR00 | 16,0 | 16,0 | 16,9 | 34 | 15,4 | 495,5 | 484 | 400 | 12 | 16 | M20x1 | 2 | KTD10.0-19.9 | ✓ | 0,410 |
| TD1700400MUR00 | 17,0 | 17,0 | 17,9 | 34 | 16,4 | 496,5 | 485 | 400 | 12 | 16 | M20x1 | 2 | KTD10.0-19.9 | ✓ | 0,490 |
| TD1800400MUR00 | 18,0 | 18,0 | 18,9 | 34 | 17,4 | 497,5 | 486 | 400 | 12 | 16 | M20x1 | 2 | KTD10.0-19.9 | ✓ | 0,510 |
| TD1900400MUR00 | 19,0 | 19,0 | 19,9 | 34 | 18,4 | 497,5 | 486 | 400 | 12 | 19 | M20x1 | 2 | KTD10.0-19.9 | ✓ | 0,540 |
| TD2000400MUR00 | 20,0 | 20,0 | 20,9 | 34 | 19,4 | 498,5 | 487 | 400 | 12 | 20 | M20x1 | 2 | KTD20.0-26.9 | ✓ | 0,580 |
| TD2100400MUR00 | 21,0 | 21,0 | 21,9 | 34 | 20,4 | 514,5 | 503 | 400 | 21 | 22 | M20x1 | 2 | KTD20.0-26.9 | ✓ | 0,630 |
| TD2200400MUR00 | 22,0 | 22,0 | 22,9 | 34 | 21,4 | 515,5 | 504 | 400 | 21 | 22 | M20x1 | 2 | KTD20.0-26.9 | ✓ | 0,700 |
| TD2300400MUR00 | 23,0 | 23,0 | 23,9 | 34 | 22,4 | 515,5 | 504 | 400 | 21 | 22 | M20x1 | 2 | KTD20.0-26.9 | ✓ | 0,780 |
| TD2400400MUR00 | 24,0 | 24,0 | 24,9 | 34 | 23,4 | 516,5 | 505 | 400 | 21 | 22 | M20x1 | 2 | KTD20.0-26.9 | ✓ | 0,895 |
| TD2500400MUR00 | 25,0 | 25,0 | 25,9 | 34 | 24,4 | 517,5 | 506 | 400 | 21 | 25 | M20x1 | 2 | KTD20.0-26.9 | ✓ | 1,215 |

Spannhülsen müssen separat bestellt werden.



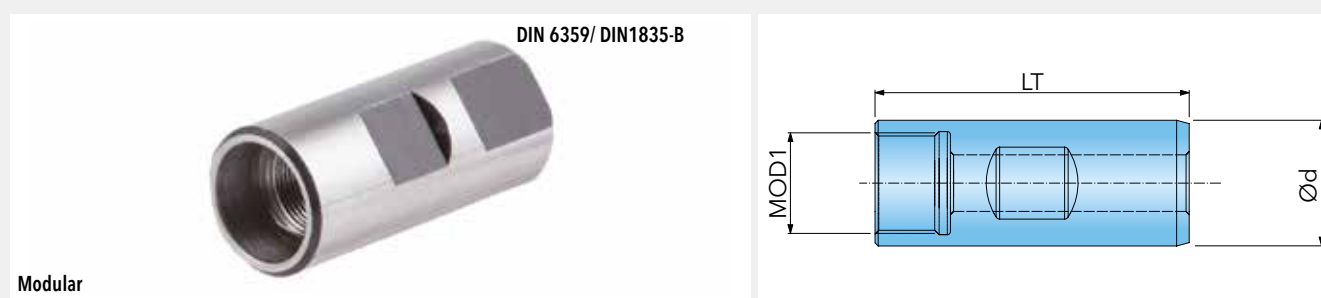
DEEPTWIST EINSpanNHÜLSE MIT GEWINDESCHNITTSTELLE



Modular

| Artikel-Nr. | MOD1 | d | LT | | |
|--------------------|-------|----|----|---|----|
| GDV10-MF16X1-M-C20 | M16x1 | 20 | 50 | ✓ | 11 |
| GDV11-MF20X1-M-C25 | M20x1 | 25 | 56 | ✓ | 21 |
| GDV12-MF20X1-M-C32 | M20x1 | 32 | 60 | ✓ | 34 |
| GDV13-MF20X1-M-C40 | M20x1 | 40 | 70 | ✓ | 65 |

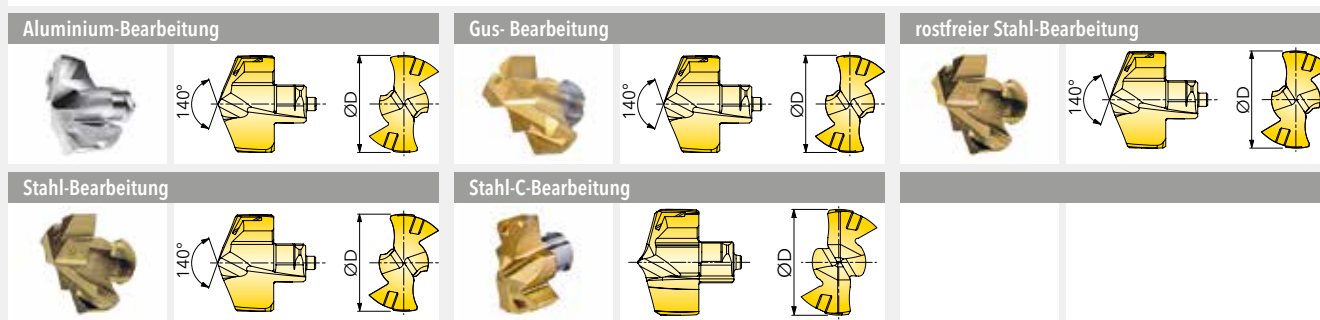
DEEPTWIST EINSpanNHÜLSE MIT GEWINDESCHNITTSTELLE WELDON



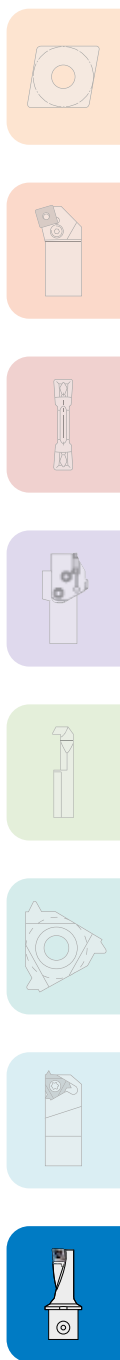
Modular

| Artikel-Nr. | MOD1 | d | LT | | |
|--------------------|-------|----|----|---|------|
| GDV22-MF16X1-M-W20 | M16x1 | 20 | 50 | ✓ | 0,10 |
| GDV23-MF20X1-M-W25 | M20x1 | 25 | 56 | ✓ | 0,20 |
| GDV24-MF20X1-M-W32 | M20x1 | 32 | 60 | ✓ | 0,33 |
| GDV25-MF20X1-M-W40 | M20x1 | 40 | 70 | ✓ | 0,63 |

BOHRKÖPFE FÜR DIE BOHRER DEEPTWIST



| D | Artikel-Nr. | | | | | Qualität |
|------|-------------|------------|------------------|------------|------------|----------|
| | Aluminium | Guss | rostfreier Stahl | Stahl | Stahl-C | |
| 10,0 | TNA1000R01 | | | | | IN 05S |
| 10,0 | | TKA1000R01 | TMA1000R01 | TPA1000R01 | TPC1000R01 | IN 2505 |
| 10,1 | | TKA1010R01 | TMA1010R01 | TPA1010R01 | | IN 2505 |
| 10,2 | TNA1020R01 | | | | | IN 05S |
| 10,2 | | TKA1020R01 | TMA1020R01 | TPA1020R01 | TPC1020R01 | IN 2505 |
| 10,3 | | TKA1030R01 | TMA1030R01 | TPA1030R01 | | IN 2505 |
| 10,4 | | TKA1040R01 | TMA1040R01 | TPA1040R01 | | IN 2505 |
| 10,5 | TNA1050R01 | | | | | IN 05S |
| 10,5 | | TKA1050R01 | TMA1050R01 | TPA1050R01 | TPC1050R01 | IN 2505 |
| 10,6 | | TKA1060R01 | TMA1060R01 | TPA1060R01 | | IN 2505 |
| 10,7 | | TKA1070R01 | TMA1070R01 | TPA1070R01 | | IN 2505 |
| 10,8 | | TKA1080R01 | TMA1080R01 | TPA1080R01 | | IN 2505 |
| 10,9 | | TKA1090R01 | TMA1090R01 | TPA1090R01 | | IN 2505 |
| 11,0 | TNA1100R01 | | | | | IN 05S |
| 11,0 | | TKA1100R01 | TMA1100R01 | TPA1100R01 | TPC1100R01 | IN 2505 |
| 11,1 | | TKA1110R01 | TMA1110R01 | TPA1110R01 | | IN 2505 |
| 11,2 | | TKA1120R01 | TMA1120R01 | TPA1120R01 | | IN 2505 |
| 11,3 | | TKA1130R01 | TMA1130R01 | TPA1130R01 | | IN 2505 |
| 11,4 | | TKA1140R01 | TMA1140R01 | TPA1140R01 | | IN 2505 |
| 11,5 | TNA1150R01 | | | | | IN 05S |
| 11,5 | | TKA1150R01 | TMA1150R01 | TPA1150R01 | TPC1150R01 | IN 2505 |
| 11,6 | | TKA1160R01 | TMA1160R01 | TPA1160R01 | | IN 2505 |
| 11,7 | | TKA1170R01 | TMA1170R01 | TPA1170R01 | | IN 2505 |
| 11,8 | | TKA1180R01 | TMA1180R01 | TPA1180R01 | | IN 2505 |
| 11,9 | | TKA1190R01 | TMA1190R01 | TPA1190R01 | | IN 2505 |
| 12,0 | TNA1200R01 | | | | | IN 05S |
| 12,0 | | TKA1200R01 | TMA1200R01 | TPA1200R01 | TPC1200R01 | IN 2505 |
| 12,1 | | TKA1210R01 | TMA1210R01 | TPA1210R01 | | IN 2505 |
| 12,2 | | TKA1220R01 | TMA1220R01 | TPA1220R01 | | IN 2505 |
| 12,3 | | TKA1230R01 | TMA1230R01 | TPA1230R01 | | IN 2505 |
| 12,4 | | TKA1240R01 | TMA1240R01 | TPA1240R01 | | IN 2505 |
| 12,5 | TNA1250R01 | | | | | IN 05S |
| 12,5 | | TKA1250R01 | TMA1250R01 | TPA1250R01 | TPC1250R01 | IN 2505 |
| 12,6 | | TKA1260R01 | TMA1260R01 | TPA1260R01 | | IN 2505 |
| 12,7 | | TKA1270R01 | TMA1270R01 | TPA1270R01 | TPC1270R01 | IN 2505 |
| 12,8 | | TKA1280R01 | TMA1280R01 | TPA1280R01 | | IN 2505 |
| 12,9 | | TKA1290R01 | TMA1290R01 | TPA1290R01 | | IN 2505 |
| 13,0 | TNA1300R01 | | | | | IN 05S |
| 13,0 | | TKA1300R01 | TMA1300R01 | TPA1300R01 | TPC1300R01 | IN 2505 |
| 13,1 | | TKA1310R01 | TMA1310R01 | TPA1310R01 | | IN 2505 |

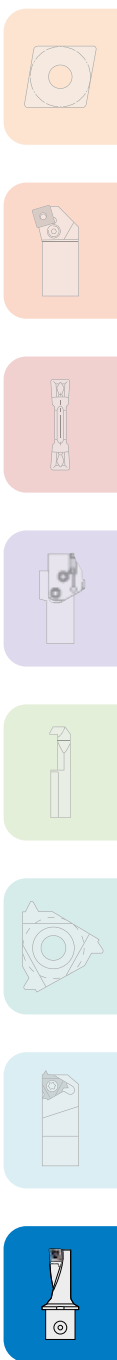


BOHRKÖPFE FÜR DIE BOHRER DEEPTWIST

| D | Artikel-Nr. | | | | | Qualität |
|------|-------------|------------|------------------|------------|------------|----------|
| | Aluminium | Guss | rostfreier Stahl | Stahl | Stahl-C | |
| 13,2 | | TKA1320R01 | TMA1320R01 | TPA1320R01 | | IN 2505 |
| 13,3 | | TKA1330R01 | TMA1330R01 | TPA1330R01 | | IN 2505 |
| 13,4 | | TKA1340R01 | TMA1340R01 | TPA1340R01 | | IN 2505 |
| 13,5 | TNA1350R01 | | | | | IN 05S |
| 13,5 | | TKA1350R01 | TMA1350R01 | TPA1350R01 | TPC1350R01 | IN 2505 |
| 13,6 | | TKA1360R01 | TMA1360R01 | TPA1360R01 | | IN 2505 |
| 13,7 | | TKA1370R01 | TMA1370R01 | TPA1370R01 | | IN 2505 |
| 13,8 | | TKA1380R01 | TMA1380R01 | TPA1380R01 | | IN 2505 |
| 13,9 | | TKA1390R01 | TMA1390R01 | TPA1390R01 | | IN 2505 |
| 14,0 | TNA1400R01 | | | | | IN 05S |
| 14,0 | | TKA1400R01 | TMA1400R01 | TPA1400R01 | TPC1400R01 | IN 2505 |
| 14,1 | | TKA1410R01 | TMA1410R01 | TPA1410R01 | | IN 2505 |
| 14,2 | | TKA1420R01 | TMA1420R01 | TPA1420R01 | | IN 2505 |
| 14,3 | | TKA1430R01 | TMA1430R01 | TPA1430R01 | | IN 2505 |
| 14,4 | | TKA1440R01 | TMA1440R01 | TPA1440R01 | | IN 2505 |
| 14,5 | TNA1450R01 | | | | | IN 05S |
| 14,5 | | TKA1450R01 | TMA1450R01 | TPA1450R01 | TPC1450R01 | IN 2505 |
| 14,6 | | TKA1460R01 | TMA1460R01 | TPA1460R01 | | IN 2505 |
| 14,7 | | TKA1470R01 | TMA1470R01 | TPA1470R01 | | IN 2505 |
| 14,8 | | TKA1480R01 | TMA1480R01 | TPA1480R01 | | IN 2505 |
| 14,9 | | TKA1490R01 | TMA1490R01 | TPA1490R01 | | IN 2505 |
| 15,0 | TNA1500R01 | | | | | IN 05S |
| 15,0 | | TKA1500R01 | TMA1500R01 | TPA1500R01 | TPC1500R01 | IN 2505 |
| 15,1 | | TKA1510R01 | TMA1510R01 | TPA1510R01 | | IN 2505 |
| 15,2 | | TKA1520R01 | TMA1520R01 | TPA1520R01 | | IN 2505 |
| 15,3 | | TKA1530R01 | TMA1530R01 | TPA1530R01 | | IN 2505 |
| 15,4 | | TKA1540R01 | TMA1540R01 | TPA1540R01 | | IN 2505 |
| 15,5 | TNA1550R01 | | | | | IN 05S |
| 15,5 | | TKA1550R01 | TMA1550R01 | TPA1550R01 | TPC1550R01 | IN 2505 |
| 15,6 | | TKA1560R01 | TMA1560R01 | TPA1560R01 | | IN 2505 |
| 15,7 | | TKA1570R01 | TMA1570R01 | TPA1570R01 | | IN 2505 |
| 15,8 | | TKA1580R01 | TMA1580R01 | TPA1580R01 | | IN 2505 |
| 15,9 | | TKA1590R01 | TMA1590R01 | TPA1590R01 | | IN 2505 |
| 16,0 | TNA1600R01 | | | | | IN 05S |
| 16,0 | | TKA1600R01 | TMA1600R01 | TPA1600R01 | TPC1600R01 | IN 2505 |
| 16,1 | | TKA1610R01 | TMA1610R01 | TPA1610R01 | | IN 2505 |
| 16,2 | | TKA1620R01 | TMA1620R01 | TPA1620R01 | | IN 2505 |
| 16,3 | | TKA1630R01 | TMA1630R01 | TPA1630R01 | | IN 2505 |
| 16,4 | | TKA1640R01 | TMA1640R01 | TPA1640R01 | | IN 2505 |
| 16,5 | TNA1650R01 | | | | | IN 05S |
| 16,5 | | TKA1650R01 | TMA1650R01 | TPA1650R01 | TPC1650R01 | IN 2505 |
| 16,6 | | TKA1660R01 | TMA1660R01 | TPA1660R01 | | IN 2505 |
| 16,7 | | TKA1670R01 | TMA1670R01 | TPA1670R01 | | IN 2505 |
| 16,8 | | TKA1680R01 | TMA1680R01 | TPA1680R01 | | IN 2505 |
| 16,9 | | TKA1690R01 | TMA1690R01 | TPA1690R01 | | IN 2505 |
| 17,0 | TNA1700R01 | | | | | IN 05S |
| 17,0 | | TKA1700R01 | TMA1700R01 | TPA1700R01 | TPC1700R01 | IN 2505 |
| 17,1 | | TKA1710R01 | TMA1710R01 | TPA1710R01 | | IN 2505 |
| 17,2 | | TKA1720R01 | TMA1720R01 | TPA1720R01 | | IN 2505 |
| 17,3 | | TKA1730R01 | TMA1730R01 | TPA1730R01 | | IN 2505 |

BOHRKÖPFE FÜR DIE BOHRER DEEPTWIST

| D | Artikel-Nr. | | | | | Qualität |
|------|-------------|------------|------------------|------------|------------|----------|
| | Aluminium | Guss | rostfreier Stahl | Stahl | Stahl-C | |
| 17,4 | | TKA1740R01 | TMA1740R01 | TPA1740R01 | | IN 2505 |
| 17,5 | TNA1750R01 | | | | | IN 05S |
| 17,5 | | TKA1750R01 | TMA1750R01 | TPA1750R01 | TPC1750R01 | IN 2505 |
| 17,6 | | TKA1760R01 | TMA1760R01 | TPA1760R01 | | IN 2505 |
| 17,7 | | TKA1770R01 | TMA1770R01 | TPA1770R01 | | IN 2505 |
| 17,8 | | TKA1780R01 | TMA1780R01 | TPA1780R01 | | IN 2505 |
| 17,9 | | TKA1790R01 | TMA1790R01 | TPA1790R01 | | IN 2505 |
| 18,0 | TNA1800R01 | | | | | IN 05S |
| 18,0 | | TKA1800R01 | TMA1800R01 | TPA1800R01 | TPC1800R01 | IN 2505 |
| 18,1 | | TKA1810R01 | TMA1810R01 | TPA1810R01 | | IN 2505 |
| 18,2 | | TKA1820R01 | TMA1820R01 | TPA1820R01 | | IN 2505 |
| 18,3 | | TKA1830R01 | TMA1830R01 | TPA1830R01 | | IN 2505 |
| 18,4 | | TKA1840R01 | TMA1840R01 | TPA1840R01 | | IN 2505 |
| 18,5 | TNA1850R01 | | | | | IN 05S |
| 18,5 | | TKA1850R01 | TMA1850R01 | TPA1850R01 | TPC1850R01 | IN 2505 |
| 18,6 | | TKA1860R01 | TMA1860R01 | TPA1860R01 | | IN 2505 |
| 18,7 | | TKA1870R01 | TMA1870R01 | TPA1870R01 | | IN 2505 |
| 18,8 | | TKA1880R01 | TMA1880R01 | TPA1880R01 | | IN 2505 |
| 18,9 | | TKA1890R01 | TMA1890R01 | TPA1890R01 | | IN 2505 |
| 19,0 | TNA1900R01 | | | | | IN 05S |
| 19,0 | | TKA1900R01 | TMA1900R01 | TPA1900R01 | TPC1900R01 | IN 2505 |
| 19,1 | | TKA1910R01 | TMA1910R01 | TPA1910R01 | | IN 2505 |
| 19,2 | | TKA1920R01 | TMA1920R01 | TPA1920R01 | | IN 2505 |
| 19,3 | | TKA1930R01 | TMA1930R01 | TPA1930R01 | | IN 2505 |
| 19,4 | | TKA1940R01 | TMA1940R01 | TPA1940R01 | | IN 2505 |
| 19,5 | TNA1950R01 | | | | | IN 05S |
| 19,5 | | TKA1950R01 | TMA1950R01 | TPA1950R01 | TPC1950R01 | IN 2505 |
| 19,6 | | TKA1960R01 | TMA1960R01 | TPA1960R01 | | IN 2505 |
| 19,7 | | TKA1970R01 | TMA1970R01 | TPA1970R01 | | IN 2505 |
| 19,8 | | TKA1980R01 | TMA1980R01 | TPA1980R01 | | IN 2505 |
| 19,9 | | TKA1990R01 | TMA1990R01 | TPA1990R01 | | IN 2505 |
| 20,0 | TNA2000R01 | | | | | IN 05S |
| 20,0 | | TKA2000R01 | TMA2000R01 | TPA2000R01 | TPC2000R01 | IN 2505 |
| 20,1 | | TKA2010R01 | TMA2010R01 | TPA2010R01 | | IN 2505 |
| 20,2 | | TKA2020R01 | TMA2020R01 | TPA2020R01 | | IN 2505 |
| 20,3 | | TKA2030R01 | TMA2030R01 | TPA2030R01 | | IN 2505 |
| 20,4 | | TKA2040R01 | TMA2040R01 | TPA2040R01 | | IN 2505 |
| 20,5 | TNA2050R01 | | | | | IN 05S |
| 20,5 | | TKA2050R01 | TMA2050R01 | TPA2050R01 | TPC2050R01 | IN 2505 |
| 20,6 | | TKA2060R01 | TMA2060R01 | TPA2060R01 | | IN 2505 |
| 20,7 | | TKA2070R01 | TMA2070R01 | TPA2070R01 | | IN 2505 |
| 20,8 | | TKA2080R01 | TMA2080R01 | TPA2080R01 | | IN 2505 |
| 20,9 | | TKA2090R01 | TMA2090R01 | TPA2090R01 | | IN 2505 |
| 21,0 | TNA2100R01 | | | | | IN 05S |
| 21,0 | | TKA2100R01 | TMA2100R01 | TPA2100R01 | TPC2100R01 | IN 2505 |
| 21,1 | | TKA2110R01 | TMA2110R01 | TPA2110R01 | | IN 2505 |
| 21,2 | | TKA2120R01 | TMA2120R01 | TPA2120R01 | | IN 2505 |
| 21,3 | | TKA2130R01 | TMA2130R01 | TPA2130R01 | | IN 2505 |
| 21,4 | | TKA2140R01 | TMA2140R01 | TPA2140R01 | | IN 2505 |
| 21,5 | TNA2150R01 | | | | | IN 05S |

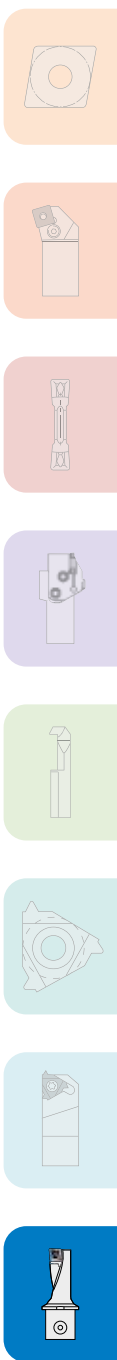


BOHRKÖPFE FÜR DIE BOHRER DEEPTWIST

| D | Artikel-Nr. | | | | | Qualität |
|------|-------------|------------|------------------|------------|------------|----------|
| | Aluminium | Guss | rostfreier Stahl | Stahl | Stahl-C | |
| 21,5 | | TKA2150R01 | TMA2150R01 | TPA2150R01 | TPC2150R01 | IN 2505 |
| 21,6 | | TKA2160R01 | TMA2160R01 | TPA2160R01 | | IN 2505 |
| 21,7 | | TKA2170R01 | TMA2170R01 | TPA2170R01 | | IN 2505 |
| 21,8 | | TKA2180R01 | TMA2180R01 | TPA2180R01 | | IN 2505 |
| 21,9 | | TKA2190R01 | TMA2190R01 | TPA2190R01 | | IN 2505 |
| 22,0 | TNA2200R01 | | | | | IN 05S |
| 22,0 | | TKA2200R01 | TMA2200R01 | TPA2200R01 | TPC2200R01 | IN 2505 |
| 22,1 | | TKA2210R01 | TMA2210R01 | TPA2210R01 | | IN 2505 |
| 22,2 | | TKA2220R01 | TMA2220R01 | TPA2220R01 | | IN 2505 |
| 22,3 | | TKA2230R01 | TMA2230R01 | TPA2230R01 | | IN 2505 |
| 22,4 | | TKA2240R01 | TMA2240R01 | TPA2240R01 | | IN 2505 |
| 22,5 | TNA2250R01 | | | | | IN 05S |
| 22,5 | | TKA2250R01 | TMA2250R01 | TPA2250R01 | TPC2250R01 | IN 2505 |
| 22,6 | | TKA2260R01 | TMA2260R01 | TPA2260R01 | | IN 2505 |
| 22,7 | | TKA2270R01 | TMA2270R01 | TPA2270R01 | | IN 2505 |
| 22,8 | | TKA2280R01 | TMA2280R01 | TPA2280R01 | | IN 2505 |
| 22,9 | | TKA2290R01 | TMA2290R01 | TPA2290R01 | | IN 2505 |
| 23,0 | TNA2300R01 | | | | | IN 05S |
| 23,0 | | TKA2300R01 | TMA2300R01 | TPA2300R01 | TPC2300R01 | IN 2505 |
| 23,1 | | TKA2310R01 | TMA2310R01 | TPA2310R01 | | IN 2505 |
| 23,2 | | TKA2320R01 | TMA2320R01 | TPA2320R01 | | IN 2505 |
| 23,3 | | TKA2330R01 | TMA2330R01 | TPA2330R01 | | IN 2505 |
| 23,4 | | TKA2340R01 | TMA2340R01 | TPA2340R01 | | IN 2505 |
| 23,5 | TNA2350R01 | | | | | IN 05S |
| 23,5 | | TKA2350R01 | TMA2350R01 | TPA2350R01 | TPC2350R01 | IN 2505 |
| 23,6 | | TKA2360R01 | TMA2360R01 | TPA2360R01 | | IN 2505 |
| 23,7 | | TKA2370R01 | TMA2370R01 | TPA2370R01 | | IN 2505 |
| 23,8 | | TKA2380R01 | TMA2380R01 | TPA2380R01 | | IN 2505 |
| 23,9 | | TKA2390R01 | TMA2390R01 | TPA2390R01 | | IN 2505 |
| 24,0 | TNA2400R01 | | | | | IN 05S |
| 24,0 | | TKA2400R01 | TMA2400R01 | TPA2400R01 | TPC2400R01 | IN 2505 |
| 24,1 | | TKA2410R01 | TMA2410R01 | TPA2410R01 | | IN 2505 |
| 24,2 | | TKA2420R01 | TMA2420R01 | TPA2420R01 | | IN 2505 |
| 24,3 | | TKA2430R01 | TMA2430R01 | TPA2430R01 | | IN 2505 |
| 24,4 | | TKA2440R01 | TMA2440R01 | TPA2440R01 | | IN 2505 |
| 24,5 | TNA2450R01 | | | | | IN 05S |
| 24,5 | | TKA2450R01 | TMA2450R01 | TPA2450R01 | TPC2450R01 | IN 2505 |
| 24,6 | | TKA2460R01 | TMA2460R01 | TPA2460R01 | | IN 2505 |
| 24,7 | | TKA2470R01 | TMA2470R01 | TPA2470R01 | | IN 2505 |
| 24,8 | | TKA2480R01 | TMA2480R01 | TPA2480R01 | | IN 2505 |
| 24,9 | | TKA2490R01 | TMA2490R01 | TPA2490R01 | | IN 2505 |
| 25,0 | TNA2500R01 | | | | | IN 05S |
| 25,0 | | TKA2500R01 | TMA2500R01 | TPA2500R01 | TPC2500R01 | IN 2505 |
| 25,1 | | TKA2510R01 | TMA2510R01 | TPA2510R01 | | IN 2505 |
| 25,2 | | TKA2520R01 | TMA2520R01 | TPA2520R01 | | IN 2505 |
| 25,3 | | TKA2530R01 | TMA2530R01 | TPA2530R01 | | IN 2505 |
| 25,4 | | TKA2540R01 | TMA2540R01 | TPA2540R01 | | IN 2505 |
| 25,5 | TNA2550R01 | | | | | IN 05S |
| 25,5 | | TKA2550R01 | TMA2550R01 | TPA2550R01 | TPC2550R01 | IN 2505 |
| 25,6 | | TKA2560R01 | TMA2560R01 | TPA2560R01 | | IN 2505 |

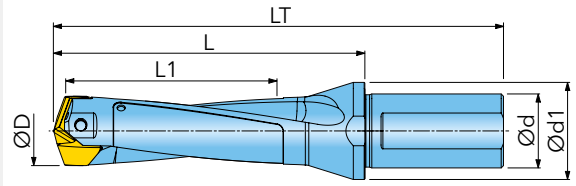
BOHRKÖPFE FÜR DIE BOHRER DEEPTWIST

| D | Artikel-Nr. | | | | | Qualität |
|------|-------------|------------|------------------|------------|------------|----------|
| | Aluminium | Guss | rostfreier Stahl | Stahl | Stahl-C | |
| 25,7 | | TKA2570R01 | TMA2570R01 | TPA2570R01 | | IN 2505 |
| 25,8 | | TKA2580R01 | TMA2580R01 | TPA2580R01 | | IN 2505 |
| 25,9 | | TKA2590R01 | TMA2590R01 | TPA2590R01 | TPC2590R01 | IN 2505 |



SPADETWIST WECHSELKOPF-VOLLBOHRER 3D Ø20,0-Ø41,0

AUFNAHME KOMPATIBEL MIT DIN 1835 B



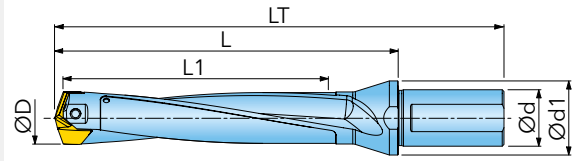
| Artikel-Nr. | D | D min. | D max. | d | d1 | LT | L | L1 | Z | Bs | IK | kg |
|----------------|----|--------|--------|----|----|-------|-------|-----|---|----|----|-------|
| LD2000060JFR00 | 20 | 20,0 | 20,9 | 25 | 32 | 148,1 | 92,1 | 60 | 2 | 20 | ✓ | 0,320 |
| LD2100063JFR00 | 21 | 21,0 | 21,9 | 25 | 32 | 151,3 | 95,3 | 63 | 2 | 21 | ✓ | 0,330 |
| LD2200066JFR00 | 22 | 22,0 | 22,9 | 25 | 32 | 154,4 | 98,4 | 66 | 2 | 22 | ✓ | 0,340 |
| LD2300069JFR00 | 23 | 23,0 | 23,9 | 25 | 32 | 157,6 | 101,6 | 69 | 2 | 23 | ✓ | 0,350 |
| LD2400072JGR00 | 24 | 24,0 | 24,9 | 32 | 40 | 170,7 | 110,7 | 72 | 2 | 24 | ✓ | 0,650 |
| LD2500075JGR00 | 25 | 25,0 | 25,9 | 32 | 40 | 173,9 | 113,9 | 75 | 2 | 25 | ✓ | 0,660 |
| LD2600078JGR00 | 26 | 26,0 | 26,9 | 32 | 40 | 177 | 117,0 | 78 | 2 | 26 | ✓ | 0,680 |
| LD2700081JGR00 | 27 | 27,0 | 27,9 | 32 | 40 | 180 | 120,0 | 81 | 2 | 27 | ✓ | 0,690 |
| LD2800084JGR00 | 28 | 28,0 | 28,9 | 32 | 40 | 188,4 | 128,4 | 84 | 2 | 28 | ✓ | 0,790 |
| LD2900087JGR00 | 29 | 29,0 | 29,9 | 32 | 40 | 191,4 | 131,4 | 87 | 2 | 29 | ✓ | 0,860 |
| LD3000090JGR00 | 30 | 30,0 | 30,9 | 32 | 42 | 194,7 | 134,7 | 90 | 2 | 30 | ✓ | 0,510 |
| LD3100093JGR00 | 31 | 31,0 | 31,9 | 32 | 42 | 197,7 | 137,7 | 93 | 2 | 31 | ✓ | 0,800 |
| LD3200096JHR00 | 32 | 32,0 | 32,9 | 40 | 48 | 211 | 143,0 | 96 | 2 | 32 | ✓ | 1,200 |
| LD3300099JHR00 | 33 | 33,0 | 33,9 | 40 | 48 | 214 | 146,0 | 99 | 2 | 33 | ✓ | 1,280 |
| LD3400102JHR00 | 34 | 34,0 | 34,9 | 40 | 48 | 217 | 149,0 | 102 | 2 | 34 | ✓ | 1,365 |
| LD3500105JHR00 | 35 | 35,0 | 35,9 | 40 | 48 | 220,4 | 152,4 | 105 | 2 | 35 | ✓ | 1,360 |
| LD3600108JHR00 | 36 | 36,0 | 36,9 | 40 | 48 | 223,4 | 155,4 | 108 | 2 | 36 | ✓ | 1,260 |
| LD3700111JHR00 | 37 | 37,0 | 37,9 | 40 | 48 | 226,4 | 158,4 | 111 | 2 | 37 | ✓ | 1,420 |
| LD3800114JHR00 | 38 | 38,0 | 38,9 | 40 | 50 | 234,9 | 166,9 | 114 | 2 | 38 | ✓ | 1,850 |
| LD3900117JHR00 | 39 | 39,0 | 39,9 | 40 | 50 | 237,9 | 169,9 | 117 | 2 | 39 | ✓ | 0,470 |
| LD4000120JHR00 | 40 | 40,0 | 41,0 | 40 | 50 | 240,9 | 172,9 | 120 | 2 | 40 | ✓ | 1,730 |

| ZUBEHÖR | | ① | ② |
|--------------------|-------------|---------|---|
| Durchmesserbereich | | | |
| 20 - 21 | TS 40178D25 | DS-T20T | |
| 22 - 23 | TS 40198D28 | DS-T20T | |
| 24 - 25 | TS 40210D3 | DS-T20T | |
| 26 - 27 | TS 50230D3 | DS-T20T | |
| 28 - 29 | TS 50250D35 | DS-T25T | |
| 30 - 31 | TS 60265D4 | DS-T25T | |
| 32 - 34 | TS 60285D42 | DS-T25T | |
| 35 - 37 | TS 60320D5 | DS-T25T | |
| 38 - 40 | TS 80340D6 | DS-T25T | |

① = Spannschraube ② = Schraubendreher

SPADETWIST WECHSELKOPF-VOLLBOHRER 5D Ø20,0-Ø41,0

AUFNAHME KOMPATIBEL MIT DIN 1835 B



| Artikel-Nr. | D | D min. | D max. | d | d1 | LT | L | L1 | Z | Bs | IK | kg |
|----------------|----|--------|--------|----|----|-------|-------|-----|---|----|----|-------|
| LD2000100JFR00 | 20 | 20,0 | 20,9 | 25 | 32 | 188,1 | 132,1 | 100 | 2 | 20 | ✓ | 0,360 |
| LD2100105JFR00 | 21 | 21,0 | 21,9 | 25 | 32 | 193,3 | 137,3 | 105 | 2 | 21 | ✓ | 0,380 |
| LD2200110JFR00 | 22 | 22,0 | 22,9 | 25 | 32 | 198,4 | 142,4 | 110 | 2 | 22 | ✓ | 0,400 |
| LD2300115JFR00 | 23 | 23,0 | 23,9 | 25 | 32 | 203,6 | 147,6 | 115 | 2 | 23 | ✓ | 0,420 |
| LD2400120JGR00 | 24 | 24,0 | 24,9 | 32 | 40 | 218,7 | 158,7 | 120 | 2 | 24 | ✓ | 0,830 |
| LD2500125JGR00 | 25 | 25,0 | 25,9 | 32 | 40 | 223,9 | 163,9 | 125 | 2 | 25 | ✓ | 0,850 |
| LD2600130JGR00 | 26 | 26,0 | 26,9 | 32 | 40 | 229 | 169,0 | 130 | 2 | 26 | ✓ | 0,870 |
| LD2700135JGR00 | 27 | 27,0 | 27,9 | 32 | 40 | 234 | 174,0 | 135 | 2 | 27 | ✓ | 0,900 |
| LD2800140JGR00 | 28 | 28,0 | 28,9 | 32 | 40 | 244,4 | 184,4 | 140 | 2 | 28 | ✓ | 0,940 |
| LD2900145JGR00 | 29 | 29,0 | 29,9 | 32 | 40 | 249,4 | 189,4 | 145 | 2 | 29 | ✓ | 0,950 |
| LD3000150JGR00 | 30 | 30,0 | 30,9 | 32 | 42 | 254,7 | 194,7 | 150 | 2 | 30 | ✓ | 1,470 |
| LD3100155JGR00 | 31 | 31,0 | 31,9 | 32 | 42 | 259,7 | 199,7 | 155 | 2 | 31 | ✓ | 1,100 |
| LD3200160JHR00 | 32 | 32,0 | 32,9 | 40 | 48 | 275 | 207,0 | 160 | 2 | 32 | ✓ | 1,360 |
| LD3300165JHR00 | 33 | 33,0 | 33,9 | 40 | 48 | 280 | 212,0 | 165 | 2 | 33 | ✓ | 1,940 |
| LD3400170JHR00 | 34 | 34,0 | 34,9 | 40 | 48 | 285 | 217,0 | 170 | 2 | 34 | ✓ | 1,570 |
| LD3500175JHR00 | 35 | 35,0 | 35,9 | 40 | 48 | 290,4 | 222,4 | 175 | 2 | 35 | ✓ | 1,590 |
| LD3600180JHR00 | 36 | 36,0 | 36,9 | 40 | 48 | 295,4 | 227,4 | 180 | 2 | 36 | ✓ | 1,770 |
| LD3700185JHR00 | 37 | 37,0 | 37,9 | 40 | 48 | 300,4 | 232,4 | 185 | 2 | 37 | ✓ | 1,250 |
| LD3800190JHR00 | 38 | 38,0 | 38,9 | 40 | 50 | 310,9 | 242,9 | 190 | 2 | 38 | ✓ | 1,470 |
| LD3900195JHR00 | 39 | 39,0 | 39,9 | 40 | 50 | 315,9 | 247,9 | 195 | 2 | 39 | ✓ | 2,520 |
| LD4000200JHR00 | 40 | 40,0 | 41,0 | 40 | 50 | 320,9 | 252,9 | 200 | 2 | 40 | ✓ | 1,350 |

ZUBEHÖR



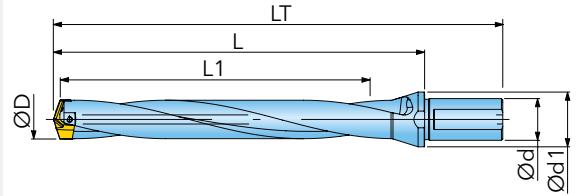
Durchmesserbereich

| | | |
|---------|-------------|---------|
| 20 - 21 | TS 40178D25 | DS-T20T |
| 22 - 23 | TS 40198D28 | DS-T20T |
| 24 - 25 | TS 40210D3 | DS-T20T |
| 26 - 27 | TS 50230D3 | DS-T20T |
| 28 - 29 | TS 50250D35 | DS-T25T |
| 30 - 31 | TS 60265D4 | DS-T25T |
| 32 - 34 | TS 60285D42 | DS-T25T |
| 35 - 37 | TS 60320D5 | DS-T25T |
| 38 - 40 | TS 80340D6 | DS-T25T |

① = Spanschraube ② = Schraubendreher

SPADETWIST WECHSELKOPF-VOLLBOHRER 8D Ø20,0-Ø41,0

AUFNAHME KOMPATIBEL MIT DIN 1835 B



| Artikel-Nr. | D | D min. | D max. | d | d1 | LT | L | L1 | Z | Bs | IK | kg |
|----------------|----|--------|--------|----|----|-------|-------|-----|---|----|----|------|
| LD2000160JFR00 | 20 | 20,0 | 20,9 | 25 | 32 | 248,1 | 192,1 | 160 | 2 | 20 | ✓ | 0,45 |
| LD2100168JFR00 | 21 | 21,0 | 21,9 | 25 | 32 | 256,1 | 200,1 | 168 | 2 | 21 | ✓ | 0,49 |
| LD2200176JFR00 | 22 | 22,0 | 22,9 | 25 | 32 | 264,4 | 208,4 | 176 | 2 | 22 | ✓ | 0,53 |
| LD2300184JFR00 | 23 | 23,0 | 23,9 | 25 | 32 | 272,4 | 216,4 | 184 | 2 | 23 | ✓ | 0,09 |
| LD2400192JGR00 | 24 | 24,0 | 24,9 | 32 | 40 | 290,7 | 230,7 | 192 | 2 | 24 | ✓ | 0,93 |
| LD2500200JGR00 | 25 | 25,0 | 25,9 | 32 | 40 | 298,7 | 238,7 | 200 | 2 | 25 | ✓ | 0,96 |
| LD2600208JGR00 | 26 | 26,0 | 26,9 | 32 | 40 | 307 | 247,0 | 208 | 2 | 26 | ✓ | 1,00 |
| LD2700216JGR00 | 27 | 27,0 | 27,9 | 32 | 40 | 315 | 255,0 | 216 | 2 | 27 | ✓ | 1,04 |
| LD2800224JGR00 | 28 | 28,0 | 28,9 | 32 | 40 | 328,4 | 268,4 | 224 | 2 | 28 | ✓ | 1,08 |
| LD2900232JGR00 | 29 | 29,0 | 29,9 | 32 | 40 | 336,4 | 276,4 | 232 | 2 | 29 | ✓ | 1,12 |
| LD3000240JGR00 | 30 | 30,0 | 30,9 | 32 | 42 | 344,7 | 284,7 | 240 | 2 | 30 | ✓ | 1,15 |
| LD3100248JGR00 | 31 | 31,0 | 31,9 | 32 | 42 | 352,7 | 292,7 | 248 | 2 | 31 | ✓ | 1,20 |
| LD3200256JHR00 | 32 | 32,0 | 32,9 | 40 | 48 | 371 | 303,0 | 256 | 2 | 32 | ✓ | 1,44 |
| LD3300264JHR00 | 33 | 33,0 | 33,9 | 40 | 48 | 379 | 311,0 | 264 | 2 | 33 | ✓ | 1,54 |
| LD3400272JHR00 | 34 | 34,0 | 34,9 | 40 | 48 | 387 | 319,0 | 272 | 2 | 34 | ✓ | 1,76 |
| LD3500280JHR00 | 35 | 35,0 | 35,9 | 40 | 48 | 395,4 | 327,4 | 280 | 2 | 35 | ✓ | 1,85 |
| LD3600288JHR00 | 36 | 36,0 | 36,9 | 40 | 48 | 403,4 | 335,4 | 288 | 2 | 36 | ✓ | 1,94 |
| LD3700296JHR00 | 37 | 37,0 | 37,9 | 40 | 48 | 411,4 | 343,4 | 296 | 2 | 37 | ✓ | 2,03 |
| LD3800304JHR00 | 38 | 38,0 | 38,9 | 40 | 50 | 424,9 | 356,9 | 304 | 2 | 38 | ✓ | 2,12 |
| LD3900312JHR00 | 39 | 39,0 | 39,9 | 40 | 50 | 432,9 | 364,9 | 312 | 2 | 39 | ✓ | 2,19 |
| LD4000320JHR00 | 40 | 40,0 | 41,0 | 40 | 50 | 440,9 | 372,9 | 320 | 2 | 40 | ✓ | 2,28 |

Pilotbohrung wird empfohlen!

ZUBEHÖR

①



②



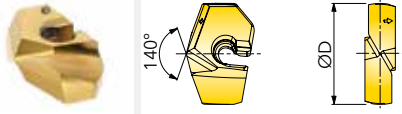
Durchmesserbereich

| | | |
|---------|-------------|---------|
| 20 - 21 | TS 40178D25 | DS-T20T |
| 22 - 23 | TS 40198D28 | DS-T20T |
| 24 - 25 | TS 40210D3 | DS-T20T |
| 26 - 27 | TS 50230D3 | DS-T20T |
| 28 - 29 | TS 50250D35 | DS-T25T |
| 30 - 31 | TS 60265D4 | DS-T25T |
| 32 - 34 | TS 60285D42 | DS-T25T |
| 35 - 37 | TS 60320D5 | DS-T25T |
| 38 - 40 | TS 80340D6 | DS-T25T |

① = Spannschraube ② = Schraubendreher

BOHRKÖPFE FÜR DIE BOHRER SPADETWIST

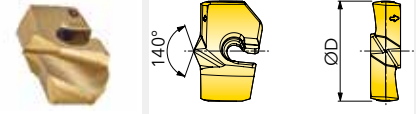
Stahl-Bearbeitung



Stahl-C-Bearbeitung



flacher Grund Bearbeitung



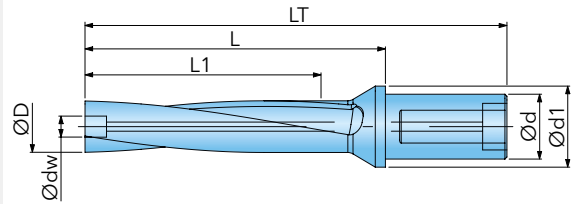
| D | Artikel-Nr. | | | |
|------|-------------|------------|---------------|----------|
| | Stahl | Stahl-C | flacher Grund | Qualität |
| 20,0 | LPA2000R01 | LPC2000R01 | LPF2000R01 | IN 2505 |
| 20,5 | LPA2050R01 | LPC2050R01 | LPF2050R01 | IN 2505 |
| 21,0 | LPA2100R01 | LPC2100R01 | LPF2100R01 | IN 2505 |
| 21,5 | LPA2150R01 | LPC2150R01 | LPF2150R01 | IN 2505 |
| 22,0 | LPA2200R01 | LPC2200R01 | LPF2200R01 | IN 2505 |
| 22,5 | LPA2250R01 | LPC2250R01 | LPF2250R01 | IN 2505 |
| 23,0 | LPA2300R01 | LPC2300R01 | LPF2300R01 | IN 2505 |
| 23,5 | LPA2350R01 | LPC2350R01 | LPF2350R01 | IN 2505 |
| 24,0 | LPA2400R01 | LPC2400R01 | LPF2400R01 | IN 2505 |
| 24,5 | LPA2450R01 | LPC2450R01 | LPF2450R01 | IN 2505 |
| 25,0 | LPA2500R01 | LPC2500R01 | LPF2500R01 | IN 2505 |
| 25,5 | LPA2550R01 | LPC2550R01 | LPF2550R01 | IN 2505 |
| 26,0 | LPA2600R01 | LPC2600R01 | LPF2600R01 | IN 2505 |
| 26,5 | LPA2650R01 | LPC2650R01 | LPF2650R01 | IN 2505 |
| 27,0 | LPA2700R01 | LPC2700R01 | LPF2700R01 | IN 2505 |
| 27,5 | LPA2750R01 | LPC2750R01 | LPF2750R01 | IN 2505 |
| 28,0 | LPA2800R01 | LPC2800R01 | LPF2800R01 | IN 2505 |
| 28,5 | LPA2850R01 | LPC2850R01 | LPF2850R01 | IN 2505 |
| 29,0 | LPA2900R01 | LPC2900R01 | LPF2900R01 | IN 2505 |
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| 30,0 | LPA3000R01 | LPC3000R01 | LPF3000R01 | IN 2505 |
| 30,5 | LPA3050R01 | LPC3050R01 | LPF3050R01 | IN 2505 |

| D | Artikel-Nr. | | | |
|------|-------------|------------|---------------|----------|
| | Stahl | Stahl-C | flacher Grund | Qualität |
| 31,0 | LPA3100R01 | LPC3100R01 | LPF3100R01 | IN 2505 |
| 31,5 | LPA3150R01 | LPC3150R01 | LPF3150R01 | IN 2505 |
| 32,0 | LPA3200R01 | LPC3200R01 | LPF3200R01 | IN 2505 |
| 32,5 | LPA3250R01 | LPC3250R01 | LPF3250R01 | IN 2505 |
| 33,0 | LPA3300R01 | LPC3300R01 | LPF3300R01 | IN 2505 |
| 33,5 | LPA3350R01 | LPC3350R01 | LPF3350R01 | IN 2505 |
| 34,0 | LPA3400R01 | LPC3400R01 | LPF3400R01 | IN 2505 |
| 34,5 | LPA3450R01 | LPC3450R01 | LPF3450R01 | IN 2505 |
| 35,0 | LPA3500R01 | | LPF3500R01 | IN 2505 |
| 35,5 | LPA3550R01 | | LPF3550R01 | IN 2505 |
| 36,0 | LPA3600R01 | | LPF3600R01 | IN 2505 |
| 36,5 | LPA3650R01 | | LPF3650R01 | IN 2505 |
| 37,0 | LPA3700R01 | | LPF3700R01 | IN 2505 |
| 37,5 | LPA3750R01 | | LPF3750R01 | IN 2505 |
| 38,0 | LPA3800R01 | | LPF3800R01 | IN 2505 |
| 38,5 | LPA3850R01 | | LPF3850R01 | IN 2505 |
| 39,0 | LPA3900R01 | | LPF3900R01 | IN 2505 |
| 39,5 | LPA3950R01 | | LPF3950R01 | IN 2505 |
| 40,0 | LPA4000R01 | | LPF4000R01 | IN 2505 |
| 40,5 | LPA4050R01 | | LPF4050R01 | IN 2505 |
| 41,0 | LPA4100R01 | | LPF4100R01 | IN 2505 |



GOLDTWIN MODULARER BOHRER GRUNDHALTER 3D

AUFNAHME KOMPATIBEL MIT DIN 1835 B



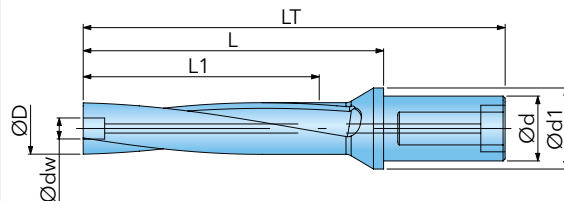
| Artikel-Nr. | D min. | D max. | d | dw | d1 | LT | L | L1 | Bs | IK | kg |
|-------------|--------|--------|----|------|----|-------|-------|-----|---------------|----|------|
| W032YFSA060 | 26 | 27 | 32 | 10.4 | 40 | 154,3 | 94.3 | 60 | CD26_/27_ | ✓ | 0,72 |
| W032YVSA064 | 28 | 29 | 32 | 11.2 | 40 | 160,5 | 100.5 | 64 | CD28_/29_ | ✓ | 0,76 |
| W032YHSA069 | 30 | 31 | 32 | 12.0 | 40 | 165,5 | 105.5 | 69 | CD30_/31_ | ✓ | 0,80 |
| W032YJSA073 | 32 | 33 | 32 | 12.8 | 40 | 171,7 | 111.7 | 73 | CD32_/33_ | ✓ | 0,86 |
| W040YKSA078 | 34 | 35 | 40 | 13.6 | 50 | 188,2 | 120.2 | 78 | CD34_/35_ | ✓ | 1,26 |
| W040YLSA082 | 36 | 37 | 40 | 14.4 | 50 | 194,5 | 126.5 | 82 | CD36_/37_ | ✓ | 1,35 |
| W040YMSA086 | 38 | 39 | 40 | 15.2 | 50 | 199,4 | 131.4 | 86 | CD38_/39_ | ✓ | 1,36 |
| W040YNSA091 | 40 | 41 | 40 | 16.0 | 50 | 205,6 | 137.6 | 91 | CD40_/41_ | ✓ | 1,53 |
| W040YPSA095 | 42 | 43 | 40 | 16.8 | 50 | 211,8 | 143.8 | 95 | CD42_/43_ | ✓ | 1,63 |
| W040YQSA099 | 44 | 45 | 40 | 17.6 | 50 | 218 | 150.0 | 99 | CD44_/45_ | ✓ | 1,74 |
| W050YRSA104 | 46 | 47 | 50 | 18.4 | 60 | 234,5 | 154.5 | 104 | CD46_/47_ | ✓ | 2,49 |
| W050YSSA111 | 48 | 50 | 50 | 19.2 | 60 | 240,9 | 160.9 | 111 | CD48_/49_/50_ | ✓ | 2,64 |

| ZUBEHÖR | ① | ② |
|--------------------|----------------|----------|
| Durchmesserbereich | | |
| 26 - 35 | BLD H-W2.5X210 | SW6-T-SH |
| 36 - 43 | BLD H-W3.0X225 | SW6-T-SH |
| 44 - 50 | BLD H-W4.0X255 | SW6-T-SH |

① = Torx-Bit BLD ② = Griff

GOLDTWIN MODULARER BOHRER GRUNDHALTER 5D

AUFNAHME KOMPATIBEL MIT DIN 1835 B



| Artikel-Nr. | D min. | D max. | d | dw | d1 | LT | L | L1 | Bs | | |
|-------------|--------|--------|----|------|----|-------|-------|-----|---------------|---|------|
| W032YFSA114 | 26 | 27 | 32 | 10.4 | 40 | 208,3 | 148,3 | 114 | CD26_/27_ | ✓ | 0,83 |
| W032YGSA122 | 28 | 29 | 32 | 11.2 | 40 | 218,5 | 158,5 | 122 | CD28_/29_ | ✓ | 0,86 |
| W032YHSA131 | 30 | 31 | 32 | 12.0 | 40 | 227,5 | 167,5 | 131 | CD30_/31_ | ✓ | 0,91 |
| W032YJSA139 | 32 | 33 | 32 | 12.8 | 40 | 237,7 | 177,7 | 139 | CD32_/33_ | ✓ | 1,02 |
| W040YKSA148 | 34 | 35 | 40 | 13.6 | 50 | 258,2 | 190,2 | 148 | CD34_/35_ | ✓ | 1,31 |
| W040YLSA156 | 36 | 37 | 40 | 14.4 | 50 | 268,5 | 200,5 | 156 | CD36_/37_ | ✓ | 1,43 |
| W040YMSA164 | 38 | 39 | 40 | 15.2 | 50 | 277,4 | 209,4 | 164 | CD38_/39_ | ✓ | 1,58 |
| W040YNSA173 | 40 | 41 | 40 | 16.0 | 50 | 287,6 | 219,6 | 173 | CD40_/41_ | ✓ | 1,66 |
| W040YPSA181 | 42 | 43 | 40 | 16.8 | 50 | 297,8 | 229,8 | 181 | CD42_/43_ | ✓ | 2,15 |
| W040YQSA189 | 44 | 45 | 40 | 17.6 | 50 | 308 | 240 | 189 | CD44_/45_ | ✓ | 2,25 |
| W050YRSA198 | 46 | 47 | 50 | 18.4 | 60 | 328,5 | 248,5 | 198 | CD46_/47_ | ✓ | 2,85 |
| W050YSSA211 | 48 | 50 | 50 | 19.2 | 60 | 338,9 | 258,9 | 211 | CD48_/49_/50_ | ✓ | 3,17 |

ZUBEHÖR

①



②



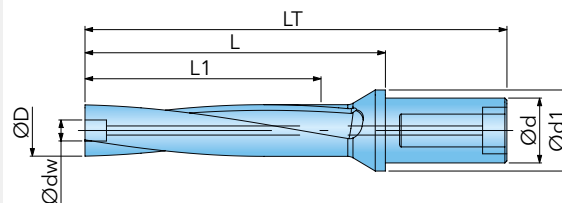
Durchmesserbereich

| | | |
|---------|----------------|----------|
| 26 - 35 | BLD H-W2.5X280 | SW6-T-SH |
| 36 - 43 | BLD H-W3.0X310 | SW6-T-SH |
| 44 - 50 | BLD H-W4.0X350 | SW6-T-SH |

① = Torx-Bit BLD ② = Griff

GOLDTWIN MODULARER BOHRER GRUNDHALTER 7D

AUFNAHME KOMPATIBEL MIT DIN 1835 B

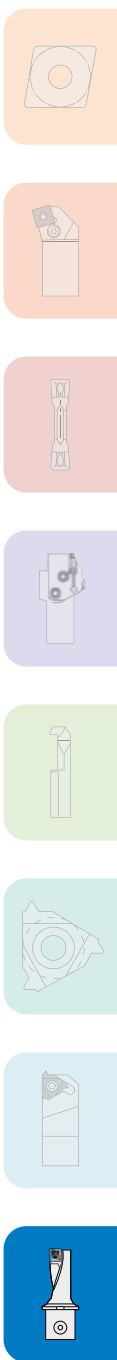


| Artikel-Nr. | D min. | D max. | d | dw | d1 | LT | L | L1 | Bs | IK | kg |
|-------------|--------|--------|----|------|----|-------|-------|-----|-----------|----|------|
| W032YFSA168 | 26 | 27 | 32 | 10,4 | 40 | 262,3 | 202,3 | 168 | CD26_/27_ | ✓ | 0,95 |
| W032YGSA180 | 28 | 29 | 32 | 11,2 | 40 | 276,5 | 216,5 | 180 | CD28_/29_ | ✓ | 1,10 |
| W032YHSA193 | 30 | 31 | 32 | 12,0 | 40 | 289,5 | 229,5 | 193 | CD30_/31_ | ✓ | 1,23 |
| W032YJSA205 | 32 | 33 | 32 | 12,8 | 40 | 303,7 | 243,7 | 205 | CD32_/33_ | ✓ | 1,30 |
| W040YKSA218 | 34 | 35 | 40 | 13,6 | 50 | 328,2 | 260,2 | 218 | CD34_/35_ | ✓ | 1,70 |
| W040YLSA230 | 36 | 37 | 40 | 14,4 | 50 | 342,5 | 274,5 | 230 | CD36_/37_ | ✓ | 1,85 |
| W040YMSA242 | 38 | 39 | 40 | 15,2 | 50 | 355,4 | 287,4 | 242 | CD38_/39_ | ✓ | 2,00 |
| W040YNSA255 | 40 | 41 | 40 | 16,0 | 50 | 369,6 | 301,6 | 255 | CD40_/41_ | ✓ | 2,17 |

| ZUBEHÖR | ① | ② |
|--------------------|----------------|----------|
| Durchmesserbereich | | |
| 26 - 27 | BLD H-W2.5X280 | SW6-T-SH |
| 28 - 35 | BLD H-W2.5X380 | SW6-T-SH |
| 36 - 41 | BLD H-W3.0X430 | SW6-T-SH |

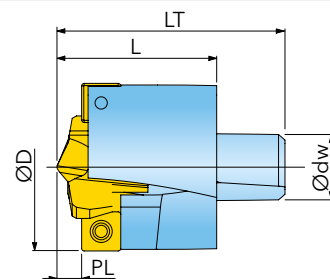
① = Torx-Bit BLD ② = Griff

NOTIZEN



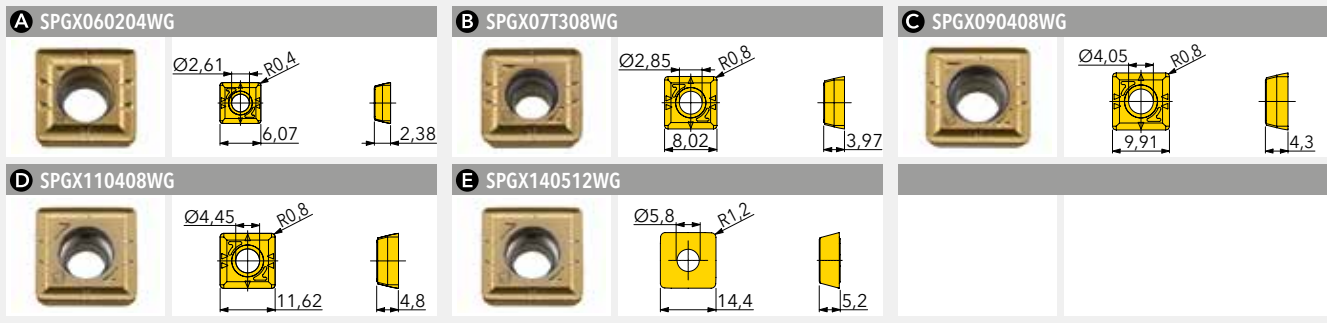
GOLDTWIN MODULARE BOHRKRONE Ø26 - Ø50

MODULARE GOLDTWIN AUFNAHME



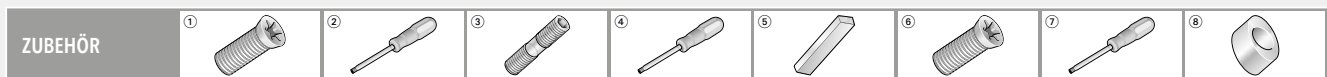
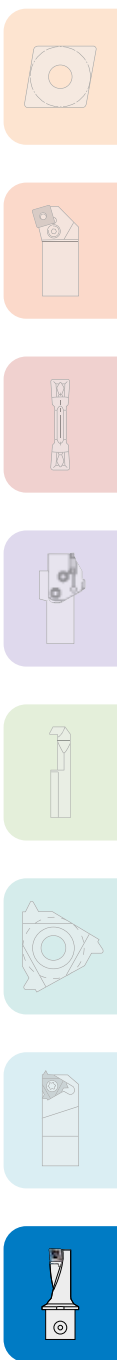
| Artikel-Nr. | D | dw | LT | L | PL | Z | Zeff | Bs | Schlüssel | | | Passende WSP |
|----------------|----|------|------|------|------|---|------|---------|----------------|---|------|--------------|
| CD2600025YFR00 | 26 | 10,4 | 35,5 | 24,9 | 3,98 | 4 | 2 | TP_159_ | KTD15.0-15.9-C | ✓ | 0,14 | A |
| CD2700025YFR00 | 27 | 10,4 | 36 | 25,4 | 4,14 | 4 | 2 | TP_169_ | KTD16.0-16.9-C | ✓ | 0,15 | A |
| CD2800027YGR00 | 28 | 11,2 | 38,3 | 26,9 | 4,29 | 4 | 2 | TP_179_ | KTD17.0-17.9-C | ✓ | 0,17 | A |
| CD2900027YGR00 | 29 | 11,2 | 38 | 26,6 | 3,97 | 4 | 2 | TP_159_ | KTD15.0-15.9-C | ✓ | 0,18 | B |
| CD3000028YHR00 | 30 | 12,0 | 40,5 | 28,3 | 4,14 | 4 | 2 | TP_169_ | KTD16.0-16.9-C | ✓ | 0,19 | B |
| CD3100029YHR00 | 31 | 12,0 | 40,7 | 28,5 | 4,30 | 4 | 2 | TP_179_ | KTD17.0-17.9-C | ✓ | 0,20 | B |
| CD3200030YJR00 | 32 | 12,8 | 43,3 | 30,3 | 4,46 | 4 | 2 | TP_189_ | KTD18.0-18.9-C | ✓ | 0,21 | B |
| CD3300030YJR00 | 33 | 12,8 | 42,8 | 29,8 | 3,97 | 4 | 2 | TP_159_ | KTD15.0-15.9-C | ✓ | 0,23 | C |
| CD3400032YKR00 | 34 | 13,6 | 45,4 | 31,6 | 4,14 | 4 | 2 | TP_169_ | KTD16.0-16.9-C | ✓ | 0,24 | C |
| CD3500032YKR00 | 35 | 13,6 | 45,6 | 31,8 | 4,30 | 4 | 2 | TP_179_ | KTD17.0-17.9-C | ✓ | 0,25 | C |
| CD3600034YLR00 | 36 | 14,4 | 48,2 | 33,5 | 4,46 | 4 | 2 | TP_189_ | KTD18.0-18.9-C | ✓ | 0,27 | C |
| CD3700033YLR00 | 37 | 14,4 | 48 | 33,3 | 4,14 | 4 | 2 | TP_169_ | KTD16.0-16.9-C | ✓ | 0,29 | D |
| CD3800035YMR00 | 38 | 15,2 | 50,5 | 35,0 | 4,30 | 4 | 2 | TP_179_ | KTD17.0-17.9-C | ✓ | 0,31 | D |
| CD3900035YMR00 | 39 | 15,2 | 50,7 | 35,2 | 4,46 | 4 | 2 | TP_189_ | KTD18.0-18.9-C | ✓ | 0,33 | D |
| CD4000037YNR00 | 40 | 16,0 | 53,2 | 36,9 | 4,62 | 4 | 2 | TP_199_ | KTD19.0-19.9-C | ✓ | 0,35 | D |
| CD4100037YNR00 | 41 | 16,0 | 53,4 | 37,1 | 4,78 | 4 | 2 | TP_209_ | KTD20.0-20.9-C | ✓ | 0,38 | D |
| CD4200039YPR00 | 42 | 16,8 | 56 | 38,9 | 4,95 | 4 | 2 | TP_219_ | KTD21.0-21.9-C | ✓ | 0,41 | D |
| CD4300039YPR00 | 43 | 16,8 | 56 | 38,9 | 5,11 | 4 | 2 | TP_229_ | KTD22.0-22.9-C | ✓ | 0,42 | D |
| CD4400041YQR00 | 44 | 17,6 | 58,7 | 40,8 | 5,28 | 4 | 2 | TP_239_ | KTD23.0-23.9-C | ✓ | 0,44 | D |
| CD4500041YQR00 | 45 | 17,6 | 58,9 | 41,0 | 5,44 | 4 | 2 | TP_249_ | KTD24.0-24.9-C | ✓ | 0,45 | D |
| CD4600042YRR00 | 46 | 18,4 | 60,9 | 42,2 | 4,95 | 4 | 2 | TP_219_ | KTD21.0-21.9-C | ✓ | 0,47 | E |
| CD4700042YRR00 | 47 | 18,4 | 61 | 42,3 | 5,11 | 4 | 2 | TP_229_ | KTD22.0-22.9-C | ✓ | 0,49 | E |
| CD4800044YSR00 | 48 | 19,2 | 63,5 | 44,0 | 5,28 | 4 | 2 | TP_239_ | KTD23.0-23.9-C | ✓ | 0,51 | E |
| CD4900044YSR00 | 49 | 19,2 | 63,8 | 44,3 | 5,44 | 4 | 2 | TP_249_ | KTD24.0-24.9-C | ✓ | 0,54 | E |
| CD5000046YSR00 | 50 | 19,2 | 65,5 | 46,0 | 5,61 | 4 | 2 | TP_259_ | KTD25.0-25.9-C | ✓ | 0,56 | E |

Führungsleisten und WSP müssen separat bestellt werden!



| Artikel-Nr. | fz(min/max) | Ausführung | Qualität | IN2505 | | | | | | |
|--------------|-------------|-------------------------|----------|--------|--|--|--|--|--|--|
| SPGX060204WG | 0,05/0,20 | positive Geometrie R0,4 | | | | | | | | |
| SPGX07T308WG | 0,05/0,22 | positive Geometrie R0,8 | | | | | | | | |
| SPGX090408WG | 0,07/0,24 | positive Geometrie R0,8 | | | | | | | | |
| SPGX110408WG | 0,07/0,25 | positive Geometrie R0,8 | | | | | | | | |
| SPGX140512WG | 0,07/0,25 | positive Geometrie R1,2 | | | | | | | | |

● = P ● = M ● = K ● = N ● = S ○ = H

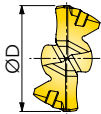
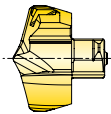


| Durchmesserbereich | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 |
|--------------------|---------------------|---------|----------------|-----------|------------|---------------------|--------------------|---------------|
| 26 - 28 | SM22-052-00 (0,8Nm) | DS-T07S | TDPS 0512-T7 | TD 7 | PAD-G04-08 | SM20-043-00 (0,7Nm) | DS-TP06S (TX-Plus) | SG CD26-29-TP |
| 29 | SM25-064-00 (1,1Nm) | DS-T08S | TDPS 0512-T7 | TD 7 | PAD-G04-08 | SM20-043-00 (0,7Nm) | DS-TP06S (TX-Plus) | SG CD26-29-TP |
| 30 - 32 | SM25-064-00 (1,1Nm) | DS-T08S | TDPS 0512-T7 | TD 7 | PAD-G04-08 | SM20-043-00 (0,7Nm) | DS-TP06S (TX-Plus) | SG CD30-35-TP |
| 33 - 35 | SM35-088-60 (3,0Nm) | DS-T10S | TDPS 0512-T7 | TD 7 | PAD-G04-08 | SM20-043-00 (0,7Nm) | DS-TP06S (TX-Plus) | SG CD30-35-TP |
| 36 | SM35-088-60 (3,0Nm) | DS-T10S | TDPS 0618-T8 | TD 8 | PAD-G04-08 | SM20-043-00 (0,7Nm) | DS-TP06S (TX-Plus) | SG CD36-39-TP |
| 37 - 39 | SM40-093-20 (4,5Nm) | DS-T15S | TDPS 0618-T8 | TD 8 | PAD-G04-08 | SM20-043-00 (0,7Nm) | DS-TP06S (TX-Plus) | SG CD36-39-TP |
| 40 - 43 | SM40-093-20 (4,5Nm) | DS-T15S | TDPS 0618-T8 | TD 8 | PAD-G04-08 | SM20-043-00 (0,7Nm) | DS-TP06S (TX-Plus) | SG CD44-43-TP |
| 44 - 45 | SM40-093-20 (4,5Nm) | DS-T15S | TDPS 0722-W3.0 | F-W3.0X60 | PAD-G04-08 | SM20-043-00 (0,7Nm) | DS-TP06S (TX-Plus) | SG CD44-50-TP |
| 46 - 50 | SM50-122-50 (7,5Nm) | DS-T20S | TDPS 0722-W3.0 | F-W3.0X60 | PAD-G04-08 | SM20-043-00 (0,7Nm) | DS-TP06S (TX-Plus) | SG CD44-50-TP |

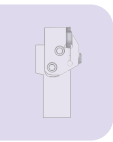
① = Spannschraube ② = Schraubendreher ③ = Differentialschraube ④ = Schraubendreher ⑤ = Führungsleiste hochverschleißfest ⑥ = Spannschraube ⑦ = Schraubendreher ⑧ = Einstelllehre

BOHRKÖPFE FÜR DIE BOHRER GOLDTWIN

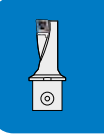
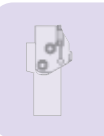
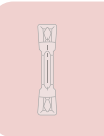
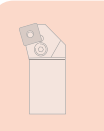
Stahl-Bearbeitung



| Artikel-Nr. | | | Artikel-Nr. | | |
|-------------|--------------|----------|-------------|--------------|----------|
| D | Stahl | Qualität | D | Stahl | Qualität |
| 15,9 | TPC1590R01-C | IN 2505 | 21,9 | TPC2190R01-C | IN 2505 |
| 16,9 | TPC1690R01-C | IN 2505 | 22,9 | TPC2290R01-C | IN 2505 |
| 17,9 | TPC1790R01-C | IN 2505 | 23,9 | TPC2390R01-C | IN 2505 |
| 18,9 | TPC1890R01-C | IN 2505 | 24,9 | TPC2490R01-C | IN 2505 |
| 19,9 | TPC1990R01-C | IN 2505 | 25,9 | TPC2590R01-C | IN 2505 |
| 20,9 | TPC2090R01-C | IN 2505 | | | |

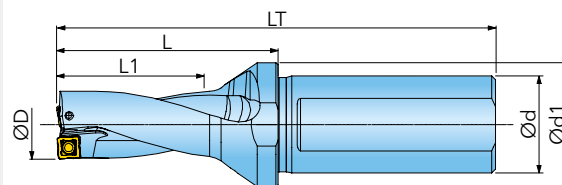


NOTIZEN



QUADT WIST WSP-VOLLBOHRER 2D Ø12 - Ø26

AUFNAHME KOMPATIBEL MIT DIN 1835 B



| Artikel-Nr. | D | d | d1 | LT | L | L1 | Z | Zeff | | | Passende WSP |
|----------------|------|----|----|-----|----|----|---|------|---|------|----------------|
| QR0120024JER00 | 12,0 | 20 | 25 | 94 | 44 | 24 | 2 | 1 | ✓ | 0,13 | A |
| QR0130026JER00 | 13,0 | 20 | 25 | 96 | 46 | 26 | 2 | 1 | ✓ | 0,13 | A |
| QR0140028JER00 | 14,0 | 20 | 25 | 96 | 46 | 28 | 2 | 1 | ✓ | 0,15 | B C D E |
| QR0150030JER00 | 15,0 | 20 | 25 | 99 | 49 | 30 | 2 | 1 | ✓ | 0,15 | B C D E |
| QR0160032JER00 | 16,0 | 20 | 25 | 102 | 52 | 32 | 2 | 1 | ✓ | 0,16 | B C D E |
| QR0170034JFR00 | 17,0 | 25 | 32 | 110 | 54 | 34 | 2 | 1 | ✓ | 0,27 | F G H I |
| QR0175036JFR00 | 17,5 | 25 | 32 | 113 | 57 | 36 | 2 | 1 | ✓ | 0,27 | F G H I |
| QR0180036JFR00 | 18,0 | 25 | 32 | 113 | 57 | 36 | 2 | 1 | ✓ | 0,27 | F G H I |
| QR0190038JFR00 | 19,0 | 25 | 32 | 115 | 59 | 38 | 2 | 1 | ✓ | 0,28 | F G H I |
| QR0195040JFR00 | 19,5 | 25 | 32 | 119 | 63 | 40 | 2 | 1 | ✓ | 0,29 | J K L M |
| QR0200040JFR00 | 20,0 | 25 | 32 | 119 | 63 | 40 | 2 | 1 | ✓ | 0,30 | J K L M |
| QR0210042JFR00 | 21,0 | 25 | 32 | 121 | 65 | 42 | 2 | 1 | ✓ | 0,30 | J K L M |
| QR0220044JFR00 | 22,0 | 25 | 32 | 123 | 67 | 44 | 2 | 1 | ✓ | 0,31 | J K L M |
| QR0230046JFR00 | 23,0 | 25 | 32 | 124 | 68 | 46 | 2 | 1 | ✓ | 0,31 | N O P Q |
| QR0240048JFR00 | 24,0 | 25 | 32 | 126 | 70 | 48 | 2 | 1 | ✓ | 0,33 | N O P Q |
| QR0250050JFR00 | 25,0 | 25 | 32 | 128 | 72 | 50 | 2 | 1 | ✓ | 0,33 | N O P Q |
| QR0260052JFR00 | 26,0 | 25 | 32 | 129 | 73 | 52 | 2 | 1 | ✓ | 0,34 | N O P Q |

| ZUBEHÖR | | |
|--------------------|------------------------|--------------------|
| Durchmesserbereich | | |
| 12,0 - 13,0 | TS 18041I/HG (0,5Nm) | DS-TP06S (TX-Plus) |
| 14,0 - 16,0 | SM20-043-00 (0,7Nm) | DS-TP06S (TX-Plus) |
| 17,0 - 22,0 | TS 22052I/HG-P (0,8Nm) | DS-TP07S (TX-Plus) |
| 23,0 - 26,0 | SO 25065I (1,1Nm) | DS-T07S |

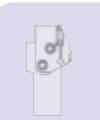
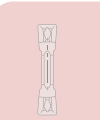
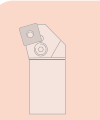
① = Spanschraube ② = Schraubendreher



| Artikel-Nr. | fz(min/max) | Ausführung | Qualität | IN10K | IN2505 | IN2510 | IN2530 | IN6505 | | | |
|----------------------------|-------------|----------------------------|----------|-------|--------|--------|--------|--------|--|--|--|
| SOMT040204SK | 0,04/0,14 | positive Geometrie R0,4 | | | ● | | | | | | |
| SOMT050204SK ¹⁾ | 0,04/0,18 | positive Geometrie R0,4 | | | ● | | ● | ● | | | |
| SOMT050204NG | 0,06/0,15 | Gussgeometrie R0,4 | | | | ● | | | | | |
| SOMT050204HP | 0,06/0,15 | NE-Geometrie, poliert R0,4 | ● | | | | | | | | |
| SOMT050204PS | 0,04/0,10 | Spanbrecher-Geometrie R0,4 | | ● | | | | | | | |
| SOMT060204SK ¹⁾ | 0,04/0,18 | positive Geometrie R0,4 | | | ● | | ● | ● | | | |
| SOMT060204NG | 0,06/0,15 | Gussgeometrie R0,4 | | | | ● | | | | | |
| SOMT060204HP | 0,06/0,15 | NE-Geometrie, poliert R0,4 | ● | | | | | | | | |
| SOMT060204PS | 0,04/0,11 | Spanbrecher-Geometrie R0,4 | | ● | | | | | | | |
| SOMT070306SK ¹⁾ | 0,04/0,20 | positive Geometrie R0,6 | | | ● | | ● | ● | | | |
| SOMT070306NG | 0,08/0,16 | Gussgeometrie R0,6 | | | | ● | | | | | |
| SOMT070306HP | 0,08/0,16 | NE-Geometrie, poliert R0,6 | ● | | | | | | | | |
| SOMT070306PS | 0,04/0,12 | Spanbrecher-Geometrie R0,6 | | ● | | | | | | | |
| SOMT08T306SK ¹⁾ | 0,04/0,20 | positive Geometrie R0,6 | | | ● | | ● | ● | | | |
| SOMT08T306NG | 0,08/0,16 | Gussgeometrie R0,6 | | | | ● | | | | | |
| SOMT08T306HP | 0,08/0,16 | NE-Geometrie, poliert R0,6 | ● | | | | | | | | |
| SOMT08T306PS | 0,04/0,12 | Spanbrecher-Geometrie R0,6 | | ● | | | | | | | |

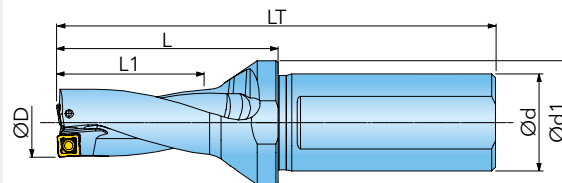
¹⁾IN6505 nur als Umfangsschneide verwenden.

● = P ● = M ● = K ● = N ● = S ○ = H



QUADT WIST WSP-VOLLBOHRER 2D Ø27 - Ø50

AUFNAHME KOMPATIBEL MIT DIN 1835 B



| Artikel-Nr. | D | d | d1 | LT | L | L1 | Z | Zeff |  |  kg | Passende WSP |
|----------------|------|----|----|-----|-----|-----|---|------|---|--|----------------|
| QR0270054JFR00 | 27,0 | 25 | 40 | 133 | 77 | 54 | 2 | 1 | ✓ | 0,49 | A B C D |
| QR0280056JFR00 | 28,0 | 25 | 40 | 135 | 79 | 56 | 2 | 1 | ✓ | 0,52 | A B C D |
| QR0290058JGR00 | 29,0 | 32 | 40 | 141 | 81 | 58 | 2 | 1 | ✓ | 0,66 | A B C D |
| QR0300060JGR00 | 30,0 | 32 | 40 | 143 | 83 | 60 | 2 | 1 | ✓ | 0,78 | A B C D |
| QR0310062JGR00 | 31,0 | 32 | 40 | 145 | 85 | 62 | 2 | 1 | ✓ | 0,81 | A B C D |
| QR0320064JGR00 | 32,0 | 32 | 40 | 147 | 87 | 64 | 2 | 1 | ✓ | 0,84 | E F G H |
| QR0330066JGR00 | 33,0 | 32 | 40 | 149 | 89 | 66 | 2 | 1 | ✓ | 0,87 | E F G H |
| QR0340068JGR00 | 34,0 | 32 | 40 | 151 | 91 | 68 | 2 | 1 | ✓ | 0,89 | E F G H |
| QR0350070JGR00 | 35,0 | 32 | 40 | 153 | 93 | 70 | 2 | 1 | ✓ | 0,92 | E F G H |
| QR0360072JGR00 | 36,0 | 32 | 40 | 155 | 95 | 72 | 2 | 1 | ✓ | 0,96 | E F G H |
| QR0370074JGR00 | 37,0 | 32 | 50 | 162 | 102 | 74 | 2 | 1 | ✓ | 0,97 | I J K L |
| QR0380076JGR00 | 38,0 | 32 | 50 | 164 | 104 | 76 | 2 | 1 | ✓ | 1,00 | I J K L |
| QR0390078JGR00 | 39,0 | 32 | 50 | 166 | 106 | 78 | 2 | 1 | ✓ | 1,05 | I J K L |
| QR0400080JGR00 | 40,0 | 32 | 50 | 168 | 108 | 80 | 2 | 1 | ✓ | 1,10 | I J K L |
| QR0410082JHR00 | 41,0 | 40 | 50 | 180 | 110 | 82 | 2 | 1 | ✓ | 1,48 | I J K L |
| QR0420084JHR00 | 42,0 | 40 | 50 | 182 | 112 | 84 | 2 | 1 | ✓ | 1,50 | I J K L |
| QR0430086JHR00 | 43,0 | 40 | 50 | 184 | 114 | 86 | 2 | 1 | ✓ | 1,55 | I J K L |
| QR0440088JHR00 | 44,0 | 40 | 60 | 193 | 123 | 88 | 2 | 1 | ✓ | 1,60 | M N O P |
| QR0450090JHR00 | 45,0 | 40 | 60 | 195 | 125 | 90 | 2 | 1 | ✓ | 1,66 | M N O P |
| QR0460092JHR00 | 46,0 | 40 | 60 | 197 | 127 | 92 | 2 | 1 | ✓ | 1,71 | M N O P |
| QR0470094JHR00 | 47,0 | 40 | 60 | 199 | 129 | 94 | 2 | 1 | ✓ | 1,76 | M N O P |
| QR0480096JHR00 | 48,0 | 40 | 60 | 201 | 131 | 96 | 2 | 1 | ✓ | 1,84 | M N O P |
| QR0490098JHR00 | 49,0 | 40 | 60 | 203 | 133 | 98 | 2 | 1 | ✓ | 1,86 | M N O P |
| QR0500100JHR00 | 50,0 | 40 | 60 | 205 | 135 | 100 | 2 | 1 | ✓ | 1,93 | M N O P |

ZUBEHÖR

①



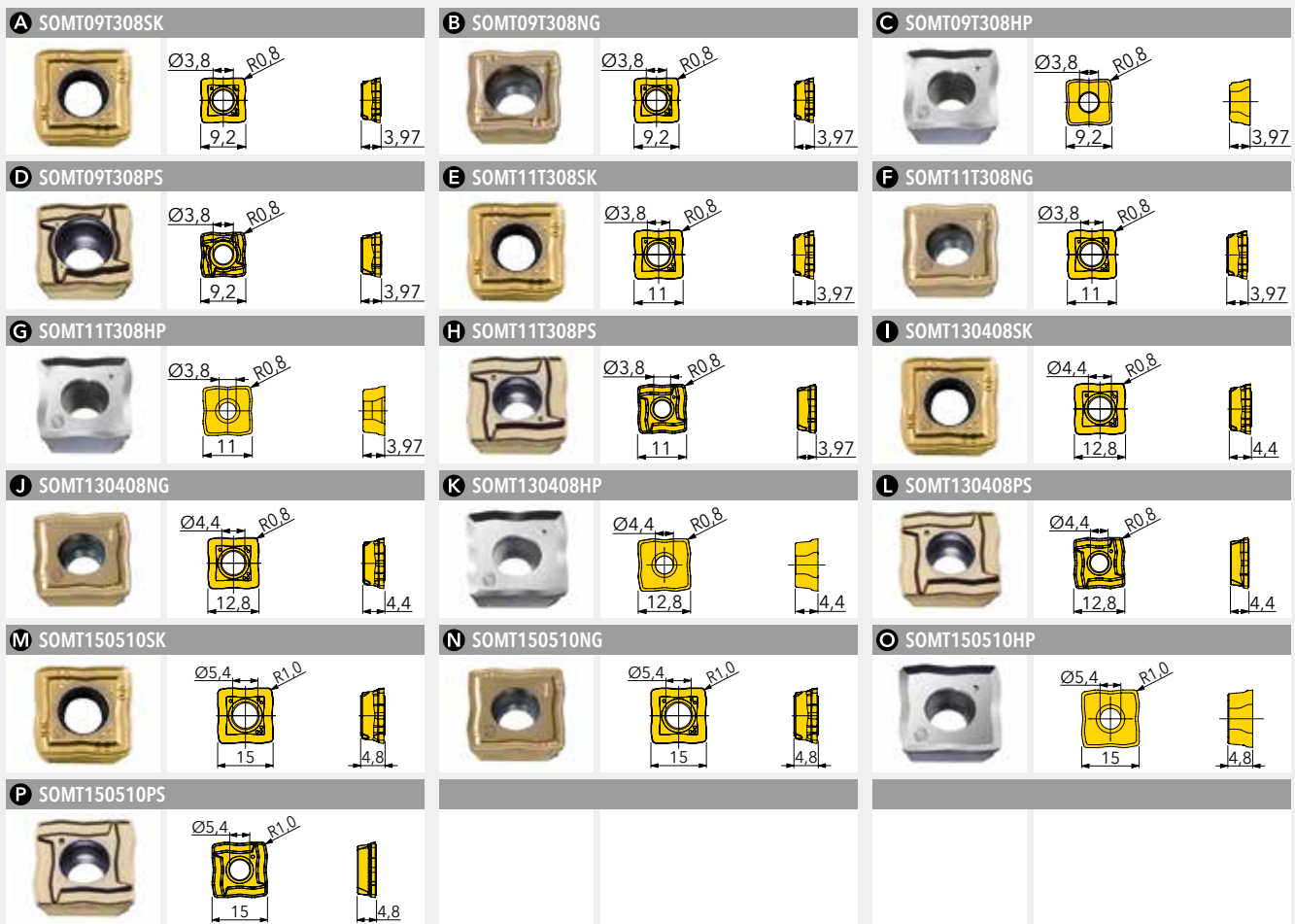
②



Durchmesserbereich

| | | |
|-------------|---------------------|---------|
| 27,0 - 36,0 | SM35-088-60 (3,0Nm) | DS-T10S |
| 37,0 - 43,0 | SM40-093-20 (4,5Nm) | DS-T15S |
| 44,0 - 50,0 | SM50-113-20 (8,0Nm) | DS-T20S |

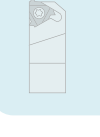
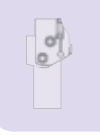
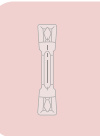
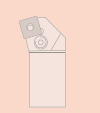
① = Spannschraube ② = Schraubendreher



| Artikel-Nr. | fz(min/max) | Ausführung | Qualität | IN10K | IN2505 | IN2510 | IN2530 | IN6505 | | | |
|----------------------------|-------------|----------------------------|----------|-------|--------|--------|--------|--------|--|--|--|
| SOMT09T308SK ¹⁾ | 0,06/0,20 | positive Geometrie R0,8 | | | ● | | ● | ● | | | |
| SOMT09T308NG | 0,08/0,18 | Gussgeometrie R0,8 | | | | ● | | | | | |
| SOMT09T308HP | 0,08/0,18 | NE-Geometrie, poliert R0,8 | ● | | | | | | | | |
| SOMT09T308PS | 0,06/0,13 | Spanbrecher-Geometrie R0,8 | | ● | | | | | | | |
| SOMT11T308SK ¹⁾ | 0,06/0,22 | positive Geometrie R0,8 | | | ● | | ● | ● | | | |
| SOMT11T308NG | 0,08/0,18 | Gussgeometrie R0,8 | | | | ● | | | | | |
| SOMT11T308HP | 0,08/0,18 | NE-Geometrie, poliert R0,8 | ● | | | | | | | | |
| SOMT11T308PS | 0,06/0,13 | Spanbrecher-Geometrie R0,8 | | ● | | | | | | | |
| SOMT130408SK ¹⁾ | 0,06/0,22 | positive Geometrie R0,8 | | | ● | | ● | ● | | | |
| SOMT130408NG | 0,10/0,18 | Gussgeometrie R0,8 | | | | ● | | | | | |
| SOMT130408HP | 0,10/0,18 | NE-Geometrie, poliert R0,8 | ● | | | | | | | | |
| SOMT130408PS | 0,06/0,13 | Spanbrecher-Geometrie R0,8 | | ● | | | | | | | |
| SOMT150510SK ¹⁾ | 0,06/0,24 | positive Geometrie R1,0 | | | ● | | ● | ● | | | |
| SOMT150510NG | 0,10/0,18 | Gussgeometrie R1,0 | | | | ● | | | | | |
| SOMT150510HP | 0,10/0,18 | NE-Geometrie, poliert R1,0 | ● | | | | | | | | |
| SOMT150510PS | 0,06/0,14 | Spanbrecher-Geometrie R1,0 | | ● | | | | | | | |

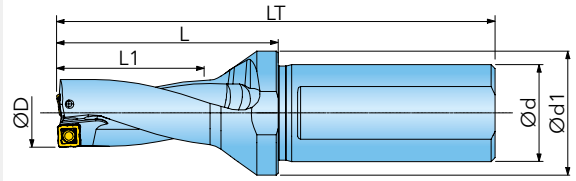
¹⁾IN6505 nur als Umfangsschneide verwenden.

● = P ● = M ● = K ● = N ● = S ○ = H





QUADTWIST WSP-VOLLBOHRER 3D Ø12 - Ø26

AUFNAHME KOMPATIBEL MIT DIN 1835 B



| Artikel-Nr. | D | d | d1 | LT | L | L1 | Z | Zeff |  |  kg | Passende WSP |
|----------------|------|----|----|-----|----|----|---|------|---|--|--------------|
| QR0120036JER00 | 12,0 | 20 | 25 | 106 | 56 | 36 | 2 | 1 | ✓ | 0,15 | A |
| QR0125039JER00 | 12,5 | 20 | 25 | 109 | 59 | 39 | 2 | 1 | ✓ | 0,15 | A |
| QR0130039JER00 | 13,0 | 20 | 25 | 109 | 59 | 39 | 2 | 1 | ✓ | 0,15 | A |
| QR0135042JER00 | 13,5 | 20 | 25 | 110 | 60 | 42 | 2 | 1 | ✓ | 0,16 | A |
| QR0140042JER00 | 14,0 | 20 | 25 | 110 | 60 | 42 | 2 | 1 | ✓ | 0,16 | BCDE |
| QR0145045JER00 | 14,5 | 20 | 25 | 114 | 64 | 45 | 2 | 1 | ✓ | 0,16 | BCDE |
| QR0150045JER00 | 15,0 | 20 | 25 | 114 | 64 | 45 | 2 | 1 | ✓ | 0,16 | BCDE |
| QR0155048JER00 | 15,5 | 20 | 25 | 118 | 68 | 48 | 2 | 1 | ✓ | 0,17 | BCDE |
| QR0160048JER00 | 16,0 | 20 | 25 | 118 | 68 | 48 | 2 | 1 | ✓ | 0,17 | BCDE |
| QR0165051JFR00 | 16,5 | 25 | 32 | 127 | 71 | 51 | 2 | 1 | ✓ | 0,28 | FGHI |
| QR0170051JFR00 | 17,0 | 25 | 32 | 127 | 71 | 51 | 2 | 1 | ✓ | 0,28 | FGHI |
| QR0175054JFR00 | 17,5 | 25 | 32 | 131 | 75 | 54 | 2 | 1 | ✓ | 0,28 | FGHI |
| QR0180054JFR00 | 18,0 | 25 | 32 | 131 | 75 | 54 | 2 | 1 | ✓ | 0,29 | FGHI |
| QR0185057JFR00 | 18,5 | 25 | 32 | 134 | 78 | 57 | 2 | 1 | ✓ | 0,29 | FGHI |
| QR0190057JFR00 | 19,0 | 25 | 32 | 134 | 78 | 57 | 2 | 1 | ✓ | 0,30 | FGHI |
| QR0195060JFR00 | 19,5 | 25 | 32 | 139 | 83 | 60 | 2 | 1 | ✓ | 0,31 | JKLM |
| QR0200060JFR00 | 20,0 | 25 | 32 | 139 | 83 | 60 | 2 | 1 | ✓ | 0,32 | JKLM |
| QR0205063JFR00 | 20,5 | 25 | 32 | 142 | 86 | 63 | 2 | 1 | ✓ | 0,32 | JKLM |
| QR0210063JFR00 | 21,0 | 25 | 32 | 142 | 86 | 63 | 2 | 1 | ✓ | 0,33 | JKLM |
| QR0215066JFR00 | 21,5 | 25 | 32 | 145 | 89 | 66 | 2 | 1 | ✓ | 0,33 | JKLM |
| QR0220066JFR00 | 22,0 | 25 | 32 | 145 | 89 | 66 | 2 | 1 | ✓ | 0,34 | JKLM |
| QR0225069JFR00 | 22,5 | 25 | 32 | 147 | 91 | 69 | 2 | 1 | ✓ | 0,34 | NOPO |
| QR0230069JFR00 | 23,0 | 25 | 32 | 147 | 91 | 69 | 2 | 1 | ✓ | 0,35 | NOPO |
| QR0235072JFR00 | 23,5 | 25 | 32 | 150 | 94 | 72 | 2 | 1 | ✓ | 0,36 | NOPO |
| QR0240072JFR00 | 24,0 | 25 | 32 | 150 | 94 | 72 | 2 | 1 | ✓ | 0,36 | NOPO |
| QR0245075JFR00 | 24,5 | 25 | 32 | 153 | 97 | 75 | 2 | 1 | ✓ | 0,37 | NOPO |
| QR0250075JFR00 | 25,0 | 25 | 32 | 153 | 97 | 75 | 2 | 1 | ✓ | 0,37 | NOPO |
| QR0255078JFR00 | 25,5 | 25 | 32 | 155 | 99 | 78 | 2 | 1 | ✓ | 0,38 | NOPO |
| QR0260078JFR00 | 26,0 | 25 | 32 | 155 | 99 | 78 | 2 | 1 | ✓ | 0,39 | NOPO |

| ZUBEHÖR | | | |
|---|---|--------------------|--|
|  |  | | |
| Durchmesserbereich | | | |
| 12,0 - 13,5 | TS 180411/HG (0,5Nm) | DS-TP06S (TX-Plus) | |
| 14,0 - 16,0 | SM20-043-00 (0,7Nm) | DS-TP06S (TX-Plus) | |
| 16,5 - 22,0 | TS 220521/HG-P (0,8Nm) | DS-TP07S (TX-Plus) | |
| 22,5 - 26,0 | SO 250651 (1,1Nm) | DS-T07S | |

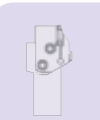
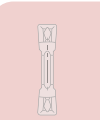
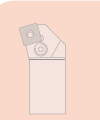
① = Spanschraube ② = Schraubendreher



| Artikel-Nr. | fz(min/max) | Ausführung | Qualität | IN10K | IN2505 | IN2510 | IN2530 | IN6505 | | | |
|----------------------------|-------------|----------------------------|----------|-------|--------|--------|--------|--------|--|--|--|
| SOMT040204SK | 0,04/0,14 | positive Geometrie R0,4 | | | ● | | | | | | |
| SOMT050204SK ¹⁾ | 0,04/0,18 | positive Geometrie R0,4 | | | ● | | ● | ● | | | |
| SOMT050204NG | 0,06/0,15 | Gussgeometrie R0,4 | | | | ● | | | | | |
| SOMT050204HP | 0,06/0,15 | NE-Geometrie, poliert R0,4 | ● | | | | | | | | |
| SOMT050204PS | 0,04/0,10 | Spanbrecher-Geometrie R0,4 | | ● | | | | | | | |
| SOMT060204SK ¹⁾ | 0,04/0,18 | positive Geometrie R0,4 | | | ● | | ● | ● | | | |
| SOMT060204NG | 0,06/0,15 | Gussgeometrie R0,4 | | | | ● | | | | | |
| SOMT060204HP | 0,06/0,15 | NE-Geometrie, poliert R0,4 | ● | | | | | | | | |
| SOMT060204PS | 0,04/0,11 | Spanbrecher-Geometrie R0,4 | | ● | | | | | | | |
| SOMT070306SK ¹⁾ | 0,04/0,20 | positive Geometrie R0,6 | | | ● | | ● | ● | | | |
| SOMT070306NG | 0,08/0,16 | Gussgeometrie R0,6 | | | | ● | | | | | |
| SOMT070306HP | 0,08/0,16 | NE-Geometrie, poliert R0,6 | ● | | | | | | | | |
| SOMT070306PS | 0,04/0,12 | Spanbrecher-Geometrie R0,6 | | ● | | | | | | | |
| SOMT08T306SK ¹⁾ | 0,04/0,20 | positive Geometrie R0,6 | | | ● | | ● | ● | | | |
| SOMT08T306NG | 0,08/0,16 | Gussgeometrie R0,6 | | | | ● | | | | | |
| SOMT08T306HP | 0,08/0,16 | NE-Geometrie, poliert R0,6 | ● | | | | | | | | |
| SOMT08T306PS | 0,04/0,12 | Spanbrecher-Geometrie R0,6 | | ● | | | | | | | |

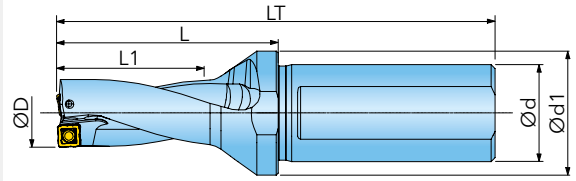
¹⁾IN6505 nur als Umfangsschneide verwenden.

● = P ● = M ● = K ● = N ● = S ○ = H



QUADT WIST WSP-VOLLBOHRER 3D Ø26,5 - Ø50,5

AUFNAHME KOMPATIBEL MIT DIN 1835 B



| Artikel-Nr. | D | d | d1 | LT | L | L1 | Z | Zeff | | | Passende WSP |
|----------------|------|----|----|-----|-----|-----|---|------|---|------|----------------|
| QR0265081JFR00 | 26,5 | 25 | 40 | 160 | 104 | 81 | 2 | 1 | ✓ | 0,53 | A B C D |
| QR0270081JFR00 | 27,0 | 25 | 40 | 160 | 104 | 81 | 2 | 1 | ✓ | 0,53 | A B C D |
| QR0275084JFR00 | 27,5 | 25 | 40 | 163 | 107 | 84 | 2 | 1 | ✓ | 0,56 | A B C D |
| QR0280084JFR00 | 28,0 | 25 | 40 | 163 | 107 | 84 | 2 | 1 | ✓ | 0,56 | A B C D |
| QR0285087JGR00 | 28,5 | 32 | 40 | 170 | 110 | 87 | 2 | 1 | ✓ | 0,75 | A B C D |
| QR0290087JGR00 | 29,0 | 32 | 40 | 170 | 110 | 87 | 2 | 1 | ✓ | 0,75 | A B C D |
| QR0295090JGR00 | 29,5 | 32 | 40 | 173 | 113 | 90 | 2 | 1 | ✓ | 0,85 | A B C D |
| QR0300090JGR00 | 30,0 | 32 | 40 | 173 | 113 | 90 | 2 | 1 | ✓ | 0,85 | A B C D |
| QR0310093JGR00 | 31,0 | 32 | 40 | 176 | 116 | 93 | 2 | 1 | ✓ | 0,90 | A B C D |
| QR0320096JGR00 | 32,0 | 32 | 40 | 179 | 119 | 96 | 2 | 1 | ✓ | 0,93 | E F G H |
| QR0330099JGR00 | 33,0 | 32 | 40 | 182 | 122 | 99 | 2 | 1 | ✓ | 0,97 | E F G H |
| QR0340102JGR00 | 34,0 | 32 | 40 | 185 | 125 | 102 | 2 | 1 | ✓ | 1,01 | E F G H |
| QR0345105JGR00 | 34,5 | 32 | 40 | 188 | 128 | 105 | 2 | 1 | ✓ | 1,04 | E F G H |
| QR0350105JGR00 | 35,0 | 32 | 40 | 188 | 128 | 105 | 2 | 1 | ✓ | 1,04 | E F G H |
| QR0360108JGR00 | 36,0 | 32 | 40 | 191 | 131 | 108 | 2 | 1 | ✓ | 1,07 | E F G H |
| QR0370111JGR00 | 37,0 | 32 | 50 | 199 | 139 | 111 | 2 | 1 | ✓ | 1,12 | I J K L |
| QR0375114JGR00 | 37,5 | 32 | 50 | 202 | 142 | 114 | 2 | 1 | ✓ | 1,17 | I J K L |
| QR0380114JGR00 | 38,0 | 32 | 50 | 202 | 142 | 114 | 2 | 1 | ✓ | 1,17 | I J K L |
| QR0390117JGR00 | 39,0 | 32 | 50 | 205 | 145 | 117 | 2 | 1 | ✓ | 1,23 | I J K L |
| QR0400120JGR00 | 40,0 | 32 | 50 | 208 | 148 | 120 | 2 | 1 | ✓ | 1,31 | I J K L |
| QR0405123JGR00 | 40,5 | 40 | 50 | 211 | 151 | 123 | 2 | 1 | ✓ | 1,48 | I J K L |
| QR0410123JHR00 | 41,0 | 40 | 50 | 221 | 151 | 123 | 2 | 1 | ✓ | 1,48 | I J K L |
| QR0420126JHR00 | 42,0 | 40 | 50 | 224 | 154 | 126 | 2 | 1 | ✓ | 1,62 | I J K L |
| QR0430129JHR00 | 43,0 | 40 | 50 | 227 | 157 | 129 | 2 | 1 | ✓ | 1,78 | I J K L |
| QR0440132JHR00 | 44,0 | 40 | 60 | 237 | 167 | 132 | 2 | 1 | ✓ | 1,83 | M N O P |
| QR0450135JHR00 | 45,0 | 40 | 60 | 240 | 170 | 135 | 2 | 1 | ✓ | 1,92 | M N O P |
| QR0460138JHR00 | 46,0 | 40 | 60 | 243 | 173 | 138 | 2 | 1 | ✓ | 1,99 | M N O P |
| QR0465141JHR00 | 46,5 | 40 | 60 | 246 | 176 | 141 | 2 | 1 | ✓ | 2,05 | M N O P |
| QR0470141JHR00 | 47,0 | 40 | 60 | 246 | 176 | 141 | 2 | 1 | ✓ | 2,05 | M N O P |
| QR0480144JHR00 | 48,0 | 40 | 60 | 249 | 179 | 144 | 2 | 1 | ✓ | 2,11 | M N O P |
| QR0490147JHR00 | 49,0 | 40 | 60 | 252 | 182 | 147 | 2 | 1 | ✓ | 2,16 | M N O P |
| QR0500150JHR00 | 50,0 | 40 | 60 | 255 | 185 | 150 | 2 | 1 | ✓ | 2,26 | M N O P |
| QR0505153JHR00 | 50,5 | 40 | 60 | 258 | 188 | 153 | 2 | 1 | ✓ | 2,30 | M N O P |

ZUBEHÖR

①



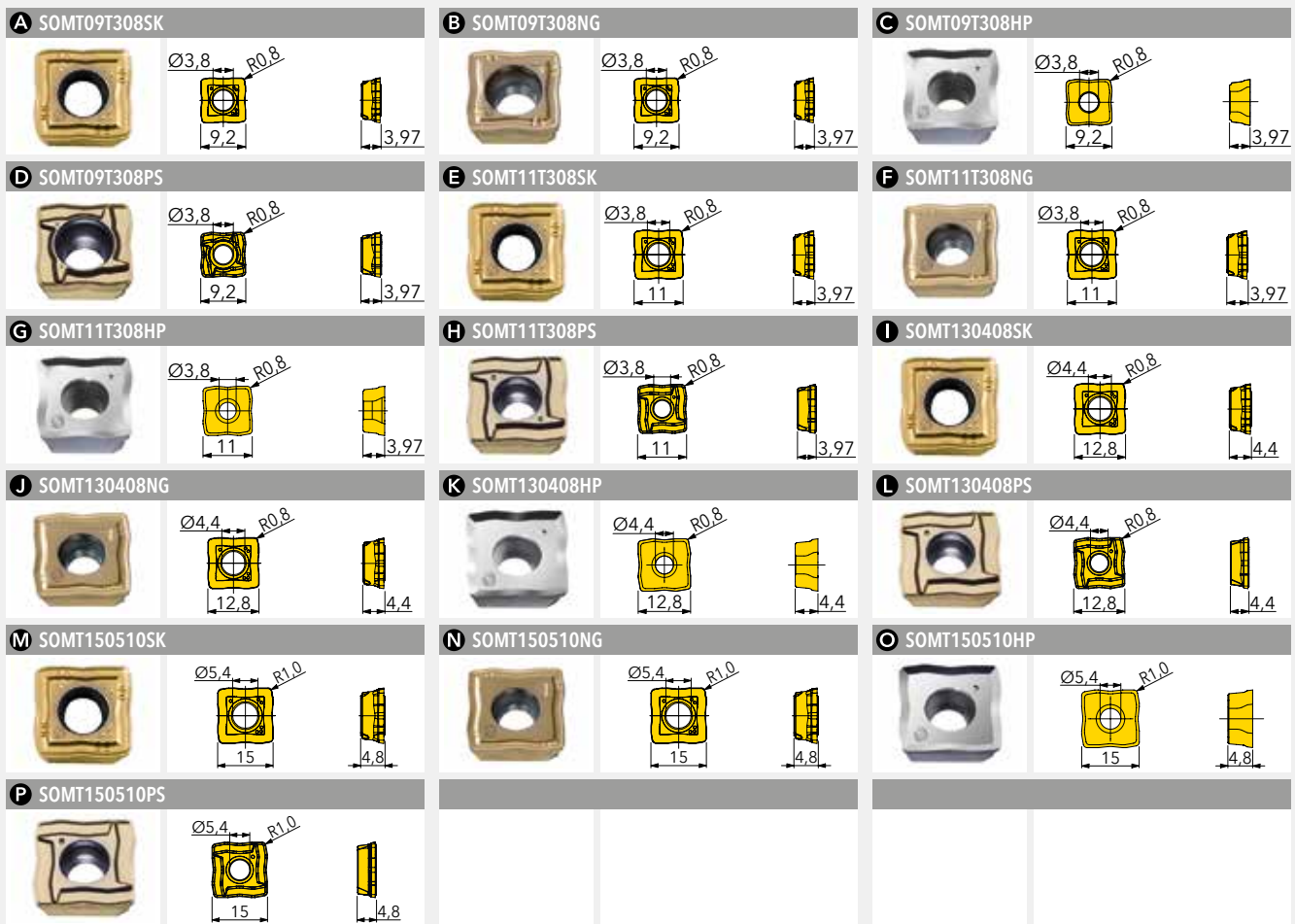
②



Durchmesserbereich

| | | |
|-------------|---------------------|---------|
| 26,5 - 36,0 | SM35-088-60 (3,0Nm) | DS-T10S |
| 37,0 - 43,0 | SM40-093-20 (4,5Nm) | DS-T15S |
| 44,0 - 50,5 | SM50-113-20 (8,0Nm) | DS-T20S |

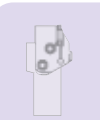
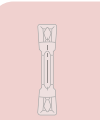
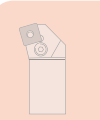
① = Spanschraube ② = Schraubendreher



| Artikel-Nr. | fz(min/max) | Ausführung | Qualität | IN10K | IN2505 | IN2510 | IN2530 | IN6505 | | | |
|----------------------------|-------------|----------------------------|----------|-------|--------|--------|--------|--------|--|--|--|
| SOMT09T308SK ¹⁾ | 0,06/0,20 | positive Geometrie R0,8 | | | ● | | ● | ● | | | |
| SOMT09T308NG | 0,08/0,18 | Gussgeometrie R0,8 | | | | ● | | | | | |
| SOMT09T308HP | 0,08/0,18 | NE-Geometrie, poliert R0,8 | ● | | | | | | | | |
| SOMT09T308PS | 0,06/0,13 | Spanbrecher-Geometrie R0,8 | | ● | | | | | | | |
| SOMT11T308SK ¹⁾ | 0,06/0,22 | positive Geometrie R0,8 | | | ● | | ● | ● | | | |
| SOMT11T308NG | 0,08/0,18 | Gussgeometrie R0,8 | | | | ● | | | | | |
| SOMT11T308HP | 0,08/0,18 | NE-Geometrie, poliert R0,8 | ● | | | | | | | | |
| SOMT11T308PS | 0,06/0,13 | Spanbrecher-Geometrie R0,8 | | ● | | | | | | | |
| SOMT130408SK ¹⁾ | 0,06/0,22 | positive Geometrie R0,8 | | | ● | | ● | ● | | | |
| SOMT130408NG | 0,10/0,18 | Gussgeometrie R0,8 | | | | ● | | | | | |
| SOMT130408HP | 0,10/0,18 | NE-Geometrie, poliert R0,8 | ● | | | | | | | | |
| SOMT130408PS | 0,06/0,13 | Spanbrecher-Geometrie R0,8 | | ● | | | | | | | |
| SOMT150510SK ¹⁾ | 0,06/0,24 | positive Geometrie R1,0 | | | ● | | ● | ● | | | |
| SOMT150510NG | 0,10/0,18 | Gussgeometrie R1,0 | | | | ● | | | | | |
| SOMT150510HP | 0,10/0,18 | NE-Geometrie, poliert R1,0 | ● | | | | | | | | |
| SOMT150510PS | 0,06/0,14 | Spanbrecher-Geometrie R1,0 | | ● | | | | | | | |

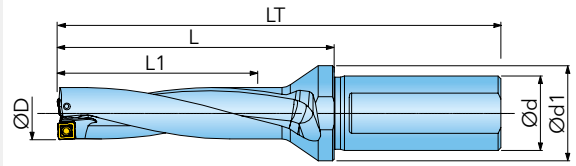
¹⁾IN6505 nur als Umfangsschneide verwenden.

● = P ● = M ● = K ● = N ● = S ○ = H





QUADT WIST WSP-VOLLBOHRER 4D Ø12 - Ø26

AUFNAHME KOMPATIBEL MIT DIN 1835 B



| Artikel-Nr. | D | d | d1 | LT | L | L1 | Z | Zeff |  |  kg | Passende WSP |
|----------------|------|----|----|-----|-----|-----|---|------|---|--|--------------|
| QR0120048JER00 | 12,0 | 20 | 25 | 118 | 68 | 48 | 2 | 1 | ✓ | 0,14 | A |
| QR0130052JER00 | 13,0 | 20 | 25 | 122 | 72 | 52 | 2 | 1 | ✓ | 0,15 | A |
| QR0140056JER00 | 14,0 | 20 | 25 | 124 | 74 | 56 | 2 | 1 | ✓ | 0,16 | BCDE |
| QR0150060JER00 | 15,0 | 20 | 25 | 129 | 79 | 60 | 2 | 1 | ✓ | 0,17 | BCDE |
| QR0160064JER00 | 16,0 | 20 | 25 | 134 | 84 | 64 | 2 | 1 | ✓ | 0,18 | BCDE |
| QR0170068JFR00 | 17,0 | 25 | 32 | 144 | 88 | 68 | 2 | 1 | ✓ | 0,29 | FGHI |
| QR0175072JFR00 | 17,5 | 25 | 32 | 149 | 93 | 72 | 2 | 1 | ✓ | 0,30 | FGHI |
| QR0180072JFR00 | 18,0 | 25 | 32 | 149 | 93 | 72 | 2 | 1 | ✓ | 0,30 | FGHI |
| QR0190076JFR00 | 19,0 | 25 | 32 | 153 | 97 | 76 | 2 | 1 | ✓ | 0,32 | FGHI |
| QR0195080JFR00 | 19,5 | 25 | 32 | 159 | 103 | 80 | 2 | 1 | ✓ | 0,34 | JKLM |
| QR0200080JFR00 | 20,0 | 25 | 32 | 159 | 103 | 80 | 2 | 1 | ✓ | 0,34 | JKLM |
| QR0210084JFR00 | 21,0 | 25 | 32 | 163 | 107 | 84 | 2 | 1 | ✓ | 0,35 | JKLM |
| QR0220088JFR00 | 22,0 | 25 | 32 | 167 | 111 | 88 | 2 | 1 | ✓ | 0,37 | JKLM |
| QR0230092JFR00 | 23,0 | 25 | 32 | 170 | 114 | 92 | 2 | 1 | ✓ | 0,38 | NOPO |
| QR0240096JFR00 | 24,0 | 25 | 32 | 174 | 118 | 96 | 2 | 1 | ✓ | 0,41 | NOPO |
| QR0250100JFR00 | 25,0 | 25 | 32 | 178 | 122 | 100 | 2 | 1 | ✓ | 0,42 | NOPO |
| QR0260104JFR00 | 26,0 | 25 | 32 | 181 | 125 | 104 | 2 | 1 | ✓ | 0,45 | NOPO |

| ZUBEHÖR |  |  |
|--------------------|---|---|
| Durchmesserbereich | | |
| 12,0 - 13,0 | TS 180411/HG (0,5Nm) | DS-TP06S (TX-Plus) |
| 14,0 - 16,0 | SM20-043-00 (0,7Nm) | DS-TP06S (TX-Plus) |
| 17,0 - 22,0 | TS 220521/HG-P (0,8Nm) | DS-TP07S (TX-Plus) |
| 23,0 - 26,0 | SO 250651 (1,1Nm) | DS-T07S |

① = Spannschraube ② = Schraubendreher



| Artikel-Nr. | fz(min/max) | Ausführung | Qualität | IN10K | IN2505 | IN2510 | IN2530 | IN6505 | | | |
|----------------------------|-------------|----------------------------|----------|-------|--------|--------|--------|--------|--|--|--|
| SOMT040204SK | 0,04/0,14 | positive Geometrie R0,4 | | | ● | | | | | | |
| SOMT050204SK ¹⁾ | 0,04/0,18 | positive Geometrie R0,4 | | | ● | | ● | ● | | | |
| SOMT050204NG | 0,06/0,15 | Gussgeometrie R0,4 | | | | ● | | | | | |
| SOMT050204HP | 0,06/0,15 | NE-Geometrie, poliert R0,4 | ● | | | | | | | | |
| SOMT050204PS | 0,04/0,10 | Spanbrecher-Geometrie R0,4 | | ● | | | | | | | |
| SOMT060204SK ¹⁾ | 0,04/0,18 | positive Geometrie R0,4 | | | ● | | ● | ● | | | |
| SOMT060204NG | 0,06/0,15 | Gussgeometrie R0,4 | | | | ● | | | | | |
| SOMT060204HP | 0,06/0,15 | NE-Geometrie, poliert R0,4 | ● | | | | | | | | |
| SOMT060204PS | 0,04/0,11 | Spanbrecher-Geometrie R0,4 | | ● | | | | | | | |
| SOMT070306SK ¹⁾ | 0,04/0,20 | positive Geometrie R0,6 | | | ● | | ● | ● | | | |
| SOMT070306NG | 0,08/0,16 | Gussgeometrie R0,6 | | | | ● | | | | | |
| SOMT070306HP | 0,08/0,16 | NE-Geometrie, poliert R0,6 | ● | | | | | | | | |
| SOMT070306PS | 0,04/0,12 | Spanbrecher-Geometrie R0,6 | | ● | | | | | | | |
| SOMT08T306SK ¹⁾ | 0,04/0,20 | positive Geometrie R0,6 | | | ● | | ● | ● | | | |
| SOMT08T306NG | 0,08/0,16 | Gussgeometrie R0,6 | | | | ● | | | | | |
| SOMT08T306HP | 0,08/0,16 | NE-Geometrie, poliert R0,6 | ● | | | | | | | | |
| SOMT08T306PS | 0,04/0,12 | Spanbrecher-Geometrie R0,6 | | ● | | | | | | | |

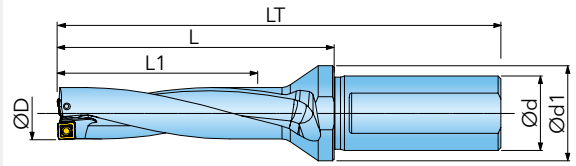
¹⁾IN6505 nur als Umfangsschneide verwenden.

● = P ● = M ● = K ● = N ● = S ○ = H



QUADTWIST WSP-VOLLBOHRER 4D Ø27 - Ø50

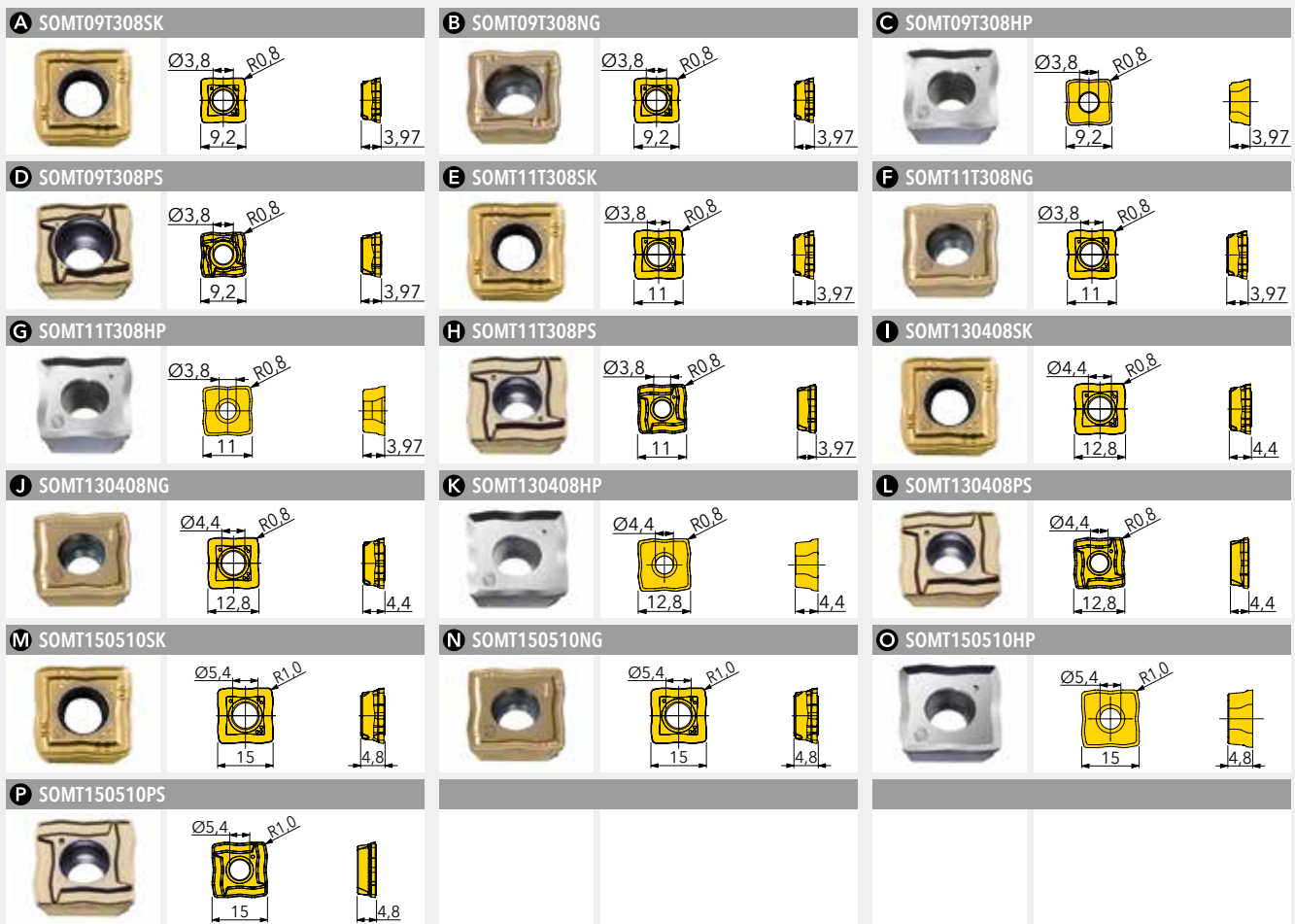
AUFNAHME KOMPATIBEL MIT DIN 1835 B



| Artikel-Nr. | D | d | d1 | LT | L | L1 | Z | Zeff | | | Passende WSP |
|----------------|------|----|----|-----|-----|-----|---|------|---|------|----------------|
| QR0270108JFR00 | 27,0 | 25 | 40 | 187 | 131 | 108 | 2 | 1 | ✓ | 0,59 | A B C D |
| QR0280112JFR00 | 28,0 | 25 | 40 | 191 | 135 | 112 | 2 | 1 | ✓ | 0,62 | A B C D |
| QR0290116JGR00 | 29,0 | 32 | 40 | 199 | 139 | 116 | 2 | 1 | ✓ | 0,80 | A B C D |
| QR0300120JGR00 | 30,0 | 32 | 40 | 203 | 143 | 120 | 2 | 1 | ✓ | 0,94 | A B C D |
| QR0310124JGR00 | 31,0 | 32 | 40 | 207 | 147 | 124 | 2 | 1 | ✓ | 0,97 | A B C D |
| QR0320128JGR00 | 32,0 | 32 | 40 | 211 | 151 | 128 | 2 | 1 | ✓ | 1,04 | E F G H |
| QR0330132JGR00 | 33,0 | 32 | 40 | 215 | 155 | 132 | 2 | 1 | ✓ | 1,09 | E F G H |
| QR0340136JGR00 | 34,0 | 32 | 40 | 219 | 159 | 136 | 2 | 1 | ✓ | 1,13 | E F G H |
| QR0350140JGR00 | 35,0 | 32 | 40 | 223 | 163 | 140 | 2 | 1 | ✓ | 1,17 | E F G H |
| QR0360144JGR00 | 36,0 | 32 | 40 | 227 | 167 | 144 | 2 | 1 | ✓ | 1,23 | E F G H |
| QR0370148JGR00 | 37,0 | 32 | 50 | 236 | 176 | 148 | 2 | 1 | ✓ | 1,29 | I J K L |
| QR0380152JGR00 | 38,0 | 32 | 50 | 240 | 180 | 152 | 2 | 1 | ✓ | 1,34 | I J K L |
| QR0390156JGR00 | 39,0 | 32 | 50 | 244 | 184 | 156 | 2 | 1 | ✓ | 1,41 | I J K L |
| QR0400160JGR00 | 40,0 | 32 | 50 | 248 | 188 | 160 | 2 | 1 | ✓ | 1,50 | I J K L |
| QR0410164JHR00 | 41,0 | 40 | 50 | 262 | 192 | 164 | 2 | 1 | ✓ | 1,86 | I J K L |
| QR0420168JHR00 | 42,0 | 40 | 50 | 266 | 196 | 168 | 2 | 1 | ✓ | 1,94 | I J K L |
| QR0430172JHR00 | 43,0 | 40 | 50 | 270 | 200 | 172 | 2 | 1 | ✓ | 2,02 | I J K L |
| QR0440176JHR00 | 44,0 | 40 | 60 | 281 | 211 | 176 | 2 | 1 | ✓ | 2,10 | M N O P |
| QR0450180JHR00 | 45,0 | 40 | 60 | 285 | 215 | 180 | 2 | 1 | ✓ | 2,19 | M N O P |
| QR0460184JHR00 | 46,0 | 40 | 60 | 289 | 219 | 184 | 2 | 1 | ✓ | 2,30 | M N O P |
| QR0470188JHR00 | 47,0 | 40 | 60 | 293 | 223 | 188 | 2 | 1 | ✓ | 2,37 | M N O P |
| QR0480192JHR00 | 48,0 | 40 | 60 | 297 | 227 | 192 | 2 | 1 | ✓ | 2,47 | M N O P |
| QR0490196JHR00 | 49,0 | 40 | 60 | 301 | 231 | 196 | 2 | 1 | ✓ | 2,59 | M N O P |
| QR0500200JHR00 | 50,0 | 40 | 60 | 305 | 235 | 200 | 2 | 1 | ✓ | 2,64 | M N O P |

| ZUBEHÖR | | |
|--------------------|---------------------|---------|
| Durchmesserbereich | | |
| 27,0 - 36,0 | SM35-088-60 (3,0Nm) | DS-T10S |
| 37,0 - 43,0 | SM40-093-20 (4,5Nm) | DS-T15S |
| 44,0 - 50,0 | SM50-113-20 (8,0Nm) | DS-T20S |

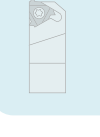
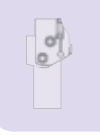
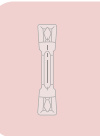
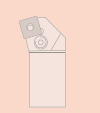
① = Spanschraube ② = Schraubendreher



| Artikel-Nr. | fz(min/max) | Ausführung | Qualität | IN10K | IN2505 | IN2510 | IN2530 | IN6505 | | | |
|----------------------------|-------------|----------------------------|----------|-------|--------|--------|--------|--------|--|--|--|
| SOMT09T308SK ¹⁾ | 0,06/0,20 | positive Geometrie R0,8 | | | ● | | ● | ● | | | |
| SOMT09T308NG | 0,08/0,18 | Gussgeometrie R0,8 | | | | ● | | | | | |
| SOMT09T308HP | 0,08/0,18 | NE-Geometrie, poliert R0,8 | ● | | | | | | | | |
| SOMT09T308PS | 0,06/0,13 | Spanbrecher-Geometrie R0,8 | | ● | | | | | | | |
| SOMT11T308SK ¹⁾ | 0,06/0,22 | positive Geometrie R0,8 | | | ● | | ● | ● | | | |
| SOMT11T308NG | 0,08/0,18 | Gussgeometrie R0,8 | | | | ● | | | | | |
| SOMT11T308HP | 0,08/0,18 | NE-Geometrie, poliert R0,8 | ● | | | | | | | | |
| SOMT11T308PS | 0,06/0,13 | Spanbrecher-Geometrie R0,8 | | ● | | | | | | | |
| SOMT130408SK ¹⁾ | 0,06/0,22 | positive Geometrie R0,8 | | | ● | | ● | ● | | | |
| SOMT130408NG | 0,10/0,18 | Gussgeometrie R0,8 | | | | ● | | | | | |
| SOMT130408HP | 0,10/0,18 | NE-Geometrie, poliert R0,8 | ● | | | | | | | | |
| SOMT130408PS | 0,06/0,13 | Spanbrecher-Geometrie R0,8 | | ● | | | | | | | |
| SOMT150510SK ¹⁾ | 0,06/0,24 | positive Geometrie R1,0 | | | ● | | ● | ● | | | |
| SOMT150510NG | 0,10/0,18 | Gussgeometrie R1,0 | | | | ● | | | | | |
| SOMT150510HP | 0,10/0,18 | NE-Geometrie, poliert R1,0 | ● | | | | | | | | |
| SOMT150510PS | 0,06/0,14 | Spanbrecher-Geometrie R1,0 | | ● | | | | | | | |

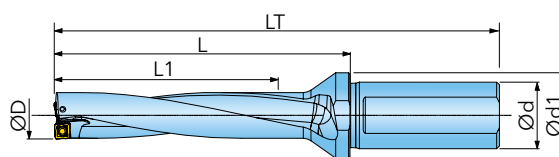
¹⁾IN6505 nur als Umfangsschneide verwenden.

● = P ● = M ● = K ● = N ● = S ○ = H



QUADTWIST WSP-VOLLBOHRER 5D Ø12 - Ø26

AUFNAHME KOMPATIBEL MIT DIN 1835 B



| Artikel-Nr. | D | d | d1 | LT | L | L1 | Z | Zeff | | | Passende WSP |
|----------------|------|----|----|-----|-----|-----|---|------|---|------|----------------|
| QR0120060JER00 | 12,0 | 20 | 25 | 130 | 80 | 60 | 2 | 1 | ✓ | 0,15 | A |
| QR0130065JER00 | 13,0 | 20 | 25 | 135 | 85 | 65 | 2 | 1 | ✓ | 0,16 | A |
| QR0140070JER00 | 14,0 | 20 | 25 | 138 | 88 | 70 | 2 | 1 | ✓ | 0,17 | B C D E |
| QR0150075JER00 | 15,0 | 20 | 25 | 144 | 94 | 75 | 2 | 1 | ✓ | 0,18 | B C D E |
| QR0160080JER00 | 16,0 | 20 | 25 | 150 | 100 | 80 | 2 | 1 | ✓ | 0,19 | B C D E |
| QR0170085JFR00 | 17,0 | 25 | 32 | 161 | 105 | 85 | 2 | 1 | ✓ | 0,31 | F G H I |
| QR0180090JFR00 | 18,0 | 25 | 32 | 167 | 111 | 90 | 2 | 1 | ✓ | 0,32 | F G H I |
| QR0190095JFR00 | 19,0 | 25 | 32 | 172 | 116 | 95 | 2 | 1 | ✓ | 0,34 | F G H I |
| QR0200100JFR00 | 20,0 | 25 | 32 | 179 | 123 | 100 | 2 | 1 | ✓ | 0,36 | J K L M |
| QR0210105JFR00 | 21,0 | 25 | 32 | 184 | 128 | 105 | 2 | 1 | ✓ | 0,38 | J K L M |
| QR0220110JFR00 | 22,0 | 25 | 32 | 189 | 133 | 110 | 2 | 1 | ✓ | 0,40 | J K L M |
| QR0230115JFR00 | 23,0 | 25 | 32 | 193 | 137 | 115 | 2 | 1 | ✓ | 0,42 | N O P Q |
| QR0240120JFR00 | 24,0 | 25 | 32 | 198 | 142 | 120 | 2 | 1 | ✓ | 0,45 | N O P Q |
| QR0250125JFR00 | 25,0 | 25 | 32 | 203 | 147 | 125 | 2 | 1 | ✓ | 0,46 | N O P Q |
| QR0260130JFR00 | 26,0 | 25 | 32 | 207 | 151 | 130 | 2 | 1 | ✓ | 0,50 | N O P Q |

| ZUBEHÖR | | |
|--------------------|------------------------|--------------------|
| Durchmesserbereich | | |
| 12,0 - 13,0 | TS 180411/HG (0,5Nm) | DS-TP06S (TX-Plus) |
| 14,0 - 16,0 | SM20-043-00 (0,7Nm) | DS-TP06S (TX-Plus) |
| 17,0 - 22,0 | TS 220521/HG-P (0,8Nm) | DS-TP07S (TX-Plus) |
| 23,0 - 26,0 | SO 250651 (1,1Nm) | DS-T07S |

① = Spanschraube ② = Schraubendreher



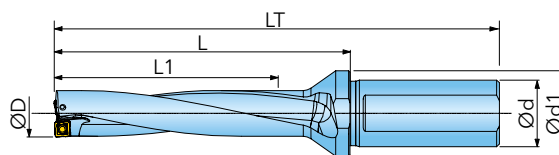
| Artikel-Nr. | fz(min/max) | Ausführung | Qualität | IN10K | IN2505 | IN2510 | IN2530 | IN6505 | | | |
|----------------------------|-------------|----------------------------|----------|-------|--------|--------|--------|--------|--|--|--|
| SOMT040204SK | 0,04/0,14 | positive Geometrie R0,4 | | | ● | | | | | | |
| SOMT050204SK ¹⁾ | 0,04/0,18 | positive Geometrie R0,4 | | | ● | | ● | ● | | | |
| SOMT050204NG | 0,06/0,15 | Gussgeometrie R0,4 | | | | ● | | | | | |
| SOMT050204HP | 0,06/0,15 | NE-Geometrie, poliert R0,4 | ● | | | | | | | | |
| SOMT050204PS | 0,04/0,10 | Spanbrecher-Geometrie R0,4 | | ● | | | | | | | |
| SOMT060204SK ¹⁾ | 0,04/0,18 | positive Geometrie R0,4 | | | ● | | ● | ● | | | |
| SOMT060204NG | 0,06/0,15 | Gussgeometrie R0,4 | | | | ● | | | | | |
| SOMT060204HP | 0,06/0,15 | NE-Geometrie, poliert R0,4 | ● | | | | | | | | |
| SOMT060204PS | 0,04/0,11 | Spanbrecher-Geometrie R0,4 | | ● | | | | | | | |
| SOMT070306SK ¹⁾ | 0,04/0,20 | positive Geometrie R0,6 | | | ● | | ● | ● | | | |
| SOMT070306NG | 0,08/0,16 | Gussgeometrie R0,6 | | | | ● | | | | | |
| SOMT070306HP | 0,08/0,16 | NE-Geometrie, poliert R0,6 | ● | | | | | | | | |
| SOMT070306PS | 0,04/0,12 | Spanbrecher-Geometrie R0,6 | | ● | | | | | | | |
| SOMT08T306SK ¹⁾ | 0,04/0,20 | positive Geometrie R0,6 | | | ● | | ● | ● | | | |
| SOMT08T306NG | 0,08/0,16 | Gussgeometrie R0,6 | | | | ● | | | | | |
| SOMT08T306HP | 0,08/0,16 | NE-Geometrie, poliert R0,6 | ● | | | | | | | | |
| SOMT08T306PS | 0,04/0,12 | Spanbrecher-Geometrie R0,6 | | ● | | | | | | | |

¹⁾IN6505 nur als Umfangsschneide verwenden.

● = P ● = M ● = K ● = N ● = S ○ = H

QUADTWIST WSP-VOLLBOHRER 5D Ø27 - Ø50

AUFNAHME KOMPATIBEL MIT DIN 1835 B



| Artikel-Nr. | D | d | d1 | LT | L | L1 | Z | Zeff |  |  kg | Passende WSP |
|----------------|------|----|----|-----|-----|-----|---|------|---|--|----------------|
| QR0270135JFR00 | 27,0 | 25 | 40 | 214 | 158 | 135 | 2 | 1 | ✓ | 0,65 | A B C D |
| QR0280140JFR00 | 28,0 | 25 | 40 | 219 | 163 | 140 | 2 | 1 | ✓ | 0,68 | A B C D |
| QR0290145JGR00 | 29,0 | 32 | 40 | 228 | 168 | 145 | 2 | 1 | ✓ | 0,86 | A B C D |
| QR0300150JGR00 | 30,0 | 32 | 40 | 233 | 173 | 150 | 2 | 1 | ✓ | 1,04 | A B C D |
| QR0310155JGR00 | 31,0 | 32 | 40 | 238 | 178 | 155 | 2 | 1 | ✓ | 1,08 | A B C D |
| QR0320160JGR00 | 32,0 | 32 | 40 | 243 | 183 | 160 | 2 | 1 | ✓ | 1,14 | E F G H |
| QR0330165JGR00 | 33,0 | 32 | 40 | 248 | 188 | 165 | 2 | 1 | ✓ | 1,20 | E F G H |
| QR0340170JGR00 | 34,0 | 32 | 40 | 253 | 193 | 170 | 2 | 1 | ✓ | 1,26 | E F G H |
| QR0350175JGR00 | 35,0 | 32 | 40 | 258 | 198 | 175 | 2 | 1 | ✓ | 1,29 | E F G H |
| QR0360180JGR00 | 36,0 | 32 | 40 | 263 | 203 | 180 | 2 | 1 | ✓ | 1,39 | E F G H |
| QR0370185JGR00 | 37,0 | 32 | 50 | 273 | 213 | 185 | 2 | 1 | ✓ | 1,40 | I J K L |
| QR0380190JGR00 | 38,0 | 32 | 50 | 278 | 218 | 190 | 2 | 1 | ✓ | 1,50 | I J K L |
| QR0390195JGR00 | 39,0 | 32 | 50 | 283 | 223 | 195 | 2 | 1 | ✓ | 1,56 | I J K L |
| QR0400200JGR00 | 40,0 | 32 | 50 | 288 | 228 | 200 | 2 | 1 | ✓ | 1,68 | I J K L |
| QR0410205JHR00 | 41,0 | 40 | 50 | 303 | 233 | 205 | 2 | 1 | ✓ | 2,08 | I J K L |
| QR0420210JHR00 | 42,0 | 40 | 50 | 308 | 238 | 210 | 2 | 1 | ✓ | 2,16 | I J K L |
| QR0430215JHR00 | 43,0 | 40 | 50 | 313 | 243 | 215 | 2 | 1 | ✓ | 2,28 | I J K L |
| QR0440220JHR00 | 44,0 | 40 | 60 | 325 | 255 | 220 | 2 | 1 | ✓ | 2,36 | M N O P |
| QR0450225JHR00 | 45,0 | 40 | 60 | 330 | 260 | 225 | 2 | 1 | ✓ | 2,45 | M N O P |
| QR0460230JHR00 | 46,0 | 40 | 60 | 335 | 265 | 230 | 2 | 1 | ✓ | 2,56 | M N O P |
| QR0470235JHR00 | 47,0 | 40 | 60 | 340 | 270 | 235 | 2 | 1 | ✓ | 2,63 | M N O P |
| QR0480240JHR00 | 48,0 | 40 | 60 | 345 | 275 | 240 | 2 | 1 | ✓ | 2,73 | M N O P |
| QR0490245JHR00 | 49,0 | 40 | 60 | 350 | 280 | 245 | 2 | 1 | ✓ | 2,85 | M N O P |
| QR0500250JHR00 | 50,0 | 40 | 60 | 355 | 285 | 250 | 2 | 1 | ✓ | 2,95 | M N O P |

ZUBEHÖR

①



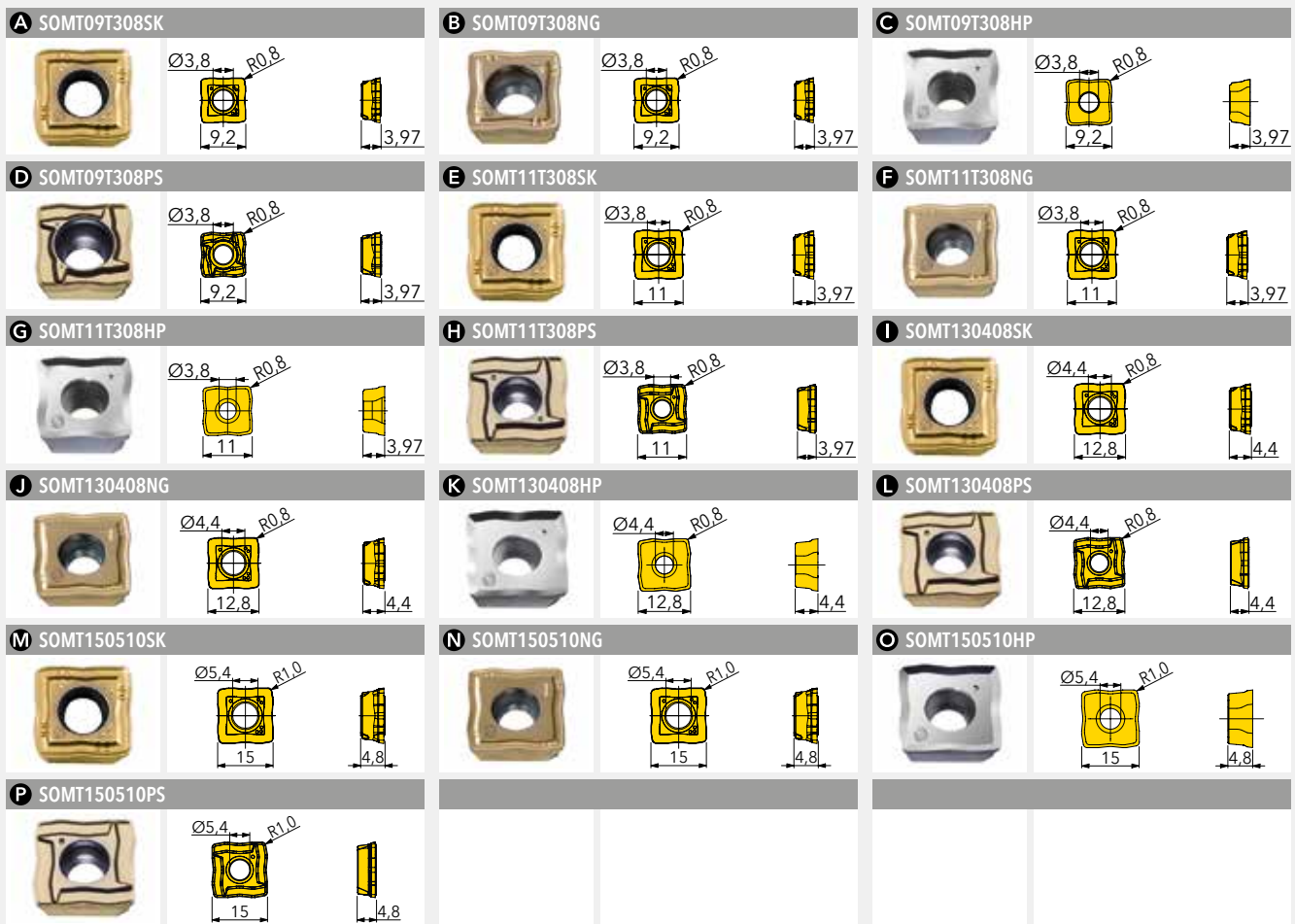
②



Durchmesserbereich

| | | |
|-------------|---------------------|---------|
| 27,0 - 36,0 | SM35-088-60 (3,0Nm) | DS-T10S |
| 37,0 - 43,0 | SM40-093-20 (4,5Nm) | DS-T15S |
| 44,0 - 50,0 | SM50-113-20 (8,0Nm) | DS-T20S |

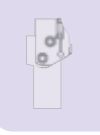
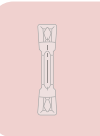
① = Spannschraube ② = Schraubendreher



| Artikel-Nr. | fz(min/max) | Ausführung | Qualität | IN10K | IN2505 | IN2510 | IN2530 | IN6505 | | | |
|----------------------------|-------------|----------------------------|----------|-------|--------|--------|--------|--------|--|--|--|
| SOMT09T308SK ¹⁾ | 0,06/0,20 | positive Geometrie R0,8 | | | ● | | ● | ● | | | |
| SOMT09T308NG | 0,08/0,18 | Gussgeometrie R0,8 | | | | ● | | | | | |
| SOMT09T308HP | 0,08/0,18 | NE-Geometrie, poliert R0,8 | ● | | | | | | | | |
| SOMT09T308PS | 0,06/0,13 | Spanbrecher-Geometrie R0,8 | | ● | | | | | | | |
| SOMT11T308SK ¹⁾ | 0,06/0,22 | positive Geometrie R0,8 | | | ● | | ● | ● | | | |
| SOMT11T308NG | 0,08/0,18 | Gussgeometrie R0,8 | | | | ● | | | | | |
| SOMT11T308HP | 0,08/0,18 | NE-Geometrie, poliert R0,8 | ● | | | | | | | | |
| SOMT11T308PS | 0,06/0,13 | Spanbrecher-Geometrie R0,8 | | ● | | | | | | | |
| SOMT130408SK ¹⁾ | 0,06/0,22 | positive Geometrie R0,8 | | | ● | | ● | ● | | | |
| SOMT130408NG | 0,10/0,18 | Gussgeometrie R0,8 | | | | ● | | | | | |
| SOMT130408HP | 0,10/0,18 | NE-Geometrie, poliert R0,8 | ● | | | | | | | | |
| SOMT130408PS | 0,06/0,13 | Spanbrecher-Geometrie R0,8 | | ● | | | | | | | |
| SOMT150510SK ¹⁾ | 0,06/0,24 | positive Geometrie R1,0 | | | ● | | ● | ● | | | |
| SOMT150510NG | 0,10/0,18 | Gussgeometrie R1,0 | | | | ● | | | | | |
| SOMT150510HP | 0,10/0,18 | NE-Geometrie, poliert R1,0 | ● | | | | | | | | |
| SOMT150510PS | 0,06/0,14 | Spanbrecher-Geometrie R1,0 | | ● | | | | | | | |

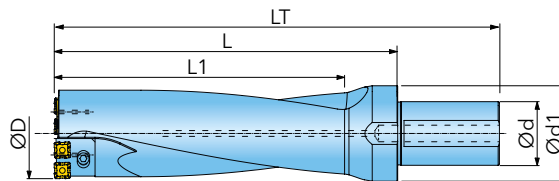
¹⁾IN6505 nur als Umfangsschneide verwenden.

● = P ● = M ● = K ● = N ● = S ○ = H



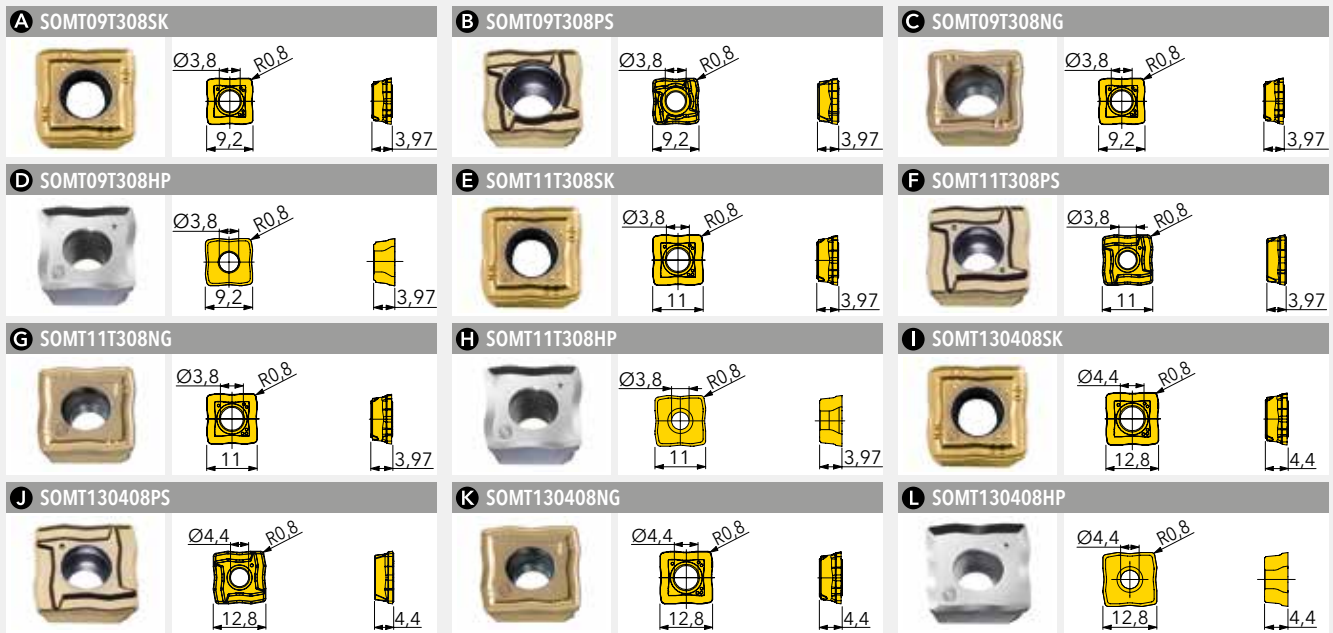
QUADT WIST KASSETTEN-VOLLBOHRER 2D Ø51 - Ø80

AUFNAHME KOMPATIBEL MIT DIN 1835 B



| Artikel-Nr. | D | D min. | D max. | d | d1 | LT | L | L1 | Z | Zeff | Ab-Platte | | | Passende WSP |
|----------------|----|--------|--------|----|----|-----|-----|-----|---|------|-----------|---|------|----------------|
| QR0510110JJR00 | 51 | 51 | 55 | 50 | 64 | 223 | 143 | 110 | 4 | 1 | - | ✓ | 2,48 | A B C D |
| QR0510110JJR00 | 52 | 51 | 55 | 50 | 64 | 223 | 143 | 110 | 4 | 1 | PA-5333 | ✓ | 2,48 | A B C D |
| QR0510110JJR00 | 53 | 51 | 55 | 50 | 64 | 223 | 143 | 110 | 4 | 1 | PA-5334 | ✓ | 2,48 | A B C D |
| QR0510110JJR00 | 54 | 51 | 55 | 50 | 64 | 223 | 143 | 110 | 4 | 1 | PA-5335 | ✓ | 2,48 | A B C D |
| QR0510110JJR00 | 55 | 51 | 55 | 50 | 64 | 223 | 143 | 110 | 4 | 1 | PA-5336 | ✓ | 2,48 | A B C D |
| QR0560120JJR00 | 56 | 56 | 60 | 50 | 64 | 236 | 156 | 120 | 4 | 1 | - | ✓ | 2,81 | E F G H |
| QR0560120JJR00 | 57 | 56 | 60 | 50 | 64 | 236 | 156 | 120 | 4 | 1 | PA-5333 | ✓ | 2,81 | E F G H |
| QR0560120JJR00 | 58 | 56 | 60 | 50 | 64 | 236 | 156 | 120 | 4 | 1 | PA-5334 | ✓ | 2,81 | E F G H |
| QR0560120JJR00 | 59 | 56 | 60 | 50 | 64 | 236 | 156 | 120 | 4 | 1 | PA-5335 | ✓ | 2,81 | E F G H |
| QR0560120JJR00 | 60 | 56 | 60 | 50 | 64 | 236 | 156 | 120 | 4 | 1 | PA-5336 | ✓ | 2,81 | E F G H |
| QR0610130JJR00 | 61 | 61 | 65 | 50 | 69 | 249 | 169 | 130 | 4 | 1 | - | ✓ | 3,72 | E F G H |
| QR0610130JJR00 | 62 | 61 | 65 | 50 | 69 | 249 | 169 | 130 | 4 | 1 | PA-5333 | ✓ | 3,72 | E F G H |
| QR0610130JJR00 | 63 | 61 | 65 | 50 | 69 | 249 | 169 | 130 | 4 | 1 | PA-5334 | ✓ | 3,72 | E F G H |
| QR0610130JJR00 | 64 | 61 | 65 | 50 | 69 | 249 | 169 | 130 | 4 | 1 | PA-5335 | ✓ | 3,72 | E F G H |
| QR0610130JJR00 | 65 | 61 | 65 | 50 | 69 | 249 | 169 | 130 | 4 | 1 | PA-5336 | ✓ | 3,72 | E F G H |
| QR0660140JJR00 | 66 | 66 | 70 | 50 | 69 | 262 | 182 | 140 | 4 | 1 | - | ✓ | 4,22 | E F G H |
| QR0660140JJR00 | 67 | 66 | 70 | 50 | 69 | 262 | 182 | 140 | 4 | 1 | PA-5333 | ✓ | 4,22 | E F G H |
| QR0660140JJR00 | 68 | 66 | 70 | 50 | 69 | 262 | 182 | 140 | 4 | 1 | PA-5334 | ✓ | 4,22 | E F G H |
| QR0660140JJR00 | 69 | 66 | 70 | 50 | 69 | 262 | 182 | 140 | 4 | 1 | PA-5335 | ✓ | 4,22 | E F G H |
| QR0660140JJR00 | 70 | 66 | 70 | 50 | 69 | 262 | 182 | 140 | 4 | 1 | PA-5336 | ✓ | 4,22 | E F G H |
| QR0710150JJR00 | 71 | 71 | 75 | 50 | 74 | 275 | 195 | 150 | 4 | 1 | - | ✓ | 4,64 | I O K L |
| QR0710150JJR00 | 72 | 71 | 75 | 50 | 74 | 275 | 195 | 150 | 4 | 1 | PA-5333 | ✓ | 4,64 | I O K L |
| QR0710150JJR00 | 73 | 71 | 75 | 50 | 74 | 275 | 195 | 150 | 4 | 1 | PA-5334 | ✓ | 4,64 | I O K L |
| QR0710150JJR00 | 74 | 71 | 75 | 50 | 74 | 275 | 195 | 150 | 4 | 1 | PA-5335 | ✓ | 4,64 | I O K L |
| QR0710150JJR00 | 75 | 71 | 75 | 50 | 74 | 275 | 195 | 150 | 4 | 1 | PA-5336 | ✓ | 4,64 | I O K L |
| QR0760160JJR00 | 76 | 76 | 80 | 50 | 74 | 288 | 208 | 160 | 4 | 1 | - | ✓ | 5,41 | I O K L |
| QR0760160JJR00 | 77 | 76 | 80 | 50 | 74 | 288 | 208 | 160 | 4 | 1 | PA-5333 | ✓ | 5,41 | I O K L |
| QR0760160JJR00 | 78 | 76 | 80 | 50 | 74 | 288 | 208 | 160 | 4 | 1 | PA-5334 | ✓ | 5,41 | I O K L |
| QR0760160JJR00 | 79 | 76 | 80 | 50 | 74 | 288 | 208 | 160 | 4 | 1 | PA-5335 | ✓ | 5,41 | I O K L |
| QR0760160JJR00 | 80 | 76 | 80 | 50 | 74 | 288 | 208 | 160 | 4 | 1 | PA-5336 | ✓ | 5,41 | I O K L |

im Lieferumfang enthalten: Körper, Kassetten und Abstimmplatten! Bei Verwendung der Abstimmplatten PA-5333 - PA-5336 können entsprechende Bohrdurchmesser erreicht werden!



| Artikel-Nr. | fz(min/max) | Ausführung | Qualität | IN10K | IN2505 | IN2510 | IN2530 | IN6505 | | |
|----------------------------|-------------|----------------------------|----------|-------|--------|--------|--------|--------|--|--|
| SOMT09T308SK ¹⁾ | 0,06/0,20 | positive Geometrie R0,8 | | | ● | | ● | ● | | |
| SOMT09T308PS | 0,06/0,13 | Spanbrecher-Geometrie R0,8 | | ● | | | | | | |
| SOMT09T308NG | 0,08/0,18 | Gussgeometrie R0,8 | | | | ● | | | | |
| SOMT09T308HP | 0,08/0,18 | NE-Geometrie, poliert R0,8 | ● | | | | | | | |
| SOMT11T308SK ¹⁾ | 0,06/0,22 | positive Geometrie R0,8 | | | ● | | ● | ● | | |
| SOMT11T308PS | 0,06/0,13 | Spanbrecher-Geometrie R0,8 | | ● | | | | | | |
| SOMT11T308NG | 0,08/0,18 | Gussgeometrie R0,8 | | | | ● | | | | |
| SOMT11T308HP | 0,08/0,18 | NE-Geometrie, poliert R0,8 | ● | | | | | | | |
| SOMT130408SK ¹⁾ | 0,06/0,22 | positive Geometrie R0,8 | | | ● | | ● | ● | | |
| SOMT130408PS | 0,06/0,13 | Spanbrecher-Geometrie R0,8 | | ● | | | | | | |
| SOMT130408NG | 0,10/0,18 | Gussgeometrie R0,8 | | | | ● | | | | |
| SOMT130408HP | 0,10/0,18 | NE-Geometrie, poliert R0,8 | ● | | | | | | | |

¹⁾ IN6505 nur als Umfangsschneide verwenden.

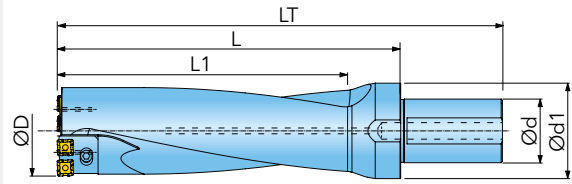
● = P ● = M ● = K ● = N ● = S ○ = H

| ZUBEHÖR | ① | ② | ③ | ④ | ⑤ | ⑥ | ⑦ |
|--------------------|-----------|-----------|---------------------|---------|----------------------|-----------|---------------------|
| Durchmesserbereich | | | | | | | |
| 51 - 55 | 55F233R02 | 55F203R00 | SM35-088-60 (3,0Nm) | DS-T10S | SH M4X0.7X16 (3,5Nm) | MW 4.3X8 | SM20-043-00 (0,7Nm) |
| 56 - 60 | 55G253R00 | 55G233R00 | SM35-088-60 (3,0Nm) | DS-T10S | SH M5X0.8X16 (6,5Nm) | MW 5.5X10 | SM20-043-00 (0,7Nm) |
| 61 - 65 | 55G273R00 | 55G253R01 | SM35-088-60 (3,0Nm) | DS-T10S | SH M5X0.8X16 (6,5Nm) | MW 5.5X10 | SM20-043-00 (0,7Nm) |
| 66 - 70 | 55G293R00 | 55G273R01 | SM35-088-60 (3,0Nm) | DS-T10S | SH M5X0.8X16 (6,5Nm) | MW 5.5X10 | SM20-043-00 (0,7Nm) |
| 71 - 75 | 55H313R00 | 55H293R00 | SM40-093-20 (4,5Nm) | DS-T15S | SH M6X1X20 (10Nm) | MW 6.4X12 | SM20-043-00 (0,7Nm) |
| 76 - 80 | 55H333R00 | 55H303R00 | SM40-093-20 (4,5Nm) | DS-T15S | SH M6X1X20 (10Nm) | MW 6.4X12 | SM20-043-00 (0,7Nm) |

① = Umfangskassette ② = Zentrums-kassette ③ = Spanschraube ④ = Schraubendreher ⑤ = Spanschraube ⑥ = Unterlegscheibe ⑦ = Spanschraube

QUADT WIST KASSETTEN-VOLLBOHRER 3D Ø51 - Ø80

AUFNAHME KOMPATIBEL MIT DIN 1835 B



| Artikel-Nr. | D | D min. | D max. | d | d1 | LT | L | L1 | Z | Zeff | Ab-Platte | | | Passende WSP |
|----------------|----|--------|--------|----|----|-----|-----|-----|---|------|-----------|---|------|----------------|
| QR0510165JJR00 | 51 | 51 | 55 | 50 | 64 | 278 | 198 | 165 | 4 | 1 | - | ✓ | 3,25 | A B C D |
| QR0510165JJR00 | 52 | 51 | 55 | 50 | 64 | 278 | 198 | 165 | 4 | 1 | PA-5333 | ✓ | 3,25 | A B C D |
| QR0510165JJR00 | 53 | 51 | 55 | 50 | 64 | 278 | 198 | 165 | 4 | 1 | PA-5334 | ✓ | 3,25 | A B C D |
| QR0510165JJR00 | 54 | 51 | 55 | 50 | 64 | 278 | 198 | 165 | 4 | 1 | PA-5335 | ✓ | 3,25 | A B C D |
| QR0510165JJR00 | 55 | 51 | 55 | 50 | 64 | 278 | 198 | 165 | 4 | 1 | PA-5336 | ✓ | 3,25 | A B C D |
| QR0560180JJR00 | 56 | 56 | 60 | 50 | 64 | 296 | 216 | 180 | 4 | 1 | - | ✓ | 3,59 | E F G H |
| QR0560180JJR00 | 57 | 56 | 60 | 50 | 64 | 296 | 216 | 180 | 4 | 1 | PA-5333 | ✓ | 3,59 | E F G H |
| QR0560180JJR00 | 58 | 56 | 60 | 50 | 64 | 296 | 216 | 180 | 4 | 1 | PA-5334 | ✓ | 3,59 | E F G H |
| QR0560180JJR00 | 59 | 56 | 60 | 50 | 64 | 296 | 216 | 180 | 4 | 1 | PA-5335 | ✓ | 3,59 | E F G H |
| QR0560180JJR00 | 60 | 56 | 60 | 50 | 64 | 296 | 216 | 180 | 4 | 1 | PA-5336 | ✓ | 3,59 | E F G H |
| QR0610195JJR00 | 61 | 61 | 65 | 50 | 69 | 314 | 234 | 195 | 4 | 1 | - | ✓ | 4,58 | E F G H |
| QR0610195JJR00 | 62 | 61 | 65 | 50 | 69 | 314 | 234 | 195 | 4 | 1 | PA-5333 | ✓ | 4,58 | E F G H |
| QR0610195JJR00 | 63 | 61 | 65 | 50 | 69 | 314 | 234 | 195 | 4 | 1 | PA-5334 | ✓ | 4,58 | E F G H |
| QR0610195JJR00 | 64 | 61 | 65 | 50 | 69 | 314 | 234 | 195 | 4 | 1 | PA-5335 | ✓ | 4,58 | E F G H |
| QR0610195JJR00 | 65 | 61 | 65 | 50 | 69 | 314 | 234 | 195 | 4 | 1 | PA-5336 | ✓ | 4,58 | E F G H |
| QR0660210JJR00 | 66 | 66 | 70 | 50 | 69 | 332 | 252 | 210 | 4 | 1 | - | ✓ | 4,88 | E F G H |
| QR0660210JJR00 | 67 | 66 | 70 | 50 | 69 | 332 | 252 | 210 | 4 | 1 | PA-5333 | ✓ | 4,88 | E F G H |
| QR0660210JJR00 | 68 | 66 | 70 | 50 | 69 | 332 | 252 | 210 | 4 | 1 | PA-5334 | ✓ | 4,88 | E F G H |
| QR0660210JJR00 | 69 | 66 | 70 | 50 | 69 | 332 | 252 | 210 | 4 | 1 | PA-5335 | ✓ | 4,88 | E F G H |
| QR0660210JJR00 | 70 | 66 | 70 | 50 | 69 | 332 | 252 | 210 | 4 | 1 | PA-5336 | ✓ | 4,88 | E F G H |
| QR0710225JJR00 | 71 | 71 | 75 | 50 | 74 | 350 | 270 | 225 | 4 | 1 | - | ✓ | 5,65 | I O K L |
| QR0710225JJR00 | 72 | 71 | 75 | 50 | 74 | 350 | 270 | 225 | 4 | 1 | PA-5333 | ✓ | 5,65 | I O K L |
| QR0710225JJR00 | 73 | 71 | 75 | 50 | 74 | 350 | 270 | 225 | 4 | 1 | PA-5334 | ✓ | 5,65 | I O K L |
| QR0710225JJR00 | 74 | 71 | 75 | 50 | 74 | 350 | 270 | 225 | 4 | 1 | PA-5335 | ✓ | 5,65 | I O K L |
| QR0710225JJR00 | 75 | 71 | 75 | 50 | 74 | 350 | 270 | 225 | 4 | 1 | PA-5336 | ✓ | 5,65 | I O K L |
| QR0760240JJR00 | 76 | 76 | 80 | 50 | 74 | 368 | 288 | 240 | 4 | 1 | - | ✓ | 6,85 | I O K L |
| QR0760240JJR00 | 77 | 76 | 80 | 50 | 74 | 368 | 288 | 240 | 4 | 1 | PA-5333 | ✓ | 6,85 | I O K L |
| QR0760240JJR00 | 78 | 76 | 80 | 50 | 74 | 368 | 288 | 240 | 4 | 1 | PA-5334 | ✓ | 6,85 | I O K L |
| QR0760240JJR00 | 79 | 76 | 80 | 50 | 74 | 368 | 288 | 240 | 4 | 1 | PA-5335 | ✓ | 6,85 | I O K L |
| QR0760240JJR00 | 80 | 76 | 80 | 50 | 74 | 368 | 288 | 240 | 4 | 1 | PA-5336 | ✓ | 6,85 | I O K L |

im Lieferumfang enthalten: Körper, Kassetten und Abstimmplatten! Bei Verwendung der Abstimmplatten PA-5333 - PA-5336 können entsprechende Bohrdurchmesser erreicht werden!



| Artikel-Nr. | fz(min/max) | Ausführung | Qualität | IN10K | IN2505 | IN2510 | IN2530 | IN6505 | | | |
|----------------------------|-------------|----------------------------|----------|-------|--------|--------|--------|--------|--|--|--|
| SOMT09T308SK ¹⁾ | 0,06/0,20 | positive Geometrie R0,8 | | | ● | | ● | ● | | | |
| SOMT09T308PS | 0,06/0,13 | Spanbrecher-Geometrie R0,8 | | ● | | | | | | | |
| SOMT09T308NG | 0,08/0,18 | Gussgeometrie R0,8 | | | | ● | | | | | |
| SOMT09T308HP | 0,08/0,18 | NE-Geometrie, poliert R0,8 | ● | | | | | | | | |
| SOMT11T308SK ¹⁾ | 0,06/0,22 | positive Geometrie R0,8 | | | ● | | ● | ● | | | |
| SOMT11T308PS | 0,06/0,13 | Spanbrecher-Geometrie R0,8 | | ● | | | | | | | |
| SOMT11T308NG | 0,08/0,18 | Gussgeometrie R0,8 | | | | ● | | | | | |
| SOMT11T308HP | 0,08/0,18 | NE-Geometrie, poliert R0,8 | ● | | | | | | | | |
| SOMT130408SK ¹⁾ | 0,06/0,22 | positive Geometrie R0,8 | | | ● | | ● | ● | | | |
| SOMT130408PS | 0,06/0,13 | Spanbrecher-Geometrie R0,8 | | ● | | | | | | | |
| SOMT130408NG | 0,10/0,18 | Gussgeometrie R0,8 | | | | ● | | | | | |
| SOMT130408HP | 0,10/0,18 | NE-Geometrie, poliert R0,8 | ● | | | | | | | | |

¹⁾ IN6505 nur als Umfangsschneide verwenden.

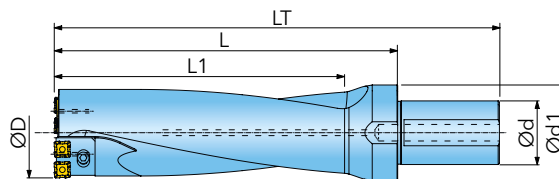
● = P ● = M ● = K ● = N ● = S ○ = H

| ZUBEHÖR | ① | ② | ③ | ④ | ⑤ | ⑥ | ⑦ |
|--------------------|-----------|-----------|---------------------|---------|----------------------|-----------|---------------------|
| Durchmesserbereich | | | | | | | |
| 51 - 55 | 55F233R02 | 55F203R00 | SM35-088-60 (3,0Nm) | DS-T10S | SH M4X0.7X16 (3,5Nm) | MW 4.3X8 | SM20-043-00 (0,7Nm) |
| 56 - 60 | 55G253R00 | 55G233R00 | SM35-088-60 (3,0Nm) | DS-T10S | SH M5X0.8X16 (6,5Nm) | MW 5.5X10 | SM20-043-00 (0,7Nm) |
| 61 - 65 | 55G273R00 | 55G253R01 | SM35-088-60 (3,0Nm) | DS-T10S | SH M5X0.8X16 (6,5Nm) | MW 5.5X10 | SM20-043-00 (0,7Nm) |
| 66 - 70 | 55G293R00 | 55G273R01 | SM35-088-60 (3,0Nm) | DS-T10S | SH M5X0.8X16 (6,5Nm) | MW 5.5X10 | SM20-043-00 (0,7Nm) |
| 71 - 75 | 55H313R00 | 55H293R00 | SM40-093-20 (4,5Nm) | DS-T15S | SH M6X1X20 (10Nm) | MW 6.4X12 | SM20-043-00 (0,7Nm) |
| 76 - 80 | 55H333R00 | 55H303R00 | SM40-093-20 (4,5Nm) | DS-T15S | SH M6X1X20 (10Nm) | MW 6.4X12 | SM20-043-00 (0,7Nm) |

① = Umfangskassette ② = Zentrumskassette ③ = Spannschraube ④ = Schraubendreher ⑤ = Spannschraube ⑥ = Unterlegscheibe ⑦ = Spannschraube

QUADT WIST KASSETTEN-VOLLBOHRER 4D Ø51 - Ø80

AUFNAHME KOMPATIBEL MIT DIN 1835 B



| Artikel-Nr. | D | D min. | D max. | d | d1 | LT | L | L1 | Z | Zeff | Ab-Platte | | | Passende WSP |
|----------------|----|--------|--------|----|----|-----|-----|-----|---|------|-----------|---|------|----------------|
| QR0510220JJR00 | 51 | 51 | 55 | 50 | 64 | 333 | 253 | 220 | 4 | 1 | - | ✓ | 4,02 | A B C D |
| QR0510220JJR00 | 52 | 51 | 55 | 50 | 64 | 333 | 253 | 220 | 4 | 1 | PA-5333 | ✓ | 4,02 | A B C D |
| QR0510220JJR00 | 53 | 51 | 55 | 50 | 64 | 333 | 253 | 220 | 4 | 1 | PA-5334 | ✓ | 4,02 | A B C D |
| QR0510220JJR00 | 54 | 51 | 55 | 50 | 64 | 333 | 253 | 220 | 4 | 1 | PA-5335 | ✓ | 4,02 | A B C D |
| QR0510220JJR00 | 55 | 51 | 55 | 50 | 64 | 333 | 253 | 220 | 4 | 1 | PA-5336 | ✓ | 4,02 | A B C D |
| QR0560240JJR00 | 56 | 56 | 60 | 50 | 64 | 356 | 276 | 240 | 4 | 1 | - | ✓ | 4,37 | E F G H |
| QR0560240JJR00 | 57 | 56 | 60 | 50 | 64 | 356 | 276 | 240 | 4 | 1 | PA-5333 | ✓ | 4,37 | E F G H |
| QR0560240JJR00 | 58 | 56 | 60 | 50 | 64 | 356 | 276 | 240 | 4 | 1 | PA-5334 | ✓ | 4,37 | E F G H |
| QR0560240JJR00 | 59 | 56 | 60 | 50 | 64 | 356 | 276 | 240 | 4 | 1 | PA-5335 | ✓ | 4,37 | E F G H |
| QR0560240JJR00 | 60 | 56 | 60 | 50 | 64 | 356 | 276 | 240 | 4 | 1 | PA-5336 | ✓ | 4,37 | E F G H |
| QR0610260JJR00 | 61 | 61 | 65 | 50 | 69 | 379 | 299 | 260 | 4 | 1 | - | ✓ | 5,35 | E F G H |
| QR0610260JJR00 | 62 | 61 | 65 | 50 | 69 | 379 | 299 | 260 | 4 | 1 | PA-5333 | ✓ | 5,35 | E F G H |
| QR0610260JJR00 | 63 | 61 | 65 | 50 | 69 | 379 | 299 | 260 | 4 | 1 | PA-5334 | ✓ | 5,35 | E F G H |
| QR0610260JJR00 | 64 | 61 | 65 | 50 | 69 | 379 | 299 | 260 | 4 | 1 | PA-5335 | ✓ | 5,35 | E F G H |
| QR0610260JJR00 | 65 | 61 | 65 | 50 | 69 | 379 | 299 | 260 | 4 | 1 | PA-5336 | ✓ | 5,35 | E F G H |
| QR0660280JJR00 | 66 | 66 | 70 | 50 | 69 | 402 | 322 | 280 | 4 | 1 | - | ✓ | 5,54 | E F G H |
| QR0660280JJR00 | 67 | 66 | 70 | 50 | 69 | 402 | 322 | 280 | 4 | 1 | PA-5333 | ✓ | 5,54 | E F G H |
| QR0660280JJR00 | 68 | 66 | 70 | 50 | 69 | 402 | 322 | 280 | 4 | 1 | PA-5334 | ✓ | 5,54 | E F G H |
| QR0660280JJR00 | 69 | 66 | 70 | 50 | 69 | 402 | 322 | 280 | 4 | 1 | PA-5335 | ✓ | 5,54 | E F G H |
| QR0660280JJR00 | 70 | 66 | 70 | 50 | 69 | 402 | 322 | 280 | 4 | 1 | PA-5336 | ✓ | 5,54 | E F G H |
| QR0710300JJR00 | 71 | 71 | 75 | 50 | 74 | 425 | 345 | 300 | 4 | 1 | - | ✓ | 6,70 | I J K L |
| QR0710300JJR00 | 72 | 71 | 75 | 50 | 74 | 425 | 345 | 300 | 4 | 1 | PA-5333 | ✓ | 6,70 | I J K L |
| QR0710300JJR00 | 73 | 71 | 75 | 50 | 74 | 425 | 345 | 300 | 4 | 1 | PA-5334 | ✓ | 6,70 | I J K L |
| QR0710300JJR00 | 74 | 71 | 75 | 50 | 74 | 425 | 345 | 300 | 4 | 1 | PA-5335 | ✓ | 6,70 | I J K L |
| QR0710300JJR00 | 75 | 71 | 75 | 50 | 74 | 425 | 345 | 300 | 4 | 1 | PA-5336 | ✓ | 6,70 | I J K L |
| QR0760320JJR00 | 76 | 76 | 80 | 50 | 74 | 448 | 368 | 320 | 4 | 1 | - | ✓ | 8,15 | I J K L |
| QR0760320JJR00 | 77 | 76 | 80 | 50 | 74 | 448 | 368 | 320 | 4 | 1 | PA-5333 | ✓ | 8,15 | I J K L |
| QR0760320JJR00 | 78 | 76 | 80 | 50 | 74 | 448 | 368 | 320 | 4 | 1 | PA-5334 | ✓ | 8,15 | I J K L |
| QR0760320JJR00 | 79 | 76 | 80 | 50 | 74 | 448 | 368 | 320 | 4 | 1 | PA-5335 | ✓ | 8,15 | I J K L |
| QR0760320JJR00 | 80 | 76 | 80 | 50 | 74 | 448 | 368 | 320 | 4 | 1 | PA-5336 | ✓ | 8,15 | I J K L |

im Lieferumfang enthalten: Körper, Kassetten und Abstimmplatten! Bei Verwendung der Abstimmplatten PA-5333 - PA-5336 können entsprechende Bohrdurchmesser erreicht werden!



| Artikel-Nr. | fz(min/max) | Ausführung | Qualität | IN10K | IN2505 | IN2510 | IN2530 | IN6505 | | | |
|----------------------------|-------------|----------------------------|----------|-------|--------|--------|--------|--------|--|--|--|
| SOMT09T308SK ¹⁾ | 0,06/0,20 | positive Geometrie R0,8 | | | ● | | ● | ● | | | |
| SOMT09T308PS | 0,06/0,13 | Spanbrecher-Geometrie R0,8 | | ● | | | | | | | |
| SOMT09T308NG | 0,08/0,18 | Gussgeometrie R0,8 | | | | ● | | | | | |
| SOMT09T308HP | 0,08/0,18 | NE-Geometrie, poliert R0,8 | ● | | | | | | | | |
| SOMT11T308SK ¹⁾ | 0,06/0,22 | positive Geometrie R0,8 | | | ● | | ● | ● | | | |
| SOMT11T308PS | 0,06/0,13 | Spanbreche- Geometrie R0,8 | | ● | | | | | | | |
| SOMT11T308NG | 0,08/0,18 | Gussgeometrie R0,8 | | | | ● | | | | | |
| SOMT11T308HP | 0,08/0,18 | NE-Geometrie, poliert R0,8 | ● | | | | | | | | |
| SOMT130408SK ¹⁾ | 0,06/0,22 | positive Geometrie R0,8 | | | ● | | ● | ● | | | |
| SOMT130408PS | 0,06/0,13 | Spanbrecher-Geometrie R0,8 | | ● | | | | | | | |
| SOMT130408NG | 0,10/0,18 | Gussgeometrie R0,8 | | | | ● | | | | | |
| SOMT130408HP | 0,10/0,18 | NE-Geometrie, poliert R0,8 | ● | | | | | | | | |

¹⁾ IN6505 nur als Umfangsschneide verwenden.

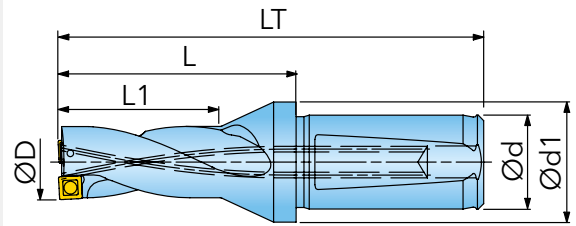
● = P ● = M ● = K ● = N ● = S ○ = H

| ZUBEHÖR | ① | ② | ③ | ④ | ⑤ | ⑥ | ⑦ |
|--------------------|-----------|-----------|---------------------|---------|----------------------|-----------|---------------------|
| Durchmesserbereich | | | | | | | |
| 51 - 55 | 55F233R02 | 55F203R00 | SM35-088-60 (3,0Nm) | DS-T10S | SH M4X0.7X16 (3,5Nm) | MW 4.3X8 | SM20-043-00 (0,7Nm) |
| 56 - 60 | 55G253R00 | 55G233R00 | SM35-088-60 (3,0Nm) | DS-T10S | SH M5X0.8X16 (6,5Nm) | MW 5.5X10 | SM20-043-00 (0,7Nm) |
| 61 - 65 | 55G273R00 | 55G253R01 | SM35-088-60 (3,0Nm) | DS-T10S | SH M5X0.8X16 (6,5Nm) | MW 5.5X10 | SM20-043-00 (0,7Nm) |
| 66 - 70 | 55G293R00 | 55G273R01 | SM35-088-60 (3,0Nm) | DS-T10S | SH M5X0.8X16 (6,5Nm) | MW 5.5X10 | SM20-043-00 (0,7Nm) |
| 71 - 75 | 55H313R00 | 55H293R00 | SM40-093-20 (4,5Nm) | DS-T15S | SH M6X1X20 (10Nm) | MW 6.4X12 | SM20-043-00 (0,7Nm) |
| 76 - 80 | 55H333R00 | 55H303R00 | SM40-093-20 (4,5Nm) | DS-T15S | SH M6X1X20 (10Nm) | MW 6.4X12 | SM20-043-00 (0,7Nm) |

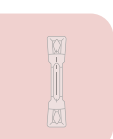
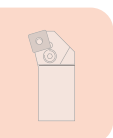
① = Umfangskassette ② = Zentrumskassette ③ = Spannschraube ④ = Schraubendreher ⑤ = Spannschraube ⑥ = Unterlegscheibe ⑦ = Spannschraube

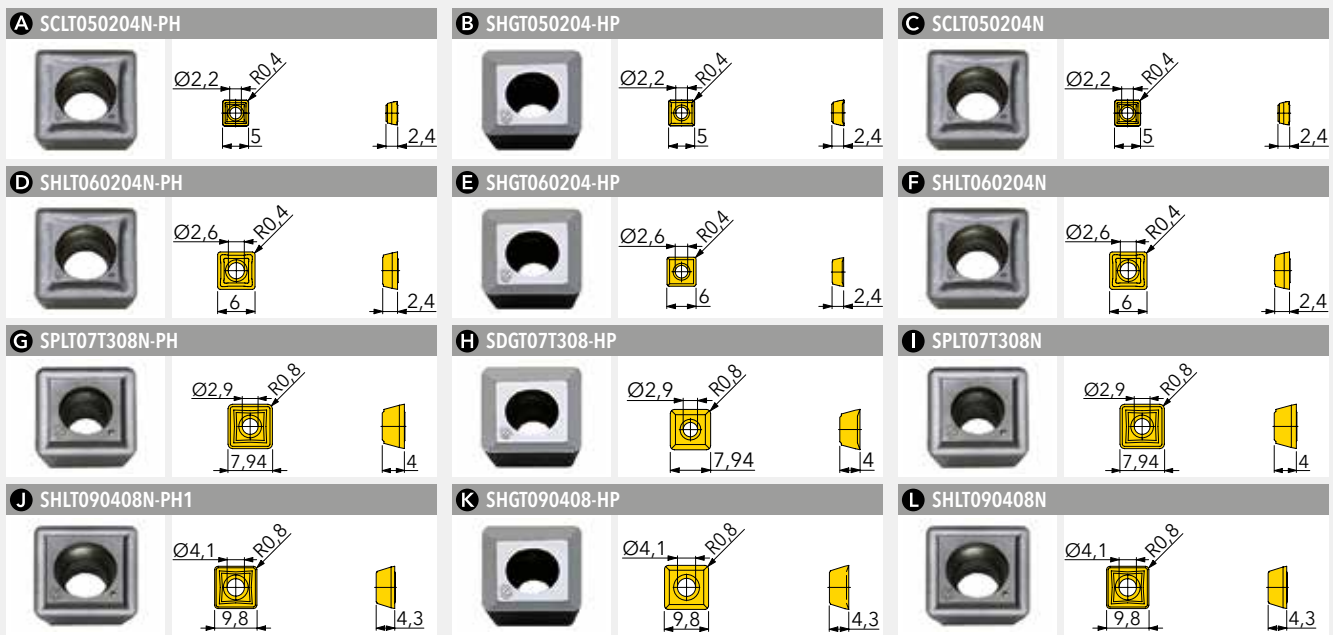
QUADDRIILL⁺ WSP-VOLLBOHRER 2D Ø13 - Ø29

AUFNAHME KOMPATIBEL MIT DIN 1835 E



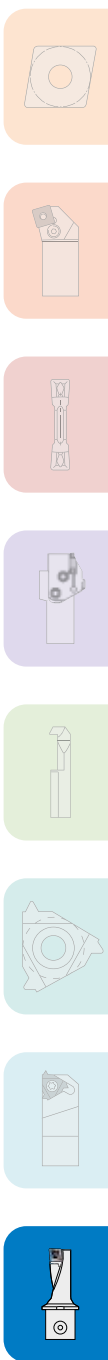
| Artikel-Nr. | D | d | d1 | LT | L | L1 | Z | Zeff |  |  kg | Passende WSP |
|---------------|----|----|----|-----|----|----|---|------|---|--|--------------|
| Q0130026WWR00 | 13 | 20 | 25 | 94 | 44 | 26 | 2 | 1 | ✓ | 0,15 | ABC |
| Q0140028WWR00 | 14 | 20 | 25 | 96 | 46 | 28 | 2 | 1 | ✓ | 0,16 | ABC |
| Q0150030WWR00 | 15 | 20 | 25 | 99 | 49 | 30 | 2 | 1 | ✓ | 0,16 | ABC |
| Q0160032WXR00 | 16 | 25 | 32 | 108 | 52 | 32 | 2 | 1 | ✓ | 0,26 | DEF |
| Q0170034WXR00 | 17 | 25 | 32 | 110 | 54 | 34 | 2 | 1 | ✓ | 0,26 | DEF |
| Q0180036WXR00 | 18 | 25 | 32 | 113 | 57 | 36 | 2 | 1 | ✓ | 0,26 | DEF |
| Q0190038WXR00 | 19 | 25 | 32 | 115 | 59 | 38 | 2 | 1 | ✓ | 0,27 | DEF |
| Q0200040WXR00 | 20 | 25 | 32 | 119 | 63 | 40 | 2 | 1 | ✓ | 0,29 | DEF |
| Q0210042WXR00 | 21 | 25 | 32 | 121 | 65 | 42 | 2 | 1 | ✓ | 0,33 | DEF |
| Q0220044WXR01 | 22 | 25 | 32 | 123 | 67 | 44 | 2 | 1 | ✓ | 0,33 | GHI |
| Q0230046WXR00 | 23 | 25 | 45 | 127 | 71 | 46 | 2 | 1 | ✓ | 0,42 | GHI |
| Q0240048WXR00 | 24 | 25 | 45 | 130 | 74 | 48 | 2 | 1 | ✓ | 0,44 | GHI |
| Q0250050WXR00 | 25 | 25 | 45 | 133 | 77 | 50 | 2 | 1 | ✓ | 0,45 | GHI |
| Q0260052WXR00 | 26 | 25 | 45 | 135 | 79 | 52 | 2 | 1 | ✓ | 0,46 | GHI |
| Q0270054WXR00 | 27 | 25 | 45 | 137 | 81 | 54 | 2 | 1 | ✓ | 0,47 | GHI |
| Q0280056WXR00 | 28 | 25 | 45 | 140 | 84 | 56 | 2 | 1 | ✓ | 0,49 | JKL |
| Q0290058WYR01 | 29 | 32 | 45 | 146 | 86 | 58 | 2 | 1 | ✓ | 0,66 | JKL |





| Artikel-Nr. | fz(min/max) | Ausführung | Qualität | IN10K | IN2005 | IN2010 | IN2530 | | | | |
|-----------------|-------------|----------------------------|----------|-------|--------|--------|--------|--|--|--|--|
| SCLT050204N-PH | 0,05/0,12 | positive Geometrie R0,4 | | | ● | | ● | | | | |
| SHGT050204-HP | 0,05/0,12 | NE-Geometrie, poliert R0,4 | ● | | | | | | | | |
| SCLT050204N | 0,05/0,12 | Gussgeometrie R0,4 | | | | ● | | | | | |
| SHLT060204N-PH | 0,06/0,20 | positive Geometrie R0,4 | | | ● | | ● | | | | |
| SHGT060204-HP | 0,08/0,15 | NE-Geometrie, poliert R0,4 | ● | | | | | | | | |
| SHLT060204N | 0,08/0,25 | Gussgeometrie R0,4 | | | | ● | | | | | |
| SPLT07T308N-PH | 0,06/0,20 | positive Geometrie R0,8 | | | ● | | ● | | | | |
| SDGT07T308-HP | 0,08/0,15 | NE-Geometrie, poliert R0,8 | ● | | | | | | | | |
| SPLT07T308N | 0,10/0,25 | Gussgeometrie R0,8 | | | | ● | | | | | |
| SHLT090408N-PH1 | 0,07/0,22 | positive Geometrie R0,8 | | | ● | | ● | | | | |
| SHGT090408-HP | 0,10/0,20 | NE-Geometrie, poliert R0,8 | ● | | | | | | | | |
| SHLT090408N | 0,12/0,25 | Gussgeometrie R0,8 | | | | ● | | | | | |

● = P ● = M ● = K ● = N ● = S ○ = H

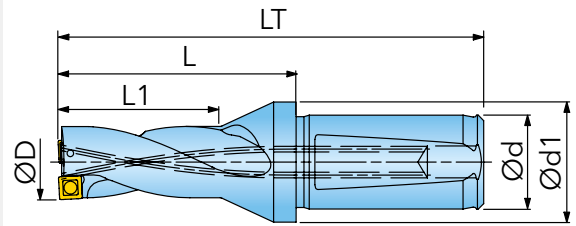


| ZUBEHÖR | | ① | ② |
|--------------------|---------------------|--------------------|---|
| Durchmesserbereich | | | |
| 13 - 15 | SM20-043-00 (0,7Nm) | DS-TP06S (TX-Plus) | |
| 16 - 21 | SM22-052-00 (0,8Nm) | DS-T07S | |
| 22 - 27 | SM25-064-00 (1,1Nm) | DS-T08S | |
| 28 - 29 | SM35-088-60 (3,0Nm) | DS-T10S | |

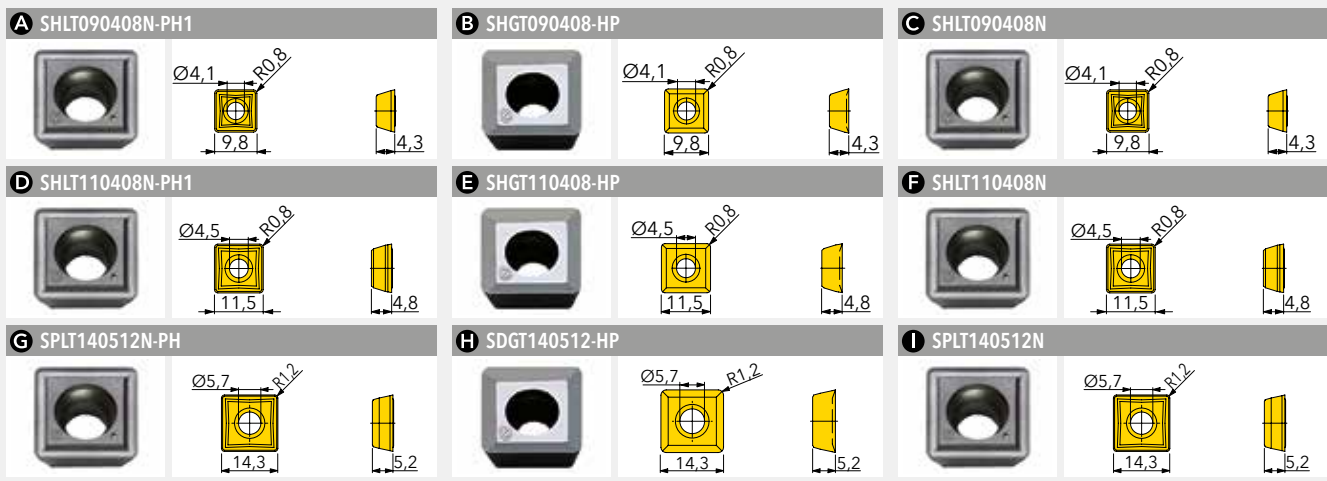
① = Spanschraube ② = Schraubendreher

QUADDRILL⁺ WSP-VOLLBOHRER 2D Ø30 - Ø50

AUFNAHME KOMPATIBEL MIT DIN 1835 E



| Artikel-Nr. | D | d | d1 | LT | L | L1 | Z | Zeff |  |  kg | Passende WSP |
|---------------|----|----|----|-----|-----|-----|---|------|---|--|--------------|
| Q0300060WYR00 | 30 | 32 | 55 | 151 | 91 | 60 | 2 | 1 | ✓ | 0,78 | ABC |
| Q0310062WYR00 | 31 | 32 | 55 | 154 | 94 | 62 | 2 | 1 | ✓ | 0,81 | ABC |
| Q0320064WYR00 | 32 | 32 | 55 | 156 | 96 | 64 | 2 | 1 | ✓ | 0,84 | ABC |
| Q0330066WYR00 | 33 | 32 | 55 | 159 | 99 | 66 | 2 | 1 | ✓ | 0,87 | ABC |
| Q0340068WYR00 | 34 | 32 | 55 | 161 | 101 | 68 | 2 | 1 | ✓ | 0,89 | DEF |
| Q0350070WYR00 | 35 | 32 | 55 | 164 | 104 | 70 | 2 | 1 | ✓ | 0,92 | DEF |
| Q0360072WYR00 | 36 | 32 | 55 | 167 | 107 | 72 | 2 | 1 | ✓ | 0,96 | DEF |
| Q0370074WYR00 | 37 | 32 | 55 | 170 | 110 | 74 | 2 | 1 | ✓ | 0,97 | DEF |
| Q0380076WYR00 | 38 | 32 | 55 | 173 | 113 | 76 | 2 | 1 | ✓ | 1,00 | DEF |
| Q0390078WYR00 | 39 | 32 | 55 | 175 | 115 | 78 | 2 | 1 | ✓ | 1,05 | DEF |
| Q0400080WYR00 | 40 | 32 | 60 | 178 | 118 | 80 | 2 | 1 | ✓ | 1,10 | DEF |
| Q0410082WZR00 | 41 | 40 | 60 | 191 | 121 | 82 | 2 | 1 | ✓ | 1,48 | DEF |
| Q0420084WZR01 | 42 | 40 | 60 | 193 | 123 | 84 | 2 | 1 | ✓ | 1,50 | GHI |
| Q0430086WZR01 | 43 | 40 | 60 | 196 | 126 | 86 | 2 | 1 | ✓ | 1,55 | GHI |
| Q0440088WZR00 | 44 | 40 | 60 | 198 | 128 | 88 | 2 | 1 | ✓ | 1,60 | GHI |
| Q0450090WZR00 | 45 | 40 | 60 | 202 | 132 | 90 | 2 | 1 | ✓ | 1,66 | GHI |
| Q0460092WZR00 | 46 | 40 | 60 | 205 | 135 | 92 | 2 | 1 | ✓ | 1,71 | GHI |
| Q0470094WZR00 | 47 | 40 | 60 | 207 | 137 | 94 | 2 | 1 | ✓ | 1,76 | GHI |
| Q0480096WZR00 | 48 | 40 | 60 | 210 | 140 | 96 | 2 | 1 | ✓ | 1,84 | GHI |
| Q0490098WZR00 | 49 | 40 | 60 | 212 | 142 | 98 | 2 | 1 | ✓ | 1,86 | GHI |
| Q0500100WZR00 | 50 | 40 | 60 | 215 | 145 | 100 | 2 | 1 | ✓ | 1,93 | GHI |

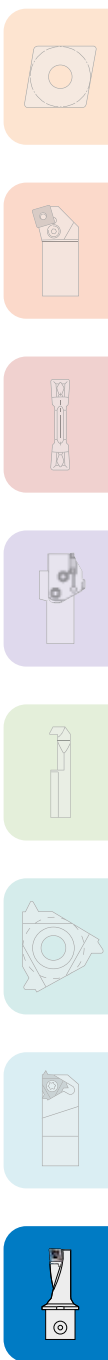


| Artikel-Nr. | fz(min/max) | Ausführung | Qualität | IN10K | IN2005 | IN2010 | IN2530 | | | | |
|-----------------|-------------|----------------------------|----------|-------|--------|--------|--------|--|--|--|--|
| SHLT090408N-PH1 | 0,07/0,22 | positive Geometrie R0,8 | | | | | | | | | |
| SHGT090408-HP | 0,10/0,20 | NE-Geometrie, poliert R0,8 | | ● | | | | | | | |
| SHLT090408N | 0,12/0,25 | Gussgeometrie R0,8 | | | | ● | | | | | |
| SHLT110408N-PH1 | 0,08/0,23 | positive Geometrie R0,8 | | | | | | | | | |
| SHGT110408-HP | 0,14/0,23 | NE-Geometrie, poliert R0,8 | | ● | | | | | | | |
| SHLT110408N | 0,16/0,28 | Gussgeometrie R0,8 | | | | ● | | | | | |
| SPLT140512N-PH | 0,06/0,26 | positive Geometrie R1,2 | | | | | | | | | |
| SDGT140512-HP | 0,15/0,26 | NE-Geometrie, poliert R1,2 | | ● | | | | | | | |
| SPLT140512N | 0,18/0,30 | Gussgeometrie R1,2 | | | | ● | | | | | |

● = P ● = M ● = K ● = N ● = S ○ = H

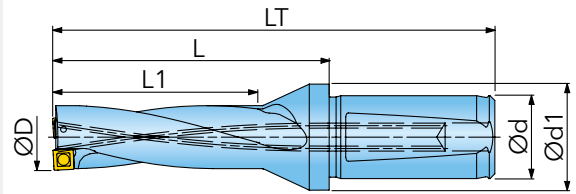
| ZUBEHÖR | | ① | ② |
|--------------------|---------------------|---------|---|
| Durchmesserbereich | | | |
| 30 - 33 | SM35-088-60 (3,0Nm) | DS-T10S | |
| 34 - 41 | SM40-093-20 (4,5Nm) | DS-T15S | |
| 42 - 50 | SM50-122-50 (7,5Nm) | DS-T20S | |



① = Spanschraube ② = Schraubendreher

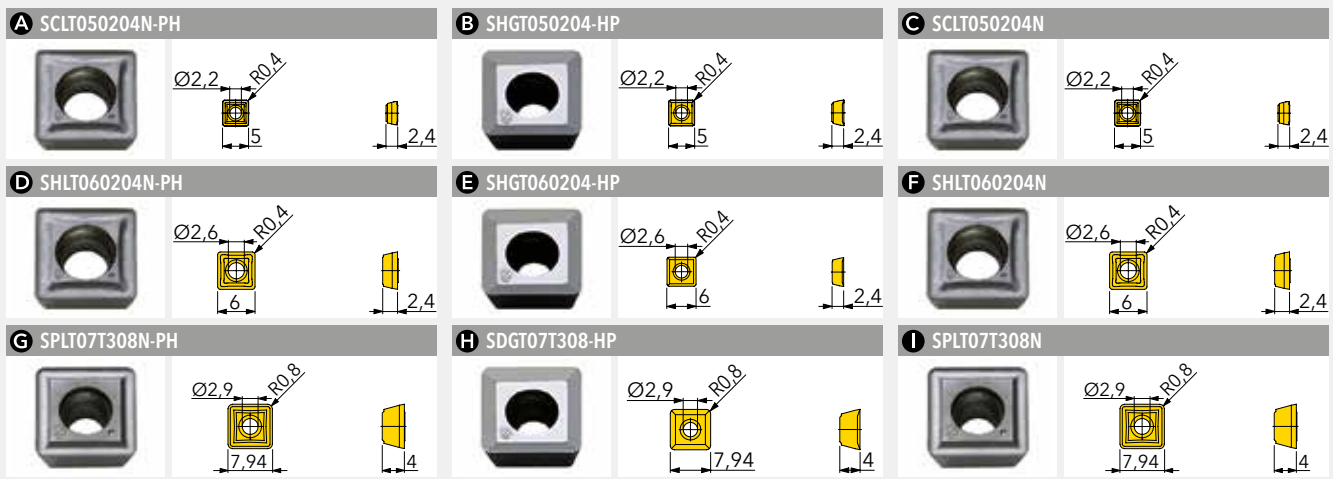


QUADDRILL⁺ WSP-VOLLBOHRER 3D Ø12,5 - Ø27,5

AUFNAHME KOMPATIBEL MIT DIN 1835 E

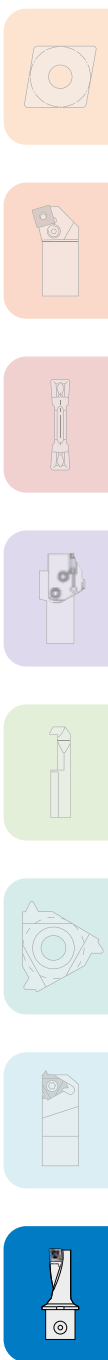


| Artikel-Nr. | D | d | d1 | LT | L | L1 | Z | Zeff |  |  | Passende WSP |
|---------------|------|----|----|-----|-----|----|---|------|---|---|--------------|
| Q0125038WWR00 | 12,5 | 20 | 25 | 107 | 57 | 38 | 2 | 1 | ✓ | 0,16 | ABC |
| Q0130039WWR00 | 13 | 20 | 25 | 107 | 57 | 39 | 2 | 1 | ✓ | 0,16 | ABC |
| Q0135041WWR00 | 13,5 | 20 | 25 | 110 | 60 | 41 | 2 | 1 | ✓ | 0,16 | ABC |
| Q0140042WWR00 | 14 | 20 | 25 | 110 | 60 | 42 | 2 | 1 | ✓ | 0,17 | ABC |
| Q0145044WWR00 | 14,5 | 20 | 25 | 114 | 64 | 44 | 2 | 1 | ✓ | 0,17 | ABC |
| Q0150045WWR00 | 15 | 20 | 25 | 114 | 64 | 45 | 2 | 1 | ✓ | 0,17 | ABC |
| Q0155047WXR00 | 15,5 | 25 | 32 | 124 | 68 | 47 | 2 | 1 | ✓ | 0,29 | DEF |
| Q0160048WXR00 | 16 | 25 | 32 | 124 | 68 | 48 | 2 | 1 | ✓ | 0,30 | DEF |
| Q0165050WXR00 | 16,5 | 25 | 32 | 127 | 71 | 50 | 2 | 1 | ✓ | 0,30 | DEF |
| Q0170051WXR00 | 17 | 25 | 32 | 127 | 71 | 51 | 2 | 1 | ✓ | 0,30 | DEF |
| Q0175051WXR00 | 17,5 | 25 | 32 | 131 | 75 | 53 | 2 | 1 | ✓ | 0,31 | DEF |
| Q0180054WXR00 | 18 | 25 | 32 | 131 | 75 | 54 | 2 | 1 | ✓ | 0,32 | DEF |
| Q0185055WXR00 | 18,5 | 25 | 32 | 134 | 78 | 55 | 2 | 1 | ✓ | 0,32 | DEF |
| Q0190057WXR00 | 19 | 25 | 32 | 134 | 78 | 57 | 2 | 1 | ✓ | 0,32 | DEF |
| Q0195057WXR00 | 19,5 | 25 | 32 | 139 | 83 | 59 | 2 | 1 | ✓ | 0,33 | DEF |
| Q0200060WXR00 | 20 | 25 | 32 | 139 | 83 | 60 | 2 | 1 | ✓ | 0,34 | DEF |
| Q0205061WXR00 | 20,5 | 25 | 32 | 142 | 86 | 61 | 2 | 1 | ✓ | 0,35 | DEF |
| Q0210063WXR00 | 21 | 25 | 32 | 142 | 86 | 63 | 2 | 1 | ✓ | 0,36 | DEF |
| Q0215064WXR00 | 21,5 | 25 | 32 | 145 | 89 | 64 | 2 | 1 | ✓ | 0,37 | DEF |
| Q0220066WXR01 | 22 | 25 | 32 | 145 | 89 | 66 | 2 | 1 | ✓ | 0,37 | GHI |
| Q0225067WXR00 | 22,5 | 25 | 45 | 150 | 94 | 67 | 2 | 1 | ✓ | 0,42 | GHI |
| Q0230069WXR00 | 23 | 25 | 45 | 150 | 94 | 69 | 2 | 1 | ✓ | 0,45 | GHI |
| Q0235070WXR00 | 23,5 | 25 | 45 | 154 | 98 | 70 | 2 | 1 | ✓ | 0,47 | GHI |
| Q0240072WXR00 | 24 | 25 | 45 | 154 | 98 | 72 | 2 | 1 | ✓ | 0,48 | GHI |
| Q0245074WXR00 | 24,5 | 25 | 45 | 158 | 102 | 74 | 2 | 1 | ✓ | 0,49 | GHI |
| Q0250075WXR00 | 25 | 25 | 45 | 158 | 102 | 75 | 2 | 1 | ✓ | 0,50 | GHI |
| Q0255077WXR00 | 25,5 | 25 | 45 | 161 | 105 | 78 | 2 | 1 | ✓ | 0,51 | GHI |
| Q0260078WXR00 | 26 | 25 | 45 | 161 | 105 | 78 | 2 | 1 | ✓ | 0,52 | GHI |
| Q0265079WXR00 | 26,5 | 25 | 45 | 164 | 108 | 79 | 2 | 1 | ✓ | 0,52 | GHI |
| Q0270081WXR00 | 27 | 25 | 45 | 164 | 108 | 81 | 2 | 1 | ✓ | 0,53 | GHI |
| Q0275083WXR00 | 27,5 | 25 | 45 | 168 | 112 | 84 | 2 | 1 | ✓ | 0,54 | GHI |



| Artikel-Nr. | fz(min/max) | Ausführung | Qualität | IN10K | IN2005 | IN2010 | IN2530 | | | | |
|----------------|-------------|----------------------------|----------|-------|--------|--------|--------|--|--|--|--|
| SCLT050204N-PH | 0,05/0,12 | positive Geometrie R0,4 | | | | | | | | | |
| SHGT050204-HP | 0,05/0,12 | NE-Geometrie, poliert R0,4 | | ● | | | | | | | |
| SCLT050204N | 0,05/0,12 | Gussgeometrie R0,4 | | | | ● | | | | | |
| SHLT060204N-PH | 0,06/0,20 | positive Geometrie R0,4 | | | | | | | | | |
| SHGT060204-HP | 0,08/0,15 | NE-Geometrie, poliert R0,4 | | ● | | | | | | | |
| SHLT060204N | 0,08/0,25 | Gussgeometrie R0,4 | | | | ● | | | | | |
| SPLT07T308N-PH | 0,06/0,20 | positive Geometrie R0,8 | | | | | | | | | |
| SDGT07T308-HP | 0,08/0,15 | NE-Geometrie, poliert R0,8 | | ● | | | | | | | |
| SPLT07T308N | 0,10/0,25 | Gussgeometrie R0,8 | | | | ● | | | | | |

● = P ● = M ● = K ● = N ● = S ○ = H

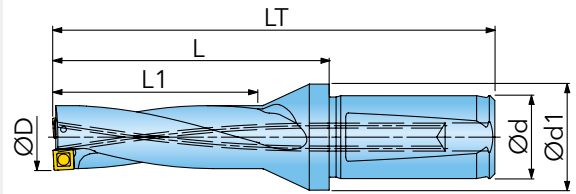


| ZUBEHÖR | ① | ② |
|--------------------|---------------------|--------------------|
| Durchmesserbereich | | |
| 12,5 - 15 | SM20-043-00 (0,7Nm) | DS-TPO6S (TX-Plus) |
| 15,5 - 21,5 | SM22-052-00 (0,8Nm) | DS-T07S |
| 22 - 27,5 | SM25-064-00 (1,1Nm) | DS-T08S |

① = Spanschraube ② = Schraubendreher

QUADDRILL⁺ WSP-VOLLBOHRER 3D Ø28 - Ø50,5

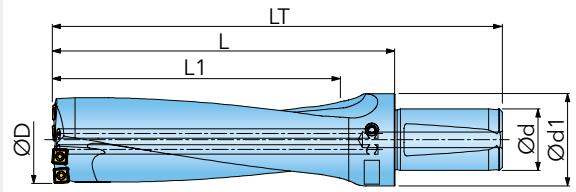
AUFNAHME KOMPATIBEL MIT DIN 1835 E



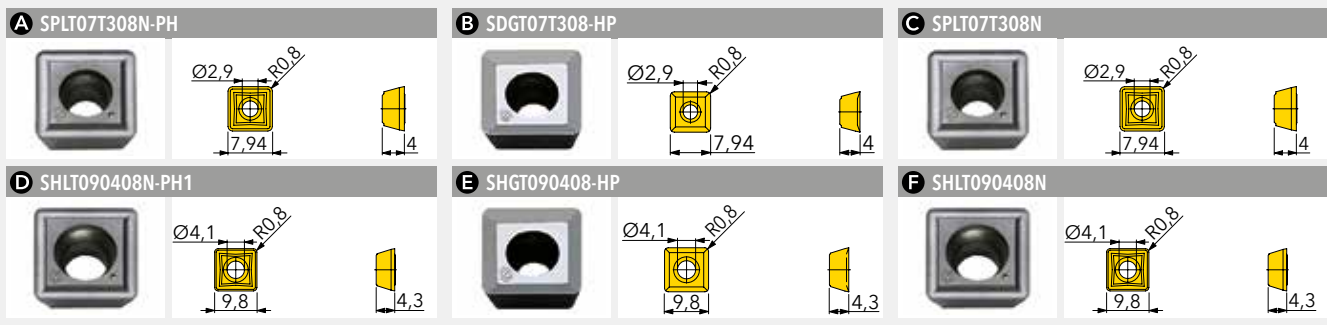
| Artikel-Nr. | D | d | d1 | LT | L | L1 | Z | Zeff |  |  kg | Passende WSP |
|---------------|------|----|----|-----|-----|-----|---|------|---|--|--------------|
| Q0280084WXR00 | 28 | 25 | 45 | 168 | 112 | 84 | 2 | 1 | ✓ | 0,56 | ABC |
| Q0285085WYR01 | 28,5 | 32 | 45 | 175 | 115 | 85 | 2 | 1 | ✓ | 0,72 | ABC |
| Q0290087WYR01 | 29 | 32 | 45 | 175 | 115 | 87 | 2 | 1 | ✓ | 0,75 | ABC |
| Q0295088WYR00 | 29,5 | 32 | 55 | 181 | 121 | 88 | 2 | 1 | ✓ | 0,84 | ABC |
| Q0300090WYR00 | 30 | 32 | 55 | 181 | 121 | 90 | 2 | 1 | ✓ | 0,87 | ABC |
| Q0310093WYR00 | 31 | 32 | 55 | 185 | 125 | 93 | 2 | 1 | ✓ | 0,90 | ABC |
| Q0320096WYR00 | 32 | 32 | 55 | 188 | 128 | 96 | 2 | 1 | ✓ | 0,93 | ABC |
| Q0330099WYR00 | 33 | 32 | 55 | 192 | 132 | 99 | 2 | 1 | ✓ | 0,97 | ABC |
| Q0340102WYR00 | 34 | 32 | 55 | 195 | 135 | 102 | 2 | 1 | ✓ | 1,01 | DEF |
| Q0345104WYR00 | 34,5 | 32 | 55 | 199 | 139 | 104 | 2 | 1 | ✓ | 1,04 | DEF |
| Q0350105WYR00 | 35 | 32 | 55 | 199 | 139 | 105 | 2 | 1 | ✓ | 1,05 | DEF |
| Q0360108WYR00 | 36 | 32 | 55 | 203 | 143 | 108 | 2 | 1 | ✓ | 1,10 | DEF |
| Q0370111WYR00 | 37 | 32 | 55 | 207 | 147 | 111 | 2 | 1 | ✓ | 1,11 | DEF |
| Q0375113WYR00 | 37,5 | 32 | 55 | 211 | 151 | 113 | 2 | 1 | ✓ | 1,14 | DEF |
| Q0380114WYR00 | 38 | 32 | 55 | 211 | 151 | 114 | 2 | 1 | ✓ | 1,17 | DEF |
| Q0390117WYR00 | 39 | 32 | 55 | 214 | 154 | 117 | 2 | 1 | ✓ | 1,23 | DEF |
| Q0400120WYR00 | 40 | 32 | 60 | 218 | 158 | 120 | 2 | 1 | ✓ | 1,31 | DEF |
| Q0405122WYR00 | 40,5 | 32 | 60 | 222 | 162 | 122 | 2 | 1 | ✓ | 1,39 | DEF |
| Q0410123WZR00 | 41 | 40 | 60 | 232 | 162 | 123 | 2 | 1 | ✓ | 1,48 | DEF |
| Q0420126WZR01 | 42 | 40 | 60 | 235 | 165 | 126 | 2 | 1 | ✓ | 1,62 | GHI |
| Q0430129WZR01 | 43 | 40 | 60 | 239 | 169 | 129 | 2 | 1 | ✓ | 1,78 | GHI |
| Q0440132WZR00 | 44 | 40 | 60 | 242 | 172 | 132 | 2 | 1 | ✓ | 1,83 | GHI |
| Q0450135WZR00 | 45 | 40 | 60 | 247 | 177 | 135 | 2 | 1 | ✓ | 1,92 | GHI |
| Q0460138WZR00 | 46 | 40 | 60 | 251 | 181 | 138 | 2 | 1 | ✓ | 1,99 | GHI |
| Q0465140WZR00 | 46,5 | 40 | 60 | 254 | 184 | 140 | 2 | 1 | ✓ | 1,96 | GHI |
| Q0470141WZR00 | 47 | 40 | 60 | 254 | 184 | 141 | 2 | 1 | ✓ | 2,05 | GHI |
| Q0480144WZR00 | 48 | 40 | 60 | 258 | 188 | 144 | 2 | 1 | ✓ | 2,11 | GHI |
| Q0490147WZR00 | 49 | 40 | 60 | 261 | 191 | 147 | 2 | 1 | ✓ | 2,16 | GHI |
| Q0500150WZR00 | 50 | 40 | 60 | 265 | 195 | 150 | 2 | 1 | ✓ | 2,26 | GHI |
| Q0505152WZR00 | 50,5 | 40 | 60 | 268 | 198 | 152 | 2 | 1 | ✓ | 2,31 | GHI |

QUADDRILL⁺ WSP-VOLLBOHRER 3D Ø51 - Ø60

AUFNAHME KOMPATIBEL MIT DIN 1835 E

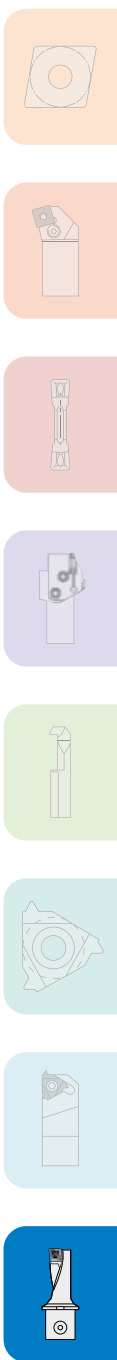



| Artikel-Nr. | D | d | d1 | LT | L | L1 | Z | Zeff | IK | kg | Passende WSP |
|---------------|----|----|----|-----|-----|-----|---|------|----|------|--------------|
| Q0510153WZR00 | 51 | 40 | 75 | 269 | 199 | 153 | 4 | 1 | ✓ | 2,25 | A B C |
| Q0520156WZR00 | 52 | 40 | 75 | 273 | 203 | 156 | 4 | 1 | ✓ | 2,35 | A B C |
| Q0530159WZR00 | 53 | 40 | 75 | 276 | 206 | 159 | 4 | 1 | ✓ | 2,45 | A B C |
| Q0540162WZR00 | 54 | 40 | 75 | 278 | 208 | 162 | 4 | 1 | ✓ | 2,55 | A B C |
| Q0550165WZR00 | 55 | 40 | 75 | 281 | 211 | 165 | 4 | 1 | ✓ | 2,65 | A B C |
| Q0560168WZR00 | 56 | 40 | 75 | 285 | 215 | 168 | 4 | 1 | ✓ | 2,75 | D E F |
| Q0570171WZR00 | 57 | 40 | 75 | 290 | 220 | 171 | 4 | 1 | ✓ | 2,85 | D E F |
| Q0580174WZR00 | 58 | 40 | 75 | 294 | 224 | 174 | 4 | 1 | ✓ | 2,95 | D E F |
| Q0590177WZR00 | 59 | 40 | 75 | 297 | 227 | 177 | 4 | 1 | ✓ | 3,07 | D E F |
| Q0600180WZR00 | 60 | 40 | 75 | 301 | 231 | 180 | 4 | 1 | ✓ | 3,15 | D E F |



| Artikel-Nr. | fz(min/max) | Ausführung | Qualität | IN10K | IN2005 | IN2010 | IN2530 | | | | |
|-----------------|-------------|----------------------------|----------|-------|--------|--------|--------|--|--|--|--|
| SPLT07T308N-PH | 0,06/0,20 | positive Geometrie R0,8 | | | ● | | ● | | | | |
| SDGT07T308-HP | 0,08/0,15 | NE-Geometrie, poliert R0,8 | ● | | | | | | | | |
| SPLT07T308N | 0,10/0,25 | Gussgeometrie R0,8 | | | | ● | | | | | |
| SHLT090408N-PH1 | 0,07/0,22 | positive Geometrie R0,8 | | | ● | | ● | | | | |
| SHGT090408-HP | 0,10/0,20 | NE-Geometrie, poliert R0,8 | ● | | | | | | | | |
| SHLT090408N | 0,12/0,25 | Gussgeometrie R0,8 | | | | ● | | | | | |

● = P ● = M ● = K ● = N ● = S ○ = H



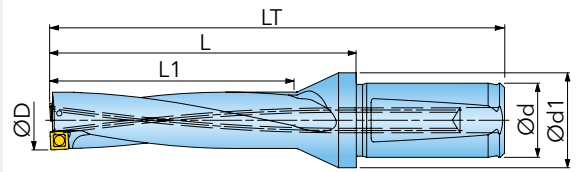
ZUBEHÖR ①  ② 

| Durchmesserbereich | | |
|--------------------|---------------------|---------|
| 51 - 55 | SM25-064-00 (1,1Nm) | DS-T08S |
| 56 - 60 | SM35-088-60 (3,0Nm) | DS-T10S |

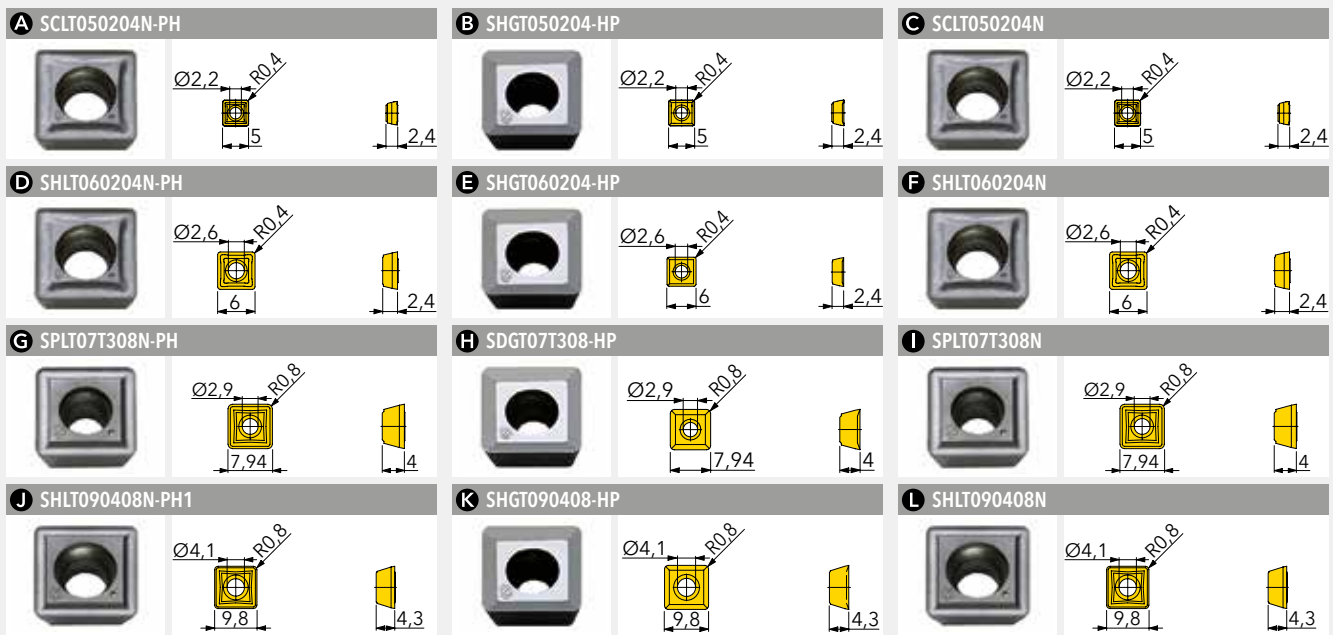
① = Spannschraube ② = Schraubendreher

QUADDRI⁺ WSP-VOLLBOHRER 4D Ø13 - Ø29

AUFNAHME KOMPATIBEL MIT DIN 1835 E

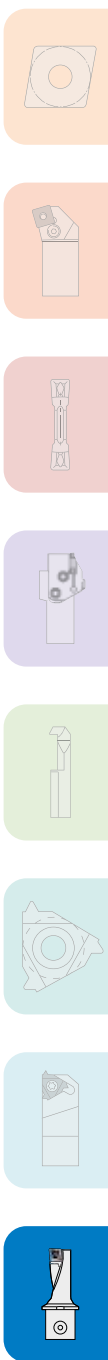


| Artikel-Nr. | D | d | d1 | LT | L | L1 | Z | Zeff |  |  kg | Passende WSP |
|---------------|----|----|----|-----|-----|-----|---|------|---|--|--------------|
| Q0130052WWR00 | 13 | 20 | 25 | 120 | 70 | 52 | 2 | 1 | ✓ | 0,17 | ABC |
| Q0140056WWR00 | 14 | 20 | 25 | 124 | 74 | 56 | 2 | 1 | ✓ | 0,18 | ABC |
| Q0150060WWR00 | 15 | 20 | 25 | 129 | 79 | 60 | 2 | 1 | ✓ | 0,18 | ABC |
| Q0160064WXR00 | 16 | 25 | 32 | 140 | 84 | 64 | 2 | 1 | ✓ | 0,28 | DEF |
| Q0170068WXR00 | 17 | 25 | 32 | 144 | 88 | 68 | 2 | 1 | ✓ | 0,32 | DEF |
| Q0180072WXR00 | 18 | 25 | 32 | 149 | 93 | 72 | 2 | 1 | ✓ | 0,34 | DEF |
| Q0190076WXR00 | 19 | 25 | 32 | 153 | 97 | 76 | 2 | 1 | ✓ | 0,35 | DEF |
| Q0200080WXR00 | 20 | 25 | 32 | 159 | 103 | 80 | 2 | 1 | ✓ | 0,37 | DEF |
| Q0210084WXR00 | 21 | 25 | 32 | 163 | 107 | 84 | 2 | 1 | ✓ | 0,39 | DEF |
| Q0220088WXR01 | 22 | 25 | 32 | 167 | 111 | 88 | 2 | 1 | ✓ | 0,40 | GHI |
| Q0230092WXR00 | 23 | 25 | 45 | 173 | 117 | 92 | 2 | 1 | ✓ | 0,48 | GHI |
| Q0240096WXR00 | 24 | 25 | 45 | 178 | 122 | 96 | 2 | 1 | ✓ | 0,52 | GHI |
| Q0250100WXR00 | 25 | 25 | 45 | 183 | 127 | 100 | 2 | 1 | ✓ | 0,54 | GHI |
| Q0260104WXR00 | 26 | 25 | 45 | 187 | 131 | 104 | 2 | 1 | ✓ | 0,57 | GHI |
| Q0270108WXR00 | 27 | 25 | 45 | 191 | 135 | 108 | 2 | 1 | ✓ | 0,59 | GHI |
| Q0280112WXR00 | 28 | 25 | 45 | 196 | 140 | 112 | 2 | 1 | ✓ | 0,62 | JKL |
| Q0290116WYR01 | 29 | 32 | 45 | 204 | 144 | 116 | 2 | 1 | ✓ | 0,80 | JKL |



| Artikel-Nr. | fz(min/max) | Ausführung | Qualität | IN10K | IN2005 | IN2010 | IN2530 | | | | |
|-----------------|-------------|----------------------------|----------|-------|--------|--------|--------|--|--|--|--|
| SCLT050204N-PH | 0,05/0,12 | positive Geometrie R0,4 | | | ● | | ● | | | | |
| SHGT050204-HP | 0,05/0,12 | NE-Geometrie, poliert R0,4 | ● | | | | | | | | |
| SCLT050204N | 0,05/0,12 | Gussgeometrie R0,4 | | | | ● | | | | | |
| SHLT060204N-PH | 0,06/0,20 | positive Geometrie R0,4 | | | ● | | ● | | | | |
| SHGT060204-HP | 0,08/0,15 | NE-Geometrie, poliert R0,4 | ● | | | | | | | | |
| SHLT060204N | 0,08/0,25 | Gussgeometrie R0,4 | | | | ● | | | | | |
| SPLT07T308N-PH | 0,06/0,20 | positive Geometrie R0,8 | | | ● | | ● | | | | |
| SDGT07T308-HP | 0,08/0,15 | NE-Geometrie, poliert R0,8 | ● | | | | | | | | |
| SPLT07T308N | 0,10/0,25 | Gussgeometrie R0,8 | | | | ● | | | | | |
| SHLT090408N-PH1 | 0,07/0,22 | positive Geometrie R0,8 | | | ● | | ● | | | | |
| SHGT090408-HP | 0,10/0,20 | NE-Geometrie, poliert R0,8 | ● | | | | | | | | |
| SHLT090408N | 0,12/0,25 | Gussgeometrie R0,8 | | | | ● | | | | | |

● = P ● = M ● = K ● = N ● = S ○ = H

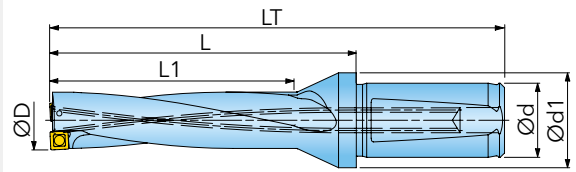


| ZUBEHÖR | | ① | ② |
|--------------------|---------------------|--------------------|---|
| Durchmesserbereich | | | |
| 13 - 15 | SM20-043-00 (0,7Nm) | DS-TP06S (TX-Plus) | |
| 16 - 21 | SM22-052-00 (0,8Nm) | DS-T07S | |
| 22 - 27 | SM25-064-00 (1,1Nm) | DS-T08S | |
| 28 - 29 | SM35-088-60 (3,0Nm) | DS-T10S | |

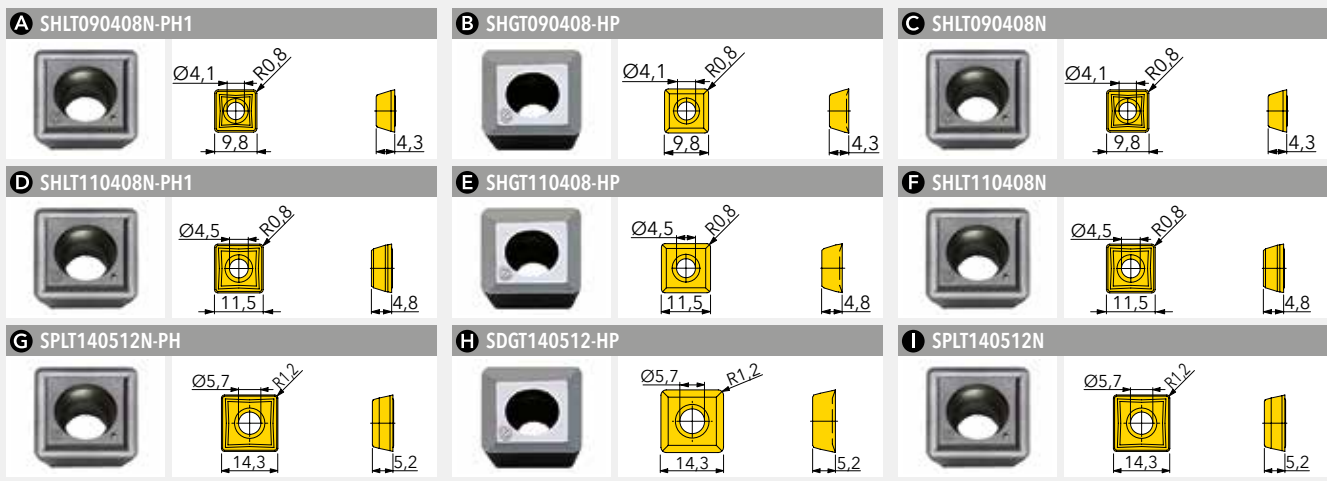
① = Spanschraube ② = Schraubendreher

QUADDRI⁺ WSP-VOLLBOHRER 4D Ø30 - Ø50

AUFNAHME KOMPATIBEL MIT DIN 1835 E





| Artikel-Nr. | D | d | d1 | LT | L | L1 | Z | Zeff |  |  kg | Passende WSP |
|---------------|----|----|----|-----|-----|-----|---|------|---|--|--------------|
| Q0300120WYR00 | 30 | 32 | 55 | 211 | 151 | 120 | 2 | 1 | ✓ | 0,94 | ABC |
| Q0310124WYR00 | 31 | 32 | 55 | 216 | 156 | 124 | 2 | 1 | ✓ | 0,97 | ABC |
| Q0320128WYR00 | 32 | 32 | 55 | 220 | 160 | 128 | 2 | 1 | ✓ | 1,04 | ABC |
| Q0330132WYR00 | 33 | 32 | 55 | 225 | 165 | 132 | 2 | 1 | ✓ | 1,09 | ABC |
| Q0340136WYR00 | 34 | 32 | 55 | 229 | 169 | 136 | 2 | 1 | ✓ | 1,13 | DEF |
| Q0350140WYR00 | 35 | 32 | 55 | 234 | 174 | 140 | 2 | 1 | ✓ | 1,17 | DEF |
| Q0360144WYR00 | 36 | 32 | 55 | 239 | 179 | 144 | 2 | 1 | ✓ | 1,23 | DEF |
| Q0370148WYR00 | 37 | 32 | 55 | 244 | 184 | 148 | 2 | 1 | ✓ | 1,29 | DEF |
| Q0380152WYR00 | 38 | 32 | 55 | 249 | 189 | 152 | 2 | 1 | ✓ | 1,34 | DEF |
| Q0390156WYR00 | 39 | 32 | 55 | 253 | 193 | 156 | 2 | 1 | ✓ | 1,41 | DEF |
| Q0400160WYR00 | 40 | 32 | 60 | 258 | 198 | 160 | 2 | 1 | ✓ | 1,50 | DEF |
| Q0410164WZR00 | 41 | 40 | 60 | 273 | 203 | 164 | 2 | 1 | ✓ | 1,86 | DEF |
| Q0420168WZR01 | 42 | 40 | 60 | 277 | 207 | 168 | 2 | 1 | ✓ | 1,94 | GHI |
| Q0430172WZR01 | 43 | 40 | 60 | 282 | 212 | 172 | 2 | 1 | ✓ | 2,02 | GHI |
| Q0440176WZR00 | 44 | 40 | 60 | 286 | 216 | 176 | 2 | 1 | ✓ | 2,10 | GHI |
| Q0450180WZR00 | 45 | 40 | 60 | 292 | 222 | 180 | 2 | 1 | ✓ | 2,19 | GHI |
| Q0460184WZR00 | 46 | 40 | 60 | 297 | 227 | 184 | 2 | 1 | ✓ | 2,30 | GHI |
| Q0470188WZR00 | 47 | 40 | 60 | 301 | 231 | 188 | 2 | 1 | ✓ | 2,37 | GHI |
| Q0480192WZR00 | 48 | 40 | 60 | 306 | 236 | 192 | 2 | 1 | ✓ | 2,47 | GHI |
| Q0490196WZR00 | 49 | 40 | 60 | 310 | 240 | 196 | 2 | 1 | ✓ | 2,59 | GHI |
| Q0500200WZR00 | 50 | 40 | 60 | 315 | 245 | 200 | 2 | 1 | ✓ | 2,64 | GHI |

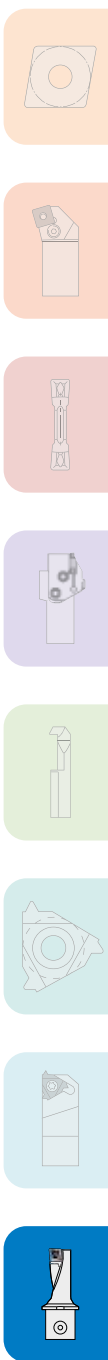


| Artikel-Nr. | fz(min/max) | Ausführung | Qualität | IN10K | IN2005 | IN2010 | IN2530 | | | | |
|-----------------|-------------|----------------------------|----------|-------|--------|--------|--------|--|--|--|--|
| SHLT090408N-PH1 | 0,07/0,22 | positive Geometrie R0,8 | | | | | | | | | |
| SHGT090408-HP | 0,10/0,20 | NE-Geometrie, poliert R0,8 | | ● | | | | | | | |
| SHLT090408N | 0,12/0,25 | Gussgeometrie R0,8 | | | | ● | | | | | |
| SHLT110408N-PH1 | 0,08/0,23 | positive Geometrie R0,8 | | | | | | | | | |
| SHGT110408-HP | 0,14/0,23 | NE-Geometrie, poliert R0,8 | | ● | | | | | | | |
| SHLT110408N | 0,16/0,28 | Gussgeometrie R0,8 | | | | ● | | | | | |
| SPLT140512N-PH | 0,06/0,26 | positive Geometrie R1,2 | | | | | | | | | |
| SDGT140512-HP | 0,15/0,26 | NE-Geometrie, poliert R1,2 | | ● | | | | | | | |
| SPLT140512N | 0,18/0,30 | Gussgeometrie R1,2 | | | | ● | | | | | |

● = P ● = M ● = K ● = N ● = S ○ = H

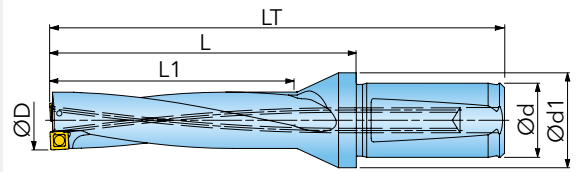
| ZUBEHÖR | | |
|--------------------|---|---|
| | ①  | ②  |
| Durchmesserbereich | | |
| 30 - 33 | SM35-088-60 (3,0Nm) | DS-T10S |
| 34 - 41 | SM40-093-20 (4,5Nm) | DS-T15S |
| 42 - 50 | SM50-122-50 (7,5Nm) | DS-T20S |

① = Spannschraube ② = Schraubendreher

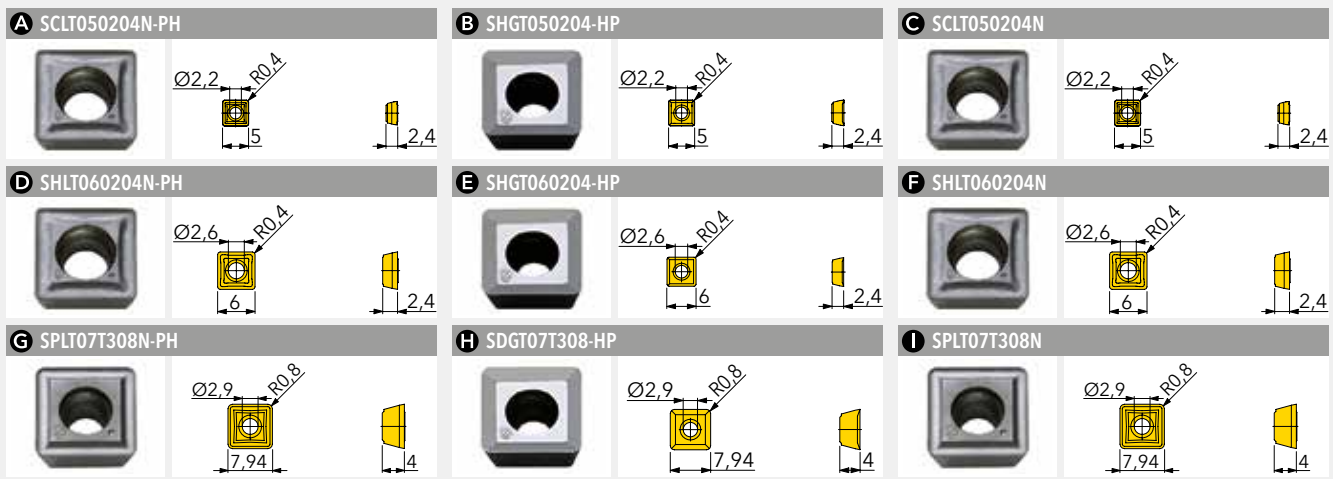


QUADDRILL⁺ WSP-VOLLBOHRER 5D Ø13 - Ø27

AUFNAHME KOMPATIBEL MIT DIN 1835 E



| Artikel-Nr. | D | d | d1 | LT | L | L1 | Z | Zeff |  |  kg | Passende WSP |
|---------------|----|----|----|-----|-----|-----|---|------|---|--|--------------|
| Q0130065WWR00 | 13 | 20 | 25 | 133 | 83 | 65 | 2 | 1 | ✓ | 0,26 | ABC |
| Q0140070WWR00 | 14 | 20 | 25 | 138 | 88 | 70 | 2 | 1 | ✓ | 0,28 | ABC |
| Q0150075WWR00 | 15 | 20 | 25 | 144 | 94 | 75 | 2 | 1 | ✓ | 0,30 | ABC |
| Q0160080WXR00 | 16 | 25 | 32 | 156 | 100 | 80 | 2 | 1 | ✓ | 0,32 | DEF |
| Q0170085WXR00 | 17 | 25 | 32 | 161 | 105 | 85 | 2 | 1 | ✓ | 0,34 | DEF |
| Q0180090WXR00 | 18 | 25 | 32 | 167 | 111 | 90 | 2 | 1 | ✓ | 0,36 | DEF |
| Q0190095WXR00 | 19 | 25 | 32 | 172 | 116 | 95 | 2 | 1 | ✓ | 0,38 | DEF |
| Q0200100WXR00 | 20 | 25 | 32 | 179 | 123 | 100 | 2 | 1 | ✓ | 0,40 | DEF |
| Q0210105WXR00 | 21 | 25 | 32 | 184 | 128 | 105 | 2 | 1 | ✓ | 0,42 | DEF |
| Q0220110WXR00 | 22 | 25 | 32 | 189 | 133 | 110 | 2 | 1 | ✓ | 0,44 | GHI |
| Q0230115WXR00 | 23 | 25 | 45 | 196 | 140 | 115 | 2 | 1 | ✓ | 0,51 | GHI |
| Q0240120WXR00 | 24 | 25 | 45 | 202 | 146 | 120 | 2 | 1 | ✓ | 0,56 | GHI |
| Q0250125WXR00 | 25 | 25 | 45 | 208 | 152 | 125 | 2 | 1 | ✓ | 0,59 | GHI |
| Q0260130WXR00 | 26 | 25 | 45 | 213 | 157 | 130 | 2 | 1 | ✓ | 0,62 | GHI |
| Q0270135WXR00 | 27 | 25 | 45 | 218 | 162 | 135 | 2 | 1 | ✓ | 0,65 | GHI |



| Artikel-Nr. | fz(min/max) | Ausführung | Qualität | IN10K | IN2005 | IN2010 | IN2530 | | | | |
|----------------|-------------|----------------------------|----------|-------|--------|--------|--------|--|--|--|--|
| SCLT050204N-PH | 0,05/0,12 | positive Geometrie R0,4 | | | | | | | | | |
| SHGT050204-HP | 0,05/0,12 | NE-Geometrie, poliert R0,4 | | ● | | | | | | | |
| SCLT050204N | 0,05/0,12 | Gussgeometrie R0,4 | | | | ● | | | | | |
| SHLT060204N-PH | 0,06/0,20 | positive Geometrie R0,4 | | | | | | | | | |
| SHGT060204-HP | 0,08/0,15 | NE-Geometrie, poliert R0,4 | | ● | | | | | | | |
| SHLT060204N | 0,08/0,25 | Gussgeometrie R0,4 | | | | ● | | | | | |
| SPLT07T308N-PH | 0,06/0,20 | positive Geometrie R0,8 | | | | | | | | | |
| SDGT07T308-HP | 0,08/0,15 | NE-Geometrie, poliert R0,8 | | ● | | | | | | | |
| SPLT07T308N | 0,10/0,25 | Gussgeometrie R0,8 | | | | ● | | | | | |

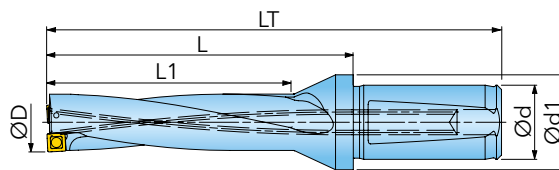
● = P ● = M ● = K ● = N ● = S ○ = H

| ZUBEHÖR | ① | ② |
|--------------------|---------------------|--------------------|
| Durchmesserbereich | | |
| 13 - 15 | SM20-043-00 (0,7Nm) | DS-TPO6S (TX-Plus) |
| 16 - 21 | SM22-052-00 (0,8Nm) | DS-T07S |
| 22 - 27 | SM25-064-00 (1,1Nm) | DS-T08S |

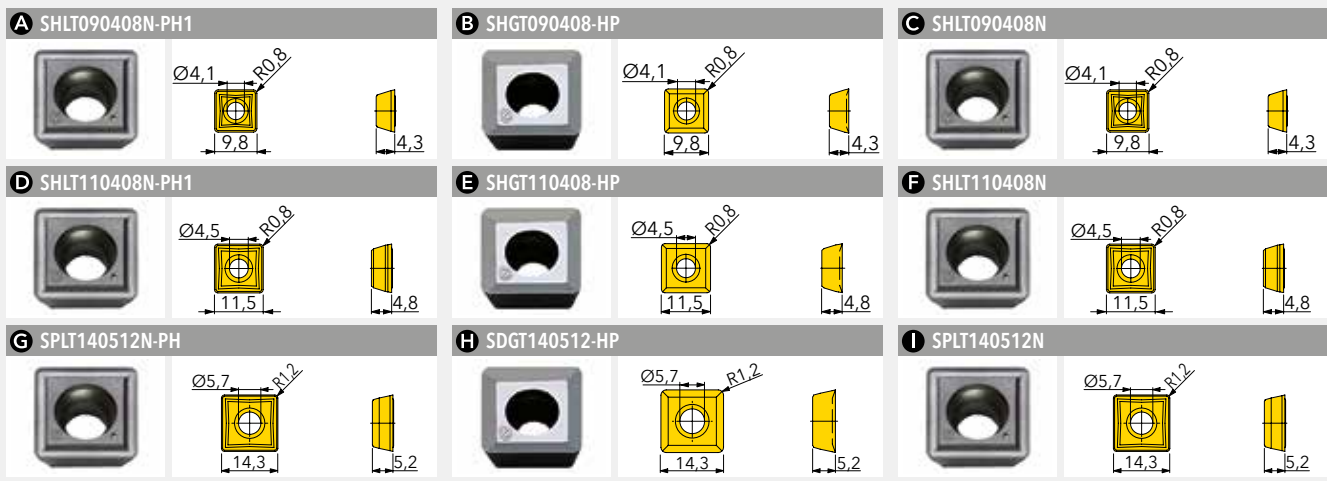
① = Spanschraube ② = Schraubendreher

QUADDRILL⁺ WSP-VOLLBOHRER 5D Ø28 - Ø50

AUFNAHME KOMPATIBEL MIT DIN 1835 E



| Artikel-Nr. | D | d | d1 | LT | L | L1 | Z | Zeff |  (K) |  (kg) | Passende WSP |
|---------------|----|----|----|-----|-----|-----|---|------|---|--|--------------|
| Q0280140WXR00 | 28 | 25 | 45 | 224 | 168 | 140 | 2 | 1 | ✓ | 0,68 | A B C |
| Q0290145WYR00 | 29 | 32 | 45 | 233 | 173 | 145 | 2 | 1 | ✓ | 0,86 | A B C |
| Q0300150WYR00 | 30 | 32 | 55 | 241 | 181 | 150 | 2 | 1 | ✓ | 1,04 | A B C |
| Q0310155WYR00 | 31 | 32 | 55 | 247 | 187 | 155 | 2 | 1 | ✓ | 1,08 | A B C |
| Q0320160WYR00 | 32 | 32 | 55 | 252 | 192 | 160 | 2 | 1 | ✓ | 1,14 | A B C |
| Q0330165WYR00 | 33 | 32 | 55 | 258 | 198 | 165 | 2 | 1 | ✓ | 1,20 | A B C |
| Q0340170WYR00 | 34 | 32 | 55 | 263 | 203 | 170 | 2 | 1 | ✓ | 1,26 | D E F |
| Q0350175WYR00 | 35 | 32 | 55 | 269 | 209 | 175 | 2 | 1 | ✓ | 1,29 | D E F |
| Q0360180WYR00 | 36 | 32 | 55 | 275 | 215 | 180 | 2 | 1 | ✓ | 1,39 | D E F |
| Q0370185WYR00 | 37 | 32 | 55 | 281 | 221 | 185 | 2 | 1 | ✓ | 1,40 | D E F |
| Q0380190WYR00 | 38 | 32 | 55 | 287 | 227 | 190 | 2 | 1 | ✓ | 1,50 | D E F |
| Q0390195WYR00 | 39 | 32 | 55 | 292 | 232 | 195 | 2 | 1 | ✓ | 1,56 | D E F |
| Q0400200WYR00 | 40 | 32 | 60 | 298 | 238 | 200 | 2 | 1 | ✓ | 1,68 | D E F |
| Q0410205WZR00 | 41 | 40 | 60 | 314 | 244 | 205 | 2 | 1 | ✓ | 2,08 | D E F |
| Q0500250WQR00 | 50 | 50 | 75 | 377 | 297 | 250 | 2 | 1 | ✓ | 3,81 | G H I |

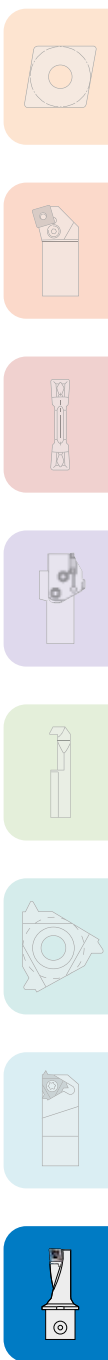


| Artikel-Nr. | fz(min/max) | Ausführung | Qualität | IN10K | IN2005 | IN2010 | IN2530 | | | | |
|-----------------|-------------|----------------------------|----------|-------|--------|--------|--------|--|--|--|--|
| SHLT090408N-PH1 | 0,07/0,22 | positive Geometrie R0,8 | | | | | | | | | |
| SHGT090408-HP | 0,10/0,20 | NE-Geometrie, poliert R0,8 | | ● | | | | | | | |
| SHLT090408N | 0,12/0,25 | Gussgeometrie R0,8 | | | | ● | | | | | |
| SHLT110408N-PH1 | 0,08/0,23 | positive Geometrie R0,8 | | | | | | | | | |
| SHGT110408-HP | 0,14/0,23 | NE-Geometrie, poliert R0,8 | | ● | | | | | | | |
| SHLT110408N | 0,16/0,28 | Gussgeometrie R0,8 | | | | ● | | | | | |
| SPLT140512N-PH | 0,06/0,26 | positive Geometrie R1,2 | | | | | | | | | |
| SDGT140512-HP | 0,15/0,26 | NE-Geometrie, poliert R1,2 | | ● | | | | | | | |
| SPLT140512N | 0,18/0,30 | Gussgeometrie R1,2 | | | | ● | | | | | |

● = P ● = M ● = K ● = N ● = S ○ = H

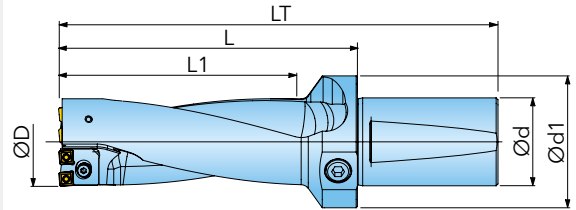
| ZUBEHÖR | | ① | ② |
|--------------------|---------------------|---------|---|
| Durchmesserbereich | | | |
| 28 - 33 | SM35-088-60 (3,0Nm) | DS-T10S | |
| 34 - 41 | SM40-093-20 (4,5Nm) | DS-T15S | |
| 50 | SM50-122-50 (7,5Nm) | DS-T20S | |

① = Spanschraube ② = Schraubendreher



QUADDRILL⁺ KASSETTEN-VOLLBOHRER 2,5D Ø51 - Ø80

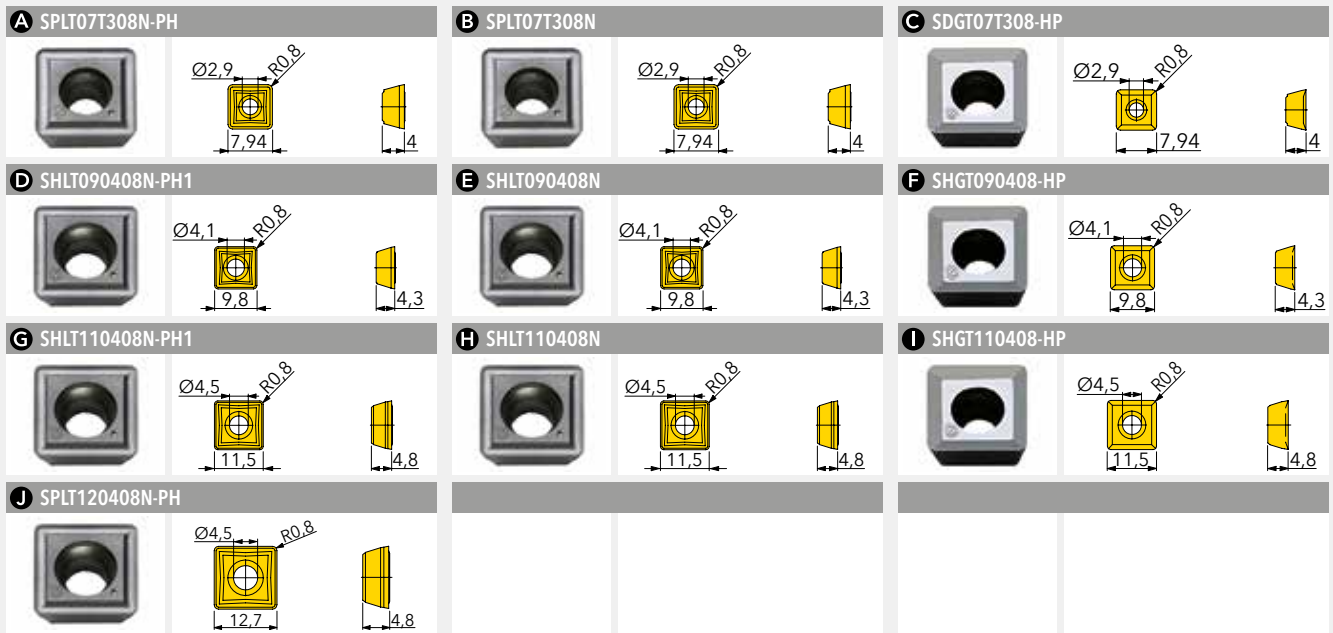
AUFNAHME KOMPATIBEL MIT DIN 1835 E



| Artikel-Nr. | D | D min. | D max. | d | d1 | LT | L | L1 | Z | Zeff | Ab-Platte | | | Passende WSP |
|-----------------------------|----|--------|--------|----|----|-----|-----|-----|---|------|-----------|---|------|--------------|
| Q0510133WQR01 ¹⁾ | 51 | 51 | 53 | 50 | 64 | 250 | 170 | 133 | 4 | 1 | - | ✓ | 2,89 | A B C |
| Q0510133WQR01 ¹⁾ | 52 | 51 | 53 | 50 | 64 | 250 | 170 | 133 | 4 | 1 | PA-5108 | ✓ | 2,89 | A B C |
| Q0510133WQR01 ¹⁾ | 53 | 51 | 53 | 50 | 64 | 250 | 170 | 133 | 4 | 1 | PA-5109 | ✓ | 2,89 | A B C |
| Q0540140WQR01 ¹⁾ | 54 | 54 | 56 | 50 | 64 | 260 | 180 | 140 | 4 | 1 | - | ✓ | 3,20 | A B C |
| Q0540140WQR01 ¹⁾ | 55 | 54 | 56 | 50 | 64 | 260 | 180 | 140 | 4 | 1 | PA-5108 | ✓ | 3,20 | A B C |
| Q0540140WQR01 ¹⁾ | 56 | 54 | 56 | 50 | 64 | 260 | 180 | 140 | 4 | 1 | PA-5109 | ✓ | 3,20 | A B C |
| Q0570155WQR01 ¹⁾ | 57 | 57 | 62 | 50 | 64 | 281 | 201 | 155 | 4 | 1 | - | ✓ | 3,51 | D E F |
| Q0570155WQR01 ¹⁾ | 58 | 57 | 62 | 50 | 64 | 281 | 201 | 155 | 4 | 1 | PA-5110 | ✓ | 3,51 | D E F |
| Q0570155WQR01 ¹⁾ | 59 | 57 | 62 | 50 | 64 | 281 | 201 | 155 | 4 | 1 | PA-5111 | ✓ | 3,51 | D E F |
| Q0570155WQR01 ¹⁾ | 60 | 57 | 62 | 50 | 64 | 281 | 201 | 155 | 4 | 1 | PA-5112 | ✓ | 3,51 | D E F |
| Q0570155WQR01 ¹⁾ | 61 | 57 | 62 | 50 | 64 | 281 | 201 | 155 | 4 | 1 | PA-5113 | ✓ | 3,51 | D E F |
| Q0570155WQR01 ¹⁾ | 62 | 57 | 62 | 50 | 64 | 281 | 201 | 155 | 4 | 1 | PA-5114 | ✓ | 3,51 | D E F |
| Q0630165WQR01 ¹⁾ | 63 | 63 | 66 | 50 | 69 | 295 | 215 | 165 | 4 | 1 | - | ✓ | 4,17 | D E F |
| Q0630165WQR01 ¹⁾ | 64 | 63 | 66 | 50 | 69 | 295 | 215 | 165 | 4 | 1 | PA-5110 | ✓ | 4,17 | D E F |
| Q0630165WQR01 ¹⁾ | 65 | 63 | 66 | 50 | 69 | 295 | 215 | 165 | 4 | 1 | PA-5111 | ✓ | 4,17 | D E F |
| Q0630165WQR01 ¹⁾ | 66 | 63 | 66 | 50 | 69 | 295 | 215 | 165 | 4 | 1 | PA-5112 | ✓ | 4,17 | D E F |
| Q0670183WQR01 ¹⁾ | 67 | 67 | 73 | 50 | 69 | 320 | 240 | 183 | 4 | 1 | - | ✓ | 4,90 | G H I |
| Q0670183WQR01 ¹⁾ | 68 | 67 | 73 | 50 | 69 | 320 | 240 | 183 | 4 | 1 | PA-5115 | ✓ | 4,90 | G H I |
| Q0670183WQR01 ¹⁾ | 69 | 67 | 73 | 50 | 69 | 320 | 240 | 183 | 4 | 1 | PA-5116 | ✓ | 4,90 | G H I |
| Q0670183WQR01 ¹⁾ | 70 | 67 | 73 | 50 | 69 | 320 | 240 | 183 | 4 | 1 | PA-5117 | ✓ | 4,90 | G H I |
| Q0670183WQR01 ¹⁾ | 71 | 67 | 73 | 50 | 69 | 320 | 240 | 183 | 4 | 1 | PA-5118 | ✓ | 4,90 | G H I |
| Q0670183WQR01 ¹⁾ | 72 | 67 | 73 | 50 | 69 | 320 | 240 | 183 | 4 | 1 | PA-5119 | ✓ | 4,90 | G H I |
| Q0670183WQR01 ¹⁾ | 73 | 67 | 73 | 50 | 69 | 320 | 240 | 183 | 4 | 1 | PA-5120 | ✓ | 4,90 | G H I |
| Q0740200WQR00 ¹⁾ | 74 | 74 | 80 | 50 | 74 | 330 | 250 | 200 | 4 | 1 | - | ✓ | 5,87 | J |
| Q0740200WQR00 ¹⁾ | 75 | 74 | 80 | 50 | 74 | 330 | 250 | 200 | 4 | 1 | PA-5115 | ✓ | 5,87 | J |
| Q0740200WQR00 ¹⁾ | 76 | 74 | 80 | 50 | 74 | 330 | 250 | 200 | 4 | 1 | PA-5116 | ✓ | 5,87 | J |
| Q0740200WQR00 ¹⁾ | 77 | 74 | 80 | 50 | 74 | 330 | 250 | 200 | 4 | 1 | PA-5117 | ✓ | 5,87 | J |
| Q0740200WQR00 ¹⁾ | 78 | 74 | 80 | 50 | 74 | 330 | 250 | 200 | 4 | 1 | PA-5118 | ✓ | 5,87 | J |
| Q0740200WQR00 ¹⁾ | 79 | 74 | 80 | 50 | 74 | 330 | 250 | 200 | 4 | 1 | PA-5119 | ✓ | 5,87 | J |
| Q0740200WQR00 ¹⁾ | 80 | 74 | 80 | 50 | 74 | 330 | 250 | 200 | 4 | 1 | PA-5120 | ✓ | 5,87 | J |

im Lieferumfang enthalten: Körper, Kassetten und Abstimmplatten

¹⁾bei Verwendung der Abstimmplatten PA-5108 - PA-5120 können entsprechende Bohrdurchmesser erreicht werden!



| Artikel-Nr. | fz(min/max) | Ausführung | Qualität | IN10K | IN2005 | IN2010 | IN2530 | | | | |
|-----------------|-------------|----------------------------|----------|-------|--------|--------|--------|--|--|--|--|
| SPLT07T308N-PH | 0,06/0,20 | positive Geometrie R0,8 | | | ● | | ● | | | | |
| SPLT07T308N | 0,10/0,25 | Gussgeometrie R0,8 | | | | ● | | | | | |
| SDGT07T308-HP | 0,08/0,15 | NE-Geometrie, poliert R0,8 | | ● | | | | | | | |
| SHLT090408N-PH1 | 0,07/0,22 | positive Geometrie R0,8 | | | ● | | ● | | | | |
| SHLT090408N | 0,12/0,25 | Gussgeometrie R0,8 | | | | ● | | | | | |
| SHGT090408-HP | 0,10/0,20 | NE-Geometrie, poliert R0,8 | | ● | | | | | | | |
| SHLT110408N-PH1 | 0,08/0,23 | positive Geometrie R0,8 | | | ● | | ● | | | | |
| SHLT110408N | 0,16/0,28 | Gussgeometrie R0,8 | | | | ● | | | | | |
| SHGT110408-HP | 0,14/0,23 | NE-Geometrie, poliert R0,8 | | ● | | | | | | | |
| SPLT120408N-PH | 0,08/0,28 | positive Geometrie R0,8 | | | ● | | ● | | | | |

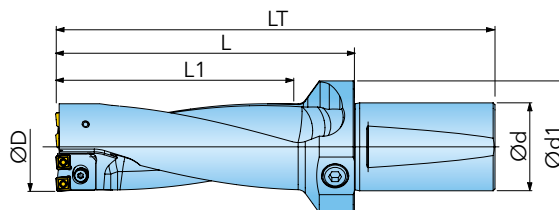
● = P ● = M ● = K ● = N ● = S ○ = H

| ZUBEHÖR | ① | ② | ③ | ④ | ⑤ | ⑥ |
|--------------------|-----------|-----------|---------------------|---------|----------------------|-----------|
| Durchmesserbereich | | | | | | |
| 51 - 53 | 55E212R01 | 55E192R01 | SM25-064-00 (1,1Nm) | DS-T08S | SH M4X0.7X16 (3,5Nm) | MW 4.3X8 |
| 54 - 56 | 55E223R01 | 55E213R01 | SM25-064-00 (1,1Nm) | DS-T08S | SH M4X0.7X16 (3,5Nm) | MW 4.3X8 |
| 57 - 62 | 55F243R02 | 55F233R01 | SM35-088-60 (3,0Nm) | DS-T10S | SH M5X0.8X16 (6,5Nm) | MW 5.5X10 |
| 63 - 66 | 55F263R01 | 55F243R03 | SM35-088-60 (3,0Nm) | DS-T10S | SH M5X0.8X16 (6,5Nm) | MW 5.5X10 |
| 67 - 73 | 55G294R01 | 55G264R01 | SM40-093-20 (4,5Nm) | DS-T15S | SH M6x1.0x20 | MW 6.4X12 |
| 74 - 80 | 55H314R00 | 55H294R00 | SM40-093-20 (4,5Nm) | DS-T15S | SH M6x1.0x20 | MW 6.4X12 |

① = Umfangskassette ② = Zentrums-kassette ③ = Spanschraube ④ = Schraubendreher ⑤ = Spanschraube ⑥ = Unterlegscheibe

QUADDRIILL⁺ KASSETTEN-VOLLBOHRER 3,5D Ø51 - Ø80

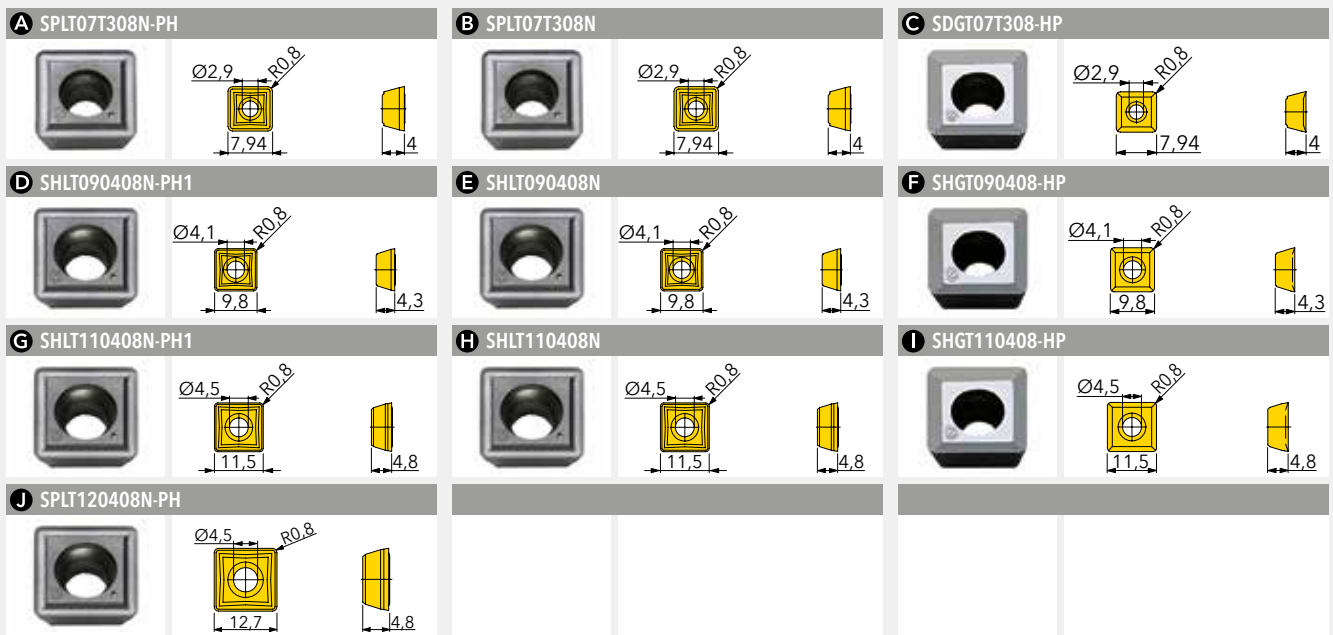
AUFNAHME KOMPATIBEL MIT DIN 1835 E



| Artikel-Nr. | D | D min. | D max. | d | d1 | LT | L | L1 | Z | Zeff | Ab- Platte | | | Passende WSP |
|-----------------------------|----|--------|--------|----|----|-----|-----|-----|---|------|---------------|---|------|--------------|
| Q0510186WQR00 ¹⁾ | 51 | 51 | 53 | 50 | 64 | 303 | 223 | 186 | 4 | 1 | - | ✓ | 3,66 | A B C |
| Q0510186WQR00 ¹⁾ | 52 | 51 | 53 | 50 | 64 | 303 | 223 | 186 | 4 | 1 | PA-5108 | ✓ | 3,66 | A B C |
| Q0510186WQR00 ¹⁾ | 53 | 51 | 53 | 50 | 64 | 303 | 223 | 186 | 4 | 1 | PA-5109 | ✓ | 3,66 | A B C |
| Q0540196WQR00 ¹⁾ | 54 | 54 | 56 | 50 | 64 | 316 | 236 | 196 | 4 | 1 | - | ✓ | 3,98 | A B C |
| Q0540196WQR00 ¹⁾ | 55 | 54 | 56 | 50 | 64 | 316 | 236 | 196 | 4 | 1 | PA-5108 | ✓ | 3,98 | A B C |
| Q0540196WQR00 ¹⁾ | 56 | 54 | 56 | 50 | 64 | 316 | 236 | 196 | 4 | 1 | PA-5109 | ✓ | 3,98 | A B C |
| Q0570217WQR00 ¹⁾ | 57 | 57 | 62 | 50 | 64 | 343 | 263 | 217 | 4 | 1 | - | ✓ | 4,28 | D E F |
| Q0570217WQR00 ¹⁾ | 58 | 57 | 62 | 50 | 64 | 343 | 263 | 217 | 4 | 1 | PA-5110 | ✓ | 4,28 | D E F |
| Q0570217WQR00 ¹⁾ | 59 | 57 | 62 | 50 | 64 | 343 | 263 | 217 | 4 | 1 | PA-5111 | ✓ | 4,28 | D E F |
| Q0570217WQR00 ¹⁾ | 60 | 57 | 62 | 50 | 64 | 343 | 263 | 217 | 4 | 1 | PA-5112 | ✓ | 4,28 | D E F |
| Q0570217WQR00 ¹⁾ | 61 | 57 | 62 | 50 | 64 | 343 | 263 | 217 | 4 | 1 | PA-5113 | ✓ | 4,28 | D E F |
| Q0570217WQR00 ¹⁾ | 62 | 57 | 62 | 50 | 64 | 343 | 263 | 217 | 4 | 1 | PA-5114 | ✓ | 4,28 | D E F |
| Q0630231WQR00 ¹⁾ | 63 | 63 | 66 | 50 | 69 | 361 | 281 | 231 | 4 | 1 | - | ✓ | 5,60 | D E F |
| Q0630231WQR00 ¹⁾ | 64 | 63 | 66 | 50 | 69 | 361 | 281 | 231 | 4 | 1 | PA-5110 | ✓ | 5,60 | D E F |
| Q0630231WQR00 ¹⁾ | 65 | 63 | 66 | 50 | 69 | 361 | 281 | 231 | 4 | 1 | PA-5111 | ✓ | 5,60 | D E F |
| Q0630231WQR00 ¹⁾ | 66 | 63 | 66 | 50 | 69 | 361 | 281 | 231 | 4 | 1 | PA-5112 | ✓ | 5,60 | D E F |
| Q0670256WQR00 ¹⁾ | 67 | 67 | 73 | 50 | 69 | 393 | 313 | 256 | 4 | 1 | - | ✓ | 6,40 | G H I |
| Q0670256WQR00 ¹⁾ | 68 | 67 | 73 | 50 | 69 | 393 | 313 | 256 | 4 | 1 | PA-5115 | ✓ | 6,40 | G H I |
| Q0670256WQR00 ¹⁾ | 69 | 67 | 73 | 50 | 69 | 393 | 313 | 256 | 4 | 1 | PA-5116 | ✓ | 6,40 | G H I |
| Q0670256WQR00 ¹⁾ | 70 | 67 | 73 | 50 | 69 | 393 | 313 | 256 | 4 | 1 | PA-5117 | ✓ | 6,40 | G H I |
| Q0670256WQR00 ¹⁾ | 71 | 67 | 73 | 50 | 69 | 393 | 313 | 256 | 4 | 1 | PA-5118 | ✓ | 6,40 | G H I |
| Q0670256WQR00 ¹⁾ | 72 | 67 | 73 | 50 | 69 | 393 | 313 | 256 | 4 | 1 | PA-5119 | ✓ | 6,40 | G H I |
| Q0670256WQR00 ¹⁾ | 73 | 67 | 73 | 50 | 69 | 393 | 313 | 256 | 4 | 1 | PA-5120 | ✓ | 6,40 | G H I |
| Q0740280WQR00 ¹⁾ | 74 | 74 | 80 | 50 | 74 | 410 | 330 | 280 | 4 | 1 | - | ✓ | 7,66 | J |
| Q0740280WQR00 ¹⁾ | 75 | 74 | 80 | 50 | 74 | 410 | 330 | 280 | 4 | 1 | PA-5115 | ✓ | 7,66 | J |
| Q0740280WQR00 ¹⁾ | 76 | 74 | 80 | 50 | 74 | 410 | 330 | 280 | 4 | 1 | PA-5116 | ✓ | 7,66 | J |
| Q0740280WQR00 ¹⁾ | 77 | 74 | 80 | 50 | 74 | 410 | 330 | 280 | 4 | 1 | PA-5117 | ✓ | 7,66 | J |
| Q0740280WQR00 ¹⁾ | 78 | 74 | 80 | 50 | 74 | 410 | 330 | 280 | 4 | 1 | PA-5118 | ✓ | 7,66 | J |
| Q0740280WQR00 ¹⁾ | 79 | 74 | 80 | 50 | 74 | 410 | 330 | 280 | 4 | 1 | PA-5119 | ✓ | 7,66 | J |
| Q0740280WQR00 ¹⁾ | 80 | 74 | 80 | 50 | 74 | 410 | 330 | 280 | 4 | 1 | PA-5120 | ✓ | 7,66 | J |

im Lieferumfang enthalten: Körper, Kassetten und Abstimmplatten

¹⁾bei Verwendung der Abstimmplatten PA-5108 - PA-5120 können entsprechende Bohrdurchmesser erreicht werden!



| Artikel-Nr. | fz(min/max) | Ausführung | Qualität | IN10K | IN2005 | IN2010 | IN2530 | | | | |
|-----------------|-------------|----------------------------|----------|-------|--------|--------|--------|--|--|--|--|
| SPLT07T308N-PH | 0,06/0,20 | positive Geometrie R0,8 | | | ● | | ● | | | | |
| SPLT07T308N | 0,10/0,25 | Gussgeometrie R0,8 | | | | ● | | | | | |
| SDGT07T308-HP | 0,08/0,15 | NE-Geometrie, poliert R0,8 | ● | | | | | | | | |
| SHLT090408N-PH1 | 0,07/0,22 | positive Geometrie R0,8 | | | ● | | ● | | | | |
| SHLT090408N | 0,12/0,25 | Gussgeometrie R0,8 | | | | ● | | | | | |
| SHGT090408-HP | 0,10/0,20 | NE-Geometrie, poliert R0,8 | ● | | | | | | | | |
| SHLT110408N-PH1 | 0,08/0,23 | positive Geometrie R0,8 | | | ● | | ● | | | | |
| SHLT110408N | 0,16/0,28 | Gussgeometrie R0,8 | | | | ● | | | | | |
| SHGT110408-HP | 0,14/0,23 | NE-Geometrie, poliert R0,8 | ● | | | | | | | | |
| SPLT120408N-PH | 0,08/0,28 | positive Geometrie R0,8 | | | ● | | ● | | | | |

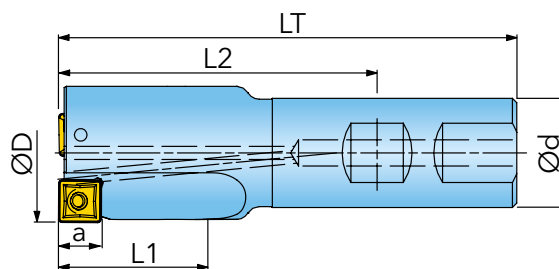
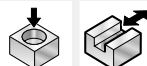
● = P ● = M ● = K ● = N ● = S ○ = H

| ZUBEHÖR | ① | ② | ③ | ④ | ⑤ | ⑥ |
|--------------------|-----------|-----------|---------------------|---------|----------------------|-----------|
| Durchmesserbereich | | | | | | |
| 51 - 53 | 55E212R01 | 55E192R01 | SM25-064-00 (1,1Nm) | DS-T08S | SH M4X0.7X16 (3,5Nm) | MW 4.3X8 |
| 54 - 56 | 55E223R01 | 55E213R01 | SM25-064-00 (1,1Nm) | DS-T08S | SH M4X0.7X16 (3,5Nm) | MW 4.3X8 |
| 57 - 62 | 55F243R02 | 55F233R01 | SM35-088-60 (3,0Nm) | DS-T10S | SH M5X0.8X16 (6,5Nm) | MW 5.5X10 |
| 63 - 66 | 55F263R01 | 55F243R03 | SM35-088-60 (3,0Nm) | DS-T10S | SH M5X0.8X16 (6,5Nm) | MW 5.5X10 |
| 67 - 73 | 55G294R01 | 55G264R01 | SM40-093-20 (4,5Nm) | DS-T15S | SH M6x1.0x20 | MW 6.4X12 |
| 74 - 80 | 55H314R00 | 55H294R00 | SM40-093-20 (4,5Nm) | DS-T15S | SH M6x1.0x20 | MW 6.4X12 |

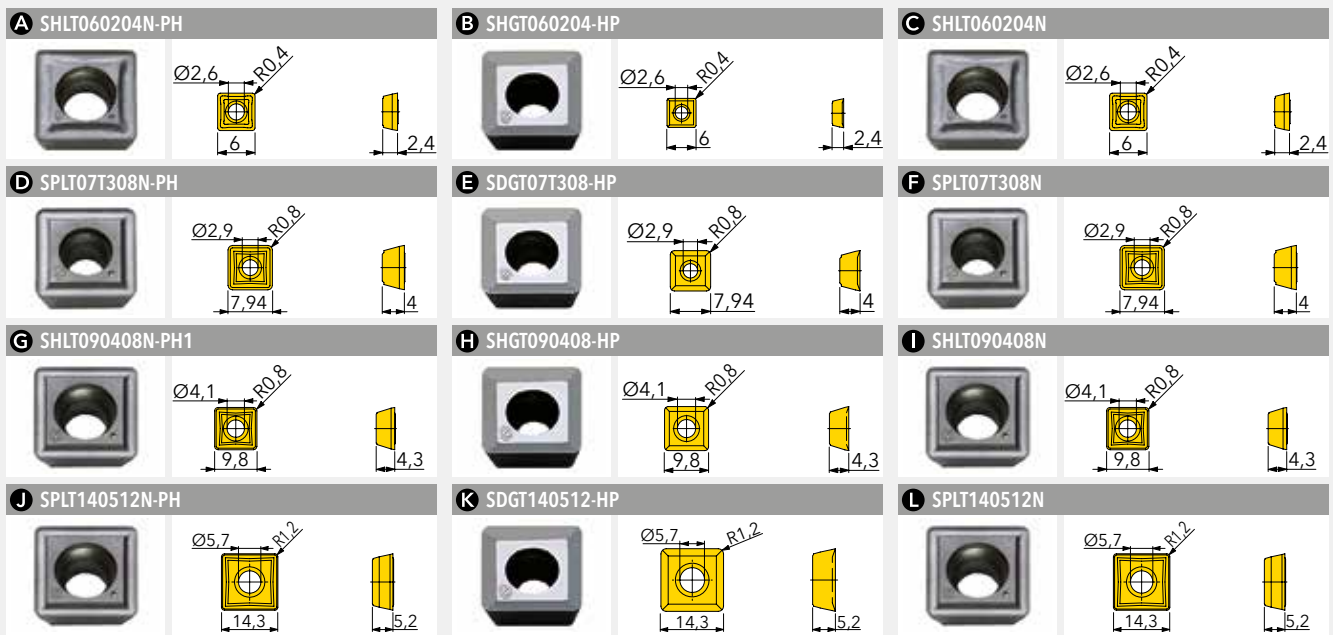
① = Umfangskassette ② = Zentrums-kassette ③ = Spanschraube ④ = Schraubendreher ⑤ = Spanschraube ⑥ = Unterlegscheibe

QUADDRILL⁺ BOHRSENKFRÄSER 15S1...W

AUFNAHME NACH DIN 1835 B



| Artikel-Nr. | D | d | LT | L1 | L2 | a | Z | Zeff |  |  kg | Passende WSP |
|------------------|----|----|-----|----|----|------|---|------|---|--|--------------|
| 15S1D016025W4R01 | 16 | 20 | 75 | 16 | 50 | 5,4 | 2 | 1 | ✓ | 0,14 | ABC |
| 15S1D020034W4R01 | 20 | 20 | 85 | 20 | 60 | 5,4 | 2 | 1 | ✓ | 0,16 | ABC |
| 15S1E025039W5R01 | 25 | 25 | 95 | 25 | 63 | 7,0 | 2 | 1 | ✓ | 0,28 | DEF |
| 15S1F030049W5R01 | 30 | 25 | 105 | 30 | 73 | 8,9 | 2 | 1 | ✓ | 0,35 | GHI |
| 15S1F032049W5R01 | 32 | 25 | 105 | 32 | 73 | 8,9 | 2 | 1 | ✓ | 0,37 | GHI |
| 15S1J040060W6R01 | 40 | 32 | 120 | 40 | 84 | 13,0 | 2 | 1 | ✓ | 0,68 | JKL |



| Artikel-Nr. | fz(min/max) | Ausführung | Qualität | IN10K | IN2005 | IN2010 | IN2530 | | | | |
|-----------------|-------------|----------------------------|----------|-------|--------|--------|--------|--|--|--|--|
| SHLT060204N-PH | 0,06/0,20 | positive Geometrie R0,4 | | | ● | | ● | | | | |
| SHGT060204-HP | 0,08/0,15 | NE-Geometrie, poliert R0,4 | ● | | | | | | | | |
| SHLT060204N | 0,08/0,25 | Gussgeometrie R0,4 | | | | ● | | | | | |
| SPLT07T308N-PH | 0,06/0,20 | positive Geometrie R0,8 | | | ● | | ● | | | | |
| SDGT07T308-HP | 0,08/0,15 | NE-Geometrie, poliert R0,8 | ● | | | | | | | | |
| SPLT07T308N | 0,10/0,25 | Gussgeometrie R0,8 | | | | ● | | | | | |
| SHLT090408N-PH1 | 0,07/0,22 | positive Geometrie R0,8 | | | ● | | ● | | | | |
| SHGT090408-HP | 0,10/0,20 | NE-Geometrie, poliert R0,8 | ● | | | | | | | | |
| SHLT090408N | 0,12/0,25 | Gussgeometrie R0,8 | | | | ● | | | | | |
| SPLT140512N-PH | 0,06/0,26 | positive Geometrie R1,2 | | | ● | | ● | | | | |
| SDGT140512-HP | 0,15/0,26 | NE-Geometrie, poliert R1,2 | ● | | | | | | | | |
| SPLT140512N | 0,18/0,30 | Gussgeometrie R1,2 | | | | ● | | | | | |

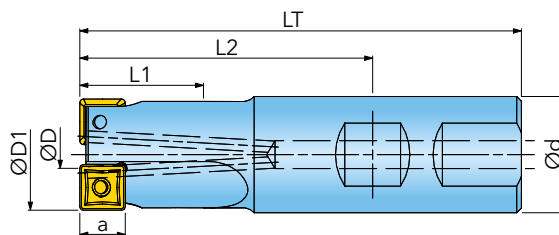
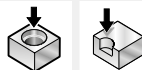
● = P ● = M ● = K ● = N ● = S ○ = H

| ZUBEHÖR | | ① | ② |
|--------------------|---------------------|---------|---|
| Durchmesserbereich | | | |
| 16 - 20 | SM22-052-00 (0,8Nm) | DS-T07S | |
| 25 | SM25-064-00 (1,1Nm) | DS-T08S | |
| 30 - 32 | SM35-088-60 (3,0Nm) | DS-T10S | |
| 40 | SM50-122-50 (7,5Nm) | DS-T20S | |

① = Spanschraube ② = Schraubendreher

QUADDRILL⁺ SENKFRÄSER 15C1...W

AUFNAHME NACH DIN 1835 B



| Artikel-Nr. | D | D1 | d | LT | L1 | L2 | a | Z | | | Passende WSP |
|------------------|------|----|----|-----|----|------|------|---|---|------|--------------|
| 15C1C010025W2R01 | 4,5 | 10 | 12 | 70 | 10 | 47,5 | 4,5 | 1 | ✓ | 0,10 | ABC |
| 15C1C011025W2R01 | 4,5 | 11 | 12 | 70 | 11 | 47,5 | 4,5 | 1 | ✓ | 0,10 | ABC |
| 15C1C013027W3R01 | 4,5 | 13 | 16 | 75 | 13 | 51 | 4,5 | 2 | ✓ | 0,11 | ABC |
| 15C1D015025W4R01 | 4,5 | 15 | 20 | 75 | 15 | 50 | 5,4 | 2 | ✓ | 0,13 | DEF |
| 15C1D018025W4R01 | 7,5 | 18 | 20 | 75 | 18 | 50 | 5,4 | 2 | ✓ | 0,14 | DEF |
| 15C1D020035W4R01 | 9,5 | 20 | 20 | 85 | 20 | 60 | 5,4 | 2 | ✓ | 0,16 | DEF |
| 15C1F024039W5R01 | 6,5 | 24 | 25 | 95 | 24 | 63 | 7,0 | 2 | ✓ | 0,27 | GHI |
| 15C1G026044W5R01 | 5,0 | 26 | 25 | 100 | 26 | 68 | 10,5 | 2 | ✓ | 0,29 | JKL |
| 15C1G030049W5R01 | 9,0 | 30 | 25 | 105 | 30 | 73 | 10,5 | 2 | ✓ | 0,35 | JKL |
| 15C1G033049W5R01 | 12,0 | 33 | 25 | 105 | 33 | 73 | 10,5 | 2 | ✓ | 0,38 | JKL |
| 15C1G036050W6R01 | 15,0 | 36 | 32 | 110 | 36 | 74 | 10,5 | 3 | ✓ | 0,56 | JKL |
| 15C1J040060W6R01 | 14,5 | 40 | 32 | 120 | 40 | 84 | 13 | 3 | ✓ | 0,62 | MNO |
| 15C1J048060W7R01 | 22,0 | 48 | 40 | 130 | 48 | 90 | 13 | 3 | ✓ | 1,10 | MNO |

D entspricht dem Mindestdurchmesser der Durchgangsbohrung

ZUBEHÖR

①



②



Durchmesserbereich

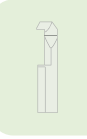
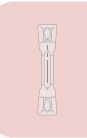
| | | |
|-------------|---------------------|--------------------|
| 4,5 | SM20-043-00 (0,7Nm) | DS-TP06S (TX-Plus) |
| 4,5 - 9,5 | SM22-052-00 (0,8Nm) | DS-T07S |
| 6,5 | SM35-088-60 (3,0Nm) | DS-T10S |
| 5,0 - 15,0 | SM40-093-20 (4,5Nm) | DS-T15S |
| 14,5 - 22,0 | SMS0-122-50 (7,5Nm) | DS-T20S |

① = Spannschraube ② = Schraubendreher



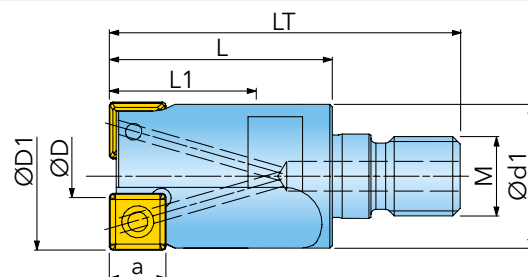
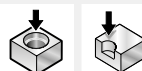
| Artikel-Nr. | fz(min/max) | Ausführung | Qualität | IN10K | IN2005 | IN2010 | IN2530 | | | | |
|-----------------|-------------|----------------------------|----------|-------|--------|--------|--------|--|--|--|--|
| SCLT050204N-PH | 0,05/0,12 | positive Geometrie R0,4 | | | ● | | ● | | | | |
| SHGT050204-HP | 0,05/0,12 | NE-Geometrie, poliert R0,4 | ● | | | | | | | | |
| SCLT050204N | 0,05/0,12 | Gussgeometrie R0,4 | | | | ● | | | | | |
| SHLT060204N-PH | 0,06/0,20 | positive Geometrie R0,4 | | | ● | | ● | | | | |
| SHGT060204-HP | 0,08/0,15 | NE-Geometrie, poliert R0,4 | ● | | | | | | | | |
| SHLT060204N | 0,08/0,25 | Gussgeometrie R0,4 | | | | ● | | | | | |
| SHLT090408N-PH1 | 0,07/0,22 | positive Geometrie R0,8 | | | ● | | ● | | | | |
| SHGT090408-HP | 0,10/0,20 | NE-Geometrie, poliert R0,8 | ● | | | | | | | | |
| SHLT090408N | 0,12/0,25 | Gussgeometrie R0,8 | | | | ● | | | | | |
| SHLT110408N-PH1 | 0,08/0,23 | positive Geometrie R0,8 | | | ● | | ● | | | | |
| SHGT110408-HP | 0,14/0,23 | NE-Geometrie, poliert R0,8 | ● | | | | | | | | |
| SHLT110408N | 0,16/0,28 | Gussgeometrie R0,8 | | | | ● | | | | | |
| SPLT140512N-PH | 0,06/0,26 | positive Geometrie R1,2 | | | ● | | ● | | | | |
| SDGT140512-HP | 0,15/0,26 | NE-Geometrie, poliert R1,2 | ● | | | | | | | | |
| SPLT140512N | 0,18/0,30 | Gussgeometrie R1,2 | | | | ● | | | | | |

● = P ● = M ● = K ● = N ● = S ○ = H



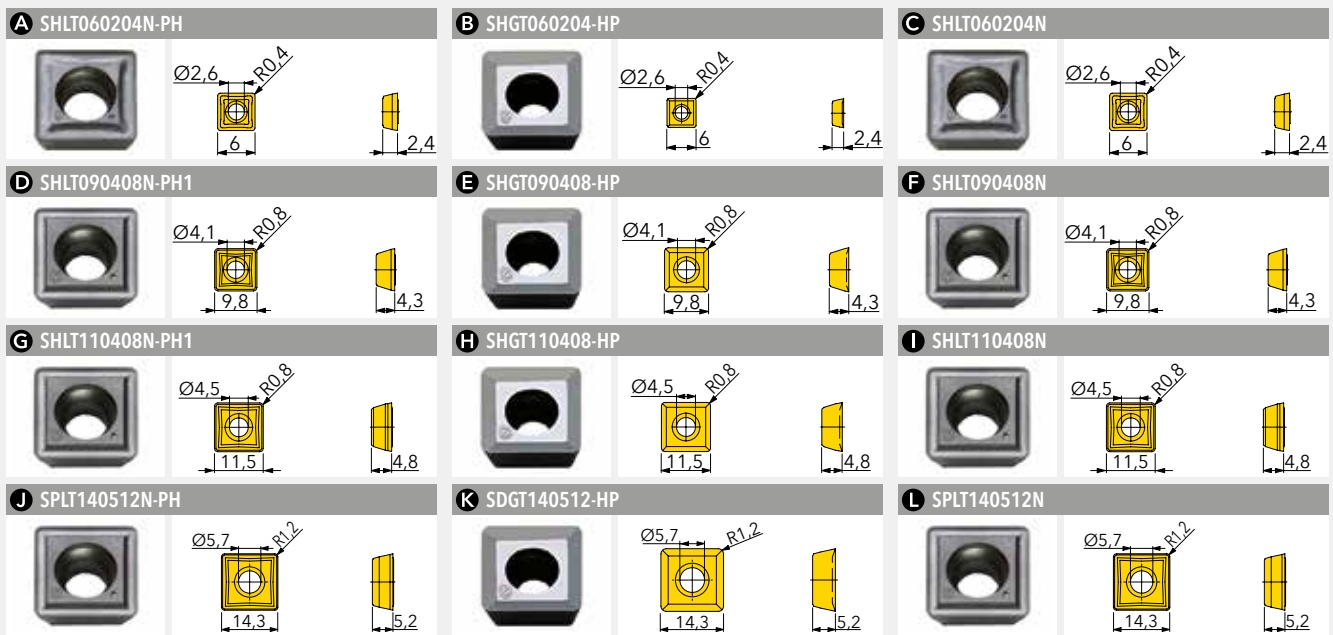
QUADDRILL⁺ SENKFRÄSER 15C1...X

MIT EINSCHRAUBANSCHLUSS





| Artikel-Nr. | D | D1 | d1 | LT | L | L1 | a | M | Z | | | Passende WSP |
|------------------|------|----|----|------|----|----|------|-----|---|---|------|--------------|
| 15C1D015030X5R01 | 4,5 | 15 | 13 | 47,8 | 30 | 15 | 4,5 | M8 | 2 | ✓ | 0,03 | ABC |
| 15C1D018030X5R01 | 7,5 | 18 | 13 | 47,8 | 30 | 18 | 4,5 | M8 | 2 | ✓ | 0,04 | ABC |
| 15C1D020035X6R01 | 9,5 | 20 | 18 | 54,8 | 35 | 20 | 4,5 | M10 | 2 | ✓ | 0,06 | ABC |
| 15C1F024035X7R01 | 6,5 | 24 | 21 | 57 | 35 | 24 | 5,4 | M12 | 2 | ✓ | 0,07 | DEF |
| 15C1G026040X7R01 | 5,0 | 26 | 21 | 62 | 40 | 26 | 7,0 | M12 | 2 | ✓ | 0,08 | GHI |
| 15C1G030045X8R01 | 9,0 | 30 | 29 | 69 | 45 | 30 | 7,0 | M16 | 2 | ✓ | 0,15 | GHI |
| 15C1G033050X8R01 | 12,0 | 33 | 29 | 74 | 50 | 33 | 7,0 | M16 | 2 | ✓ | 0,20 | GHI |
| 15C1G036050X8R01 | 15,0 | 36 | 29 | 74 | 50 | 36 | 7,0 | M16 | 2 | ✓ | 0,24 | GHI |
| 15C1J040060X8R01 | 14,5 | 40 | 29 | 84 | 60 | 40 | 10,5 | M16 | 2 | ✓ | 0,30 | JKL |
| 15C1J048070X8R01 | 22,0 | 48 | 29 | 94 | 70 | 48 | 10,5 | M16 | 2 | ✓ | 0,50 | JKL |

D entspricht dem Mindestdurchmesser der Durchgangsbohrung



| Artikel-Nr. | fz(min/max) | Ausführung | Qualität | IN10K | IN2005 | IN2010 | IN2530 | | | | |
|-----------------|-------------|----------------------------|----------|-------|--------|--------|--------|--|--|--|--|
| SHLT060204N-PH | 0,06/0,20 | positive Geometrie R0,4 | | | | | | | | | |
| SHGT060204-HP | 0,08/0,15 | NE-Geometrie, poliert R0,4 | | ● | | | | | | | |
| SHLT060204N | 0,08/0,25 | Gussgeometrie R0,4 | | | | ● | | | | | |
| SHLT090408N-PH1 | 0,07/0,22 | positive Geometrie R0,8 | | | | | | | | | |
| SHGT090408-HP | 0,10/0,20 | NE-Geometrie, poliert R0,8 | | ● | | | | | | | |
| SHLT090408N | 0,12/0,25 | Gussgeometrie R0,8 | | | | ● | | | | | |
| SHLT110408N-PH1 | 0,08/0,23 | positive Geometrie R0,8 | | | | | | | | | |
| SHGT110408-HP | 0,14/0,23 | NE-Geometrie, poliert R0,8 | | ● | | | | | | | |
| SHLT110408N | 0,16/0,28 | Gussgeometrie R0,8 | | | | ● | | | | | |
| SPLT140512N-PH | 0,06/0,26 | positive Geometrie R1,2 | | | | | | | | | |
| SDGT140512-HP | 0,15/0,26 | NE-Geometrie, poliert R1,2 | | ● | | | | | | | |
| SPLT140512N | 0,18/0,30 | Gussgeometrie R1,2 | | | | ● | | | | | |

● = P ● = M ● = K ● = N ● = S ○ = H

| ZUBEHÖR | ① | ② |
|--------------------|---|---|
| Durchmesserbereich |  |  |
| 4,5 - 9,5 | SM22-052-00 (0,8Nm) | DS-T07S |
| 6,5 | SM35-088-60 (3,0Nm) | DS-T10S |
| 5,0 - 15,0 | SM40-093-20 (4,5Nm) | DS-T15S |
| 14,5 - 22,0 | SM50-122-50 (7,5Nm) | DS-T20S |

① = Spanschraube ② = Schraubendreher